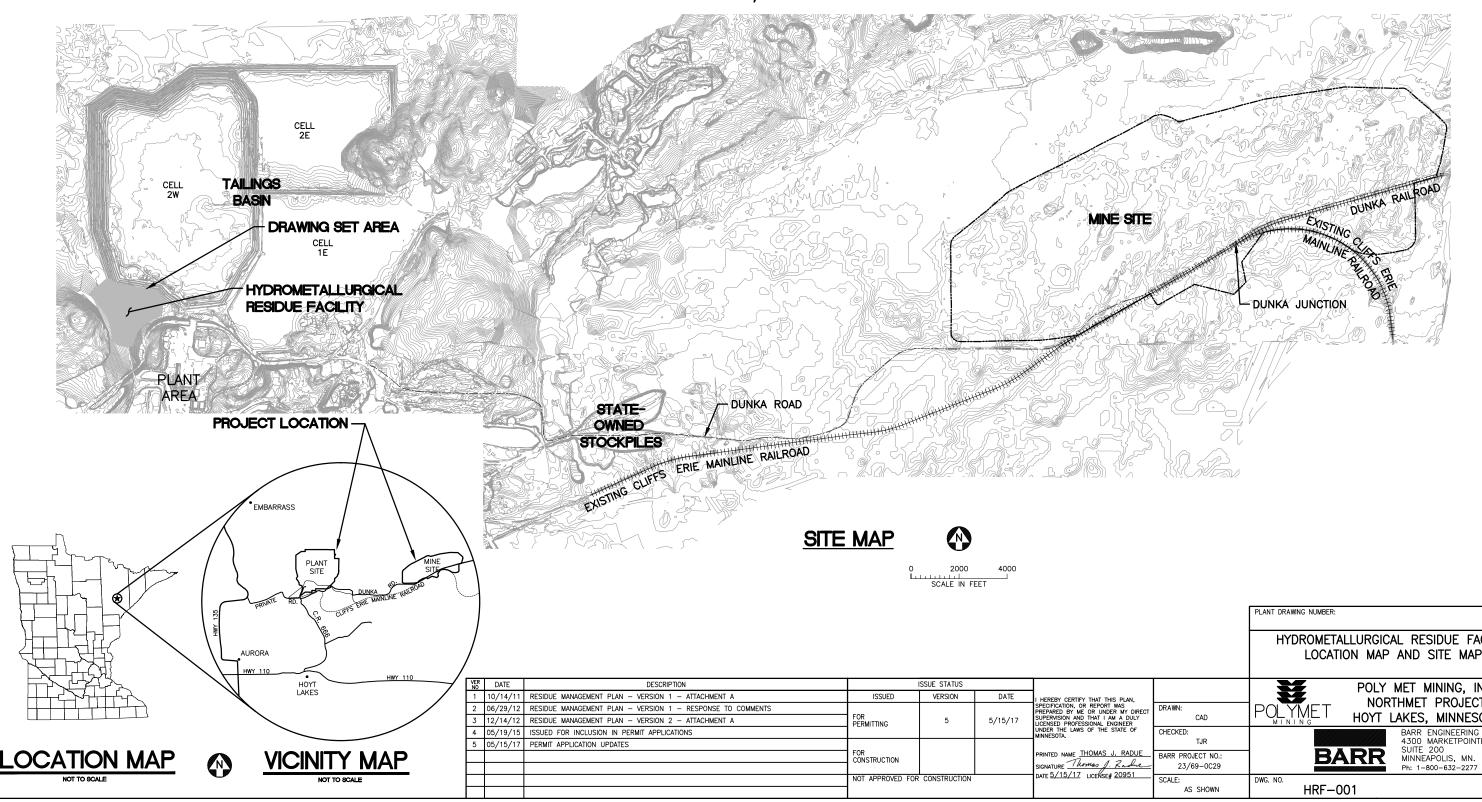
## Appendix 7

Hydrometallurgical Residue Facility Permit Application Support Drawings

# POLY MET MINING, INC. NORTHMET PROJECT PERMIT APPLICATION SUPPORT DRAWINGS HYDROMETALLURGICAL RESIDUE FACILITY HOYT LAKES, MINNESOTA



		PLANT DRAWING NUMBER:
		HYDROMETALLURGICAL RESIDUE FACILTY LOCATION MAP AND SITE MAP
N, DIRECT DULY R OF	DRAWN: CAD	POLY MET MINING, INC. POLYMET NORTHMET PROJECT HOYT LAKES, MINNESOTA
	CHECKED: TJR	BARR ENGINEERING CO. 4300 MARKETPOINTE DRIVE SUITE 200
DUE	BARR PROJECT NO.: 23/69-0C29	BARR SUITE 200 MINNEAPOLIS, MN. Ph: 1-800-632-2277
<u>1</u>	SCALE: AS SHOWN	DWG. NO. REV HRF-001 A

## GENERAL LEGEND

1000	EXISTING CONTOUR - MAJOR
	EXISTING CONTOUR - MINOR
	PROPOSED CONTOUR - MAJOR
	PROPOSED CONTOUR - MINOR
8	EXISTING POWER POLE
<del></del>	EXISTING RAILROAD
	EXISTING ROAD
	EXISTING TRAIL
	EXISTING STRUCTURES
$\sim$	TREE LINE
<u></u>	WETLAND BOUNDARY
<u> </u>	EXISTING CULVERT
P	EXISTING PIPELINE
OE	OVERHEAD ELECTRIC
Ť	DISCHARGE POINT
ŧ	DEWATERING OUTLET POINT
ö	RETURN PUMP PAD
	DEWATERING PUMP
<b>&gt;</b>	SURFACE DRAINAGE
•	DRAINAGE COLLECTION STRUCTURE AND PIPE
	DRAINAGE AREA BOUNDARY
	PROPOSED DAMS
DW	PROPOSED DEWATERING PIPE
D	PROPOSED DISCHARGE PIPELINE
— R —	PROPOSED RETURN PIPELINE
$\rightarrow \rightarrow $	PROPOSED CULVERT (NON-MINE WATER)
	PROPOSED SEEPAGE COLLECTION DRAIN
<	PROPOSED STORMWATER DRAIN
0	PROPOSED MANHOLE
	PROPOSED WICK DRAIN LATERAL PIPE
	PROPOSED RIP RAP
<b>&gt;</b>	FILL SLOPE

CPEP	-	CORR
CY	-	CUBIC
DR	-	DIMEN
DWG	-	DRAW
EL.	-	ELEVA
F	-	DIAME
FTB	-	FLOTA
GCL	-	GEOS
HDPE	-	HIGH
HRF	-	HYDR
LDPE	-	LOW
LF	-	LINEA
LTVSMC	-	LTV S
MCY	-	MILLIC
mil	-	ONE
MIN	-	MINIM
MSL	-	MEAN
NTS	-	NOT -
SCH.	-	SCHE
SDR	-	STAN
TYP.	-	TYPIC/

### ABBREVIATIONS

APPROX.	-	APPROXIMATE
CMP	-	CORRUGATED METAL PIPE
CPEP	-	CORRUGATED POLYETHYLENE PIPE
CY	-	CUBIC YARD
DR	-	DIMENSION RATIO
DWG	-	DRAWING
EL.	-	ELEVATION
F	-	DIAMETER
FTB	-	FLOTATION TAILINGS BASIN
GCL	-	GEOSYNTHETIC CLAY LINER
HDPE	-	HIGH DENSITY POLYETHYLENE
HRF	-	HYDROMETALLURGICAL RESIDUE FACILITY
LDPE	-	LOW DENSITY POLYETHYLENE
LF	-	LINEAR FEET
LTVSMC	-	LTV STEEL MINING COMPANY
MCY	-	MILLION CUBIC YARDS
mil	-	ONE THOUSANDTH OF AN INCH
MIN	-	MINIMUM
MSL	-	MEAN SEA LEVEL
NTS	-	NOT TO SCALE
SCH.	-	SCHEDULE
SDR	-	STANDARD DIMENSION RATIO
TYP.	-	TYPICAL

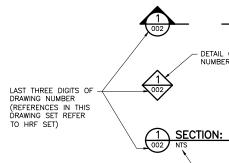
## SHEET INDEX

#### SHEET NO. TITLE

#### GENERAL DRAWINGS

HRF-002 HRF-003 HRF-004 HRF-005	LOCATION MAP AND SITE MAP LEGEND AND SHEET INDEX EXISTING CONDITIONS RESIDUE FACILITY LAYOUT - MINE YEAR 20 EMERGENCY BASIN EXCAVATIONS AND REMOVALS
HRF-007	SUBGRADE IMPROVEMENT AND SEEPAGE COLLECTI EMERGENCY BASIN PRELOAD PHASE 1 LAYOUT
HRF-010 HRF-011	PHASE 2 LAYOUT PHASE 3 LAYOUT CROSS SECTIONS
HRF-013 HRF-014	CROSS SECTIONS SUMP AND SIDE WALL RISER PLAN LAYOUT SUMP AND SIDE WALL RISER SECTIONS
HRF-016 HRF-017	SUMP AND PUMP DETAILS TYPICAL SECTIONS AND DETAILS PIPING PLAN AND PROFILE
HRF-019 HRF-020	PIPING DETAILS RETURN WATER PUMP RAFT CLOSURE PREPARATION PLAN
HRF-022 HRF-023	TEMPORARY COVER AND FINAL COVER GRADING FINAL CLOSURE GRADING AND DRAINAGE CLOSURE SECTIONS AND DETAILS GEOTECHNICAL INSTRUMENTATION DETAILS

#### DRAWING NUMBERING



### <u>NOTES</u>

>

1. COORDINATE SYSTEM IS MINNESOTA STATE PLANE NORTH ZONE, NAD83.

2. ELEVATIONS ARE MEAN SEA LEVEL (MSL), NAVD88.

CUT SLOPE

3. EXISTING TOPOGRAPHIC INFORMATION SHOWN ON THE DRAWINGS WAS PREPARED BY AEROMETRIC, INC. FROM LIDAR DATA COLLECTED ON MARCH 17, 2010.

VER NO	DATE	DESCRIPTION		SSUE STATUS		
1	10/14/11	RESIDUE MANAGEMENT PLAN - VERSION 1 - ATTACHMENT A	ISSUED	VERSION	DATE	I HEREBY CERTIFY THAT THIS PLAN,
2	06/29/12	RESIDUE MANAGEMENT PLAN - VERSION 1 - RESPONSE TO COMMENTS				SPECIFICATION, OR REPORT WAS PREPARED BY ME OR UNDER MY DIRI
3	12/14/12	RESIDUE MANAGEMENT PLAN - VERSION 2 - ATTACHMENT A	FOR PERMITTING	5	5/15/17	SUPERVISION AND THAT I AM A DULY LICENSED PROFESSIONAL ENGINEER
4	05/19/15	ISSUED FOR INCLUSION IN PERMIT APPLICATIONS	-			UNDER THE LAWS OF THE STATE OF MINNESOTA.
5	05/15/17	PERMIT APPLICATION UPDATES				
			FOR CONSTRUCTION			PRINTED NAME THOMAS J. RADUE
						SIGNATURE Thomas J. Rachie DATE 5/15/17 LICENSE# 20951
			NOT APPROVED FOR	CONSTRUCTION.		DATE 37 137 17 LICENSE# 20931

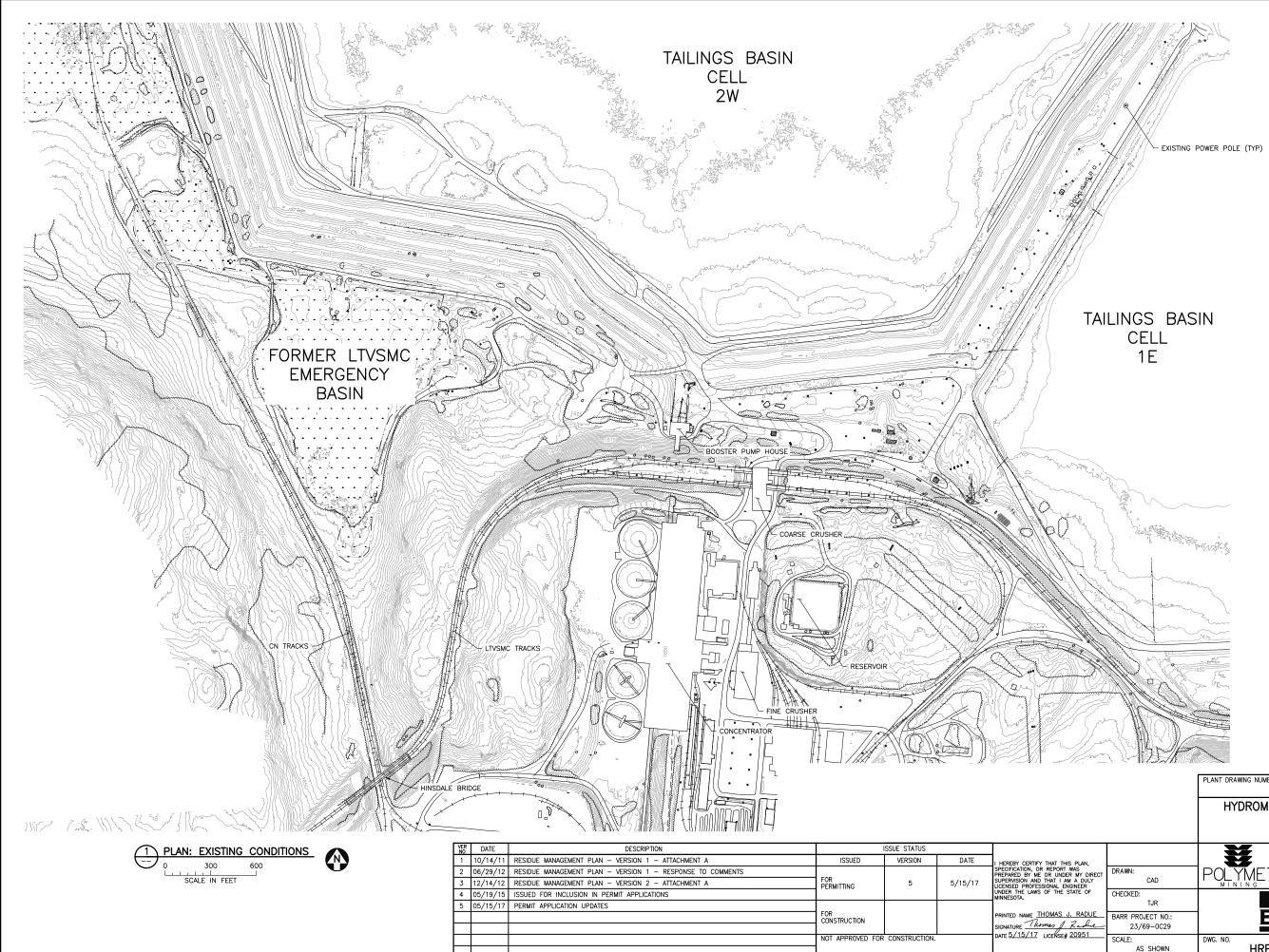
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N, DIRECT NULY R OF	DRAWN: CAD	POLY MET MINING, INC. POLYMET MINING NORTHMET PROJECT HOYT LAKES, MINNESOTA	
OF DUE ohre 51	CHECKED: TJR BARR PROJECT NO.: 23/69-0C29	BARR ENGINEERING CO. 4300 MARKETPOINTE DR SUITE 200 SUITE 200 MINNEAPOLIS, MN. Ph: 1-800-632-2277	RIVE
<u>01</u>	SCALE: AS SHOWN	DWG. NO. HRF-002	<sup>REV</sup>

PLANT DRAWING NUMBER:

-NTS = NOT TO SCALE

- DETAIL OR SECTION NUMBER, TYPICAL

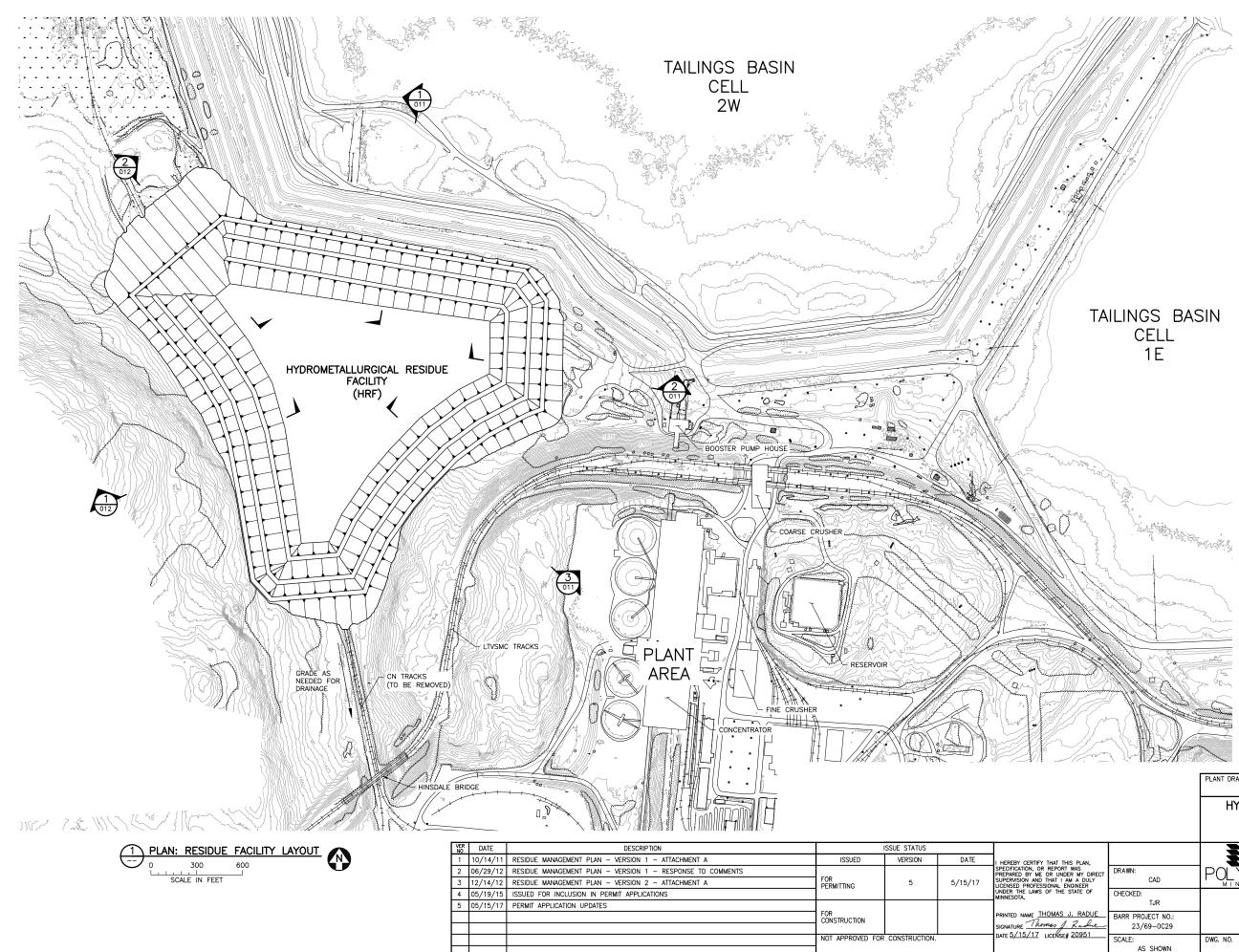
YEAR 20 ND REMOVALS PAGE COLLECTION DRAIN LAYOUT



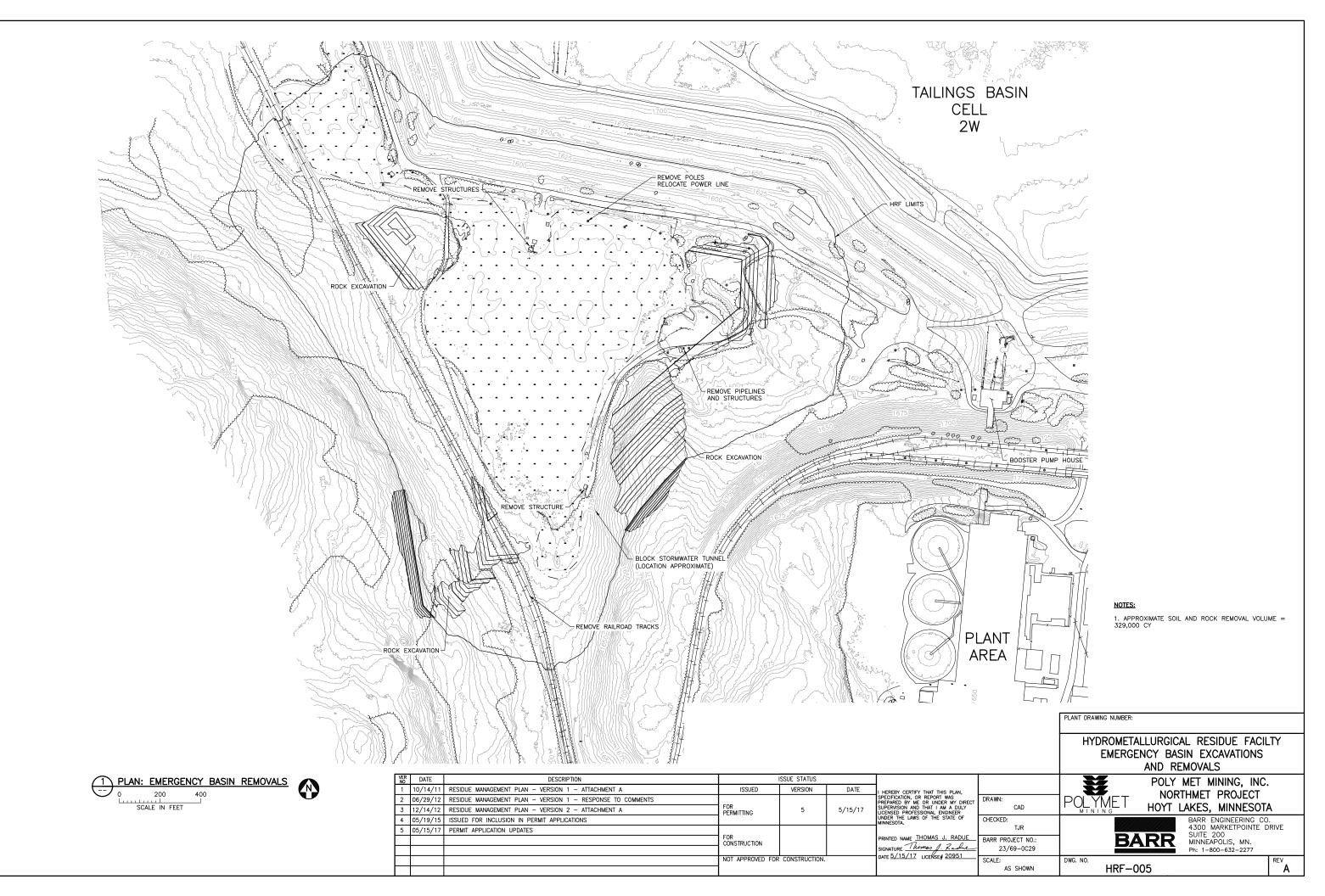
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, DIRECT LY F UE		HYDROMETALLURGICAL RESIDUE FACILTY EXISTING CONDITIONS POLY MET MINING, INC. NORTHMET PROJECT HOYT LAKES MINNESOTA	

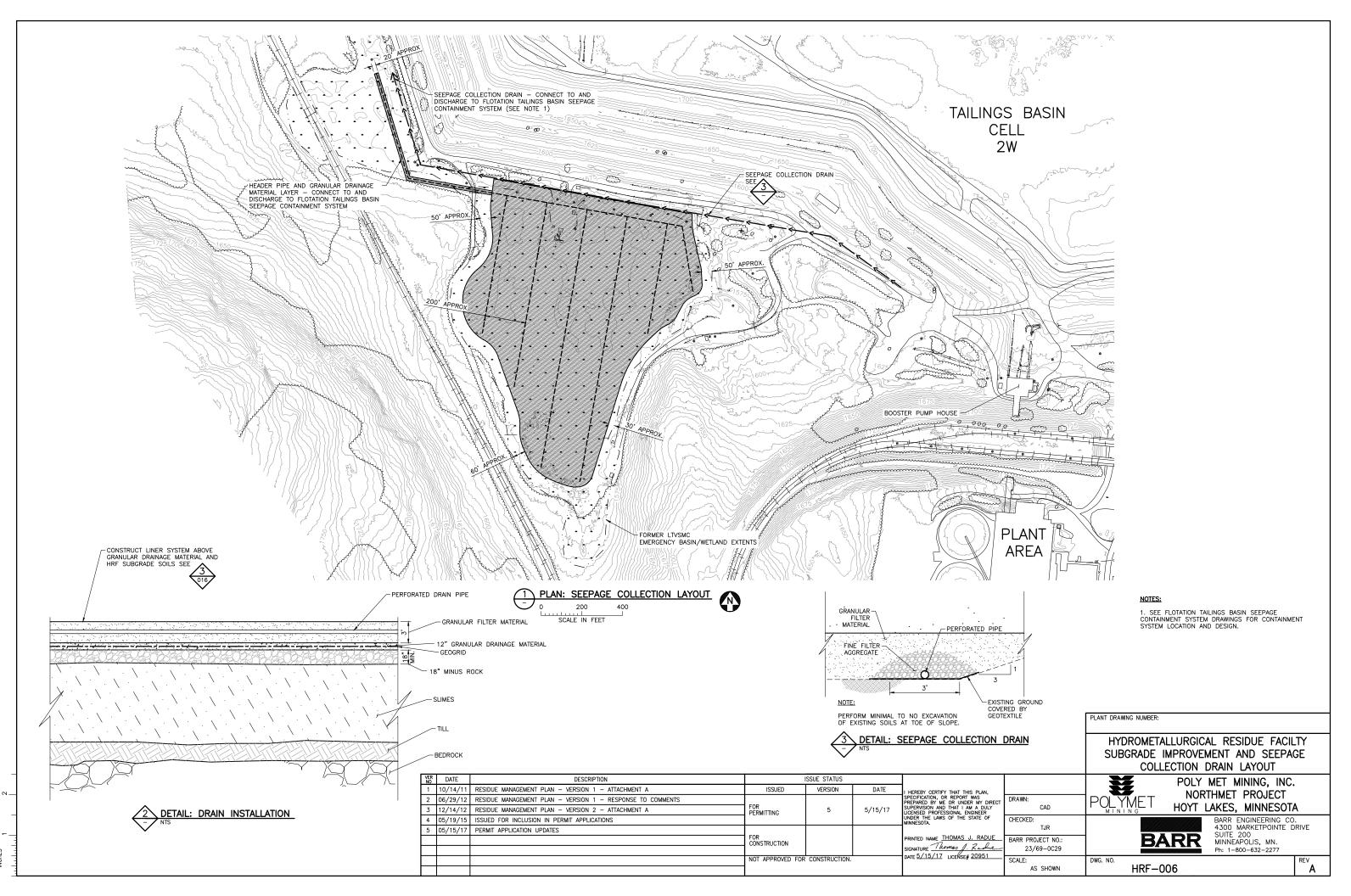


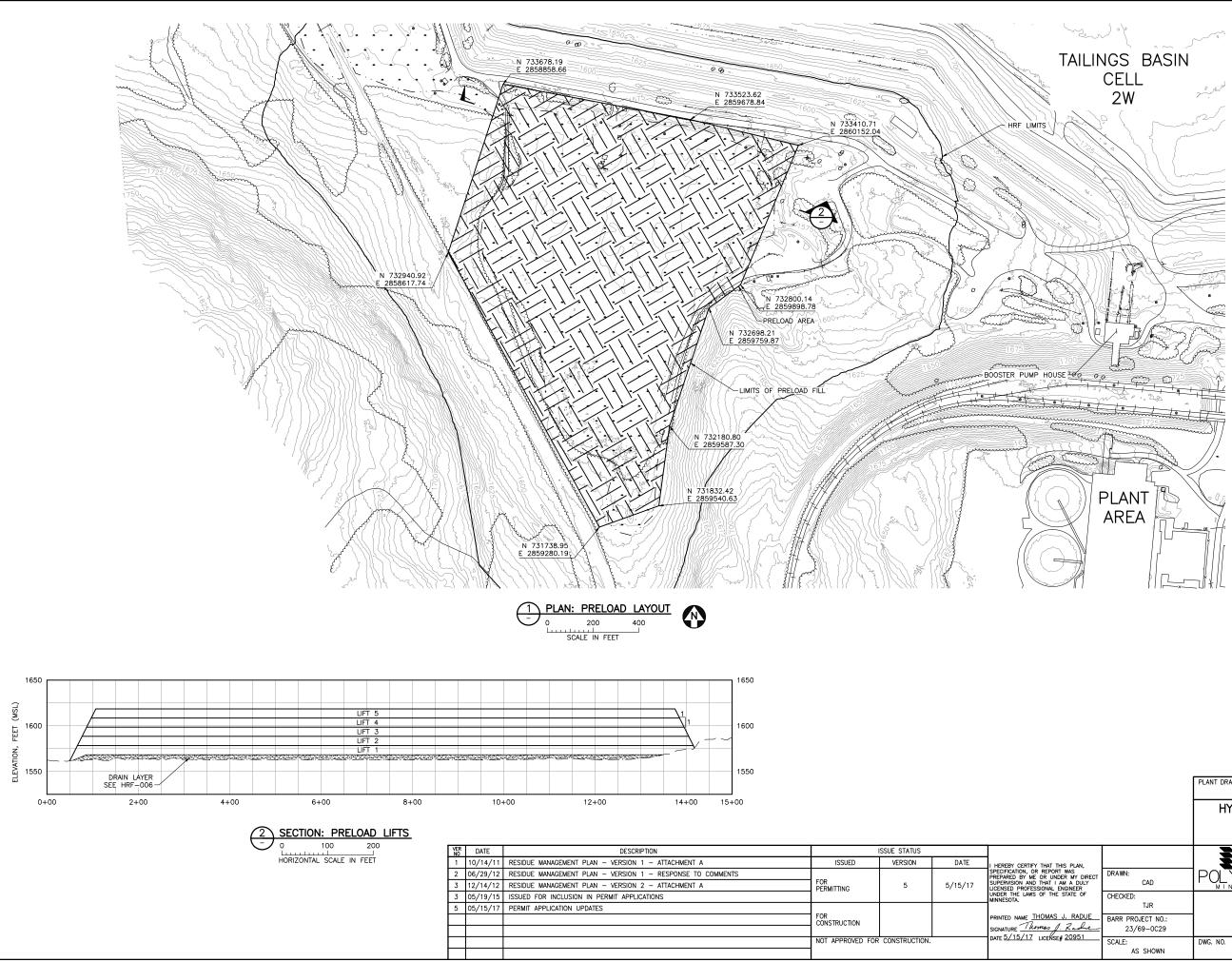


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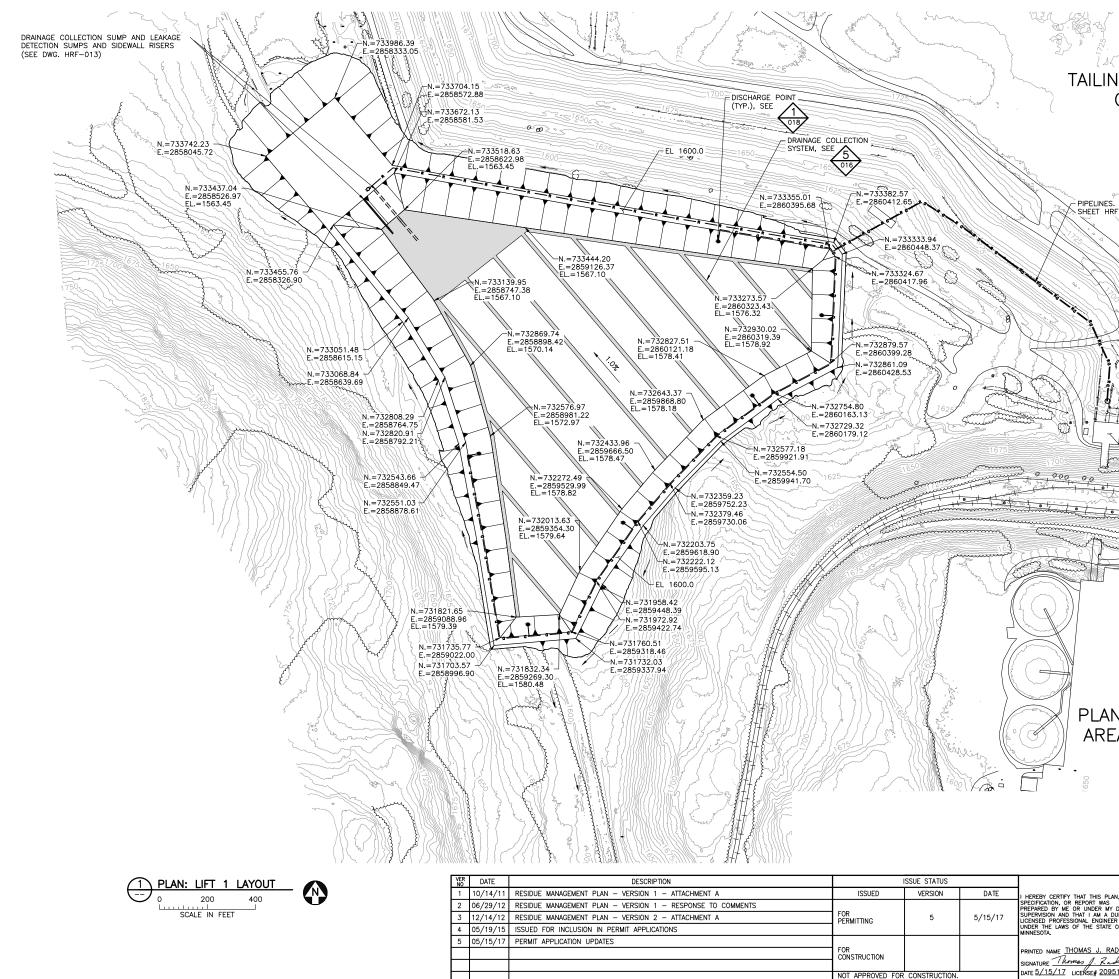
		PLANT DRAWNG NUMBER:
		HYDROMETALLURGICAL RESIDUE FACILTY EMERGENCY BASIN PRELOAD
IRECT _Y F	DRAWN: CAD	POLY MET MINING, INC. NORTHMET PROJECT HOYT LAKES, MINNESOTA
JE	CHECKED: TJR BARR PROJECT NO.: 23/69-0C29	BARR ENGINEERING CO. 4300 MARKETPOINTE DRIVE SUITE 200 MINNEAPOLIS, MN. Ph: 1-800-632-2277
	SCALE: AS SHOWN	DWG. NO. HRF-007

#### NOTES:

1. PRELOAD AREA USING SOIL AND ROCK REMOVED FOR HRF (SEE DWG. HRF-005).

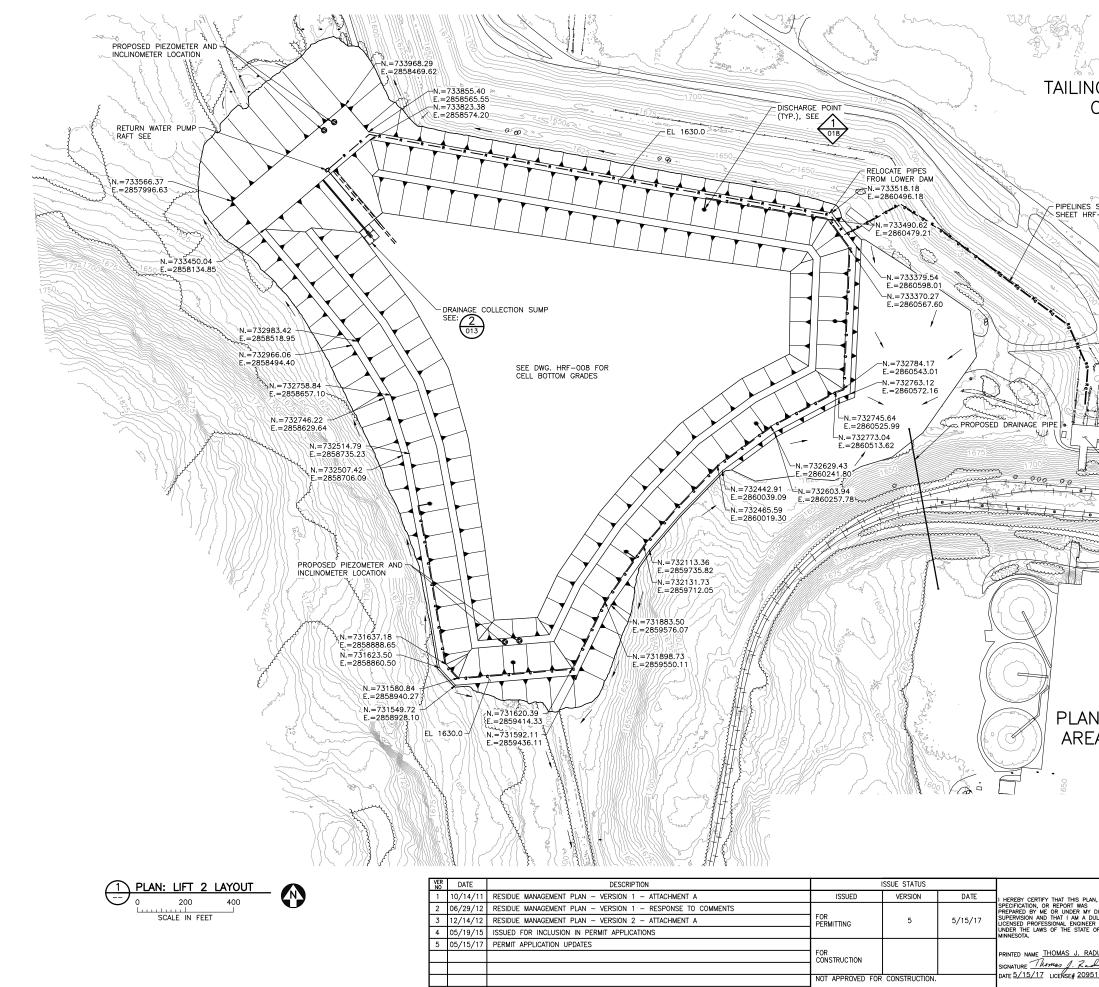
2. SOIL AND ROCK PRELOAD MATERIAL TO BE REMOVED TO HRF LINER GRADE AND UTILIZED FOR HRF DAM CONSTRUCTION.

3. NUMBER OF PRELOAD LIFTS IS PRELIMINARY.



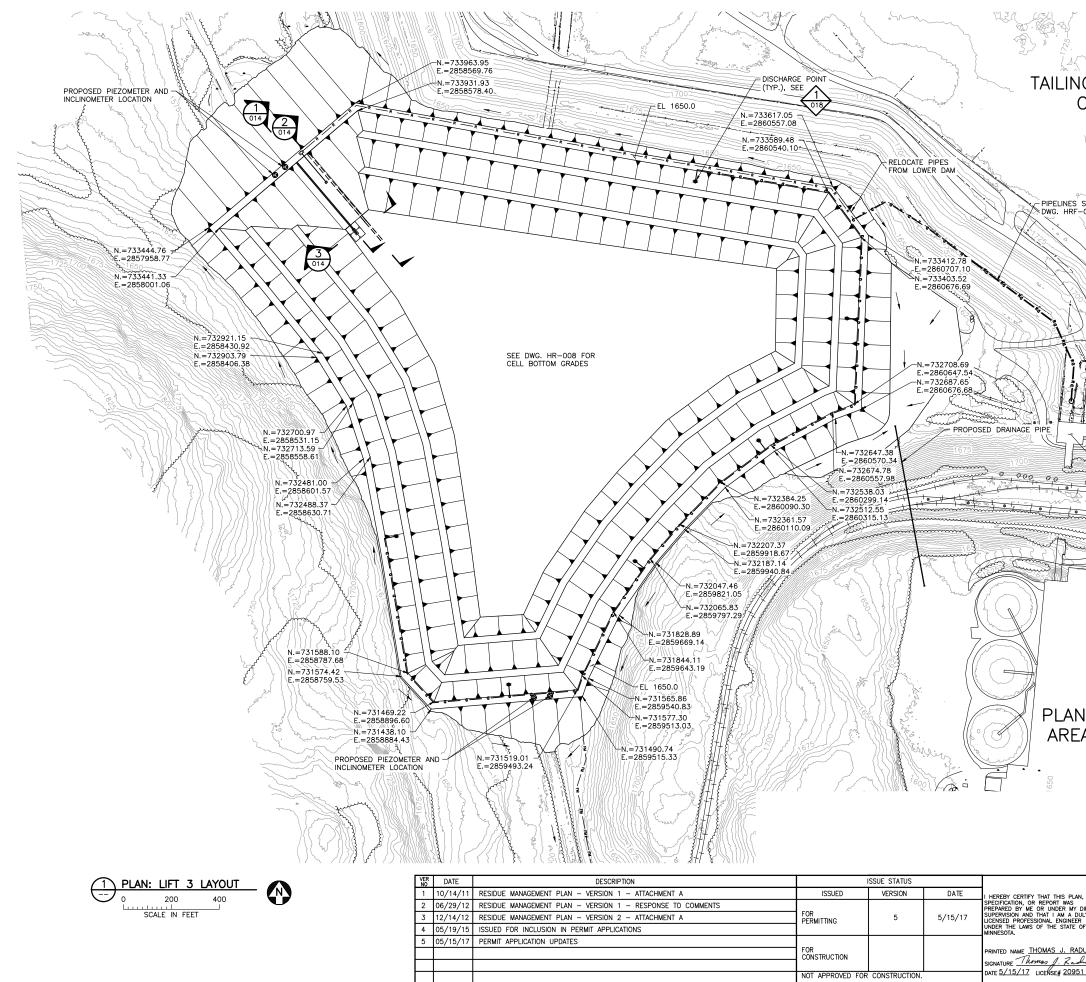
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	NOTES: 1. UPPER LINER SURFACE SHOWN.
	2. DRAINAGE COLLECTION GEOCOMPOSITE SHOWN (SHADED AREA). 3. PLACE HRF LINER OVER BASE AND INTERIOR SLOPES OF CELL. SEE DWG. HRF-016.
	PLANT DRAWING NUMBER:
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PLAN. S MY DIRECT POLY EER CAD CHECKED:	POLY MET MINING, INC. POLYMET NORTHMET PROJECT HOYT LAKES, MINNESOTA
TJR RADUE BARR PROJECT NO.:	BARR ENGINEERING CO. 4300 MARKETPOINTE DRIVE SUITE 200 MINNEAPOLIS, MN.
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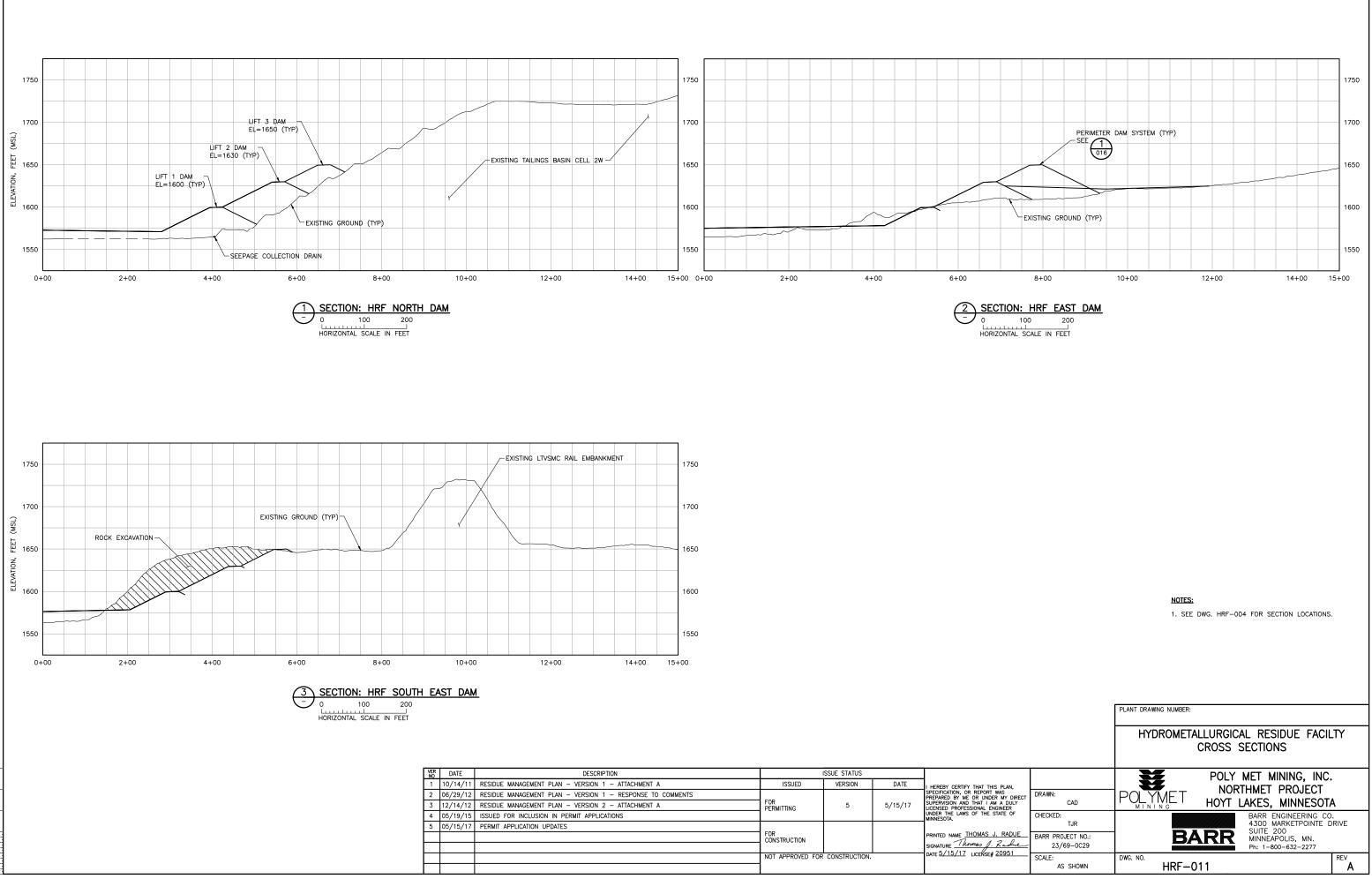
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S SEE IRF-017	
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NT EA	NOTES: 1. LIFT 2 CONSTRUCTION YEAR TO BE BASED ON HRF CAPACITY CONSUMPTION RATE. 2. UPPER LINER SURFACE SHOWN. 3. FOR LEAKAGE DETECTION SUMP SEE 10 1013 4. PLACE HRF LINER OVER BASE AND INTERIOR SLOPES OF CELL. SEE DWG. HRF-016.
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BARR PROJECT NO.: 23/69-0C29 951 SCALE: AS SHOWN	BARR     SUITE 200 MINNEAPOLIS, MN. Ph: 1-800-632-2277       DWG. NO.     HRF-009     REV A



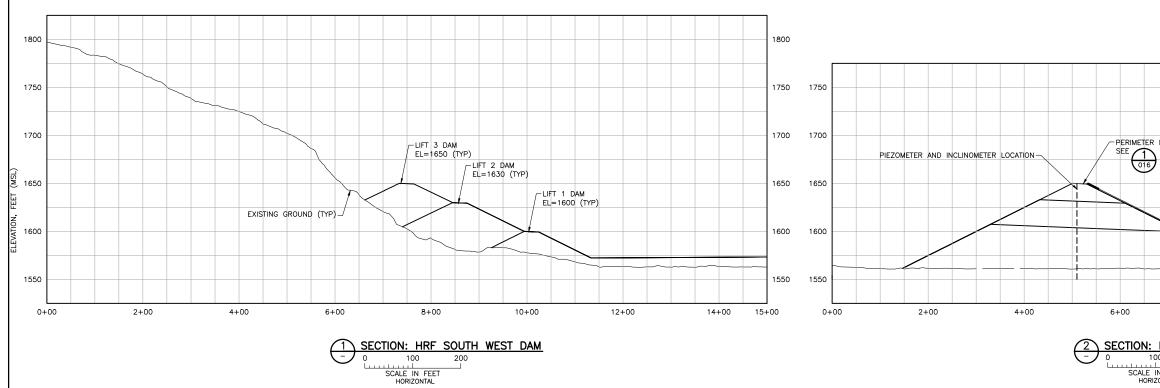
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	NOTES: 1. LIFT 3 CONSTRUCTION YEAR TO BE BASED ON HRF CAPACITY CONSUMPTION RATE.
	2. UPPER LINER SURFACE SHOWN. 3. PLACE HRF LINER OVER BASE AND INTERIOR SLOPES OF CELL. SEE DWG. HRF-016.
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of CHECKED:	HOYT LAKES, MINNESOTA BARR ENGINEERING CO. 4300 MARKETPOINTE DRIVE
ADUE BARR PROJECT NO.: Lie 23/69-0C29 51 SCALE:	BARR SUITE 200 MINNEAPOLIS, MN. Ph: 1-800-632-2277
AS SHOWN	HRF-010

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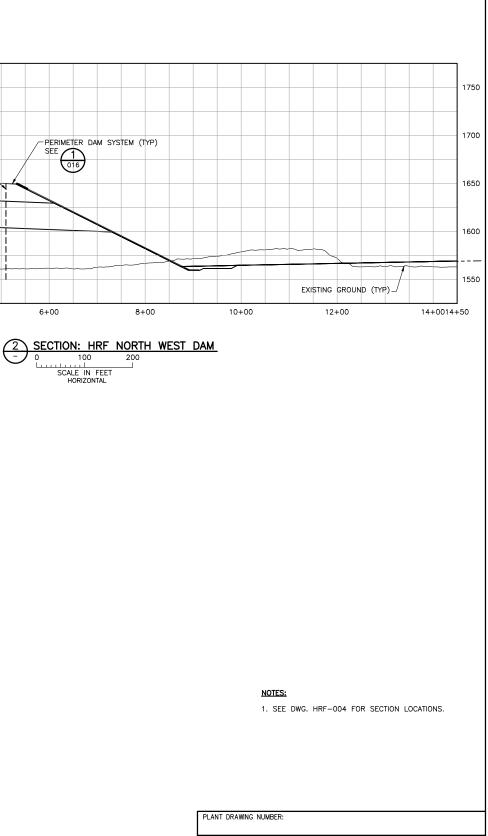


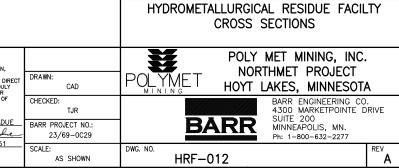
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5	05/15/17	PERMIT APPLICATION UPDATES				
			FOR CONSTRUCTION			PRINTED NAME THOMAS J. RADU
			1			SIGNATURE Thomas J. Radu
			NOT APPROVED FOR	CONSTRUCTION.		DATE <u>5/15/17</u> LICENSE# 20951
			]			

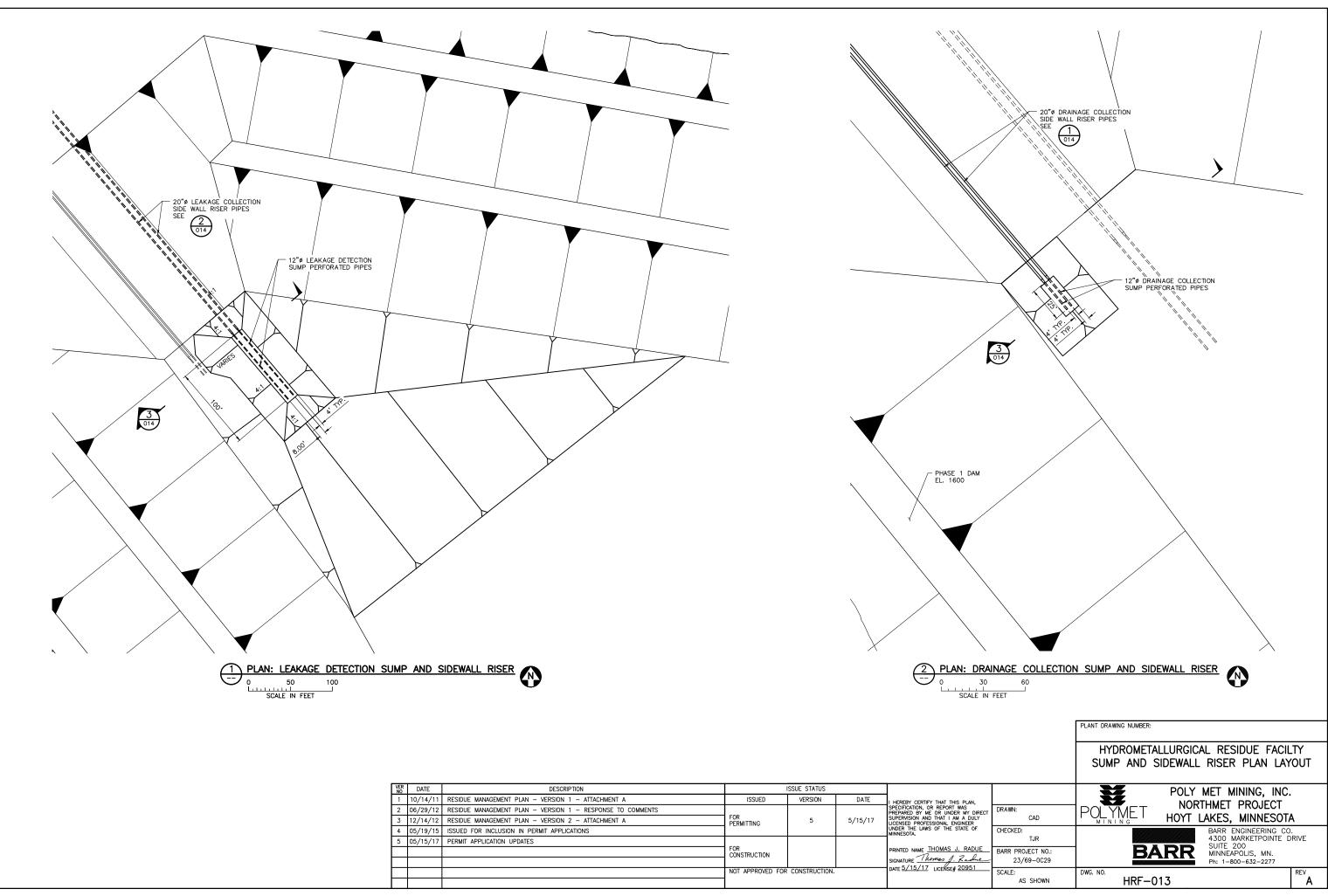
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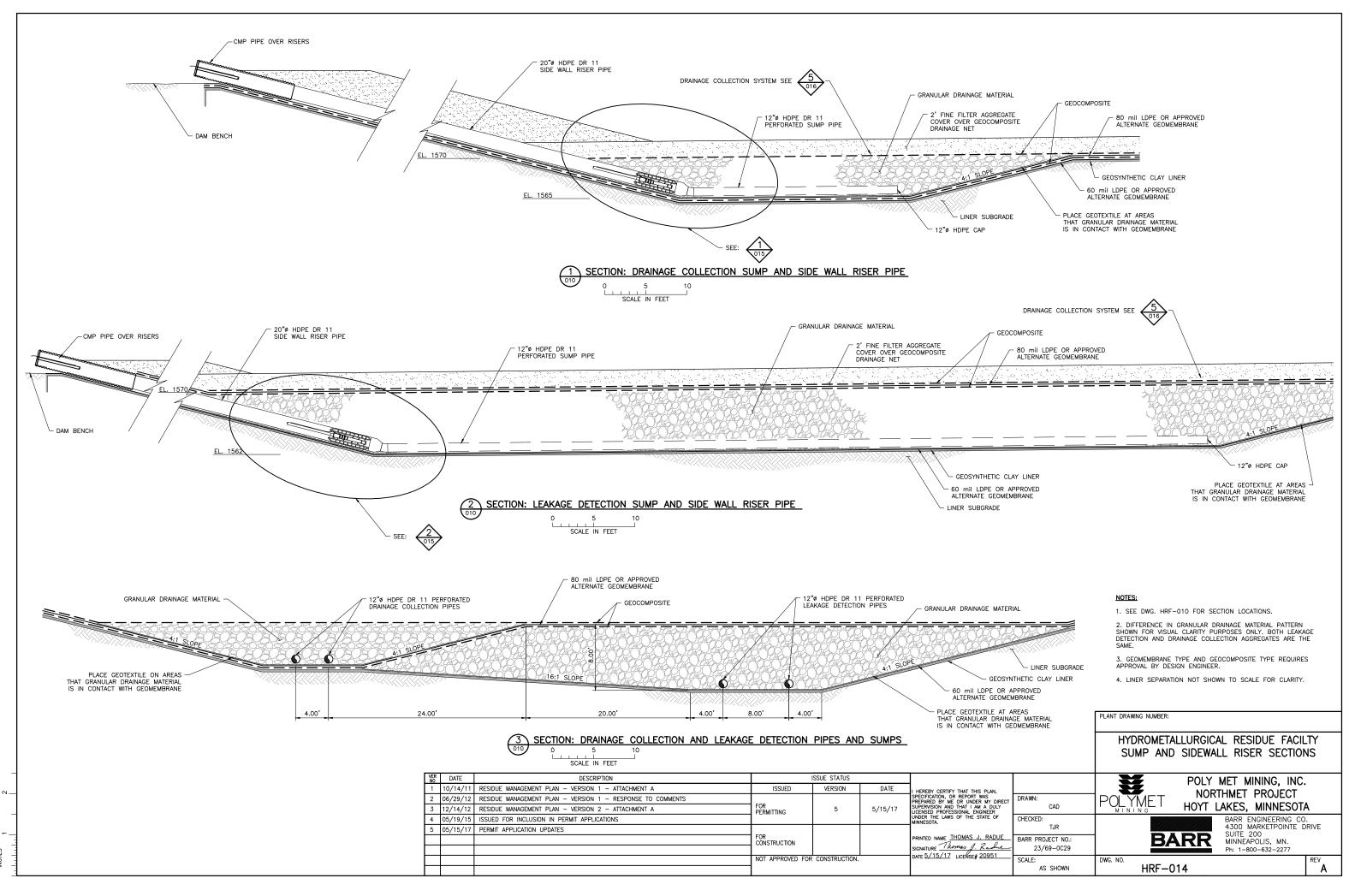
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4	05/19/15	ISSUED FOR INCLUSION IN PERMIT APPLICATIONS				UNDER THE LAWS OF THE STATE OF MINNESOTA.
5	05/15/17	PERMIT APPLICATION UPDATES				
			FOR CONSTRUCTION			PRINTED NAME THOMAS J. RADU
						SIGNATURE Thomas J. Radie DATE 5/15/17 LICENSE# 20951
			NOT APPROVED FOR	CONSTRUCTION.		DATE 37 137 17 LICENSE# 20931

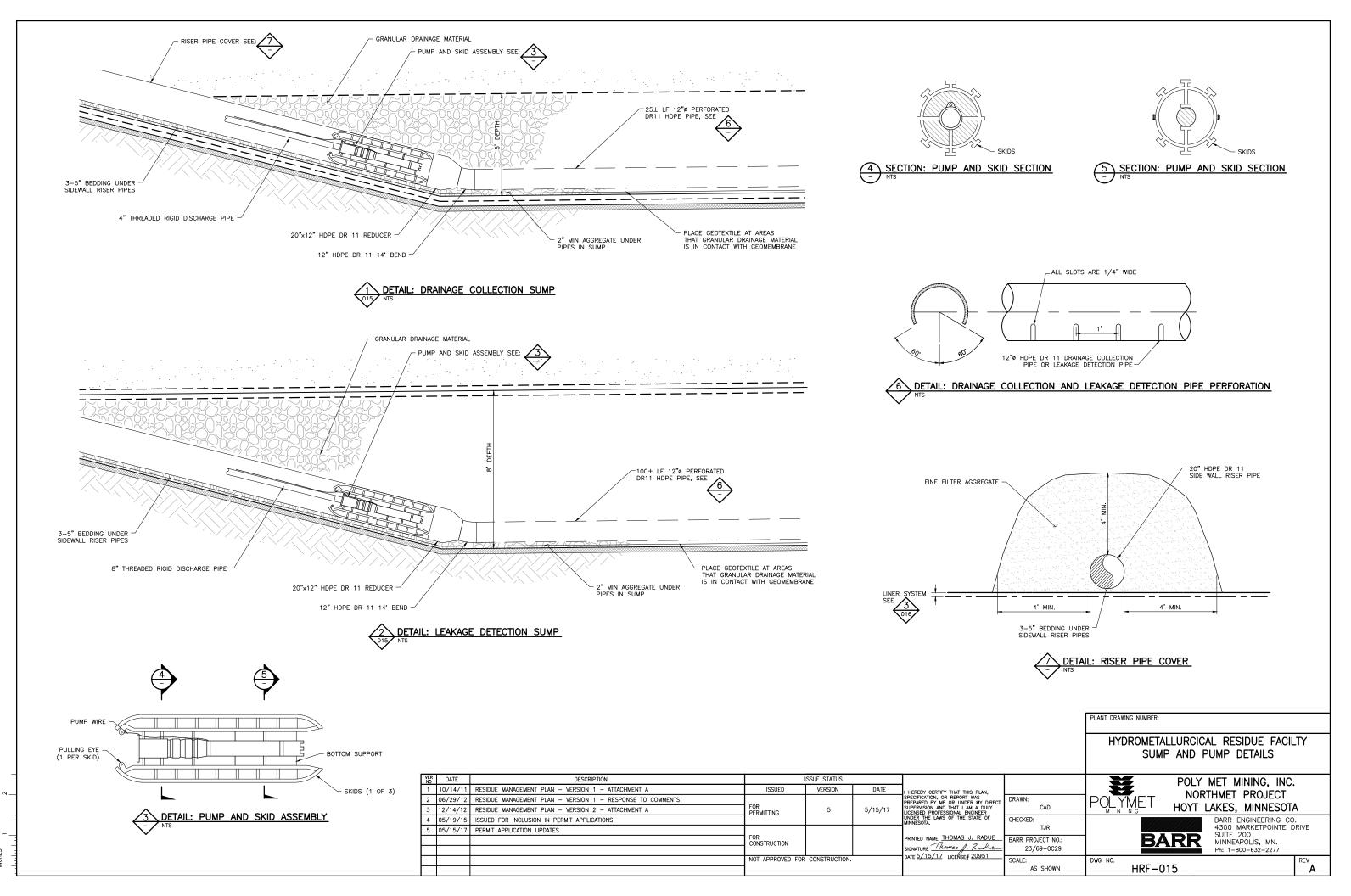


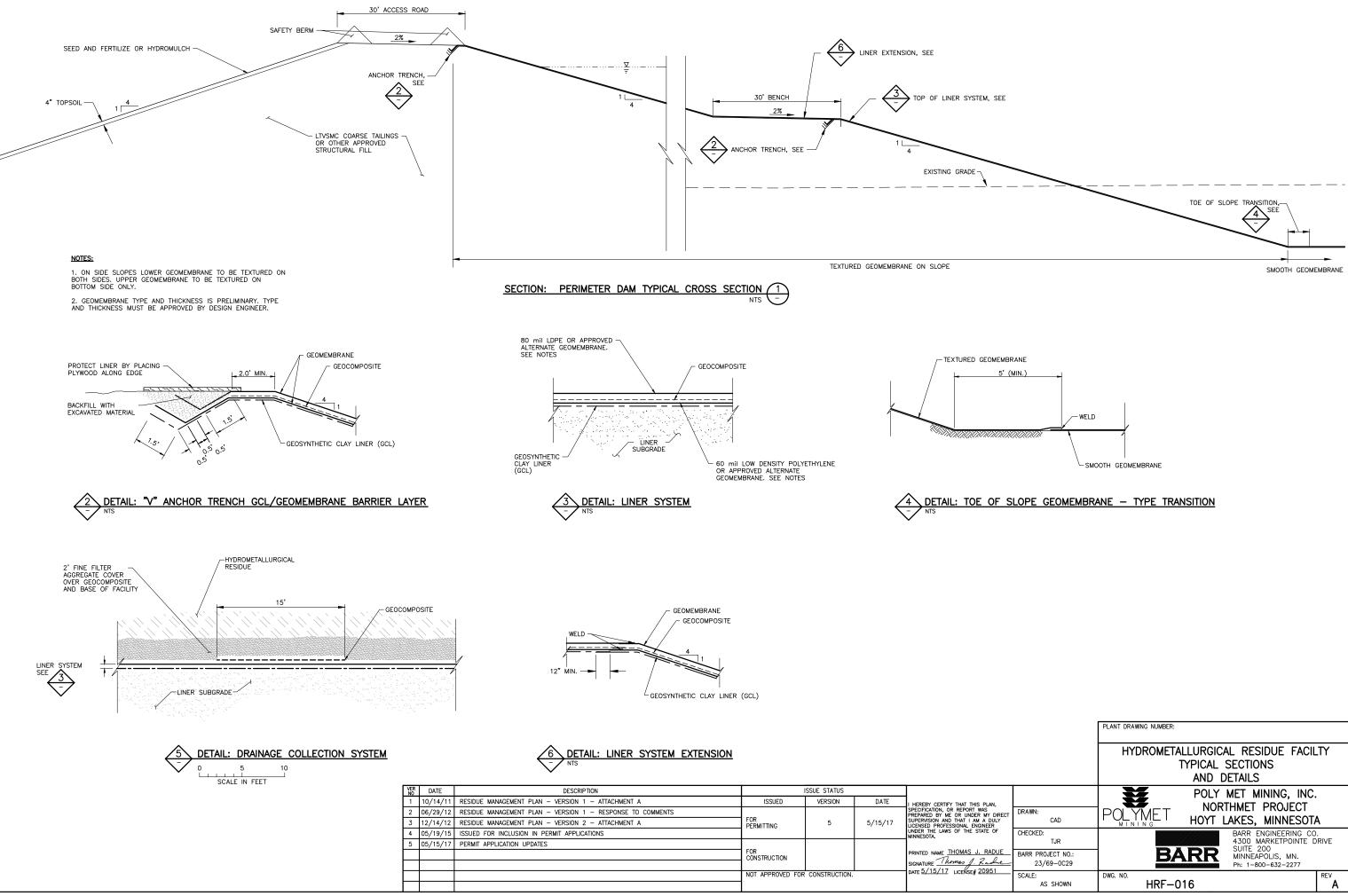




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3	12/14/12	RESIDUE MANAGEMENT PLAN - VERSION 2 - ATTACHMENT A	FOR PERMITTING	5	5/15/17	SUPERVISION AND THAT I AM A DUL' LICENSED PROFESSIONAL ENGINEER	
4	05/19/15	ISSUED FOR INCLUSION IN PERMIT APPLICATIONS				UNDER THE LAWS OF THE STATE OF MINNESOTA.	
5	05/15/17	PERMIT APPLICATION UPDATES					
			FOR			PRINTED NAME THOMAS J. RADU	
						SIGNATURE Thomas J. Rach	
			NOT APPROVED FOR	CONSTRUCTION.		DATE 3/13/17 LICENSE# 20951	

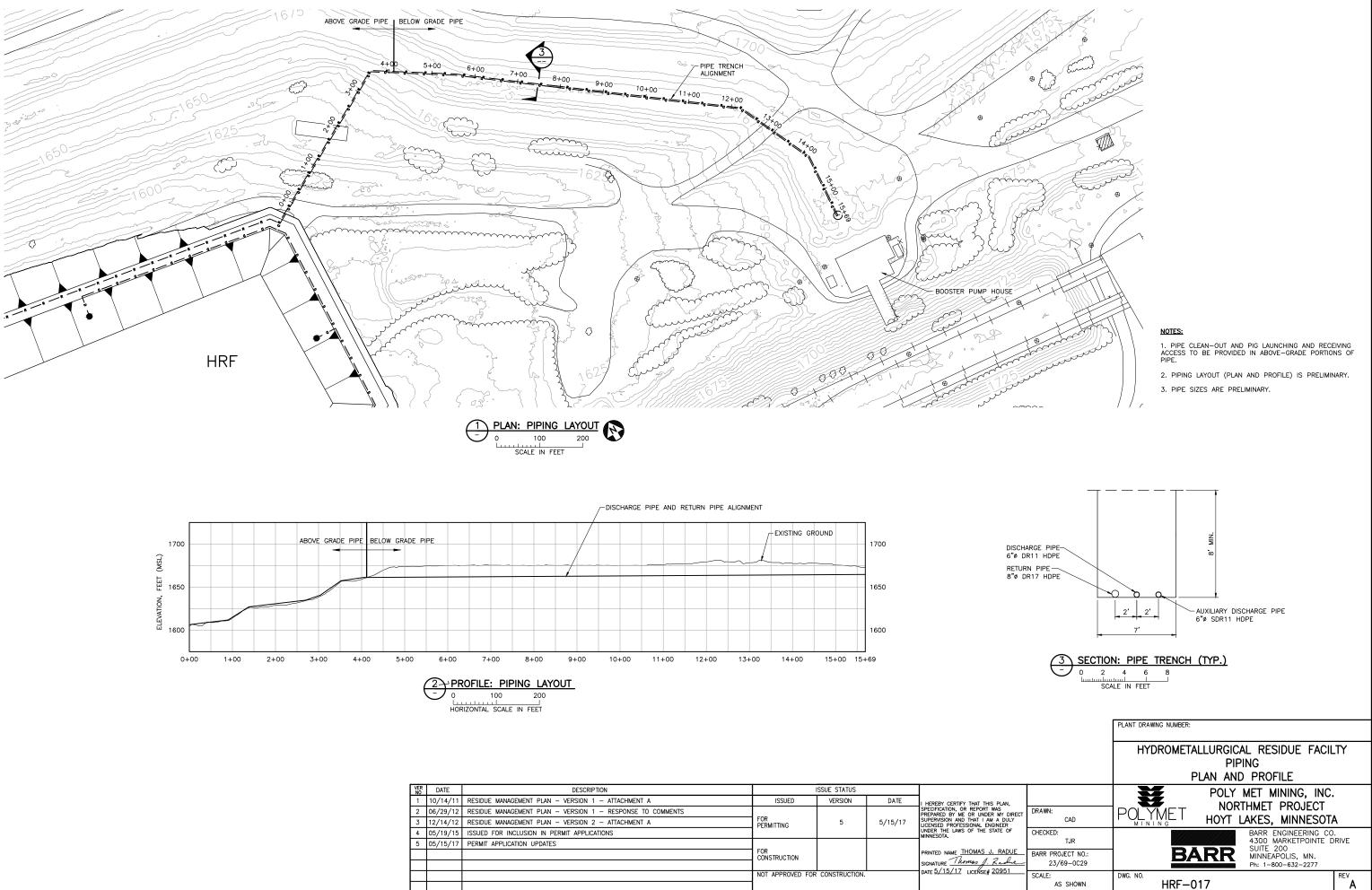




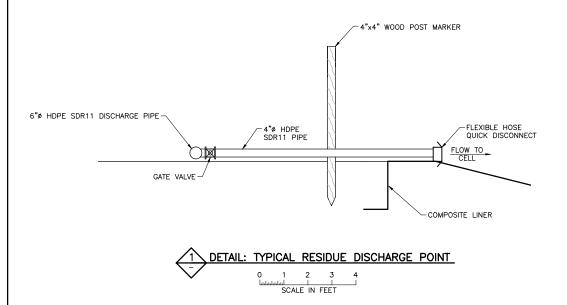


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		PLANT DRAWING NUMBER:						
		HYDROMETALLURGICAL RESIDUE FACILTY TYPICAL SECTIONS AND DETAILS						
AN, DIRECT DULY ER OF	DRAWN: CAD	POLY MET MINING, INC. NORTHMET PROJECT HOYT LAKES, MINNESOTA						
ADUE_	CHECKED: TJR BARR PROJECT NO.: 23/69-0C29	BARR ENGINEERING CO. 4300 MARKETPOINTE DRIVE SUITE 200 MINNEAPOLIS, MN. Ph: 1-800-632-2277						
51	SCALE: AS SHOWN	HRF-016						

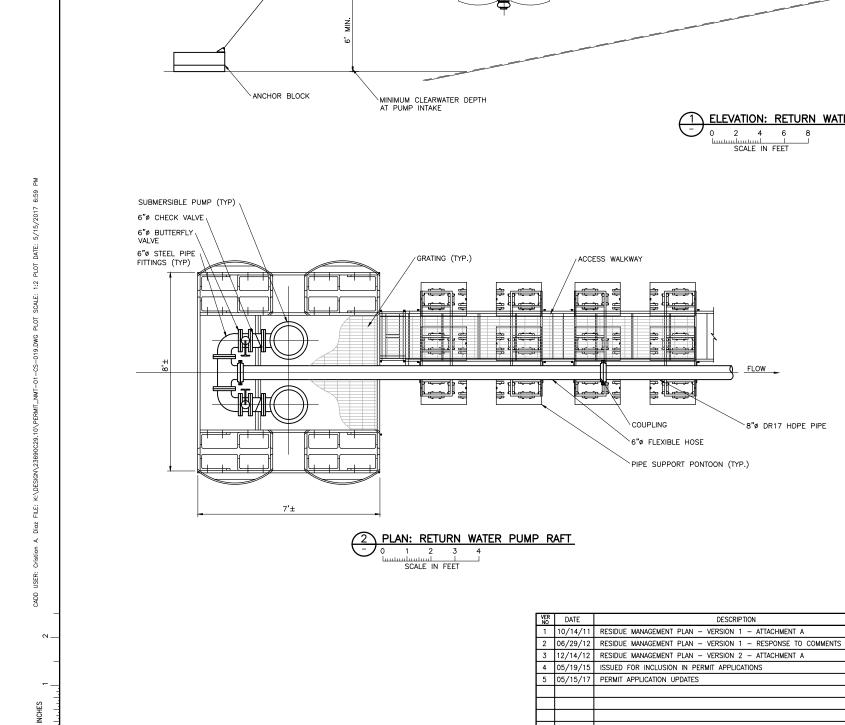


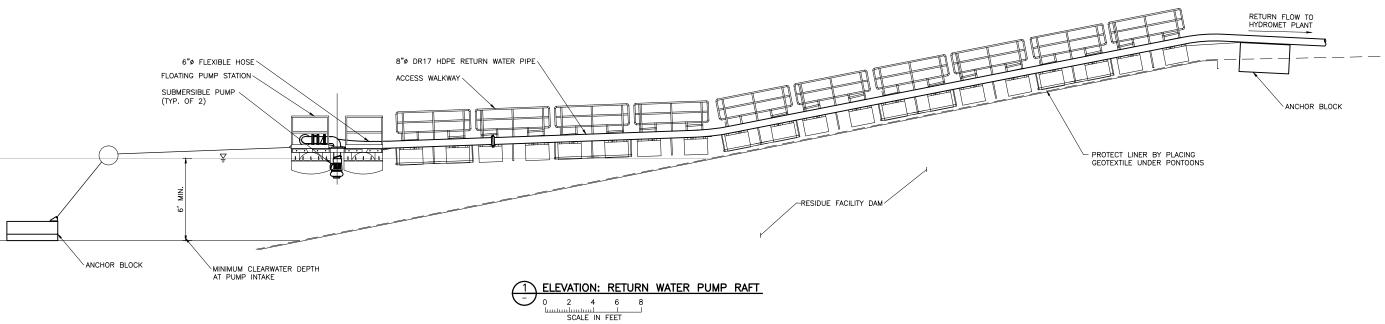
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2	06/29/12	RESIDUE MANAGEMENT PLAN - VERSION 1 - RESPONSE TO COMMENTS				SPECIFICATION, OR REPORT WAS PREPARED BY ME OR UNDER MY DIR	
3	12/14/12	RESIDUE MANAGEMENT PLAN - VERSION 2 - ATTACHMENT A	FOR PERMITTING	5		SUPERVISION AND THAT I AM A DULY LICENSED PROFESSIONAL ENGINEER	
4	05/19/15	ISSUED FOR INCLUSION IN PERMIT APPLICATIONS				UNDER THE LAWS OF THE STATE OF MINNESOTA.	
5	05/15/17	PERMIT APPLICATION UPDATES					
			FOR			PRINTED NAME THOMAS J. RADUI	
						SIGNATURE Thomas J. Rachie DATE 5/15/17 LICENSE# 20951	
			NOT APPROVED FOR	CONSTRUCTION.		DATE 37 137 17 LICENSE# 20931	





								PLANT DRAWING NUMBER: HYDROMETALLURGICAL RESIDUE FACILTY			
						_		PIPING DETAILS			
VER NO	DATE	DESCRIPTION		SSUE STATUS				POLY MET MI	NING. INC.		
1	10/14/11	RESIDUE MANAGEMENT PLAN - VERSION 1 - ATTACHMENT A	ISSUED	VERSION	DATE	I HEREBY CERTIFY THAT THIS PLAN,					
2	06/29/12	RESIDUE MANAGEMENT PLAN - VERSION 1 - RESPONSE TO COMMENTS				SPECIFICATION, OR REPORT WAS PREPARED BY ME OR UNDER MY DIRECT	DRAWN:				
3	12/14/12	RESIDUE MANAGEMENT PLAN - VERSION 2 - ATTACHMENT A	FOR PERMITTING	FOR PERMITTING	FOR PERMITTING	5	5 5/15/17	SUPERVISION AND THAT I AM A DULY LICENSED PROFESSIONAL ENGINEER	CAD	TOL TIVIL I HOYT LAKES,	MINNESUIA
4	05/19/15	ISSUED FOR INCLUSION IN PERMIT APPLICATIONS					UNDER THE LAWS OF THE STATE OF MINNESOTA.	CHECKED:	BARR EN	GINEERING CO.	
5	05/15/17	PERMIT APPLICATION UPDATES					TJR		RKETPOINTE DRIVE		
						PRINTED NAME THOMAS J. RADUE	BARR PROJECT NO .:		DLIS, MN.		
						SIGNATURE Thomas J. Radue DATE 5/15/17 LICENSE# 20951	23/69-0C29		-632-2277		
			NOT APPROVED FOR	CONSTRUCTION.		DATE <u>2/13/17</u> LICENSE# 20951	SCALE: AS SHOWN	DWG. NO. HRF-018	REV		





ISSUE STATUS

VERSION

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DATE

5/15/17

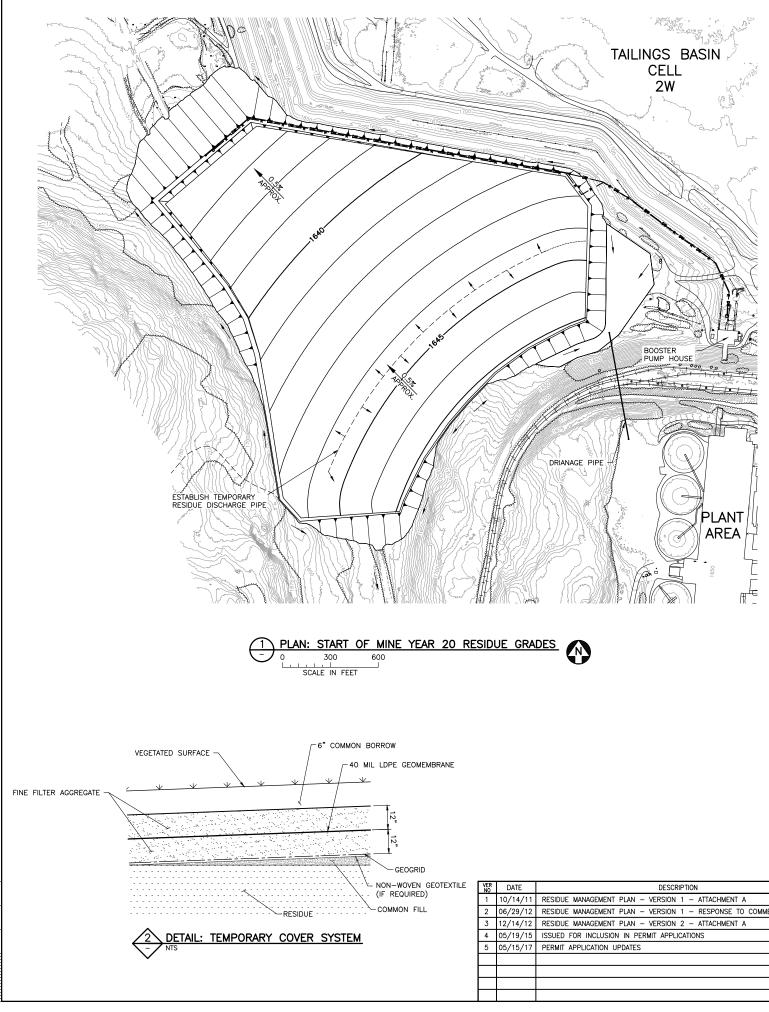
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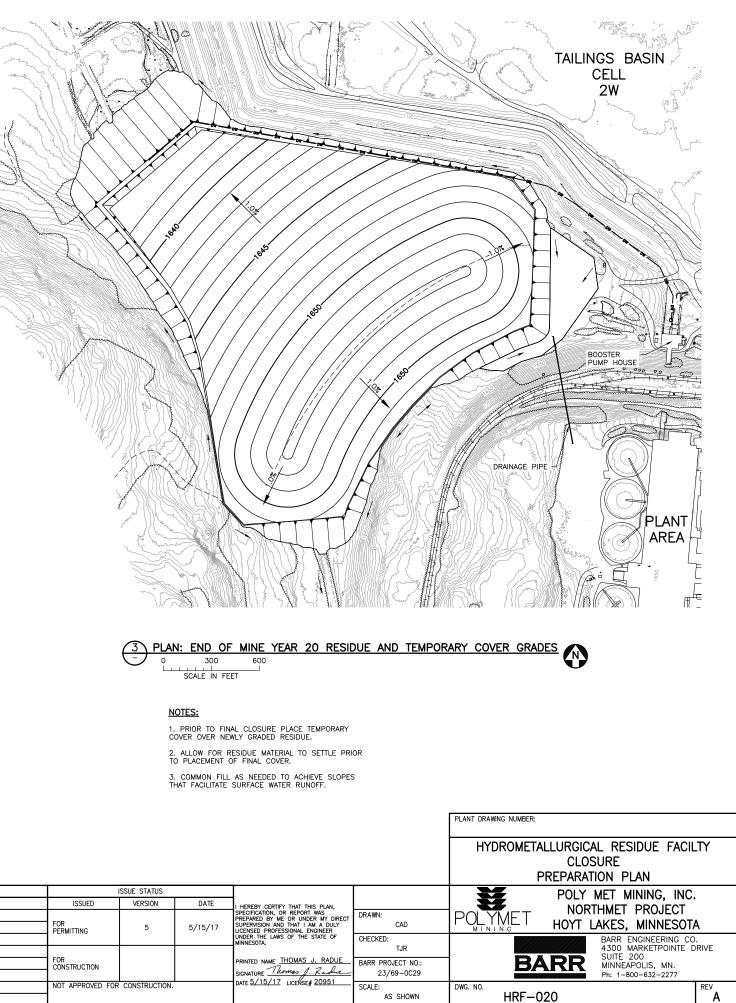
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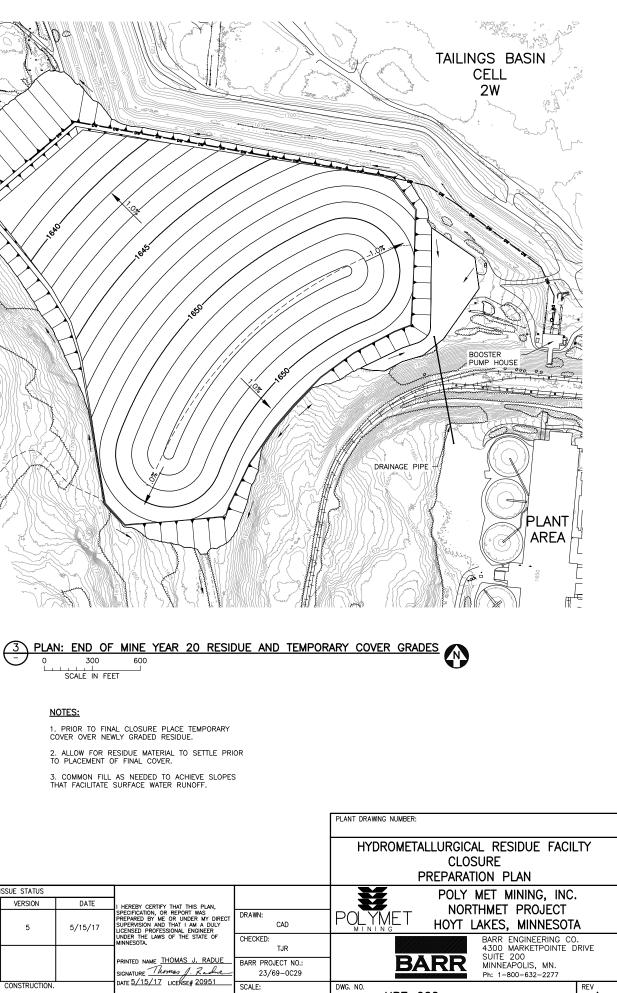
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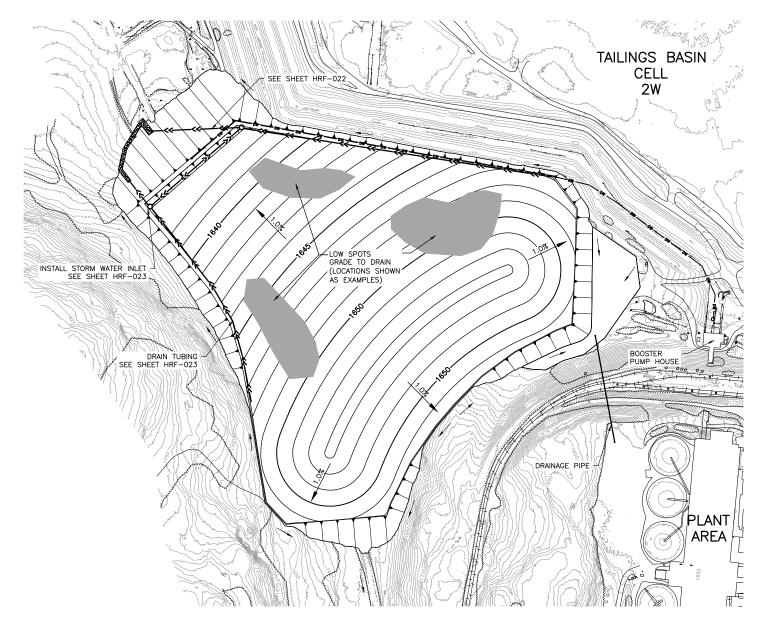
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I HEREBY CERTIFY THAT THIS PLAN, SPECIFICATION, OR REFORT WAS PREPARED BY ME OR UNDER MY DIRECT SUPERVISION AND THAT I AM A DULY LICENSED PROFESSIONAL ENGINEER	DRAWN: CAD	POLY MET MINING, INC. POLYMET NORTHMET PROJECT HOYT LAKES, MINNESOTA				
UNDER THE LAWS OF THE STATE OF MINNESOTA.	CHECKED: TJR	BARR ENGINEERING CO. 4300 MARKETPOINTE DRIVE				
PRINTED NAME THOMAS J. RADUE SIGNATURE Thomas J. Radue	BARR PROJECT NO.: 23/69-0C29	BARR SUITE 200 MINNEAPOLIS, MN. Ph: 1-800-632-2277				
DATE <u>5/15/17</u> LICENSE# <u>20951</u>	SCALE: AS SHOWN	HRF-019				

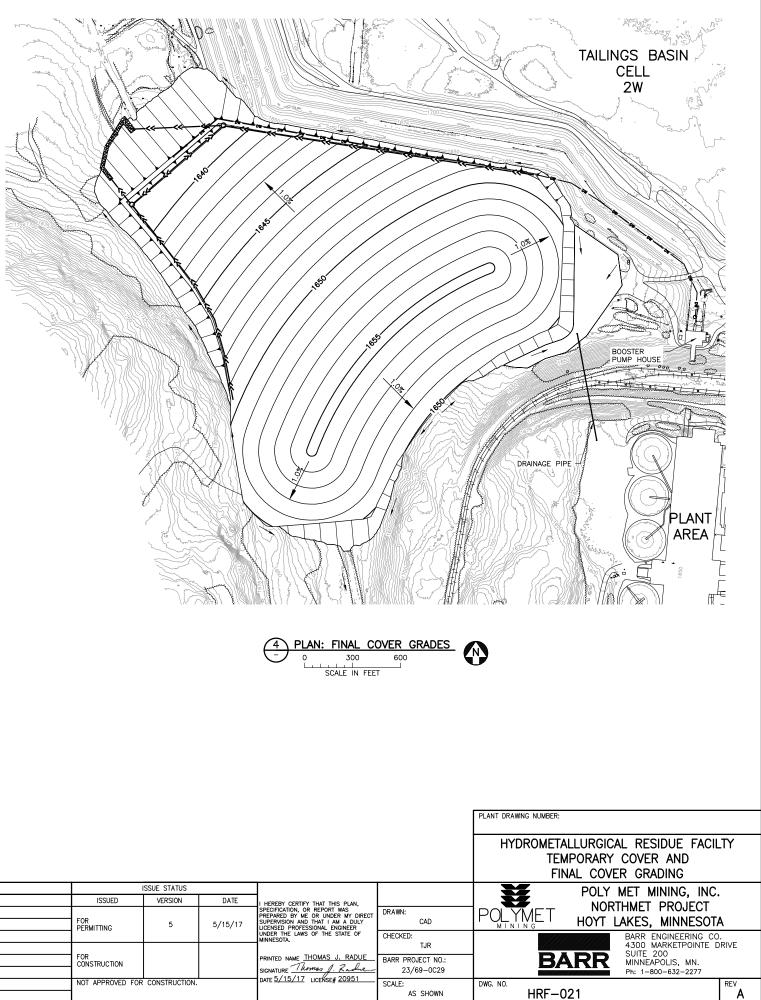






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RESIDUE MANAGEMENT PLAN - VERSION 2 - ATTACHMENT A	FOR PERMITTING	5		SUPERVISION AND THAT I AM A DULY LICENSED PROFESSIONAL ENGINEER	
ISSUED FOR INCLUSION IN PERMIT APPLICATIONS				UNDER THE LAWS OF THE STATE OF MINNESOTA.	
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	FOR CONSTRUCTION			PRINTED NAME THOMAS J. RADUE	Г
				SIGNATURE Thomas J. Radie	
	NOT APPROVED FOR	CONSTRUCTION.		DATE 5/15/17 LICENSE# 20951	Γ
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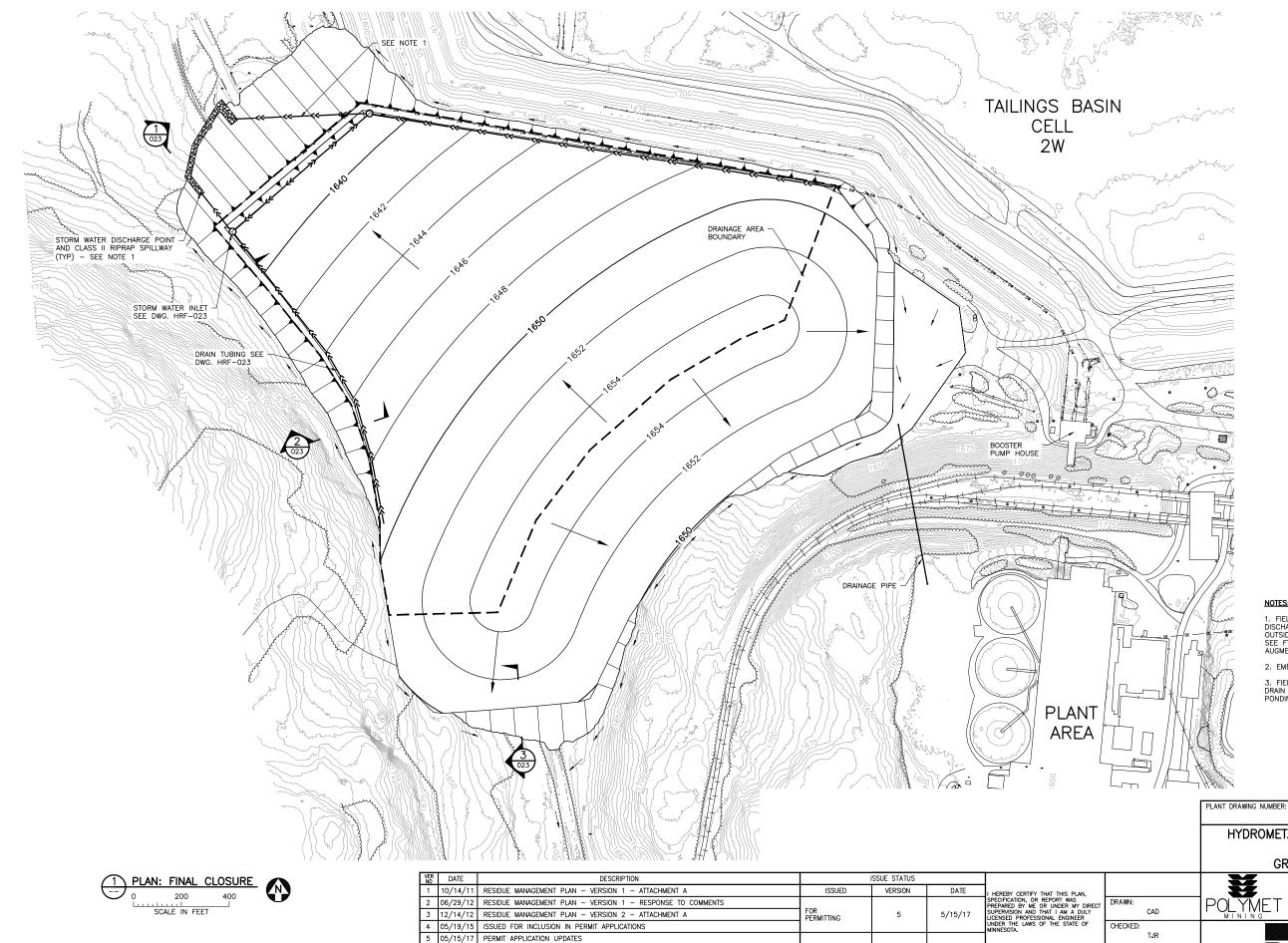




NOTES: 1. PRIOR TO FINAL CLOSURE GRADE ANY LOW SPOTS CREATED DURING SETTLEMENT ALLOTMENT TIME. 2. INSTALL DRAIN TUBING AND SURFACE WATER INLETS.

Γ	VER NO	DATE	DESCRIPTION		SSUE STATUS		
	1	10/14/11	RESIDUE MANAGEMENT PLAN - VERSION 1 - ATTACHMENT A	ISSUED	VERSION	DATE	I HEREBY CERTIFY THA
	2	06/29/12	RESIDUE MANAGEMENT PLAN - VERSION 1 - RESPONSE TO COMMENTS				SPECIFICATION, OR REP PREPARED BY ME OR
	3	12/14/12	RESIDUE MANAGEMENT PLAN - VERSION 2 - ATTACHMENT A	FOR			SUPERVISION AND THAT LICENSED PROFESSION
	4	05/19/15	ISSUED FOR INCLUSION IN PERMIT APPLICATIONS				UNDER THE LAWS OF ' MINNESOTA.
	5	05/15/17	PERMIT APPLICATION UPDATES				
Г				FOR			PRINTED NAME THOM
Г							SIGNATURE Thomas
Г				NOT APPROVED FOR	CONSTRUCTION.		DATE 5/15/17 LICE

INCHES



FOR CONSTRUCTION

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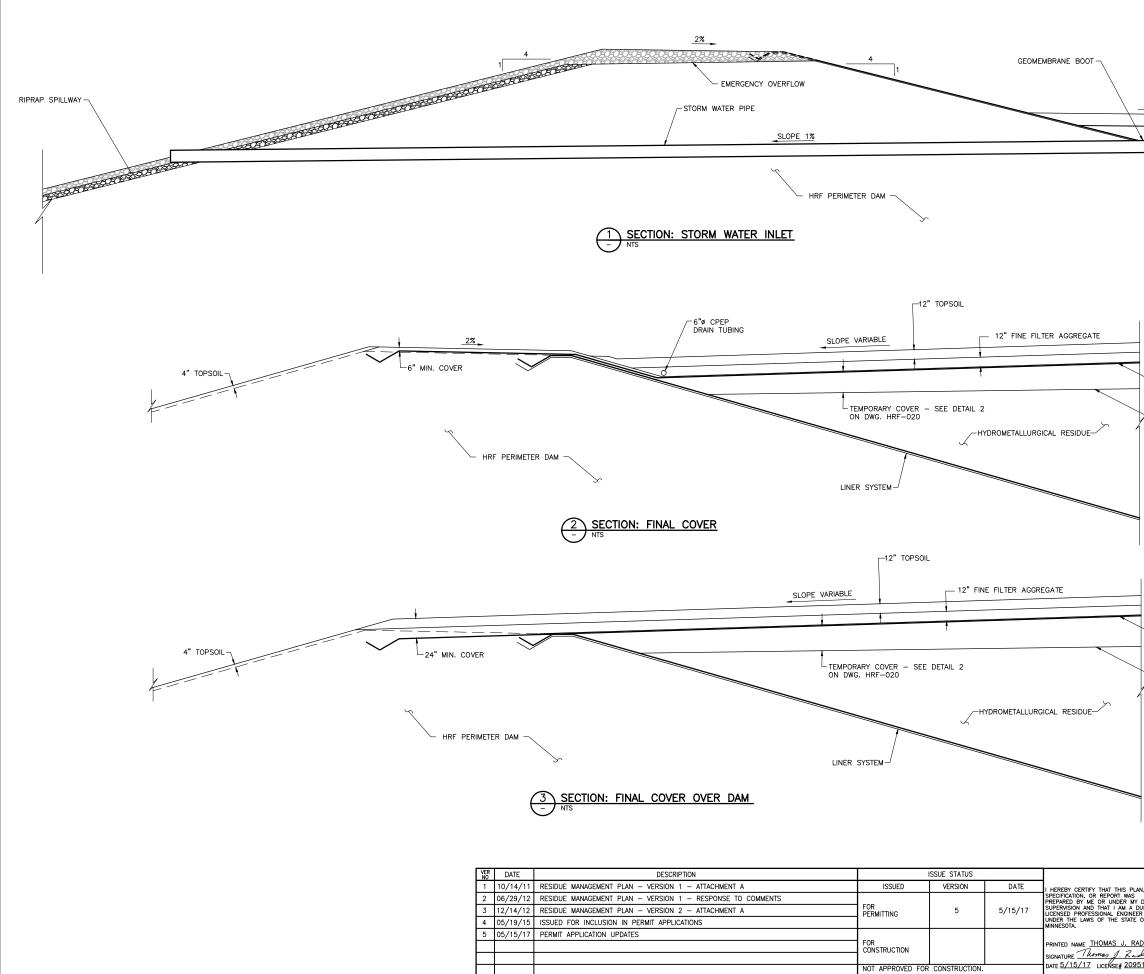
#### NOTES:

1. FIELD-ALIGN SURFACE WATER DISCHARGE PIPES TO DISCHARGE CLEAN SURFACE RUNOFF TO LOCATION OUTSIDE OF GROUNDWATER CONTAINMENT SYSTEM. SEE FTB SEEPAGE CAPTURE AND STREAM AUGMENTATION SYSTEMS DRAWINGS.

2. EMERGENCY OVERFLOW NOT SHOWN. SEE HRF-023

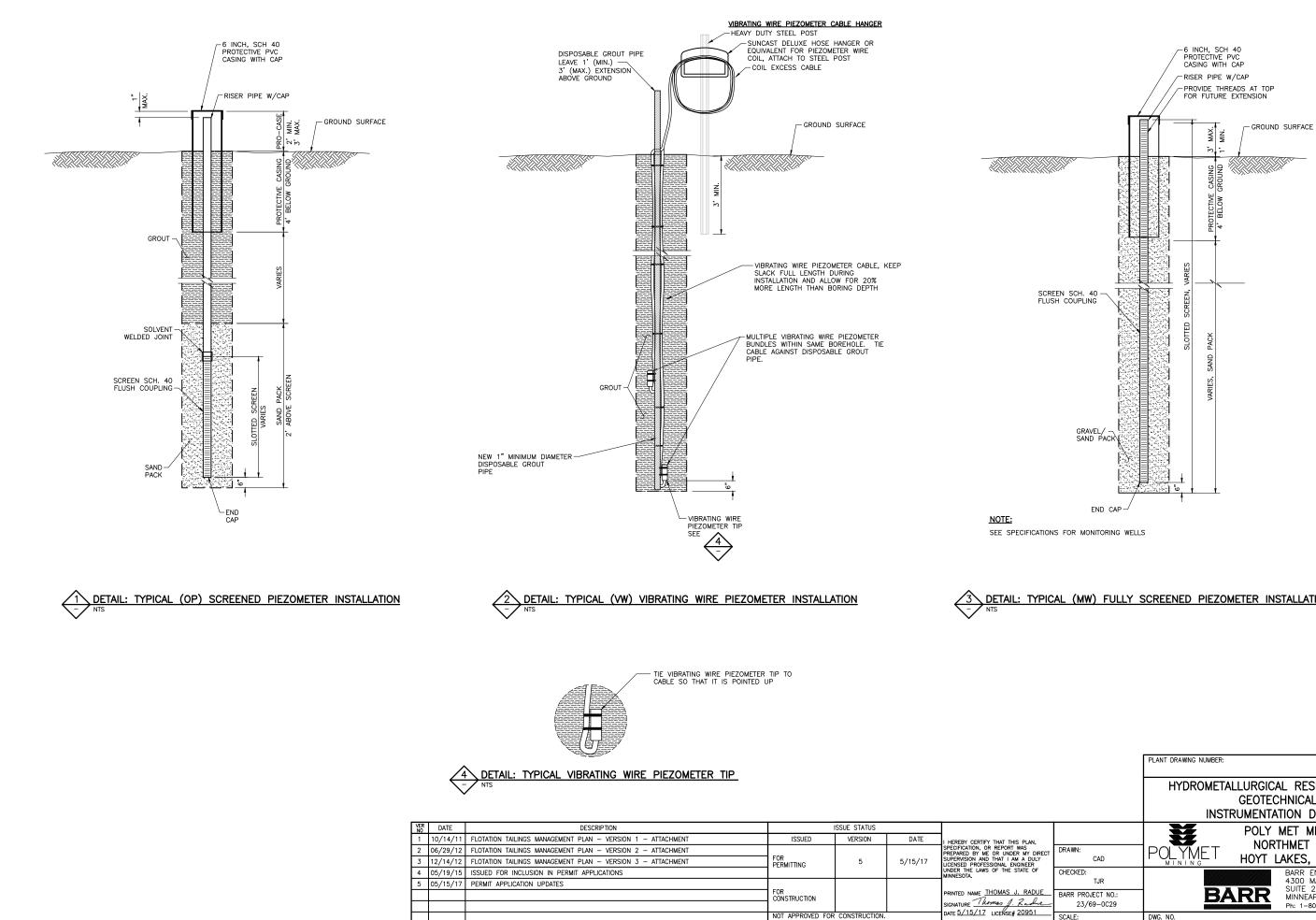
3. FIELD-FIT TOE-OF-SLOPE DRAINAGE SWALE TO DRAIN STORMWATER RUNOFF AND TO PREVENT PONDING AT TOE OF SLOPE.

		HYDROMETALLURGICAL RESIDUE FACILTY FINAL CLOSURE GRADING AND DRAINAGE
I HEREBY CERTIFY THAT THIS PLAN, SPECIFICATION, OR REPORT WAS PREPARED BY ME OR UNDER MY DIRECT SUPERVISION AND THAT I AM A DULY LICENSED PROFESSIONAL ENGINEER	DRAWN: CAD	POLY MET MINING, INC. POLYMET NORTHMET PROJECT HOYT LAKES, MINNESOTA
UNDER THE LAWS OF THE STATE OF MINNESOTA. PRINTED NAME <u>THOMAS J. RADUE</u> SIGNATURE <u>Thomas J. Radue</u>	CHECKED: TJR BARR PROJECT NO.: 23/69-0C29	BARR ENGINEERING CO. 4300 MARKETPOINTE DRIVE SUITE 200 MINNEAPOLIS, MN. Ph: 1-800-632-2277
DATE <u>5/15/17</u> LICENSE# 20951	SCALE: AS SHOWN	HRF-022



CATCH BASIN			EMPORARY COVER	
		6"ø CPE	EP DRAIN TUBING	
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SLOPE	$\mathbf{A}$		SLOPE 1%	
	2000 C	, ,		
		7	1	
		HYDROMETA RESIDUE		
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	LINER SYSTE	м—/		
		NOTES:		
		DRAWING. SEE DETAIL 3	MATERIALS NOT SHOWN ( ON DWG. HRF-020.	JN THS
-				
40 MIL LDPE GEOMEMBRA	NE OVER			
GCL OR APPROVED ALTER	RNATE			
HYDRAULIC BARRIER COV	ER SYSTEM			
NON-WOVEN GEOTEXTILE	(IF REQUIRED)			
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40 MIL LDPE GEOMEMBR/ GCL OR APPROVED ALTE				
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NON-WOVEN GEOTEXTILE	(IF REQUIRED)			
*	PLANT DRAWING	NUMBER:		
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AN, DRAWN:			THMET PROJECT	
DIRECT CAD		<sup>™</sup> L HOAL I	AKES, MINNESC	)TA
OF CHECKED:			BARR ENGINEERING	CO.
TJR	1		4300 MARKETPOINTE SUITE 200	
ADUE BARR PROJECT NO.:	7	BARR	MINNEAPOLIS, MN.	
<i>bie</i> 23/69-0C29			Ph: 1-800-632-2277	
SCALE: AS SHOWN	DWG. NO.			REV
AS SHOWN	1 1	HRF-023		A

- TOP OF FINAL COVER



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N, DIRECT DULY R OF				Ē			INING, IN PROJECT		
	DRAWN: CAD			MET			MINNESC		
	CHECKED: TJR					4300 M	NGINEERING ARKETPOINTE		
DUE_	BARR PROJECT 23/69-0		-	BA	RR		POLIS, MN.		
51	SCALE: AS SHO		DWG. NO.	HRF-0	24	Pn: 1-80	00-632-2277	REV	
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