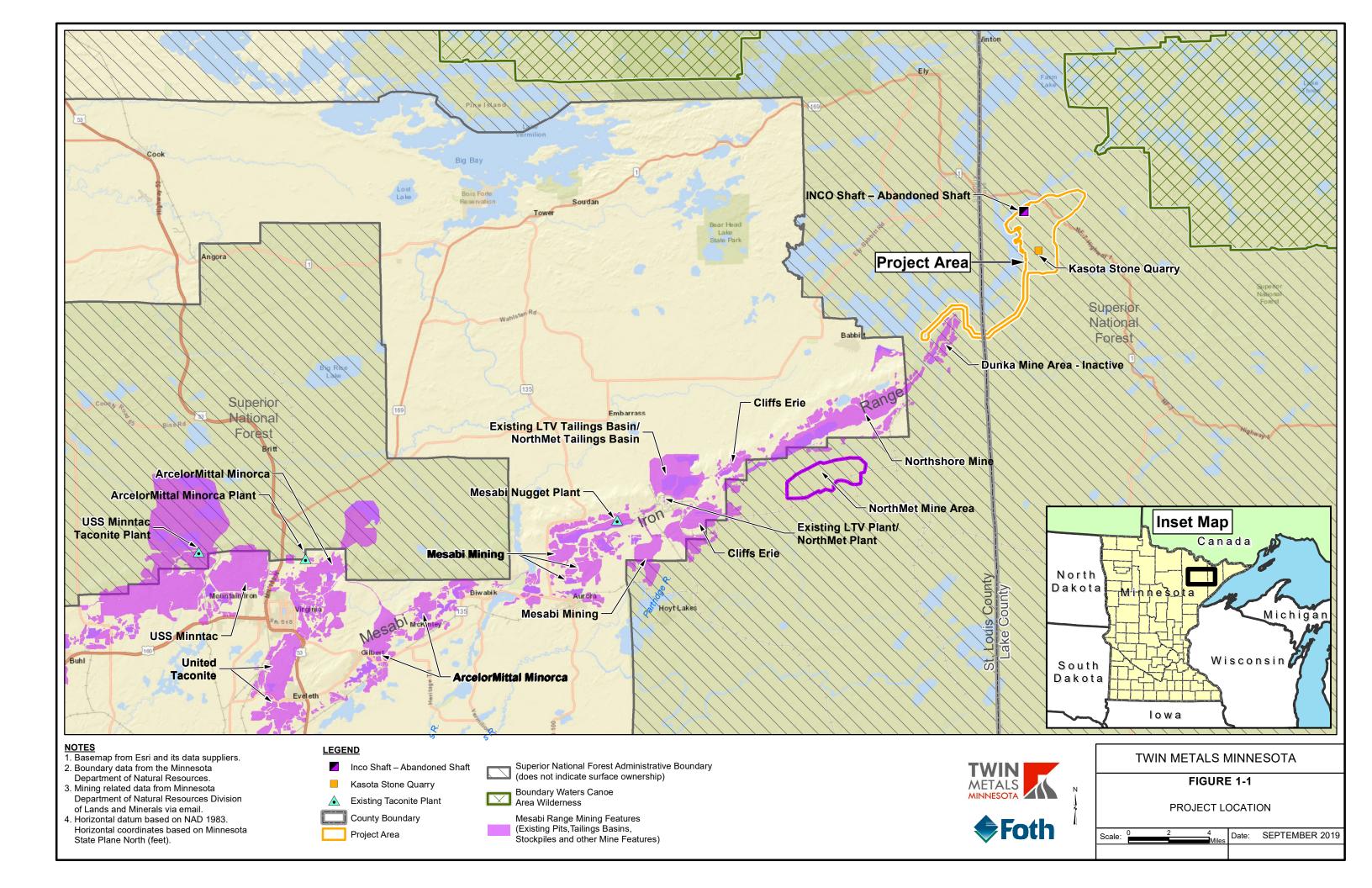
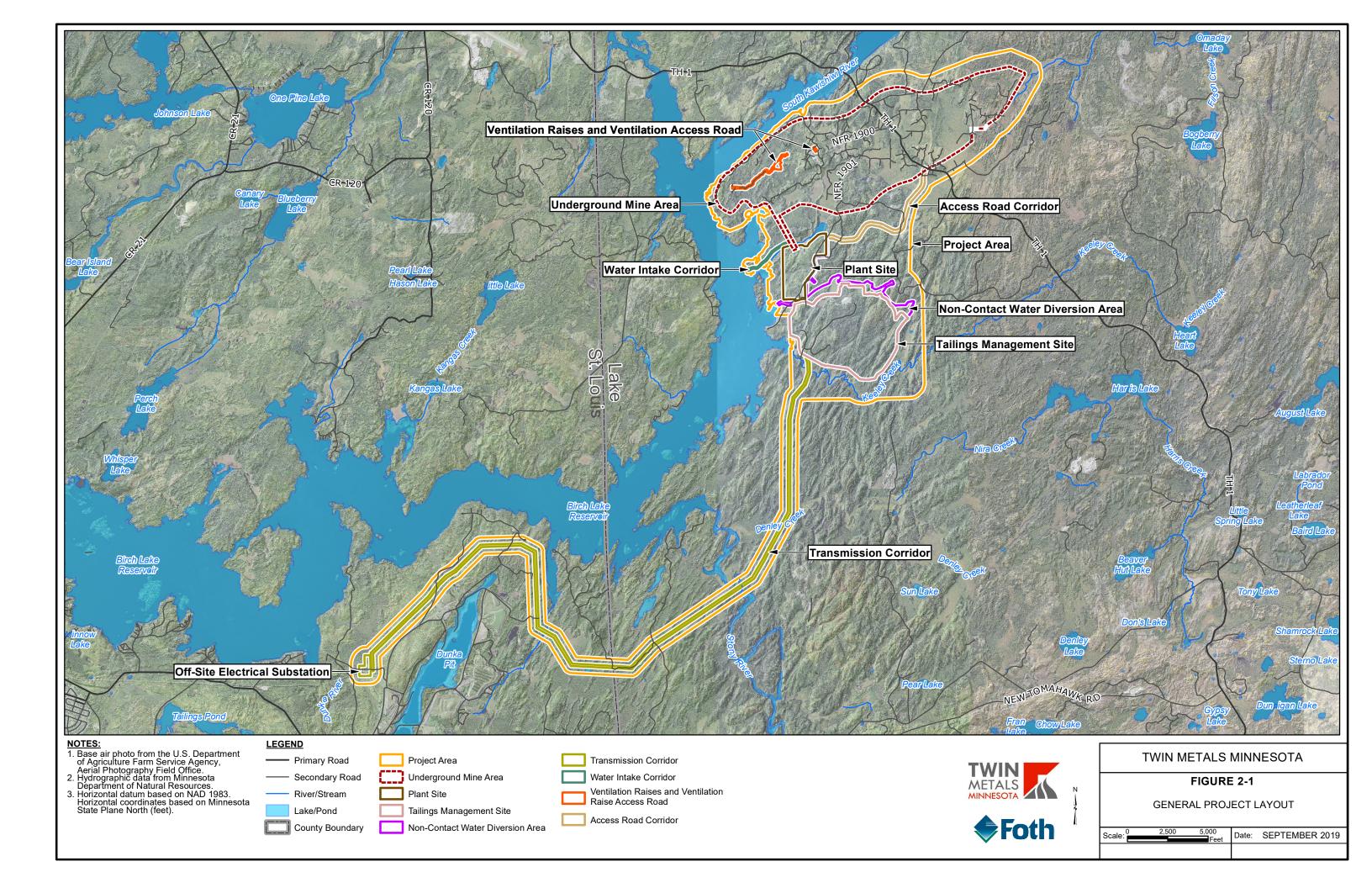


TWIN METALS MINNESOTA PROJECT SCOPING ENVIRONMENTAL ASSESSMENT WORKSHEET DATA SUBMITTAL

Environmental Review Support Document

SCOPING ENVIRONMENTAL ASSESSMENT WORKSHEET DATA SUBMITTAL - FIGURES





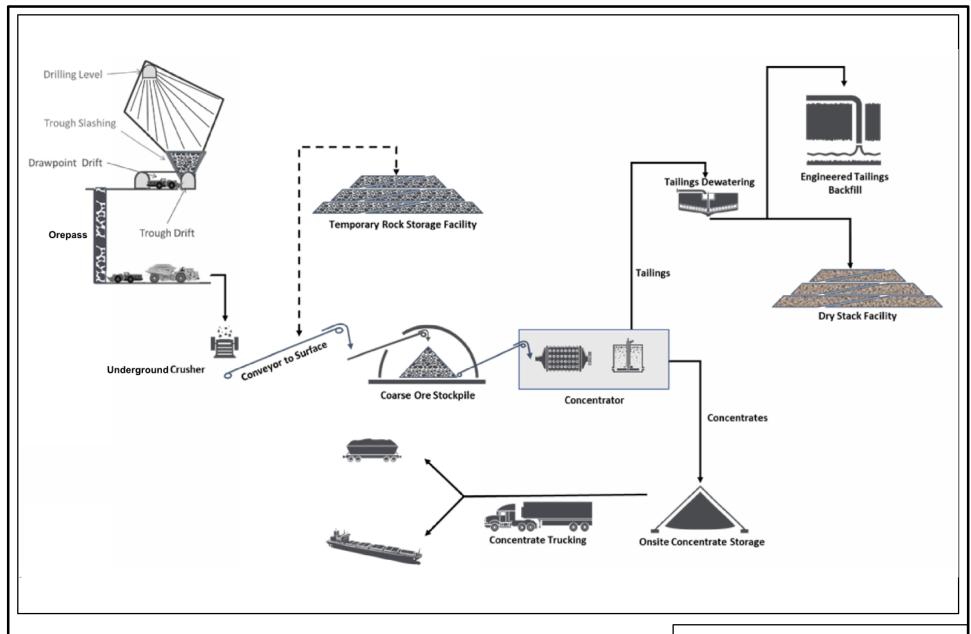






FIGURE 3-1

MINING PROCESS

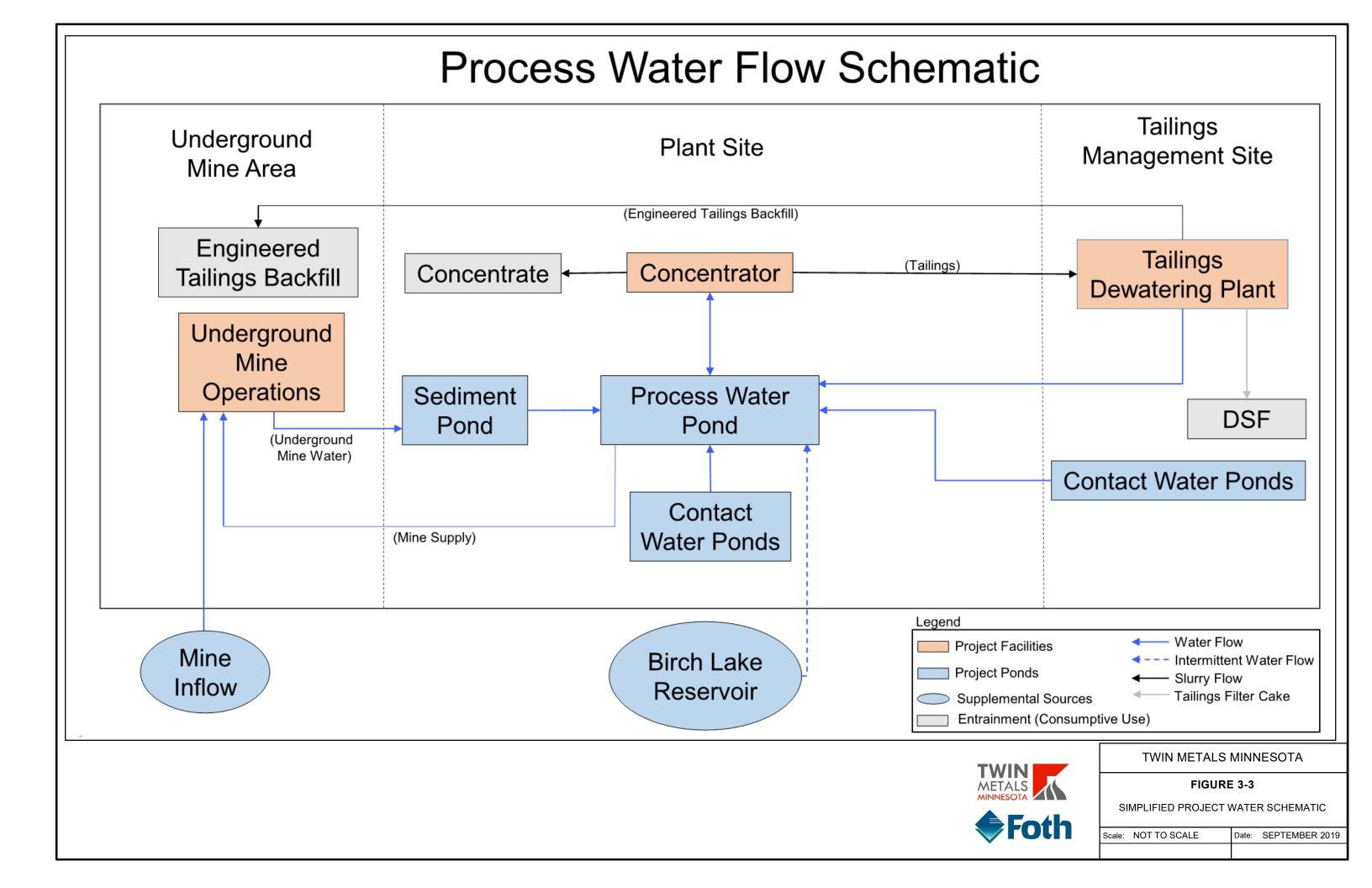
	Construction								Operations			
Activity	Year -3		Year -2			Year -1			Year 1			
	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2
Construction												
Construction start	*											
Site Development & Access Roads												
Portal and Decline Development												
Mine & Mine Infrastructure												
Concentrator												
Tailings Dewatering Plant												
Dry Stack Facility												
Commissioning												
Stope Mining Begins									7	~		
Commissioning & Ramp-up												
Commerical Production												*

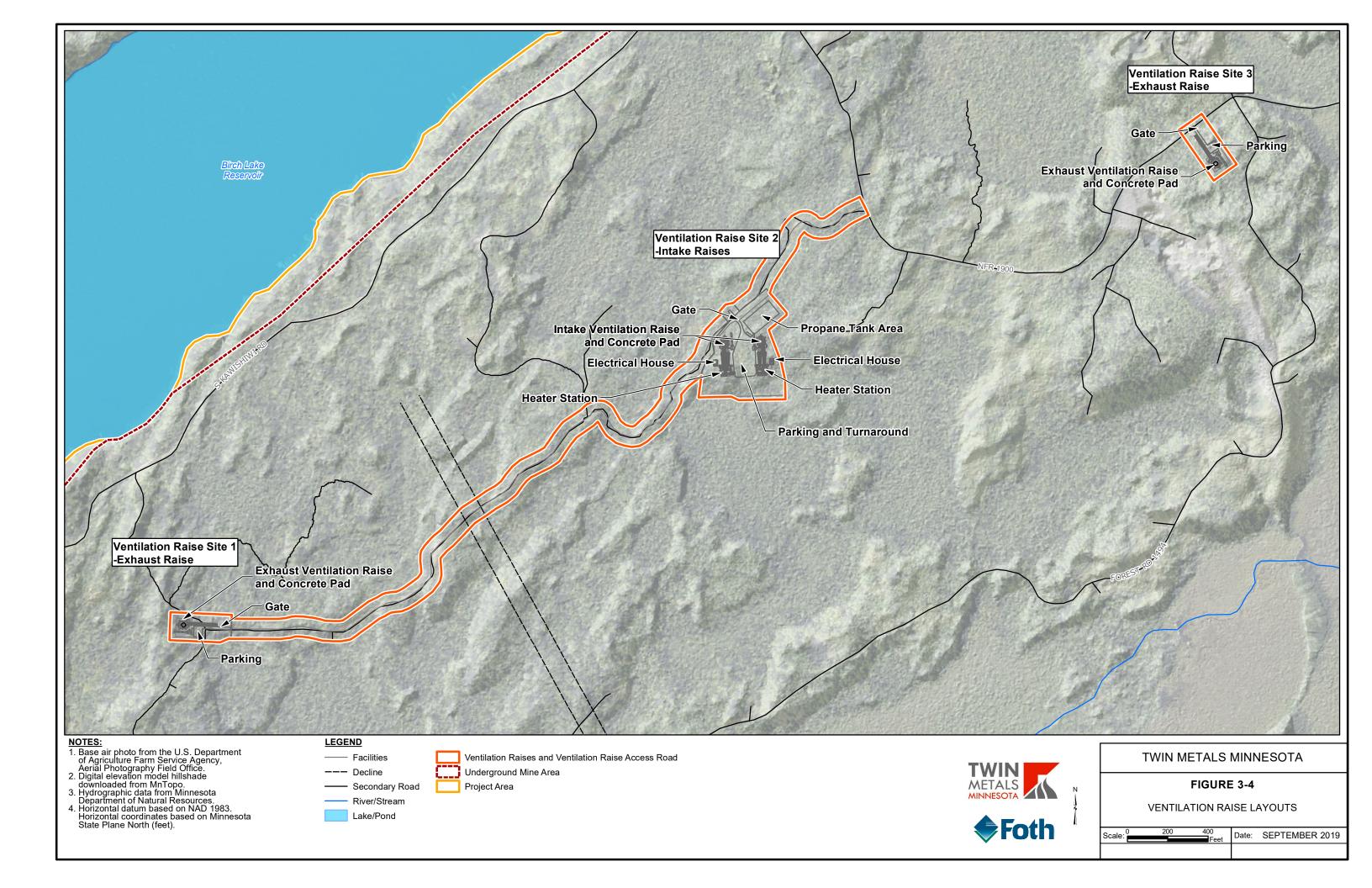


FIGURE 3-2

PROJECT CONSTRUCTION SCHEDULE

Scale:	NOT TO SCALE	Date:	SEPTEMBER 2019





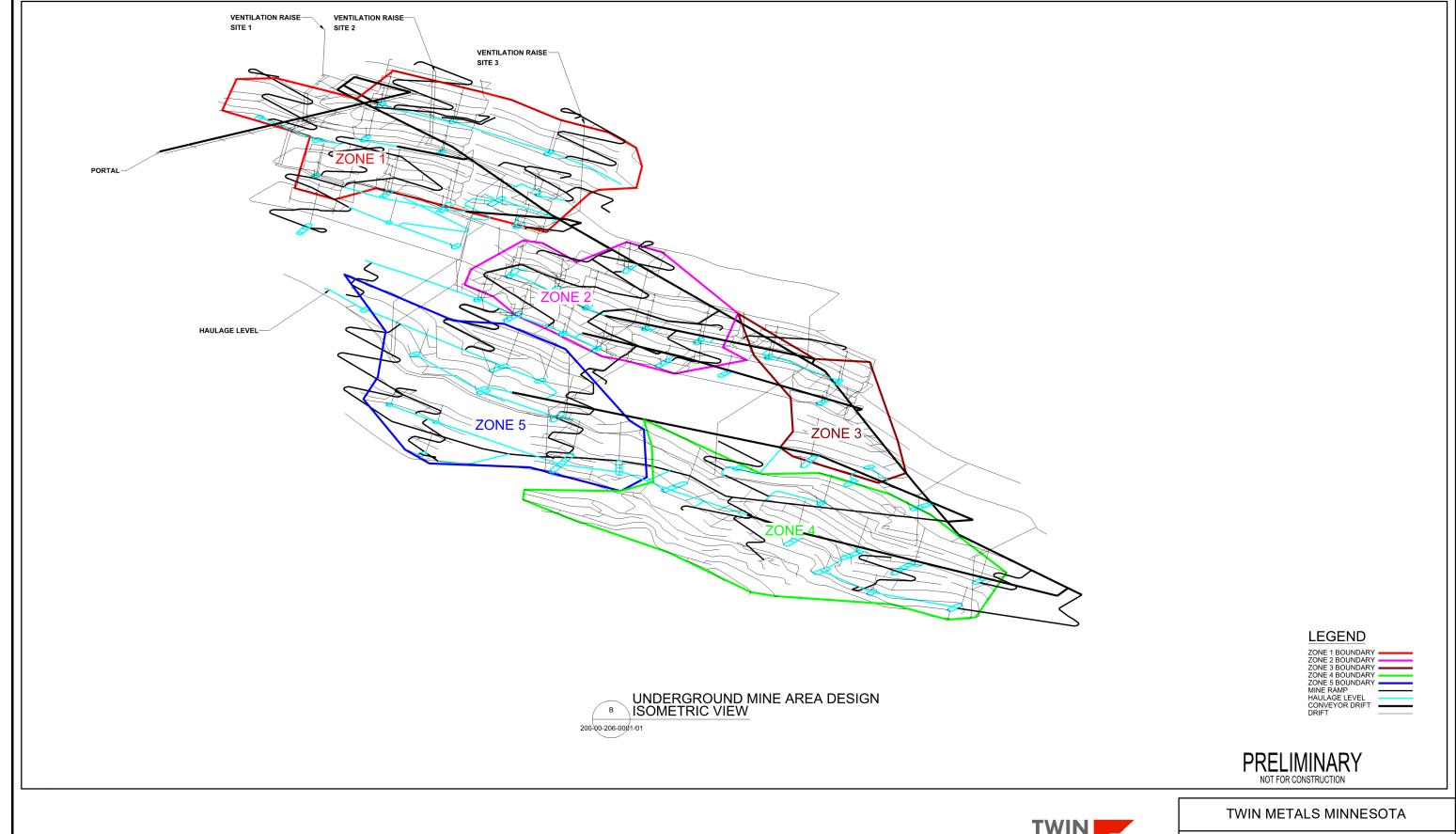




FIGURE 3-5

UNDERGROUND MINE AREA DESIGN

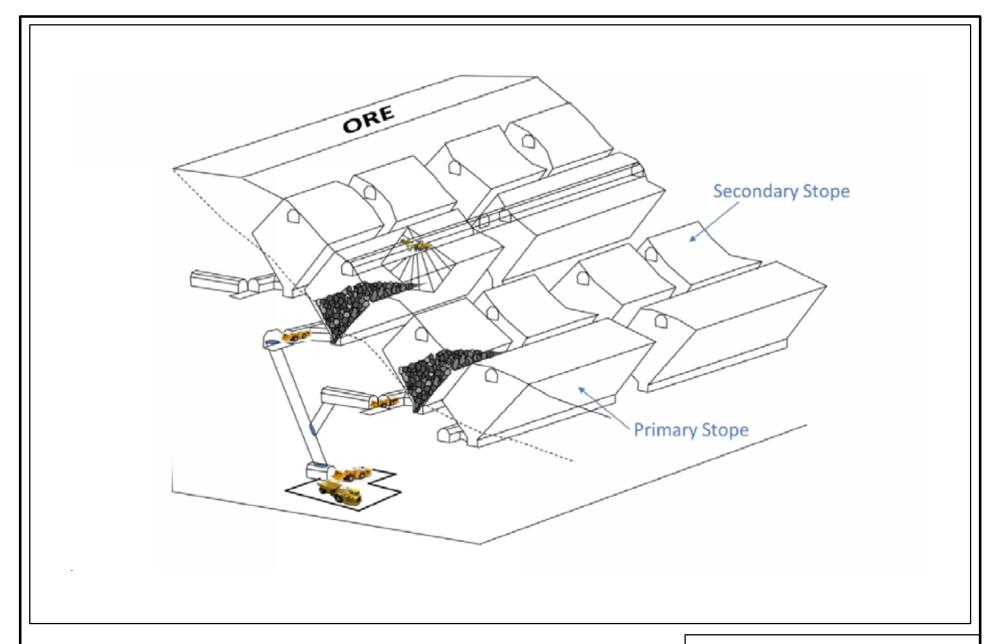






FIGURE 3-6

MINING METHOD SCHEMATIC

Scale:	NOT TO SCALE	Date:	SEPTEMBER 2019

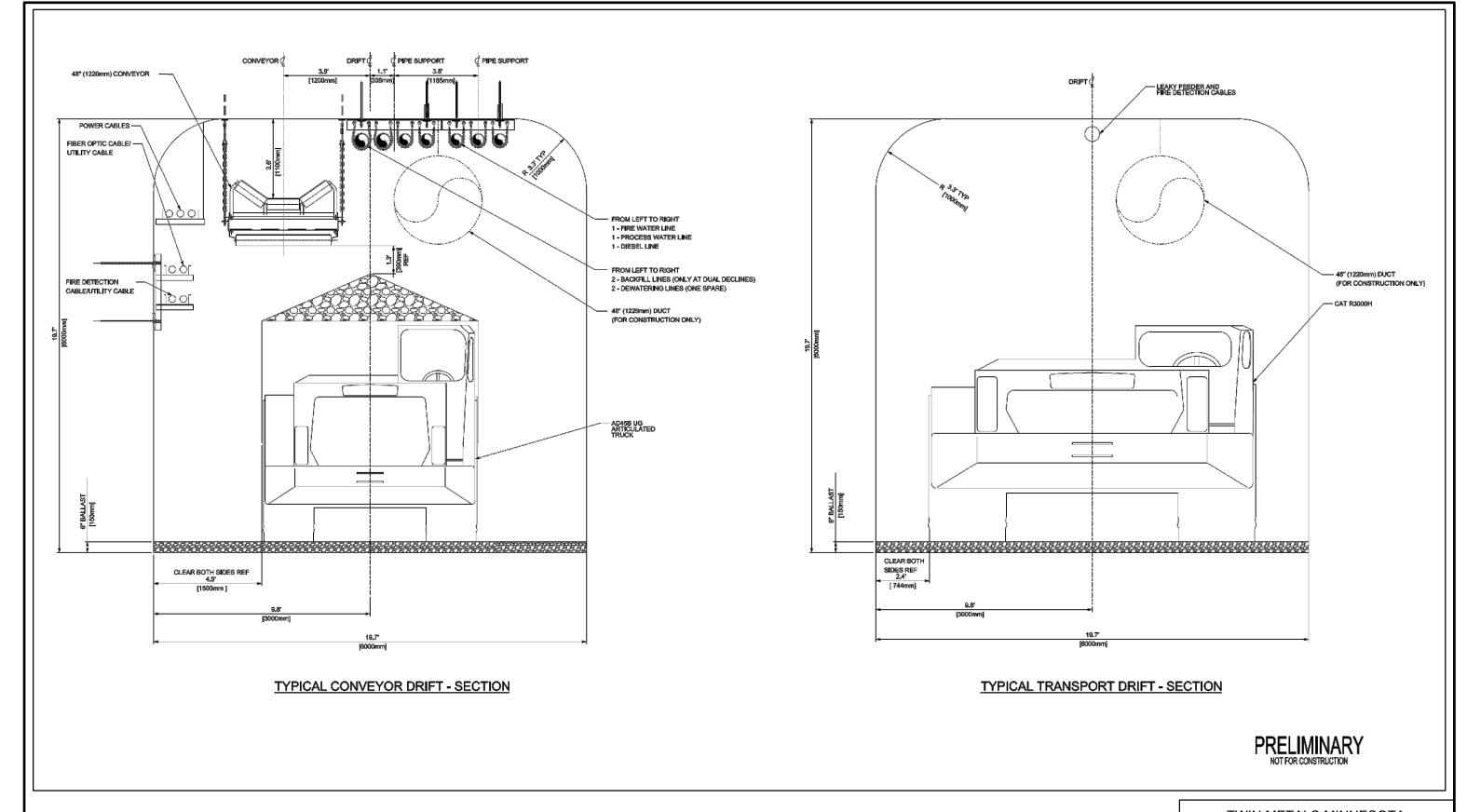




FIGURE 3-7

MINE DESIGN TYPICAL DRIFT SECTIONS

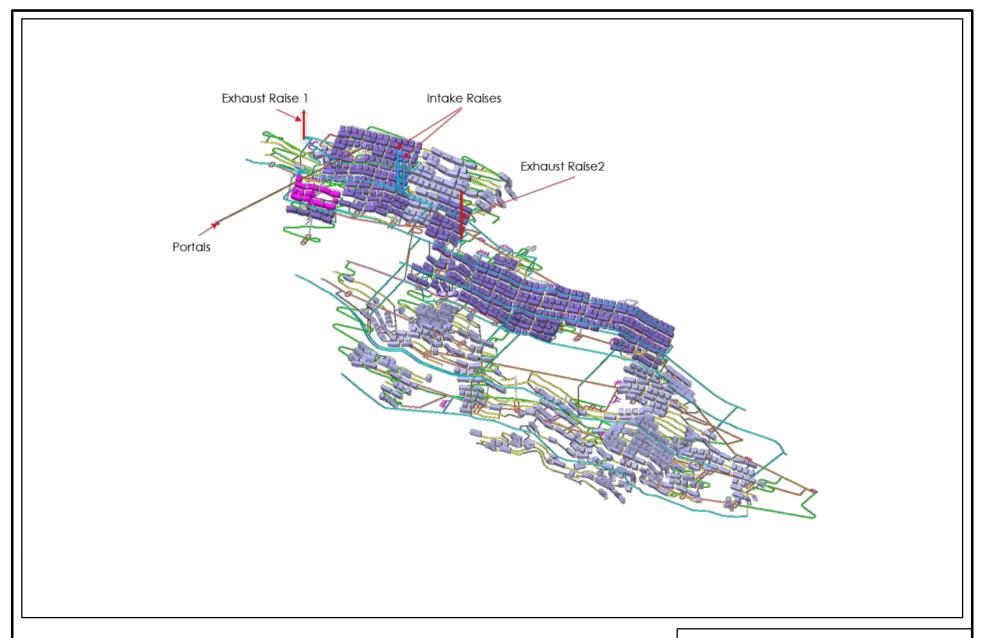
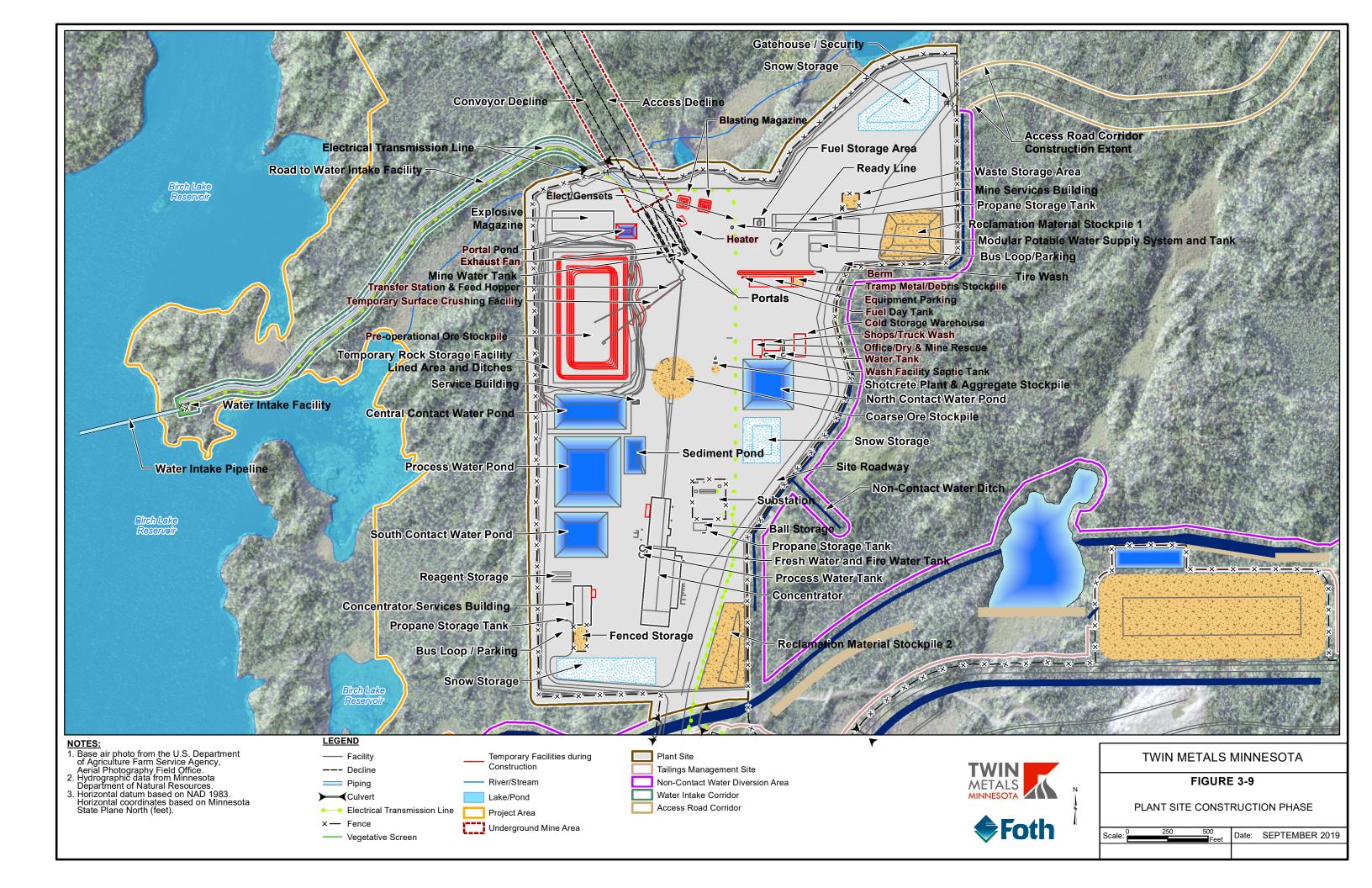


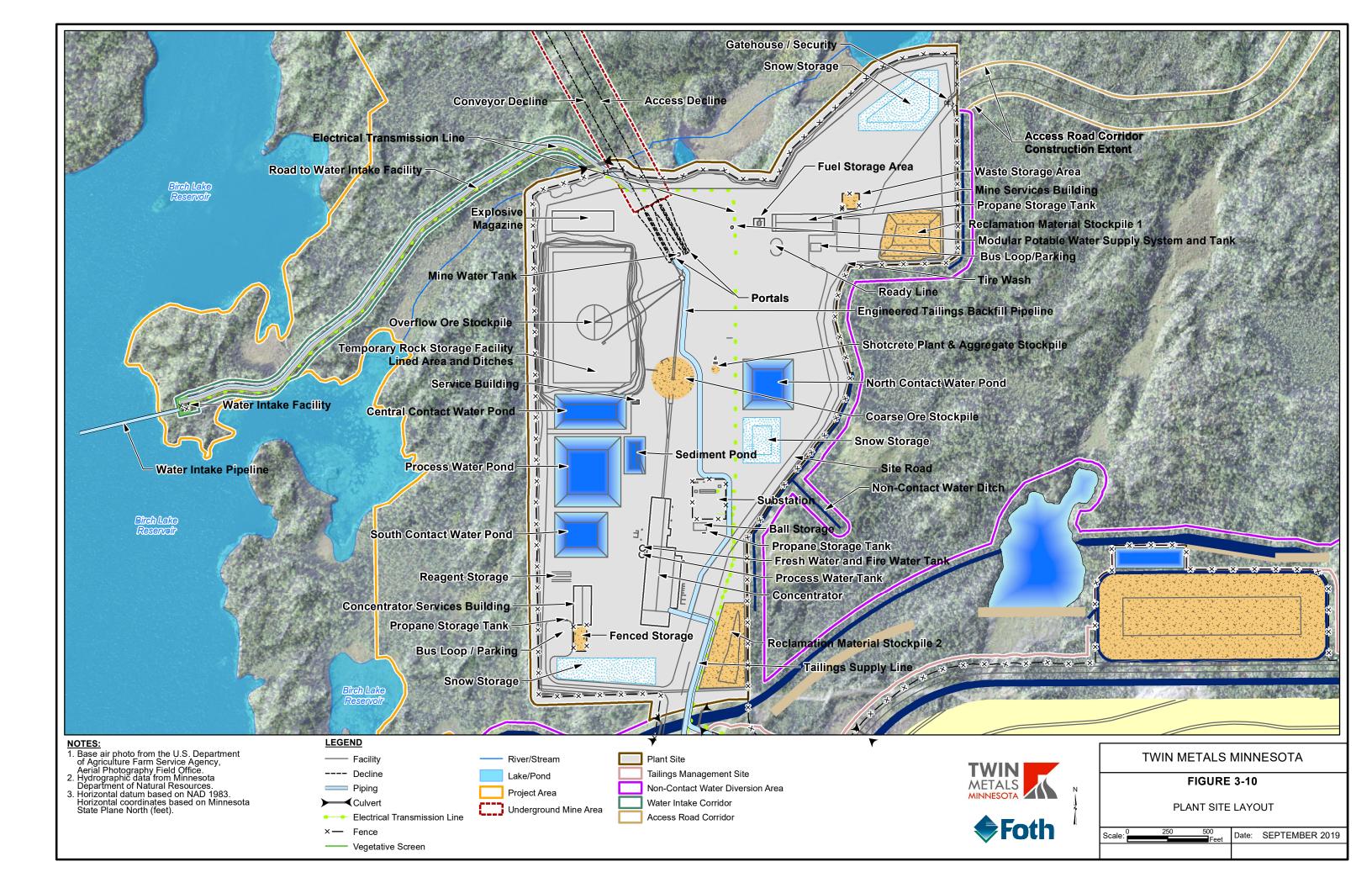


FIGURE 3-8

MATURI 25-YEAR MINE DESIGN

Scale:	NOT TO SCALE	Date:	SEPTEMBER 2019





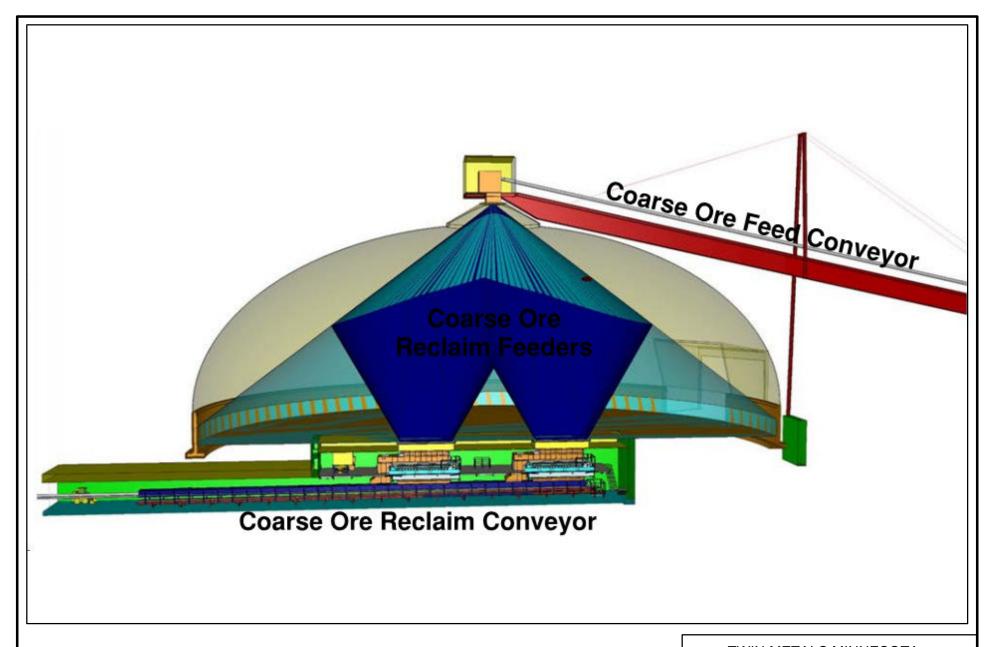






FIGURE 3-11

COARSE ORE STOCKPILE SECTION VIEW

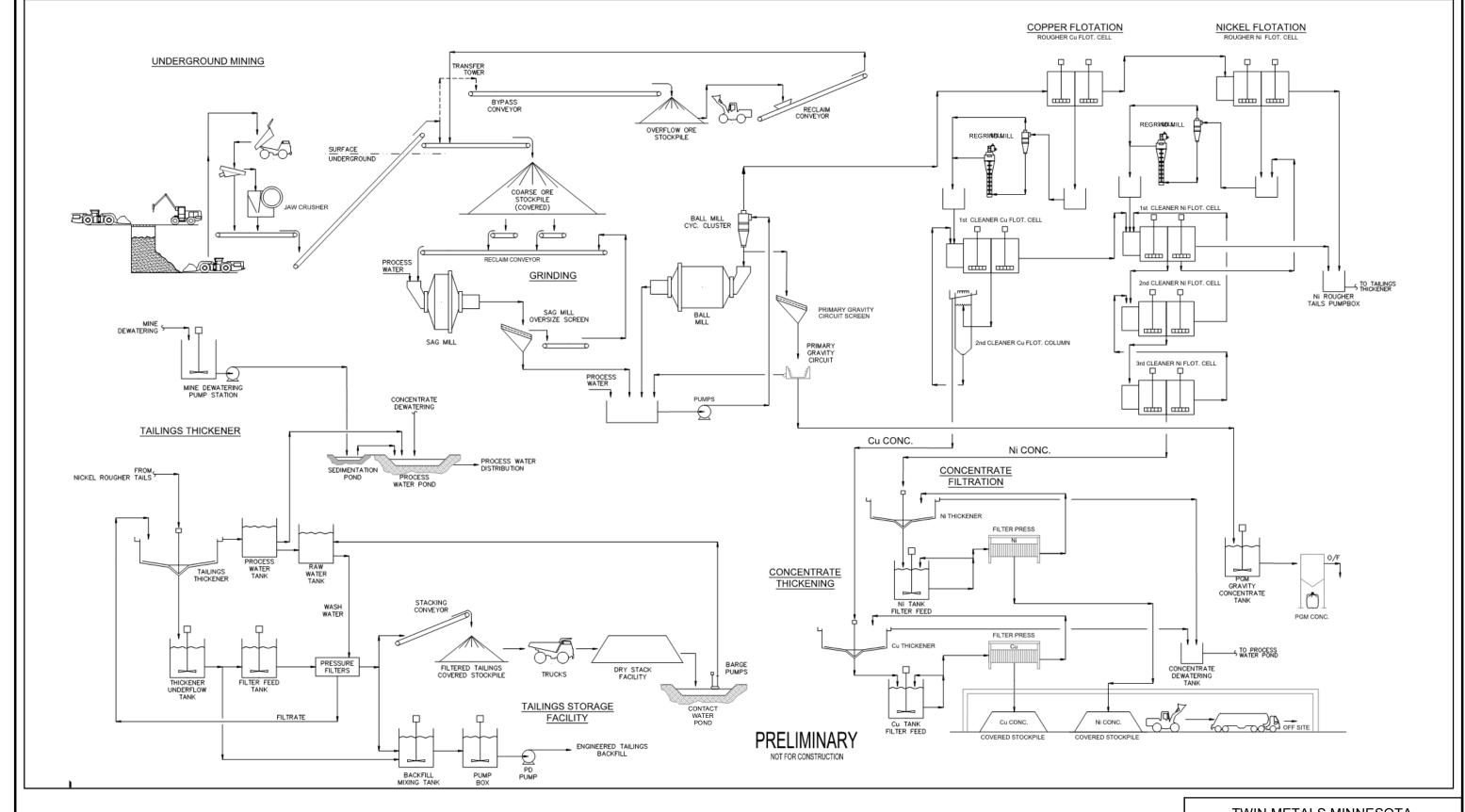
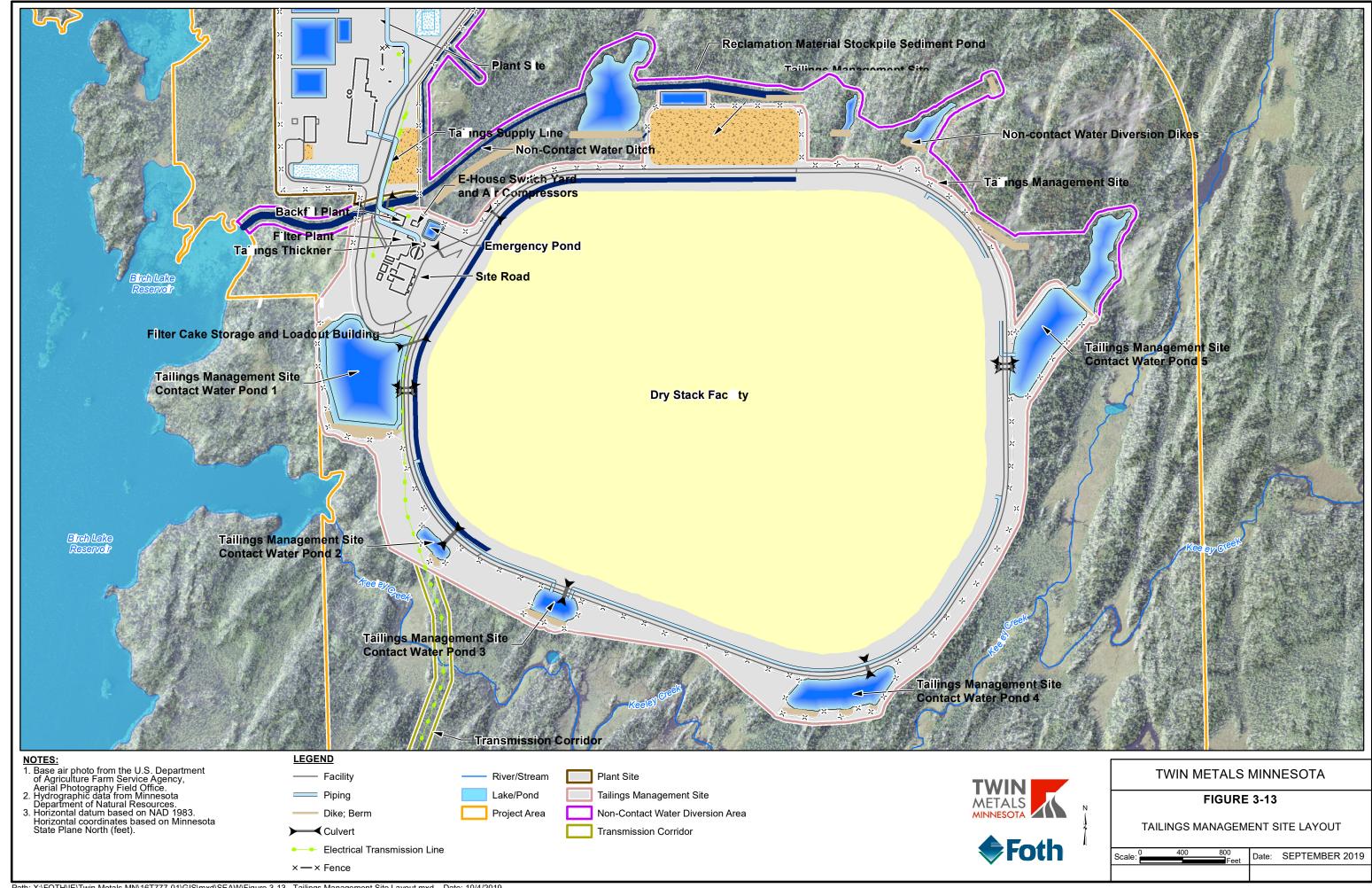




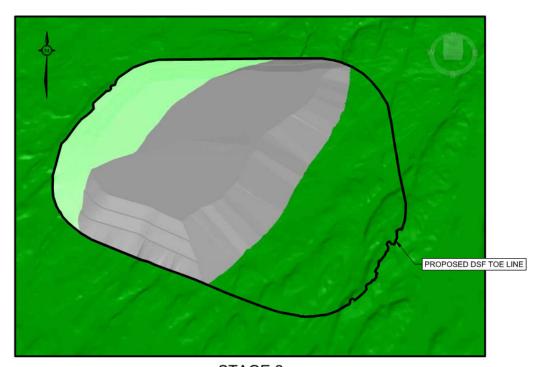
FIGURE 3-12

OVERALL PROCESS FLOW DIAGRAM

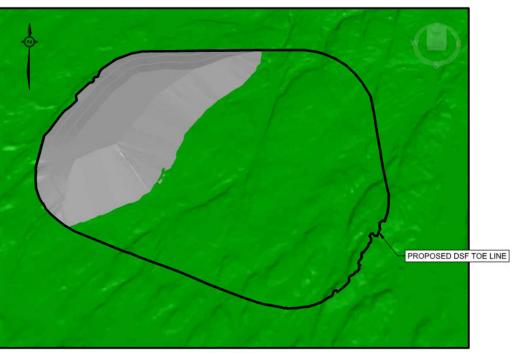




ORIGINAL GROUND (PRIOR TO CONSTRUCTION)



STAGE 2
(APPROXIMATELY YEAR 16 OF OPERATION)



STAGE 1 (APPROXIMATELY YEAR 6 OF OPERATION)

N.T.S.



STAGE 3 (APPROXIMATELY YEAR 25 OF OPERATION)

.T.S.

NOT FOR CONSTRUCTION

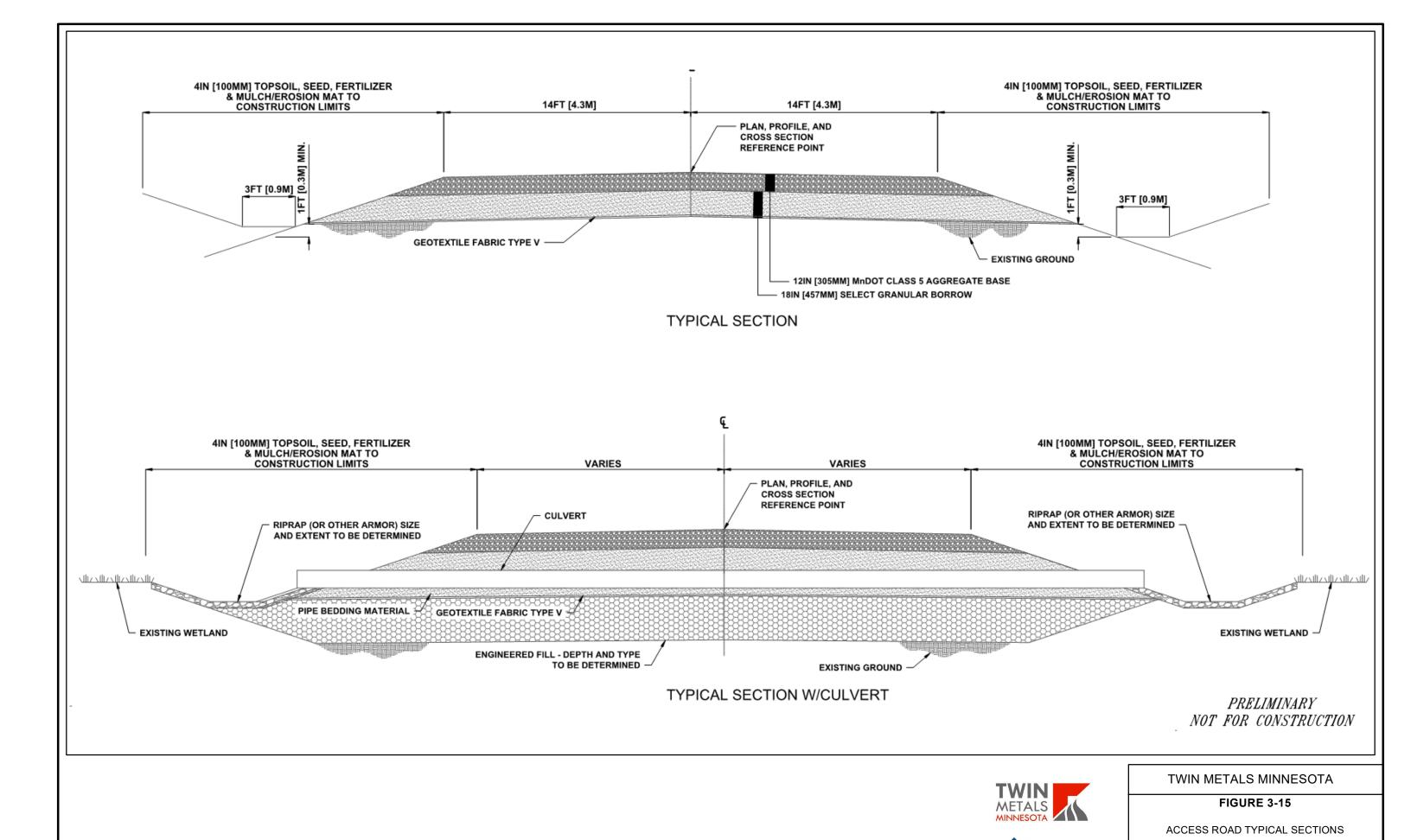
NOTES:
1. DSF - Dry Stack Facility





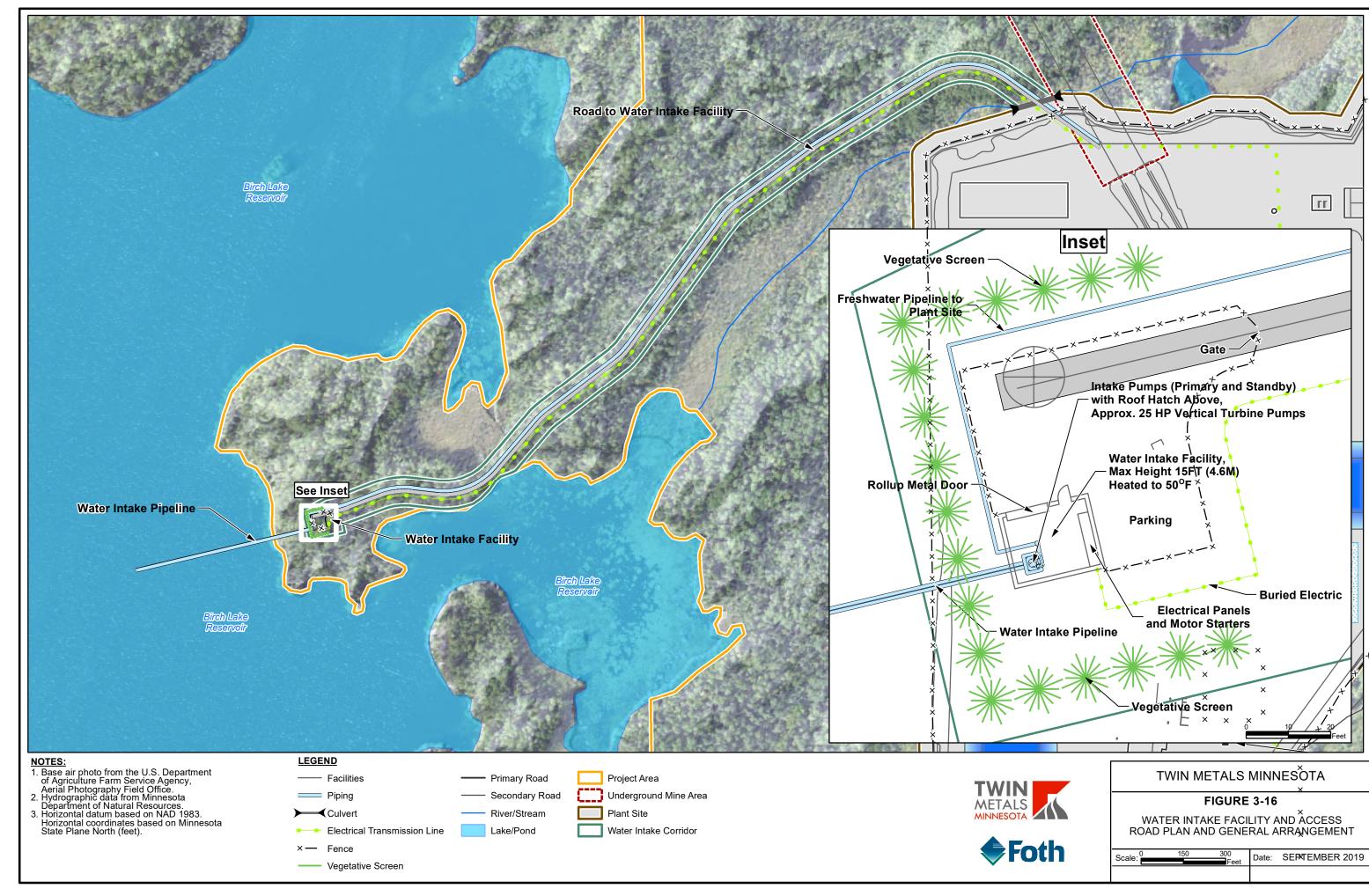
FIGURE 3-14

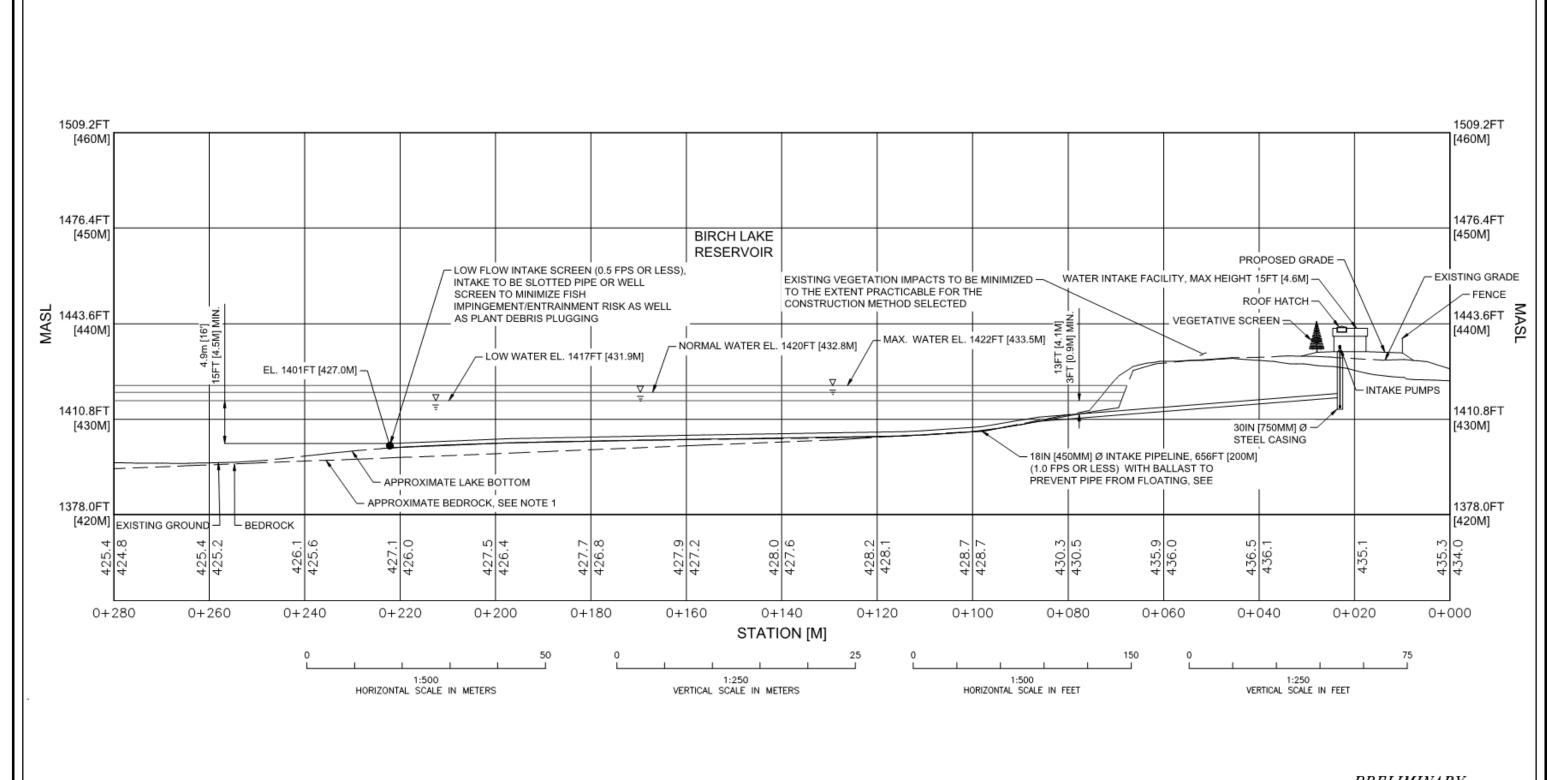
DRY STACK FACILITY CONSTRUCTION STAGES



Date: SEPTEMBER 2019

Scale: NOT TO SCALE





PRELIMINARY
NOT FOR CONSTRUCTION

Notes

1. TOP OF BEDROCK ESTIMATES SHOWN IN THE PROFILES ARE BASED ON DATA FROM THE MINNESOTA GEOLOGICAL SURVEY (OFR2016-04) DOWNLOADED FEBRUARY 12, 2018.



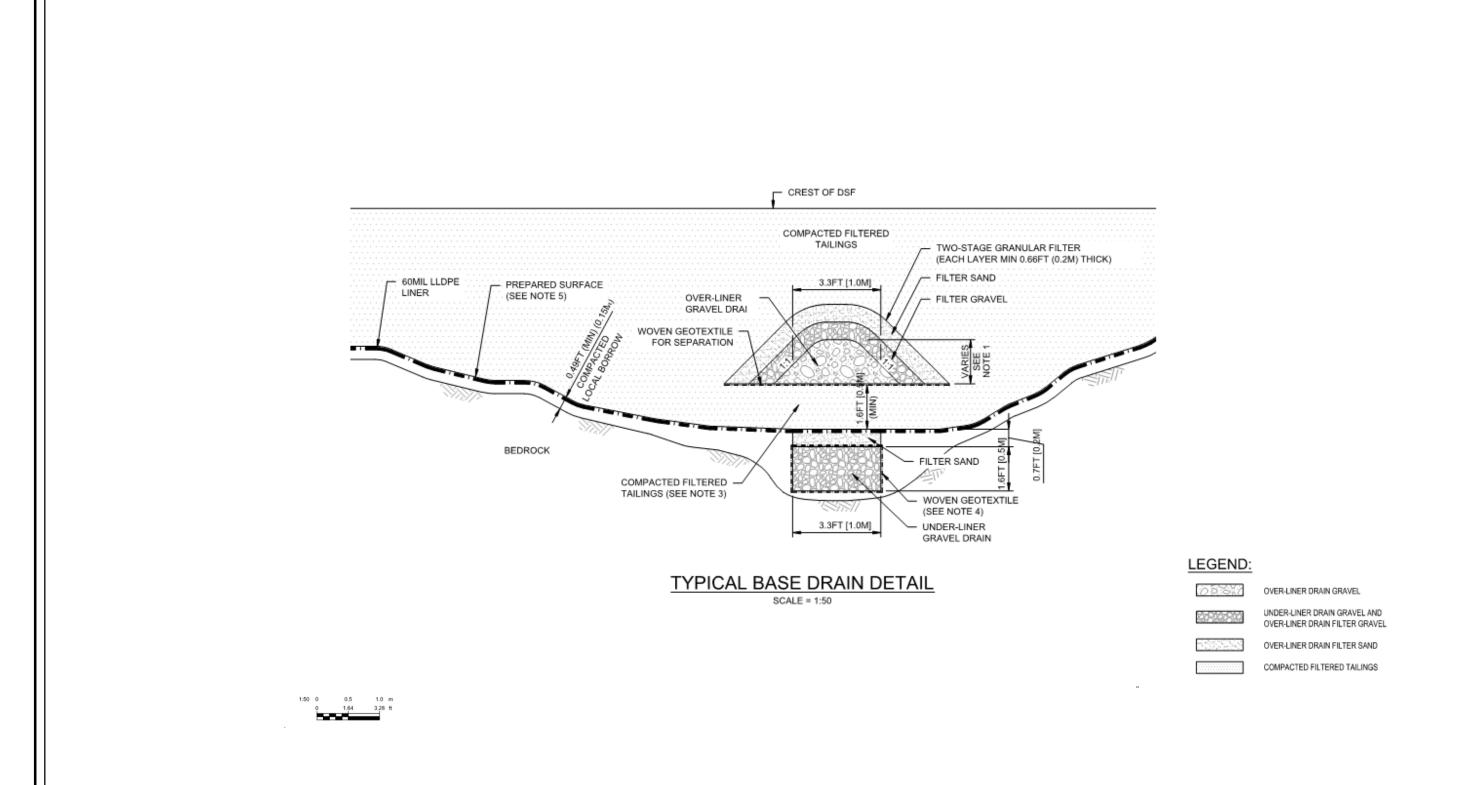


TWIN METALS MINNESOTA

FIGURE 3-17

WATER INTAKE FACILITY PLAN, PROFILE, SECTIONS, AND DETAILS

Scale: SEE ABOVE Date: SEPTEMBER 2019



PRELIMINARY
NOT FOR CONSTRUCTION

NOTES

- 1. DIMENSIONS AND ELEVATIONS ARE IN FEET [METERS].
- 2. DIMENSIONS OF OVER-LINER DRAINS VARY. REQUIRED CROSS-SECTION OF GRAVEL FOR FEEDER DRAINS IS 5.4FT² [0.5M²] (AVERAGE WIDTH=3.3FT [1.0M], HEIGHT=1.6FT [0.5M]). ARTERIAL DRAINS HAVE LARGER CROSS-SECTIONAL AREA THAT VARIES DEPENDING ON CONTRIBUTING DRAIN CATCHMENT AREA.
- 3. DIMENSIONS OF UNDER-LINER DRAINS VARY. REQUIRED CROSS-SECTION OF GRAVEL FOR FEEDER DRAINS IS 5.4FT² [0.5M²] (WIDTH-3.3FT [1.0M], HEIGHT=1.6FT [0.5M]). ARTERIAL DRAINS HAVE LARGER CROSS-SECTIONAL AREA THAT VARIES DEPENDING ON CONTRIBUTING DRAIN CATCHMENT AREA.
- 4. 1.6FT [0.5M] THICK LAYER OF COMPACTED TAILINGS PLACED OVER THE GEOMEMBRANE PRIOR TO PLACING OVER-LINER DRAIN.
- 5. WOVEN GEOTEXTILE WILL BE USED FOR SEPARATION, NOT FILTRATION.
- 6. FOUNDATION TO BE STRIPPED OF TOPSOIL, ORGANICS AND UNSUITABLE MATERIALS. FOUNDATION SHALL HAVE AN ALLOWABLE BEARING PRESSURE OF 150 kPa TO SUPPORT LINER SYSTEM. A BEDDING LAYER OF LOCAL, SUITABLE BORROW, MINIMUM 0.5FT [0.15M] THICK WILL BE PLACED AND DENSELY COMPACTED OVER ANY EXPOSED BEDROCK.



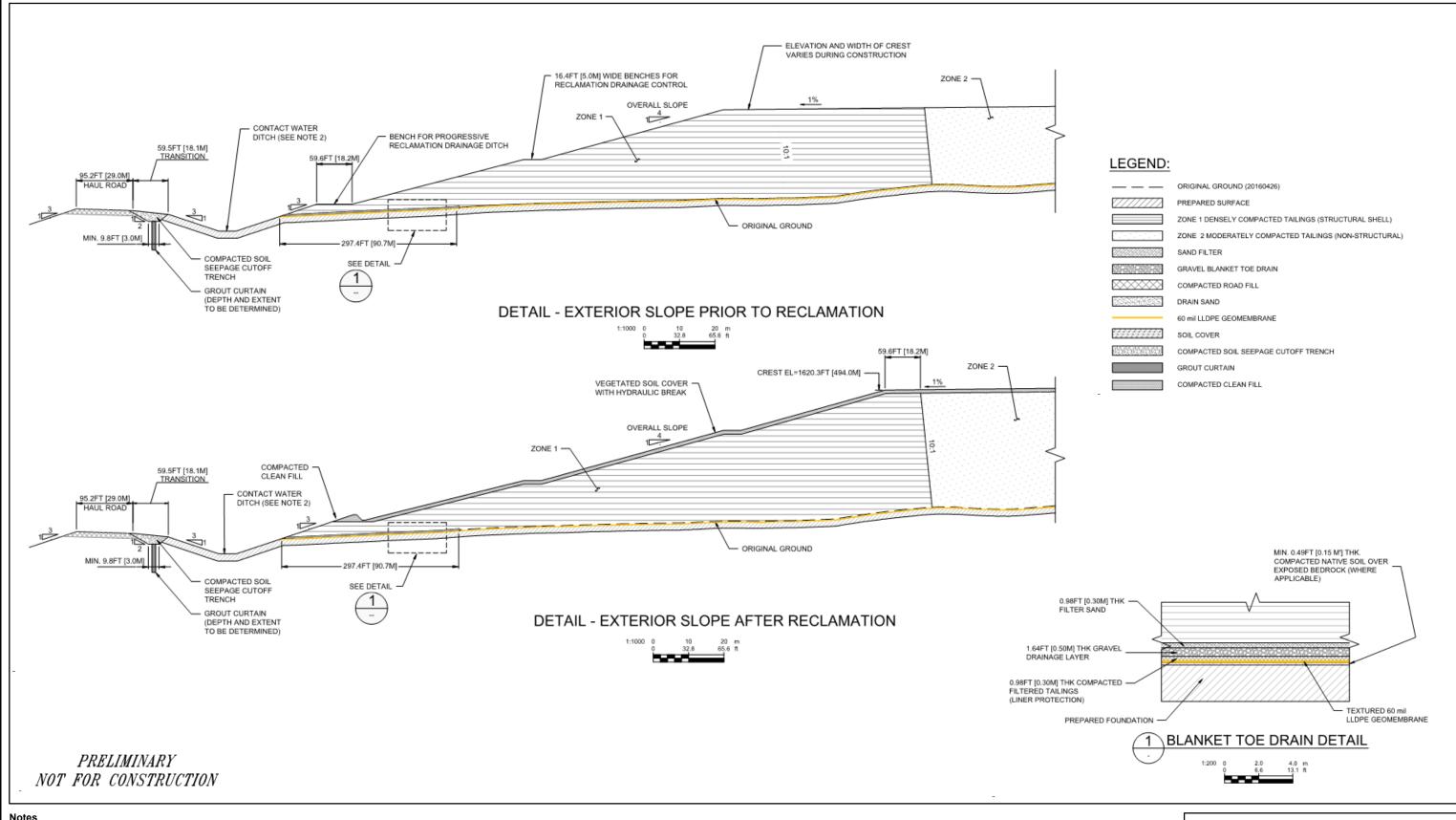


TWIN METALS MINNESOTA

FIGURE 3-18

BASE DRAIN DETAILS

Scale: AS SHOWN Date: SEPTEMBER 2019



Notes

1. ORIGINAL GROUND SURVEY PROVIDED BY TWIN METALS MINNESOTA, RECEIVED ON APRIL 26, 2016.

2. SEEPAGE CUTOFF SURFACE WILL HAVE GRASS VEGETATION IN SOME LOCATIONS, RIPRAP ARMOUR IN OTHERS AND EXPOSED BEDROCK IN OTHERS.



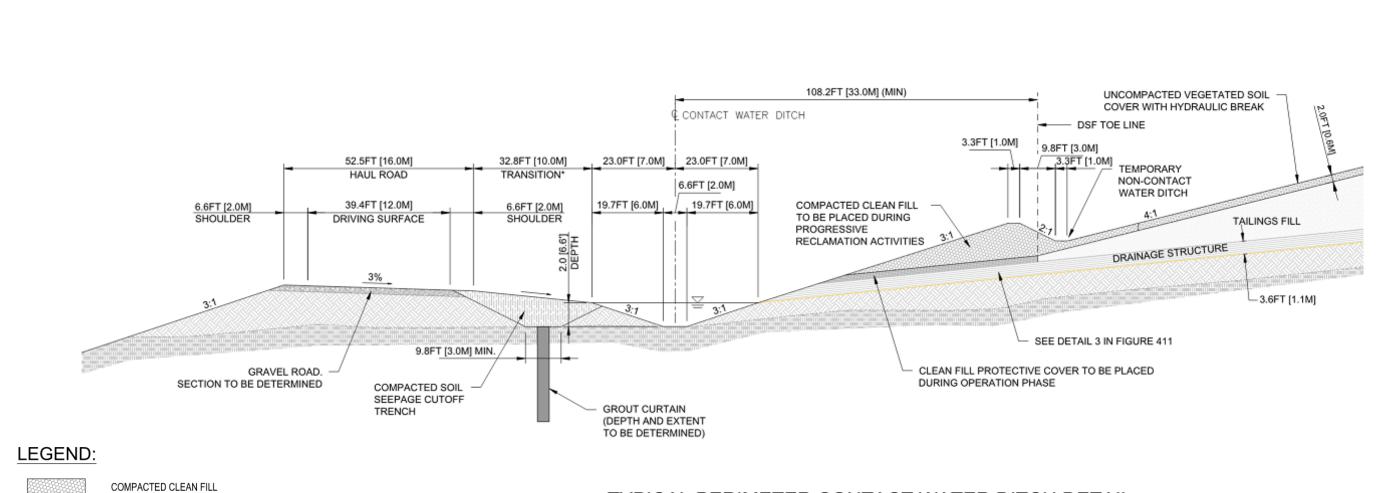


TWIN METALS MINNESOTA

FIGURE 3-19

TYPICAL CROSS-SECTION OF EXTERIOR SLOPE

Scale: AS SHOWN Date: SEPTEMBER 2019



CLEAN FILL PROTECTIVE COVER

DRAINAGE COVER

COMPACTED FILTERED TAILINGS

ROAD GRAVEL SURFACE

COMPACTED LOW PERMEABILITY SOIL

GROUT CURTAIN

SUITABLE FOUNDATION (PREPARED OVERBURDEN OR COMPACTED FILL)

BEDROCK

60 mil LLDPE Geomembrane

TYPICAL PERIMETER CONTACT WATER DITCH DETAIL

PRELIMINARY NOT FOR CONSTRUCTION

ABOUT TRANSITION SLOPE: SLOPES THROUGH TRANSITION WILL VARY DEPENDING ON MATERIAL AS FOLLOWS:

- 1. FOR FILL CONDITION: FROM 3% TO 3(H):1(V)
- 2. FOR CUT CONDITION (THROUGH OVERBURDEN): FROM 3% TO 3(H):1(V)
- 3. FOR CUT CONDITION (THROUGH BEDROCK): FROM 3% TO 1(H):1(V)

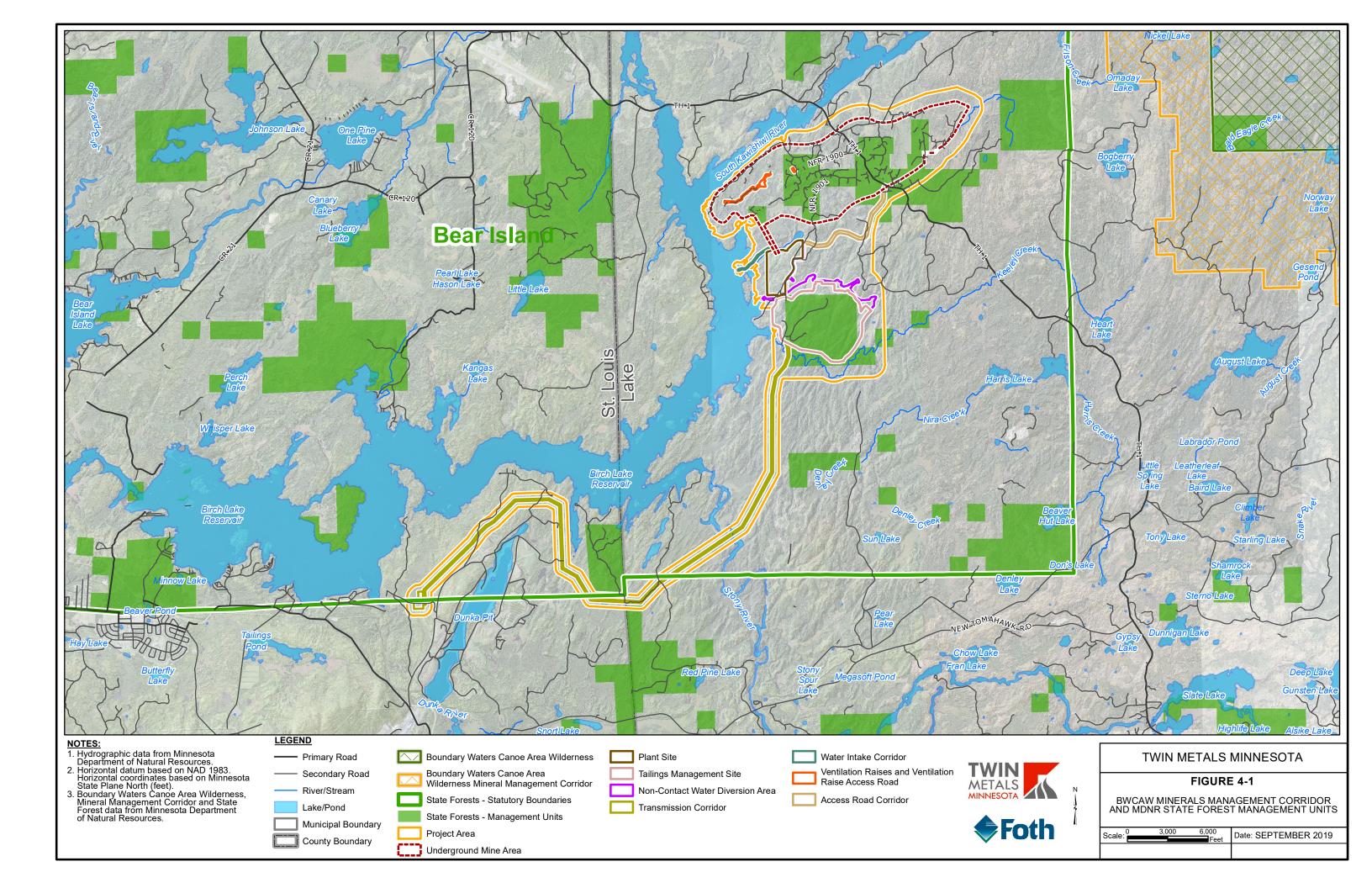


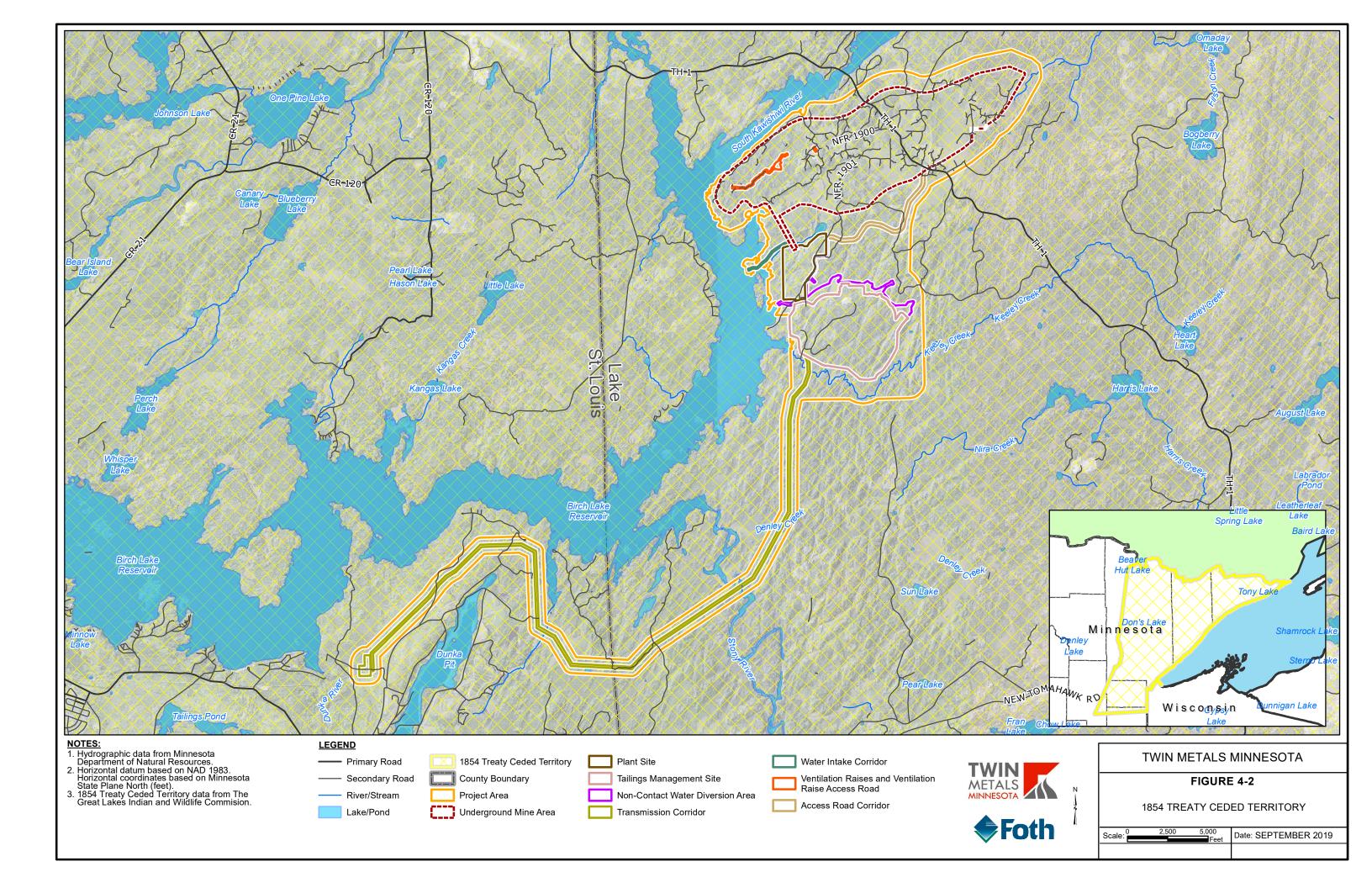


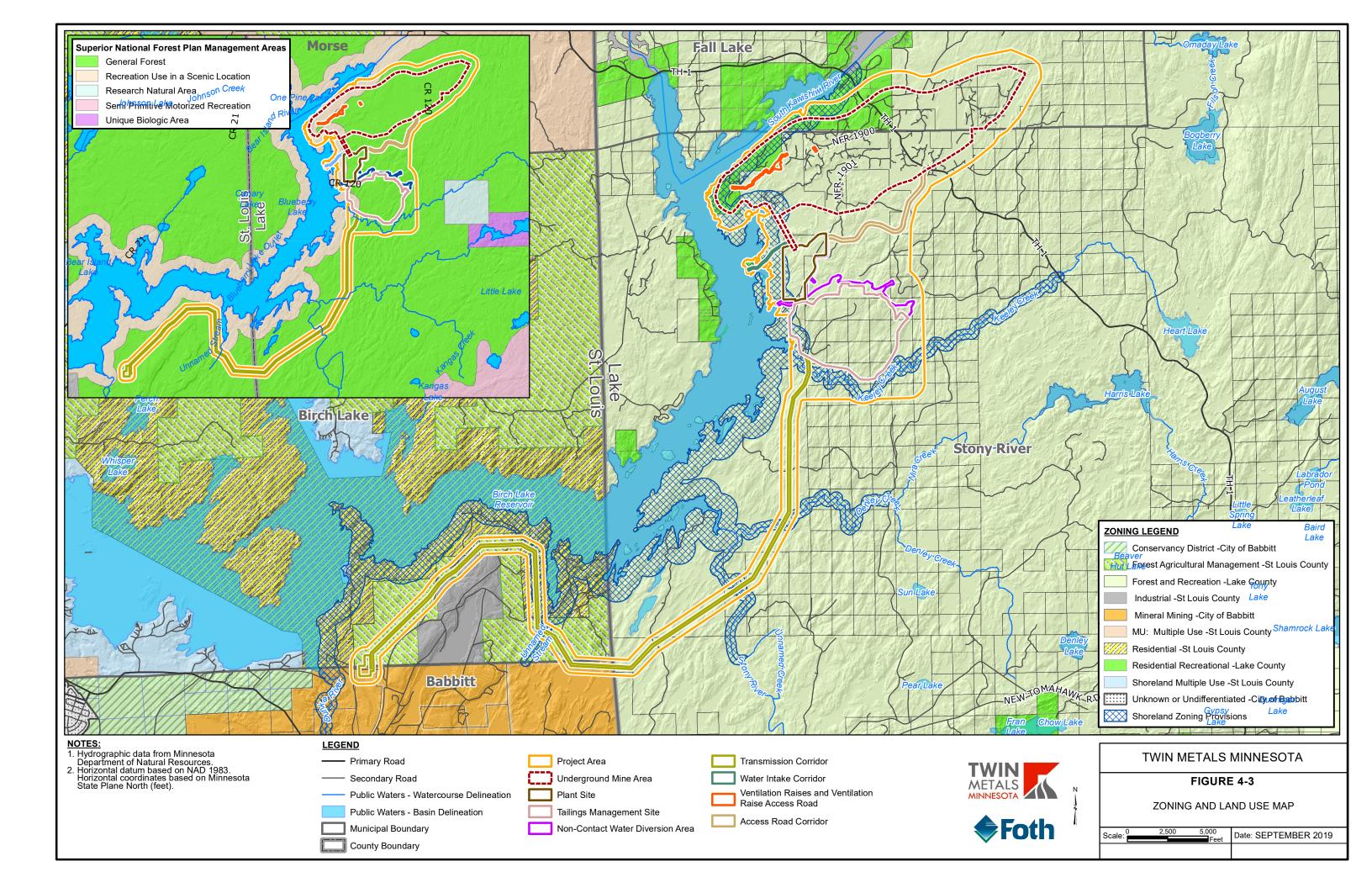
TWIN METALS MINNESOTA

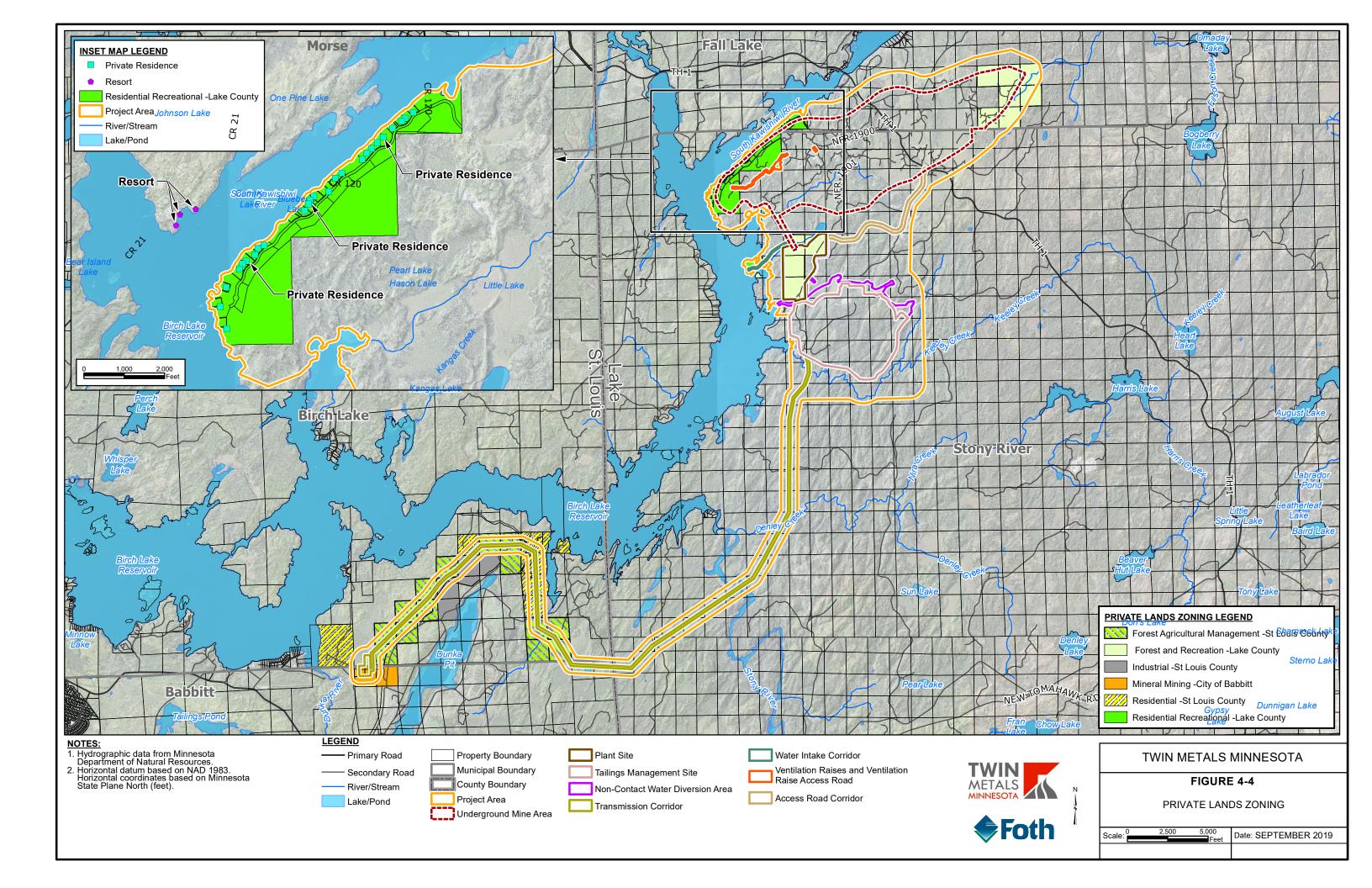
FIGURE 3-20

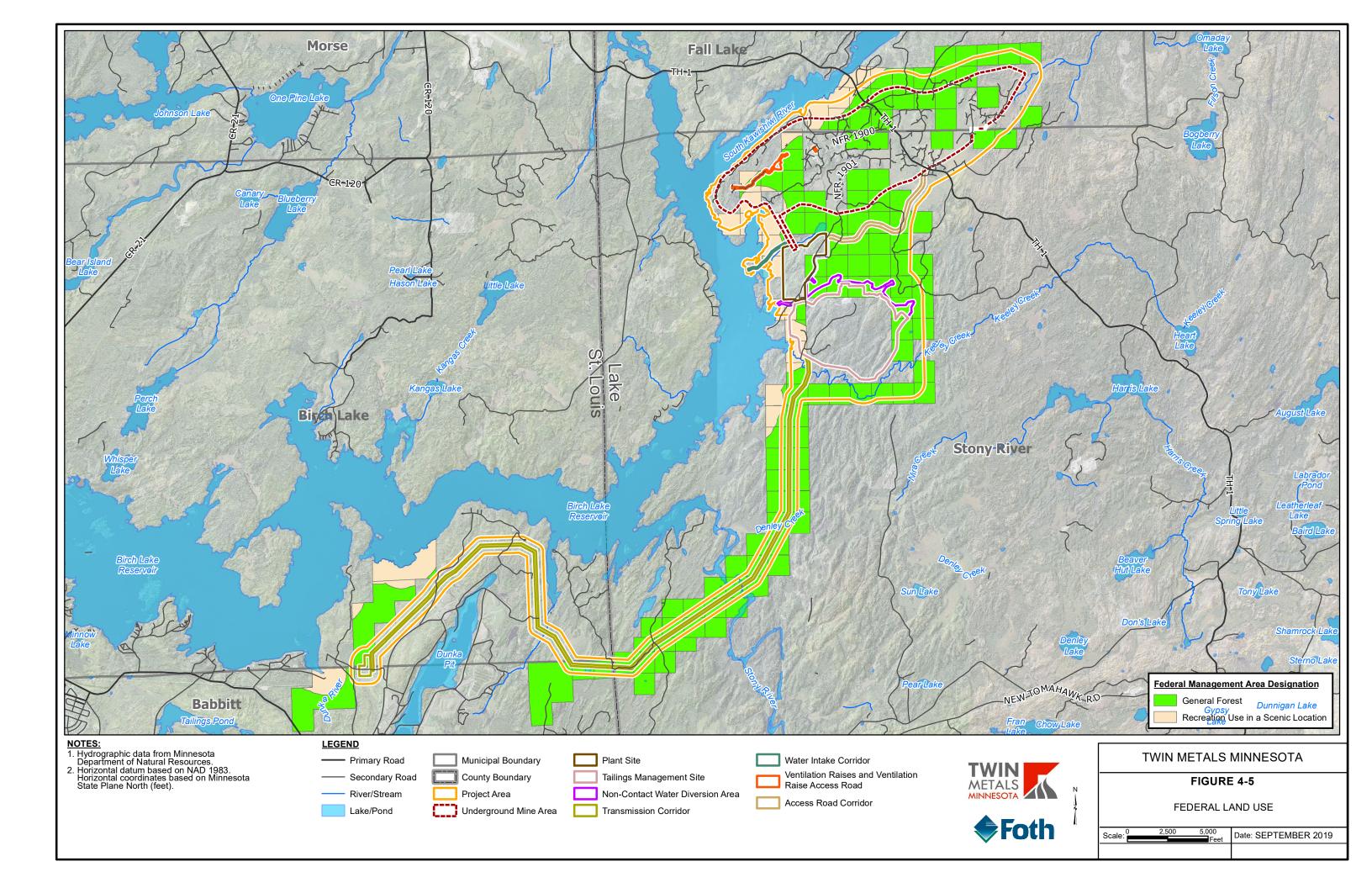
TYPICAL DITCH SECTIONS











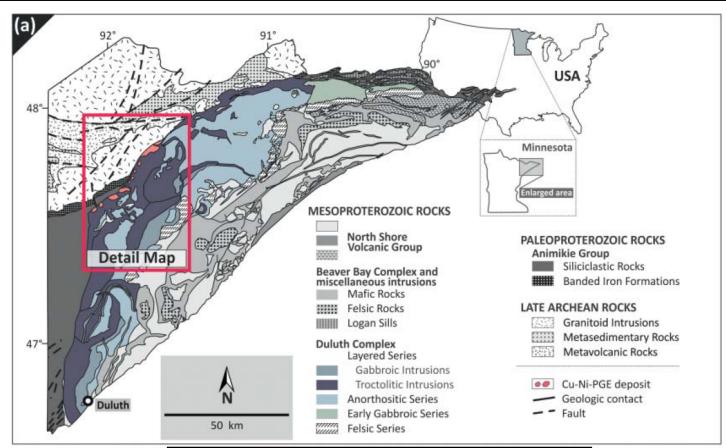
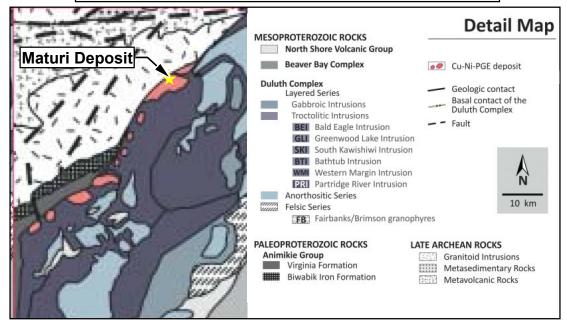


Fig. 1. (a) Geologic map of northeastern Minnesota (modified from Miller *et al.* 2001) showing footwall units (Paleoproterozoic and Neoarchean rocks) and the Duluth Complex with its Felsic, Early Gabbroic, Anorthositic, and Layered Series and hanging wall units, which comprise basaltic rocks from the North Shore Volcanic Group.



NOTES:

1. Figure content from Raic, et al. (2015). Arsenic-Rich Cu-Ni-PGE Mineralization in Wetlegs, Duluth Complex, St. Louis County, Minnesota, USA. The Canadian Mineralogist, Vol. 53, pp. 105-132 (2015) DOI: 10.3749/canmin. 1400053





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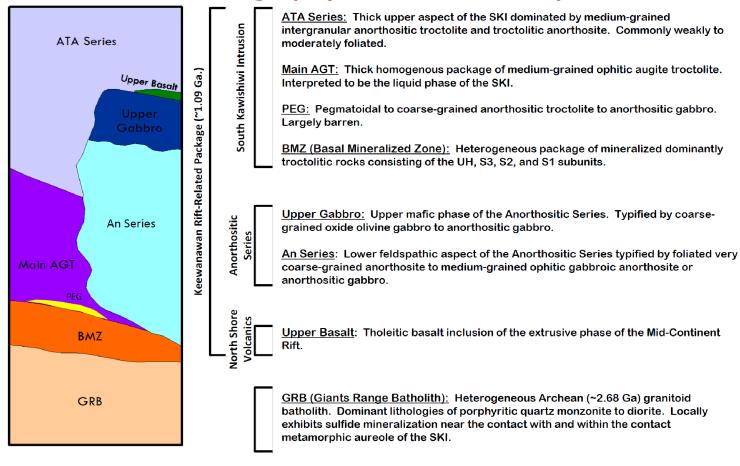
FIGURE 5-1

GEOLOGY OF THE DULUTH COMPLEX

Scale: AS SHOWN Date: SEPTEMBER 2019

ļ

Generalized Stratigraphy of the Maturi Deposit

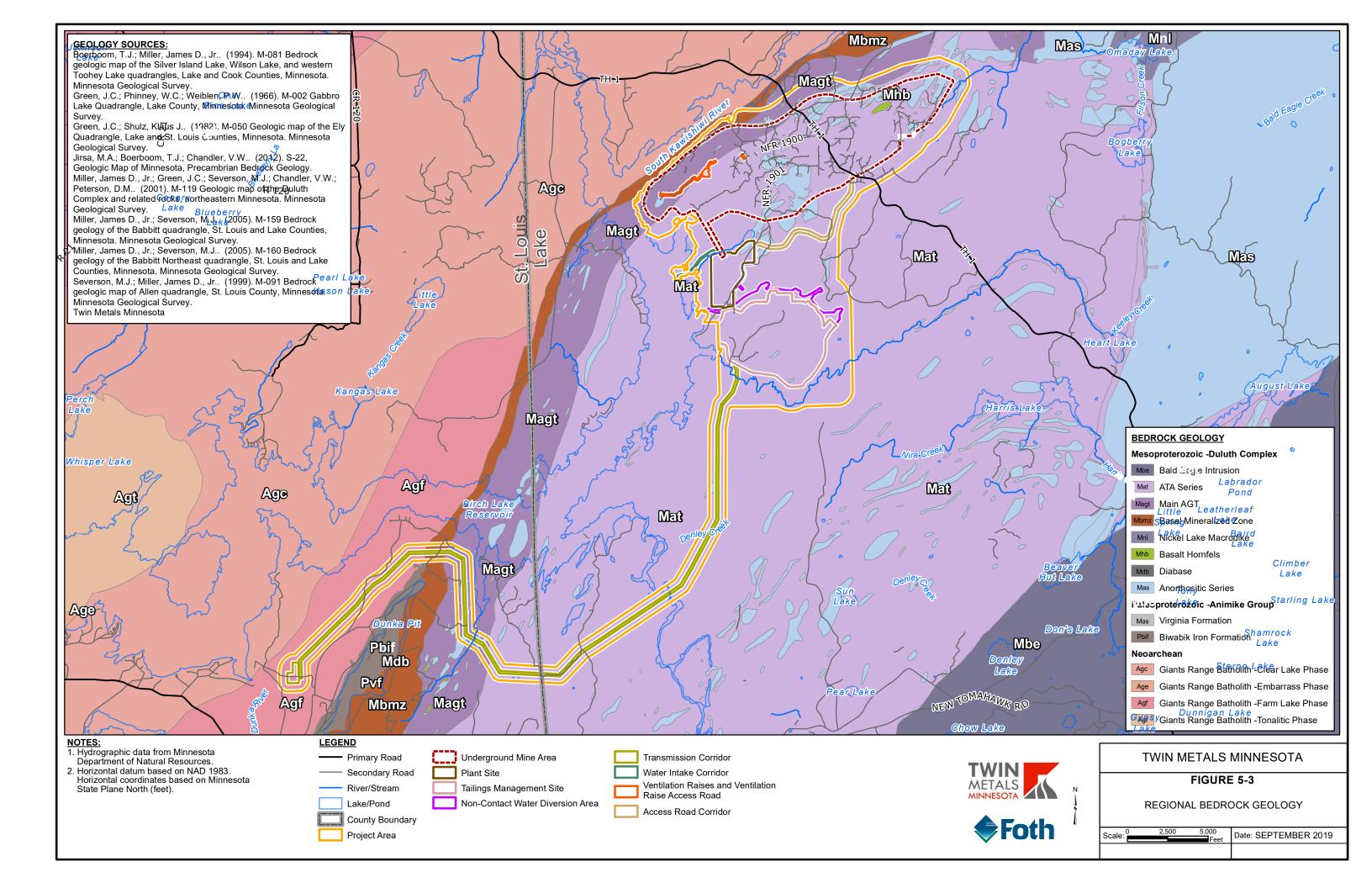


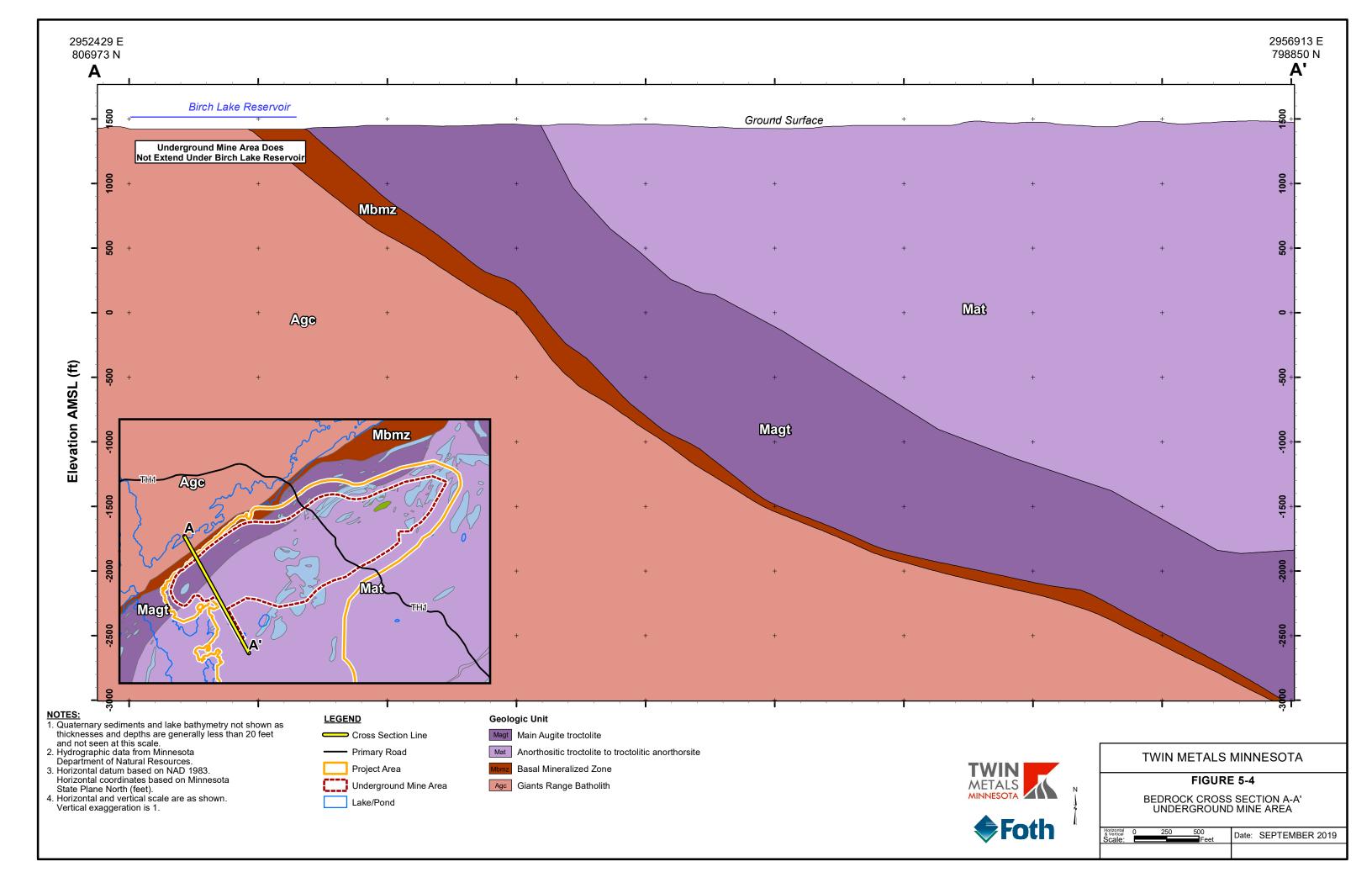


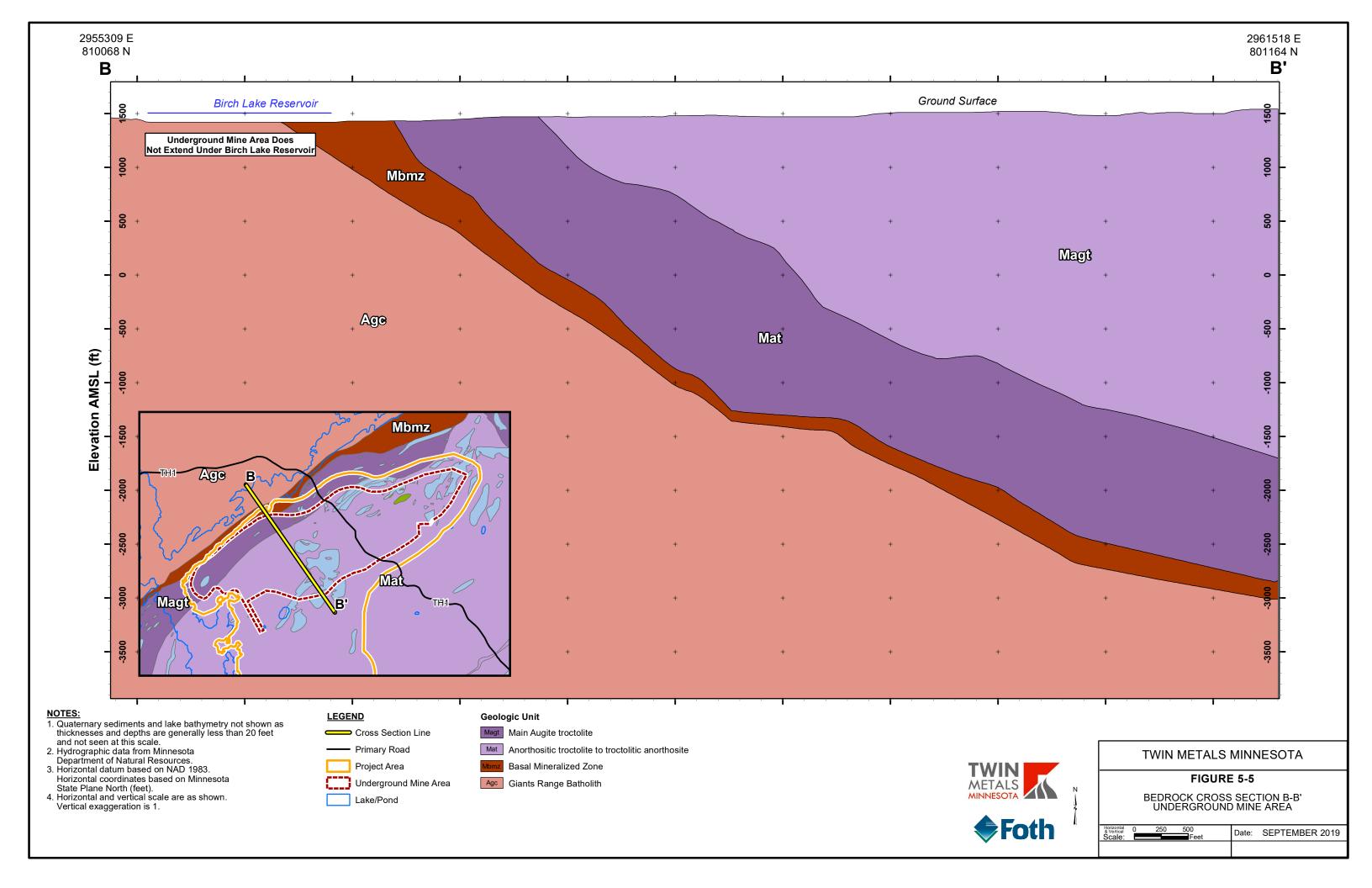
TWIN METALS MINNESOTA

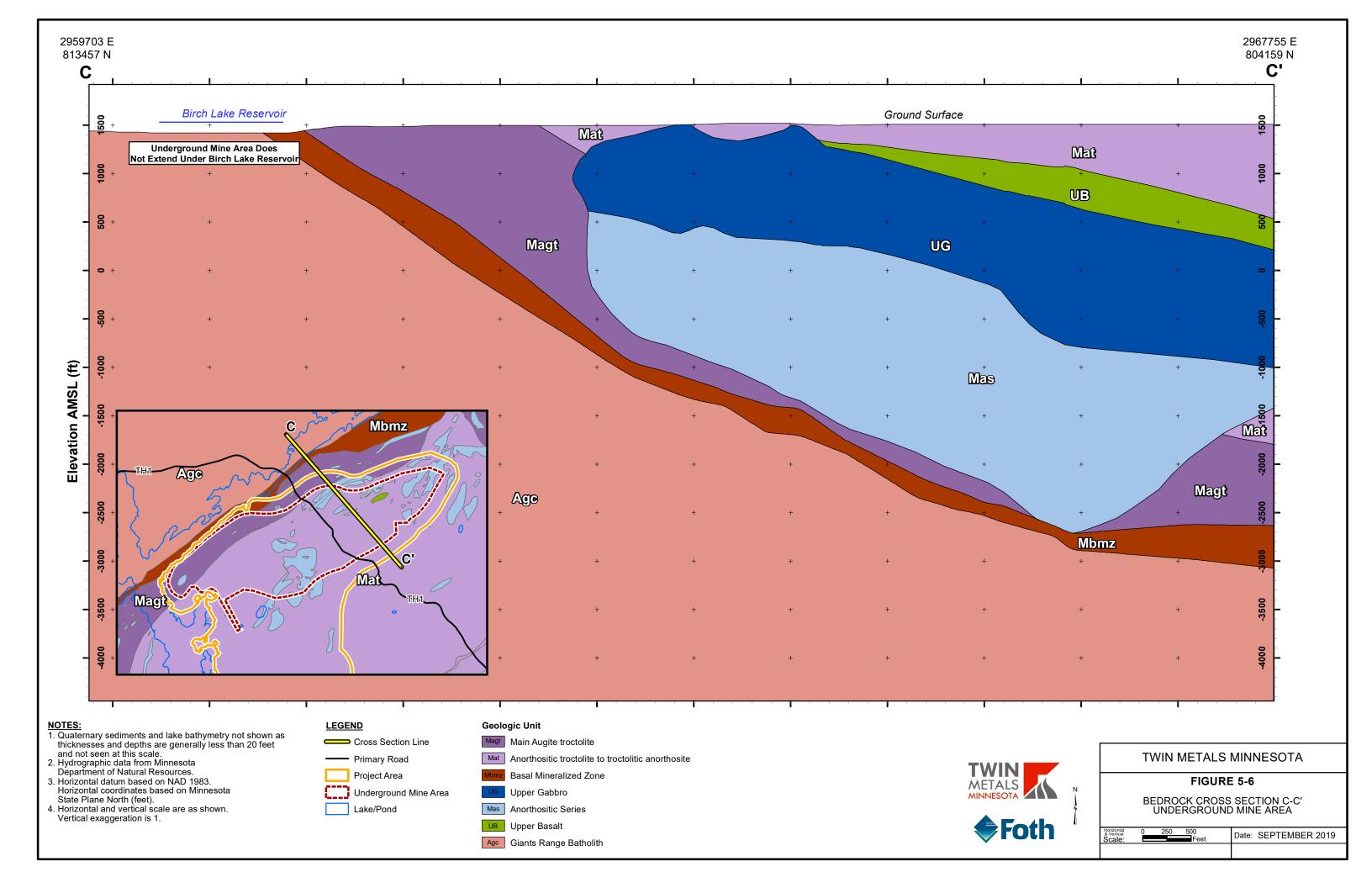
FIGURE 5-2

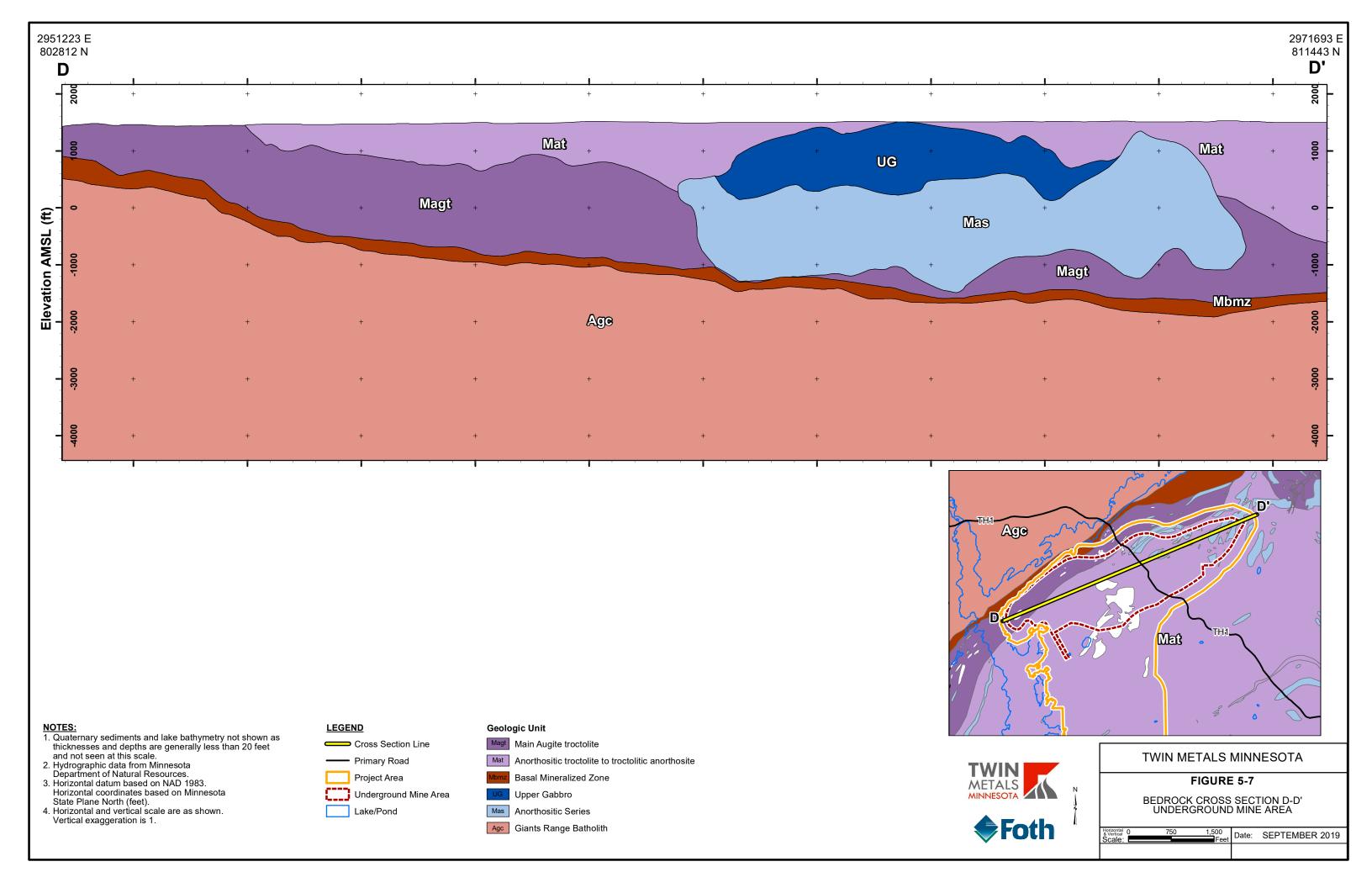
MATURI DEPOSIT STRATIGRAPHY

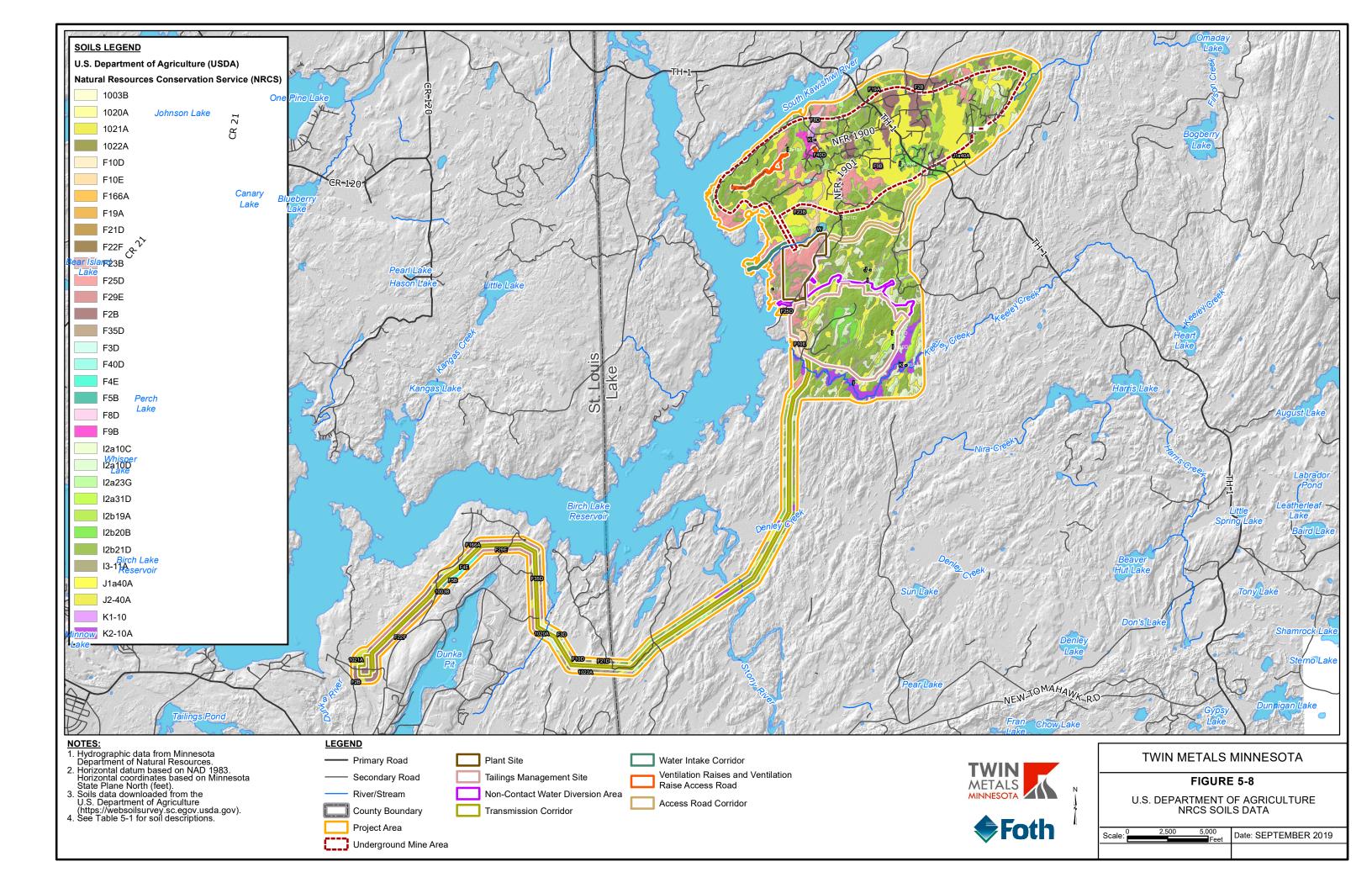


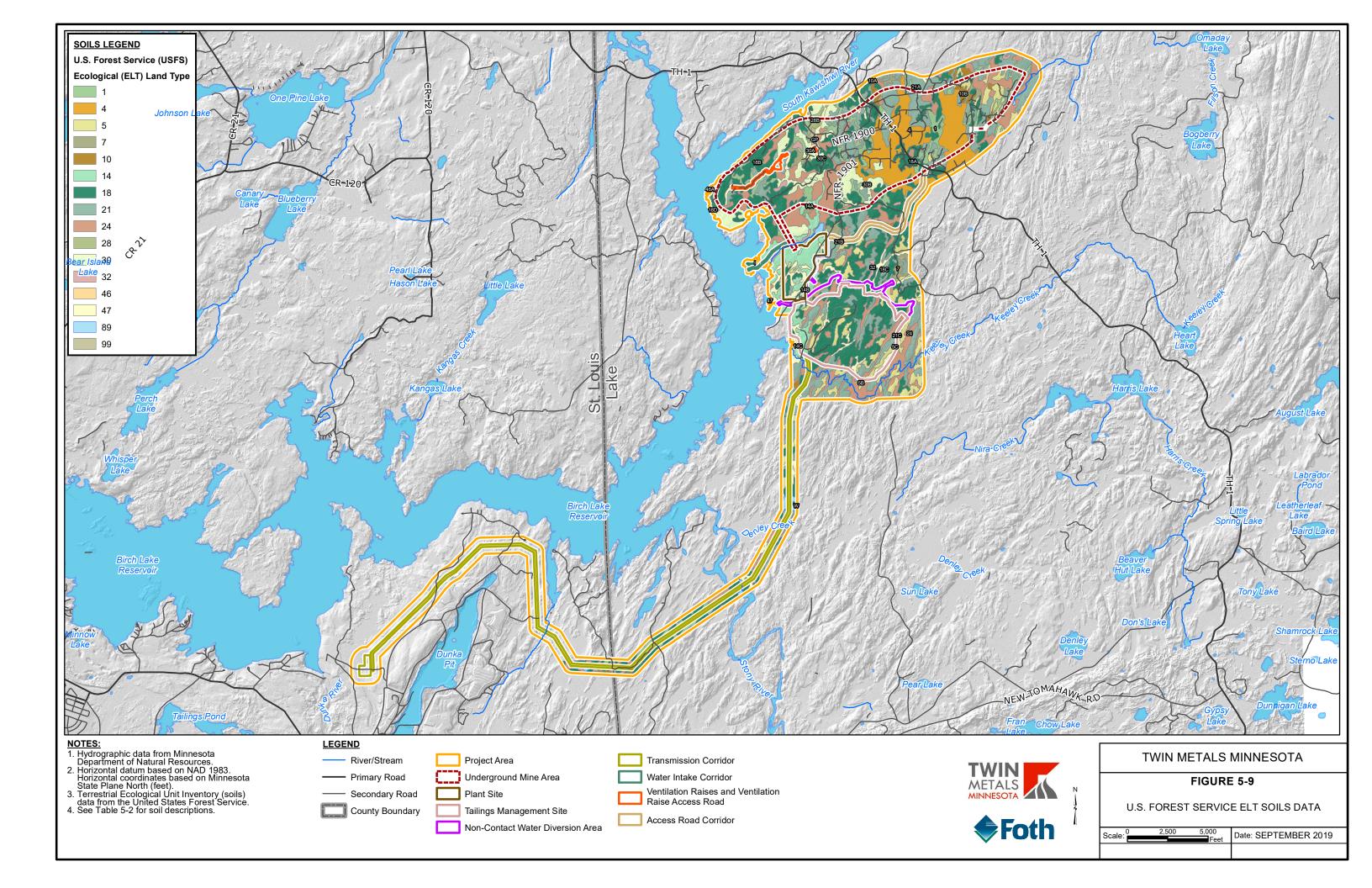


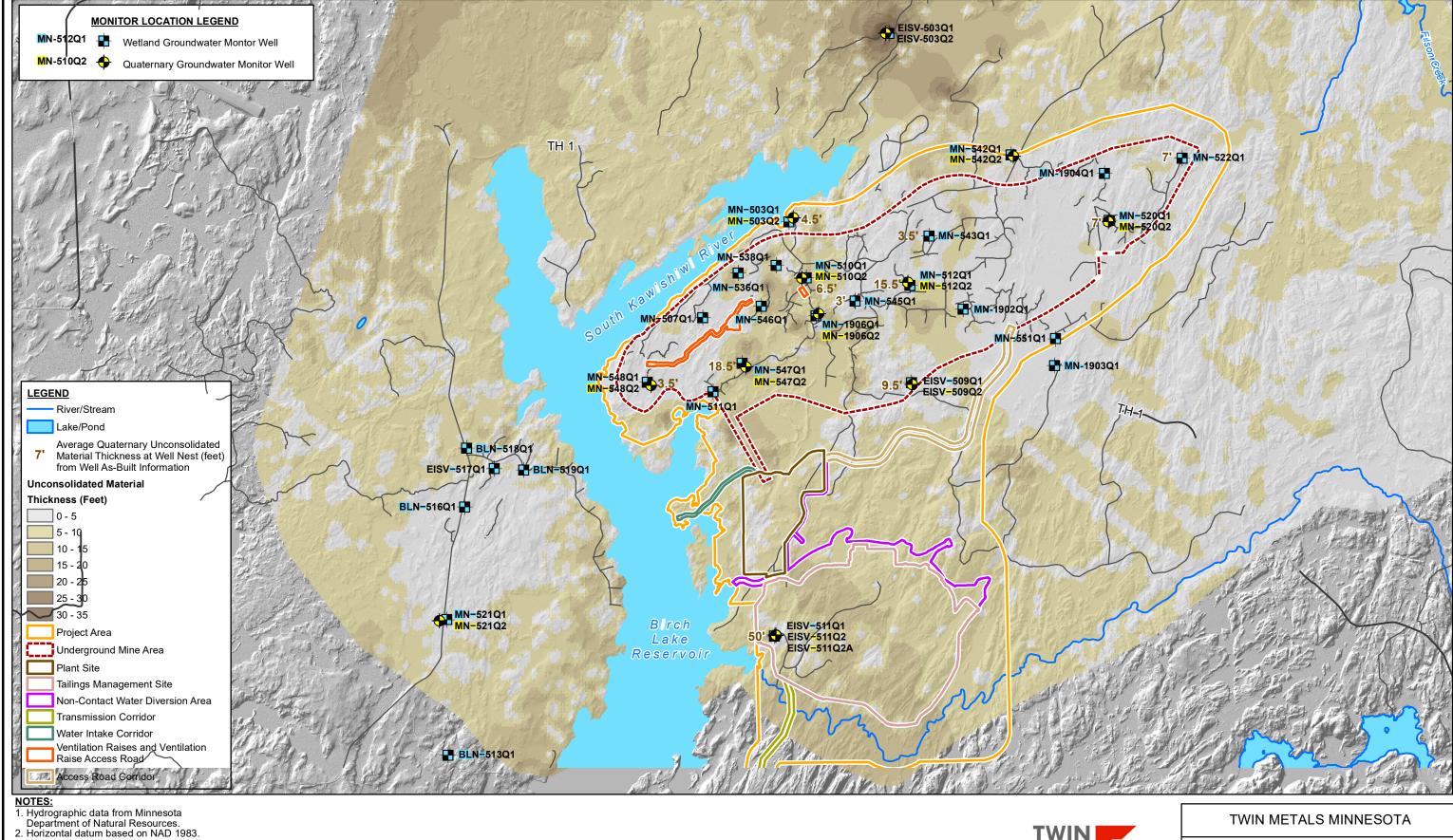












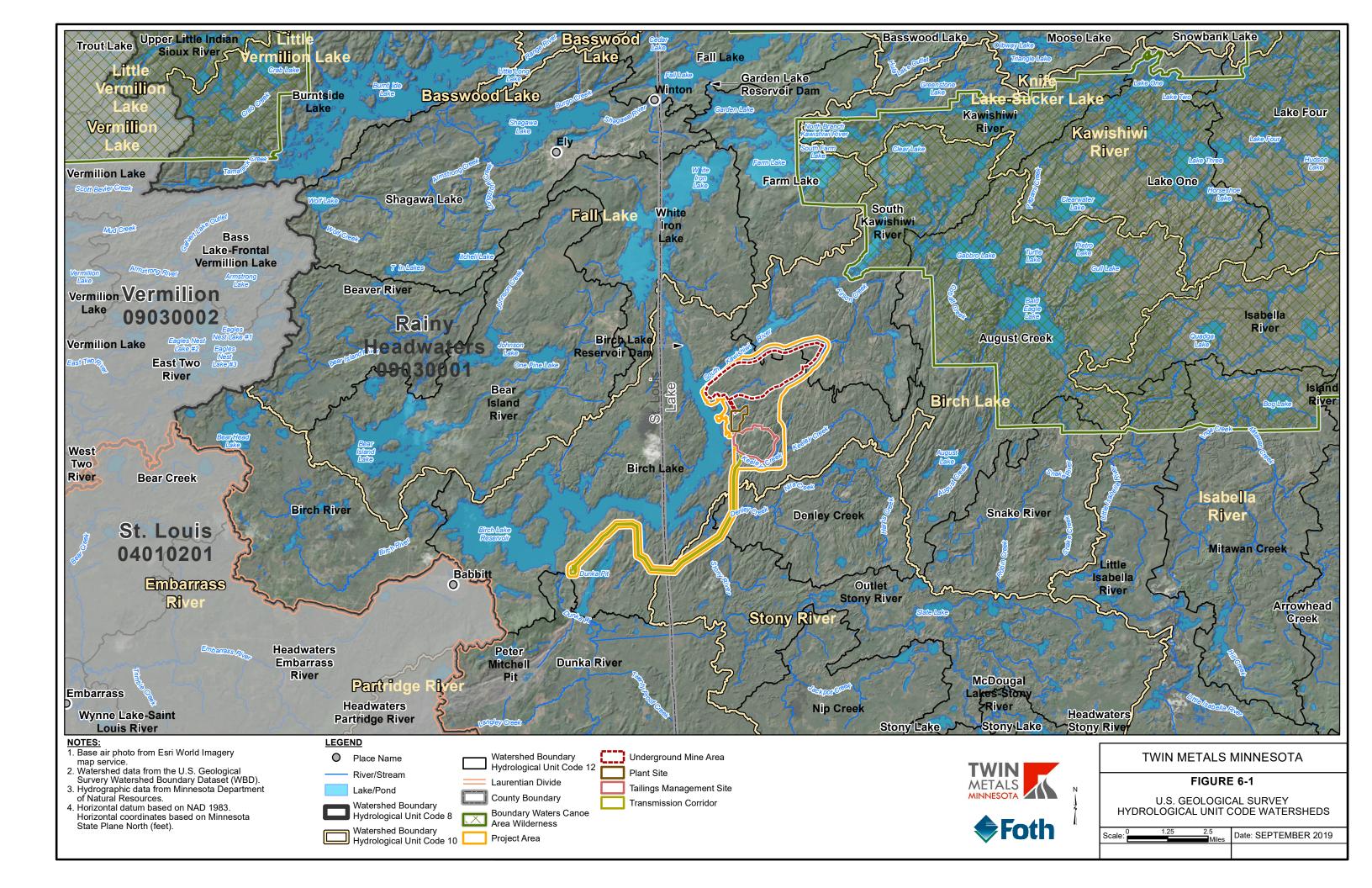
Horizontal datum based on NAD 1983.
 Horizontal coordinates based on Minnesota State Plane North (feet).

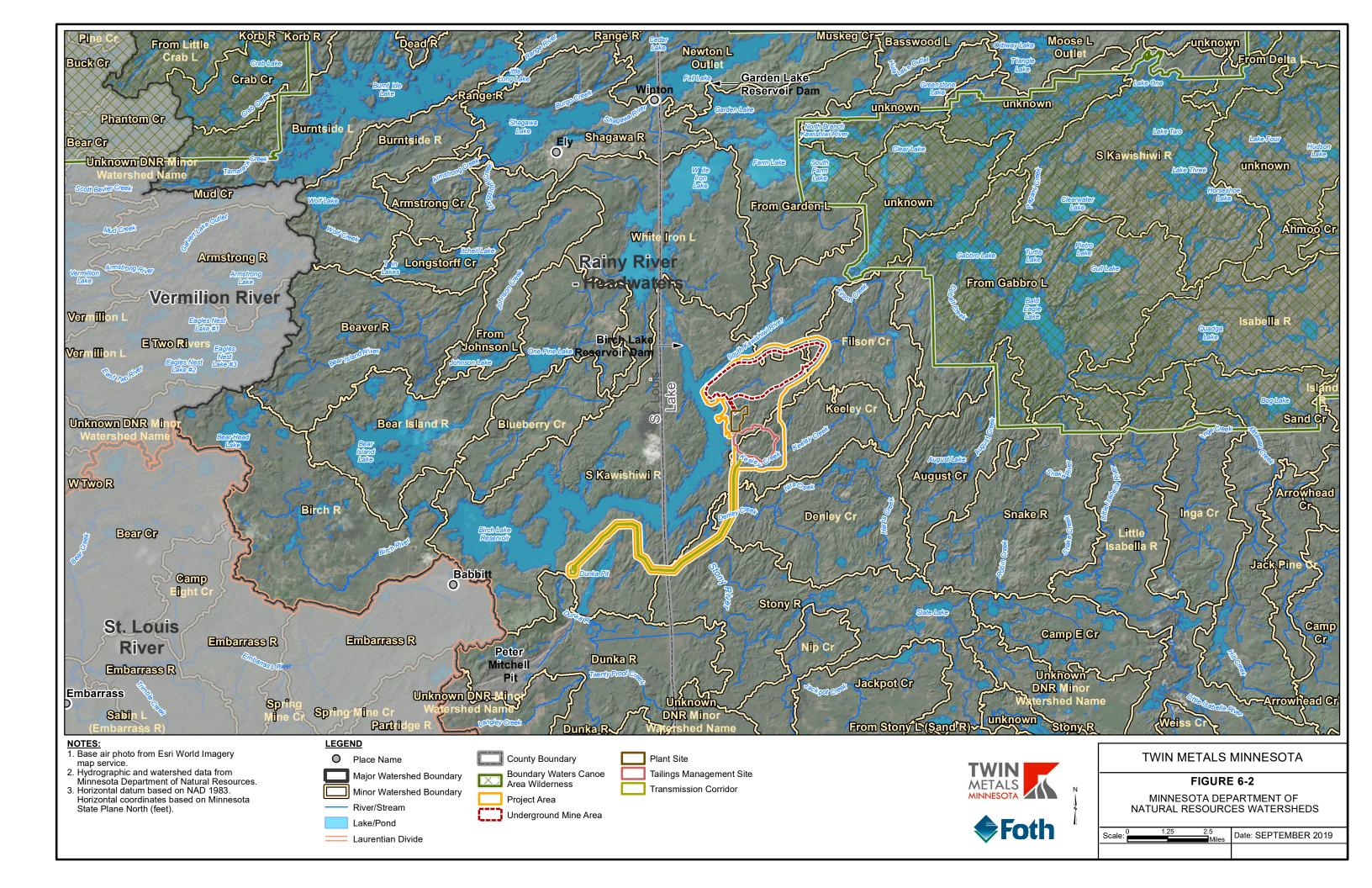


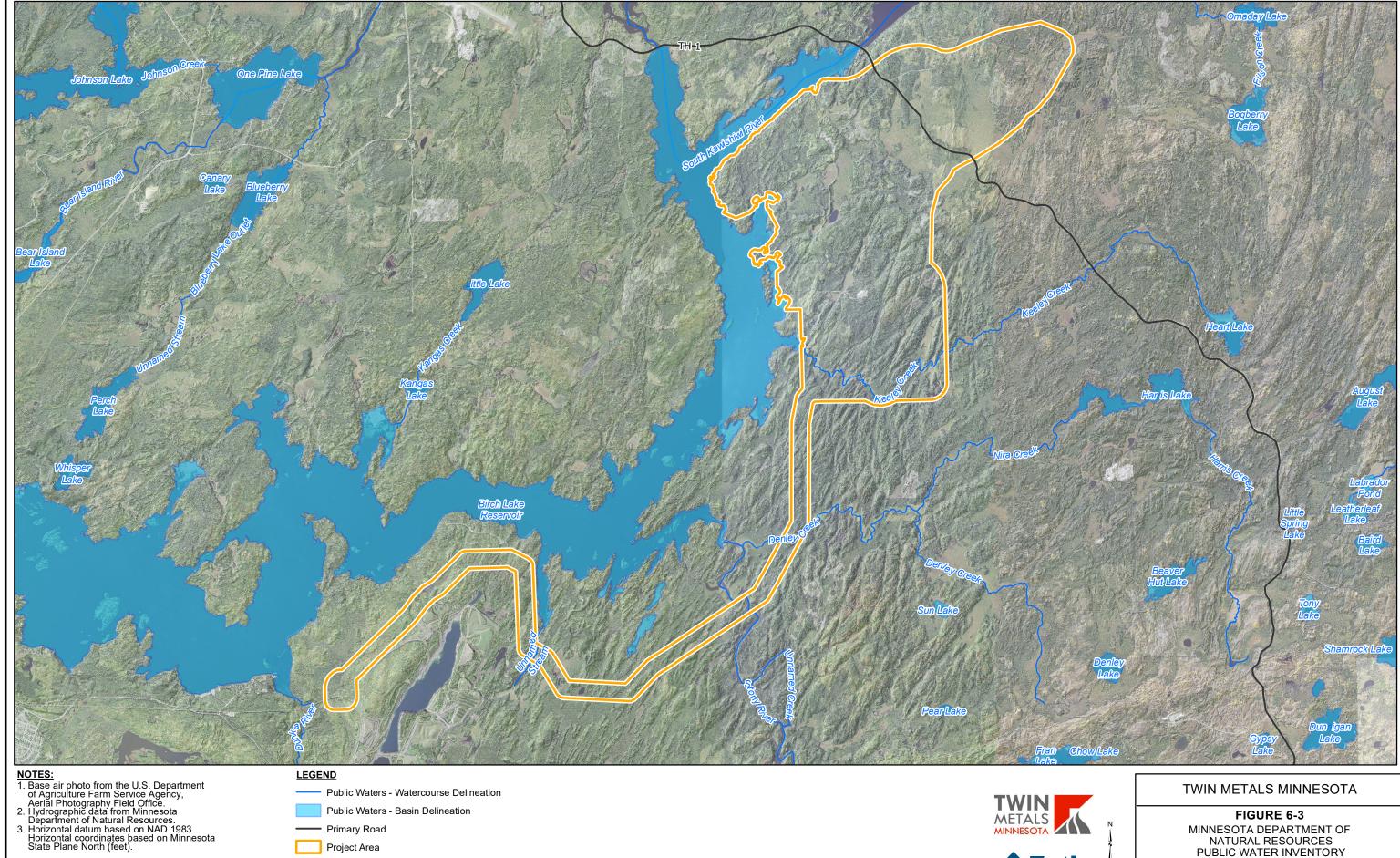
FIGURE 5-10

UNCONSOLIDATED MATERIAL THICKNESS

Scale: 0	1,500	3,000	Date: SEPTEMBER 2019
Codio.		Feet	Date: OE: TEMBER 2010







Public Waters - Basin Delineation

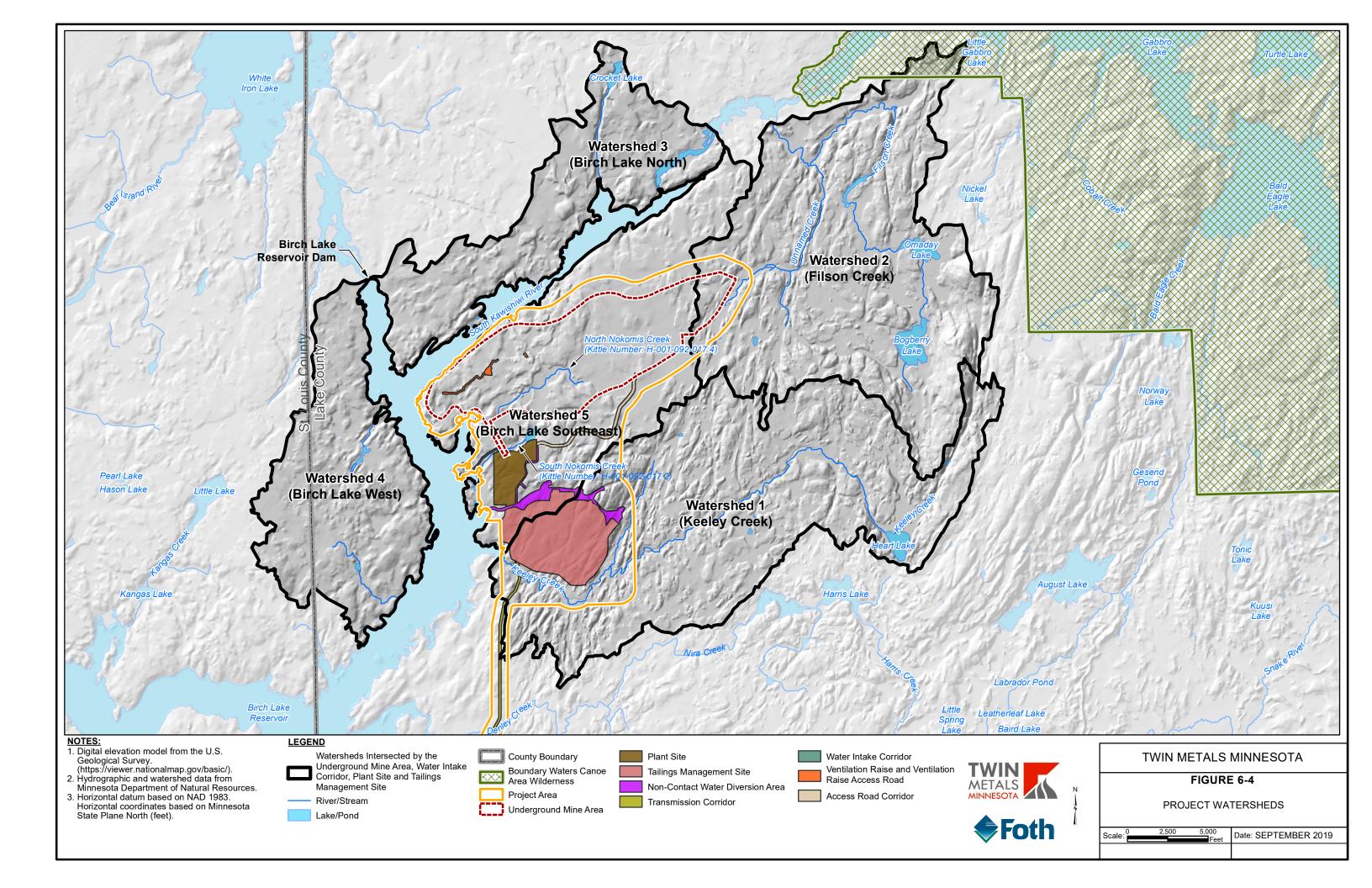
Primary Road

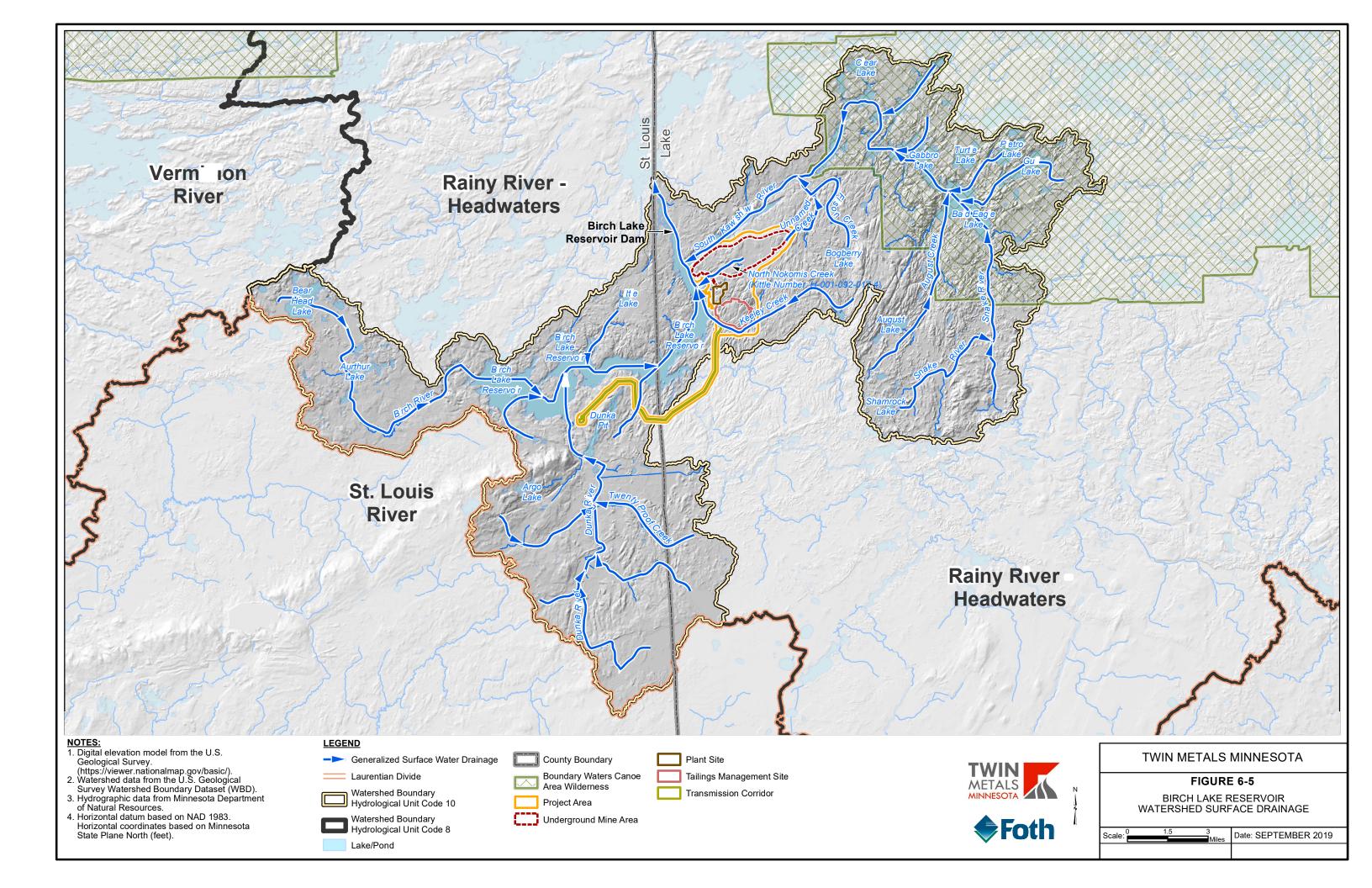
Project Area

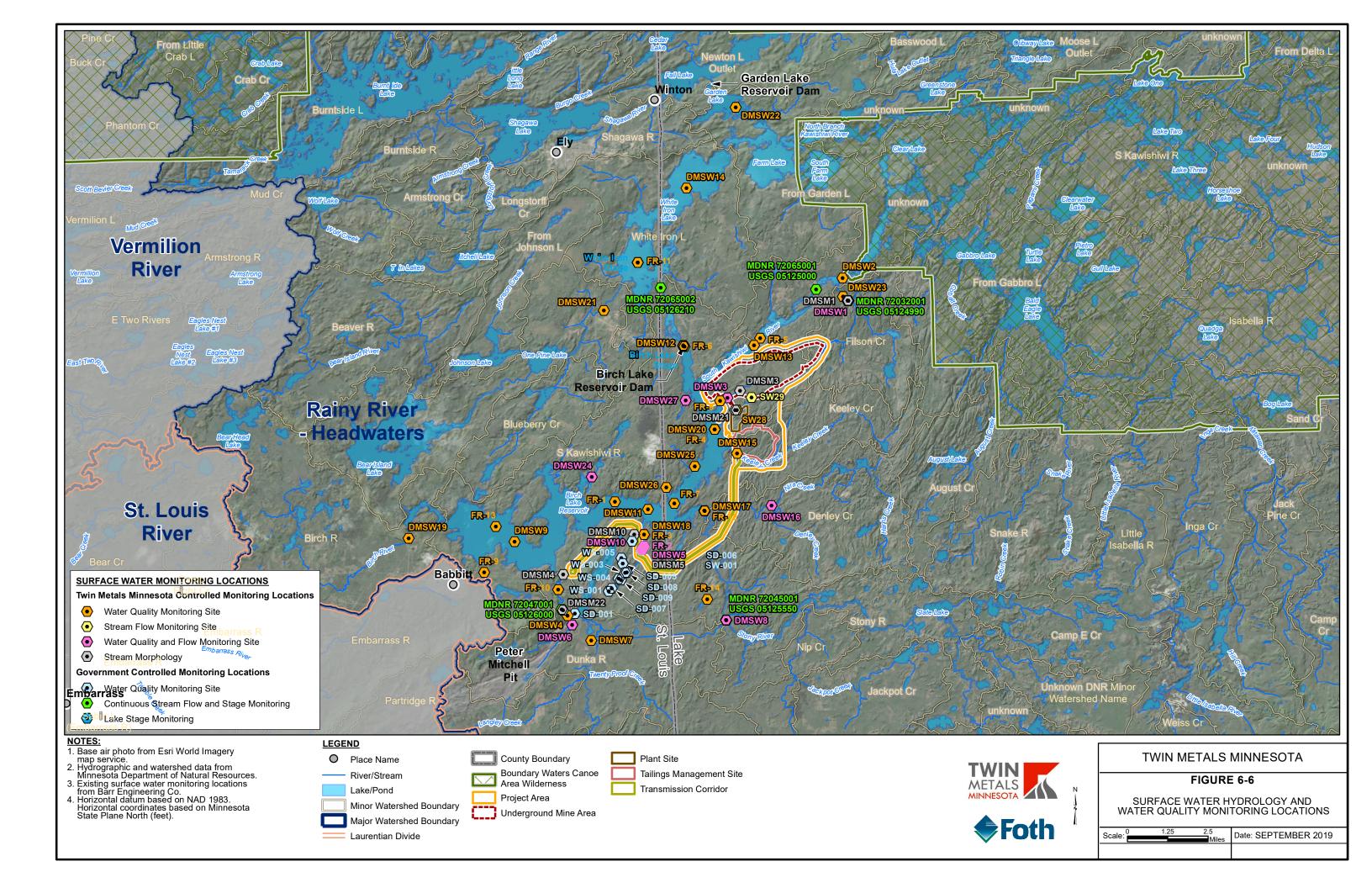


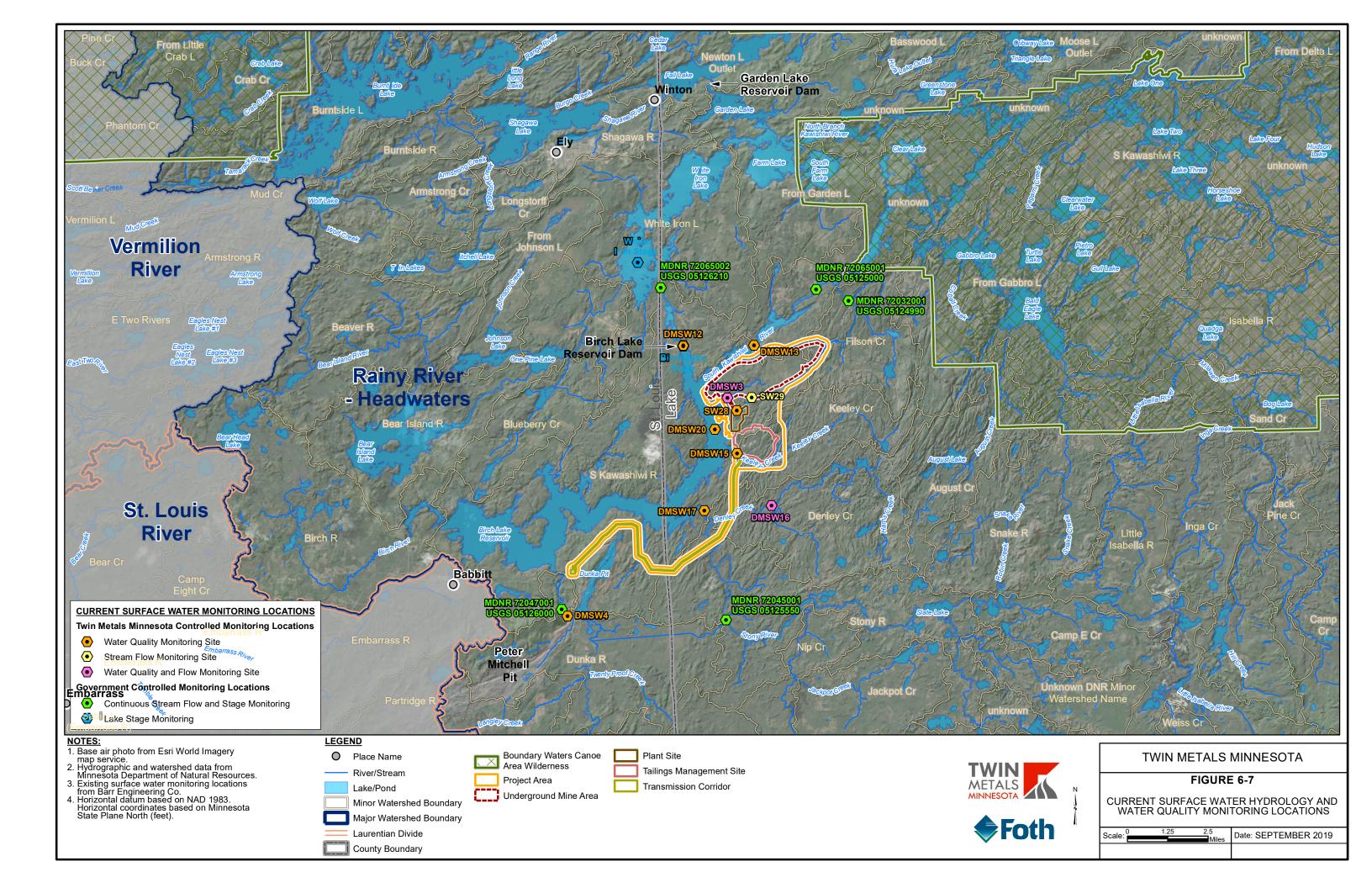
FIGURE 6-3
MINNESOTA DEPARTMENT OF
NATURAL RESOURCES
PUBLIC WATER INVENTORY

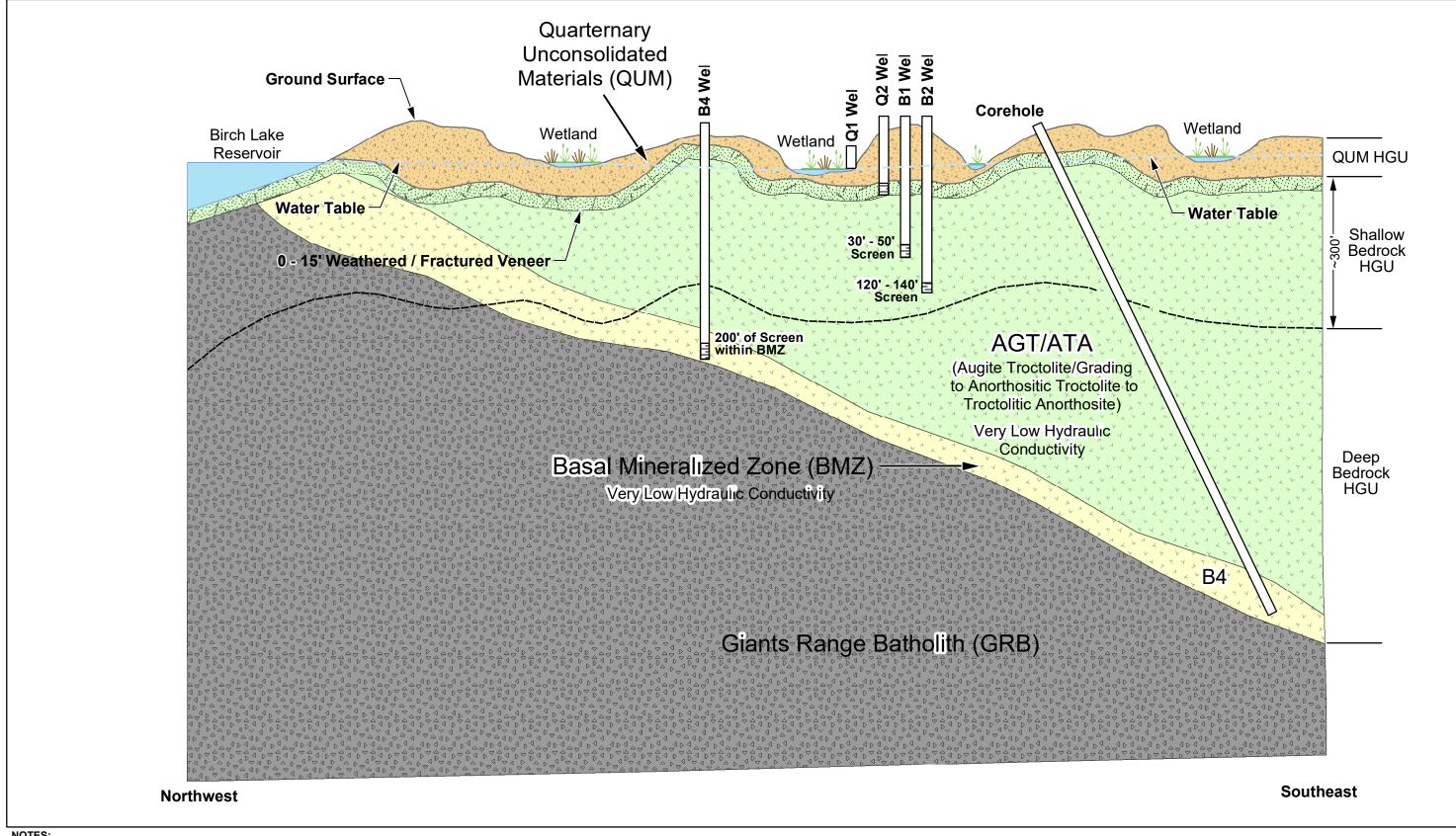
Scale. East Date. SEFTEMBER 20	Scale:	2,500	5,000	Date:	SEPTEMBER 2019	
i eet	Scale.		Feet	Date.	SEFTEMBER 2019	











NOTES:

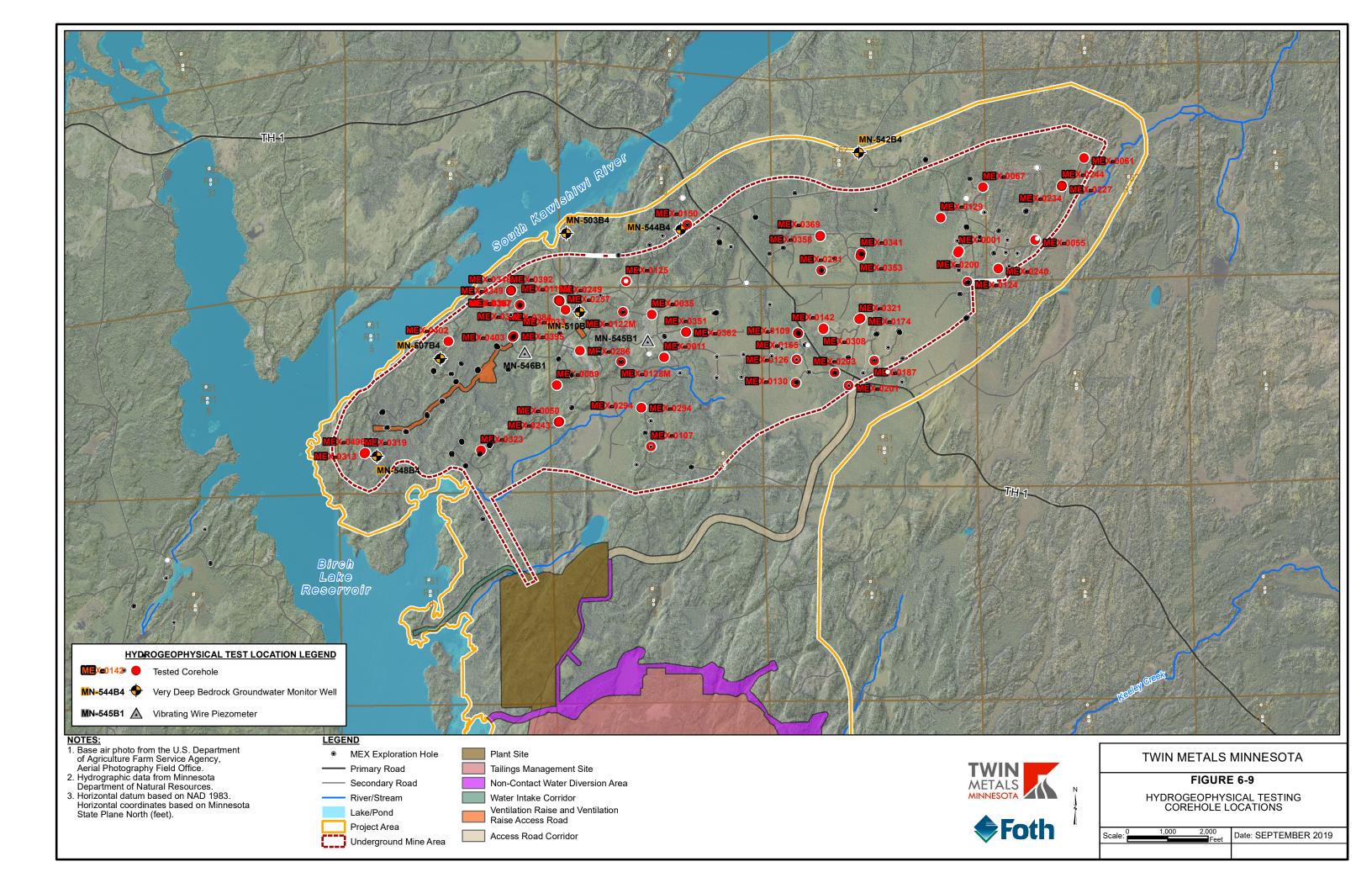
Figure is conceptual, not to scale and to be used for purposes of discussion.



FIGURE 6-8

CONCEPTUAL HYDROLOGIC MODEL - HGUS

NOT TO SCALE Date: SEPTEMBER 2019



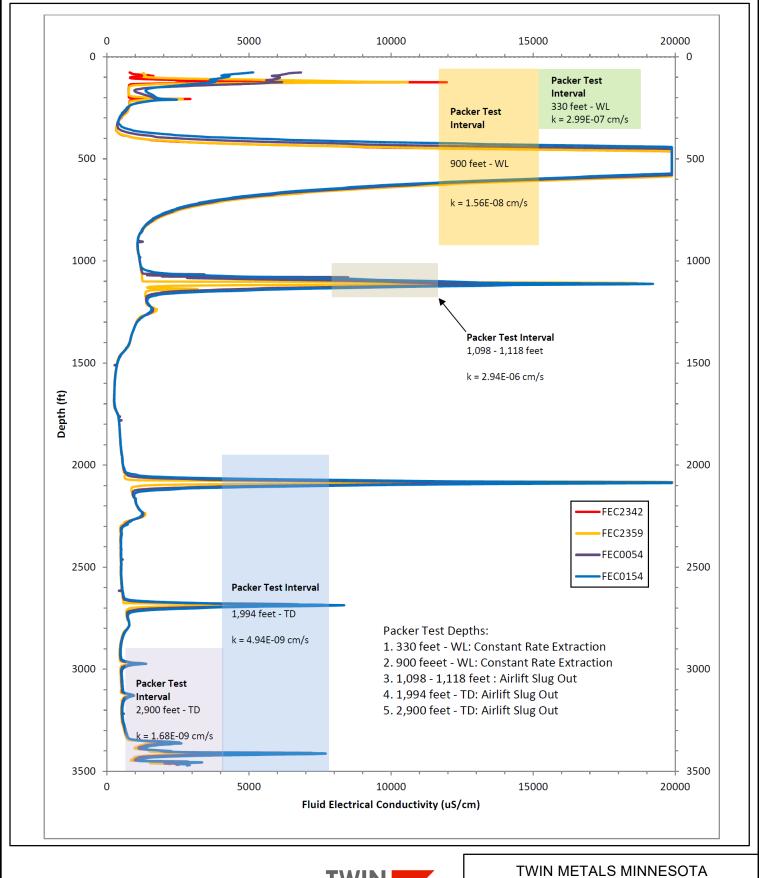


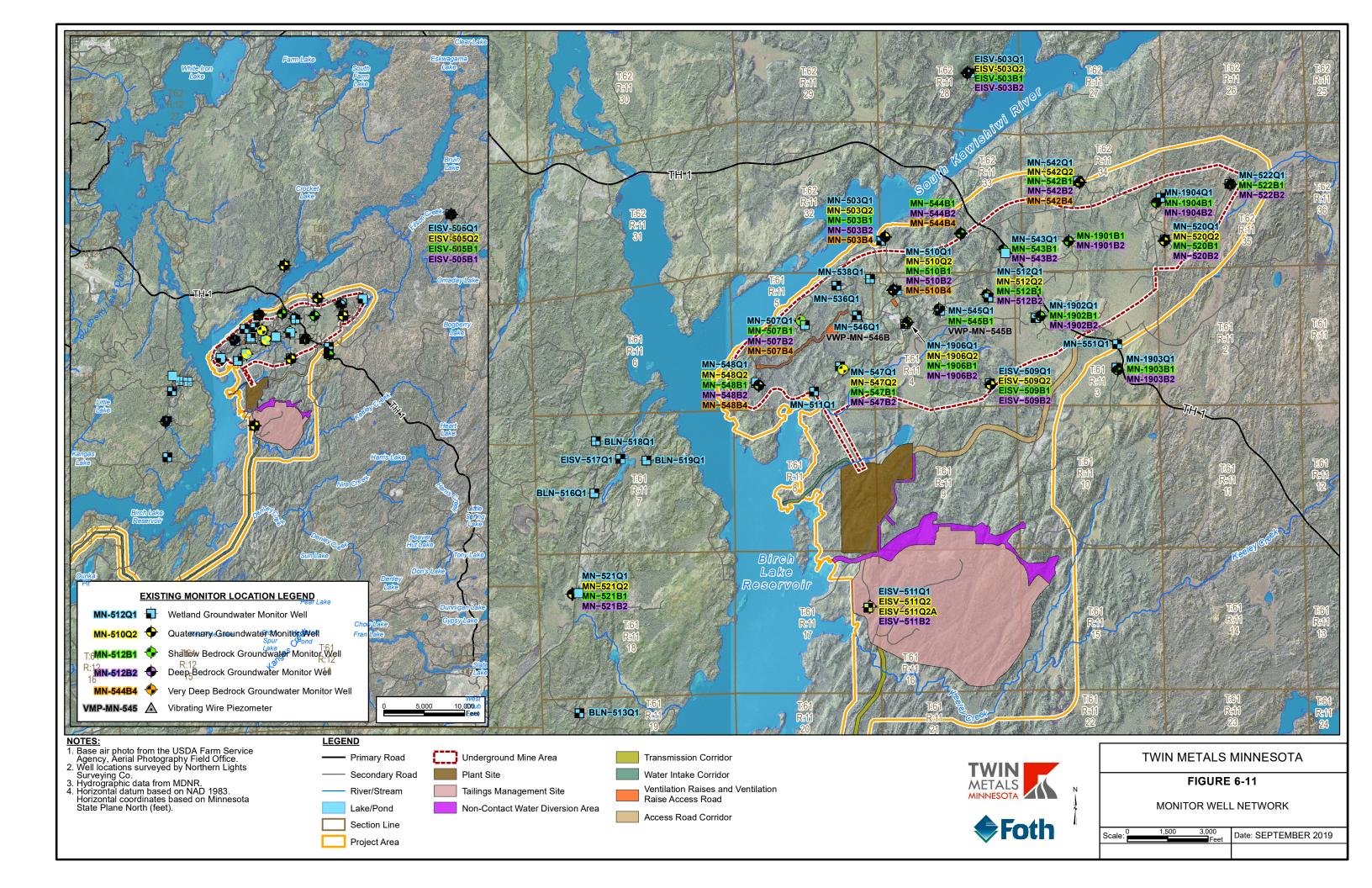


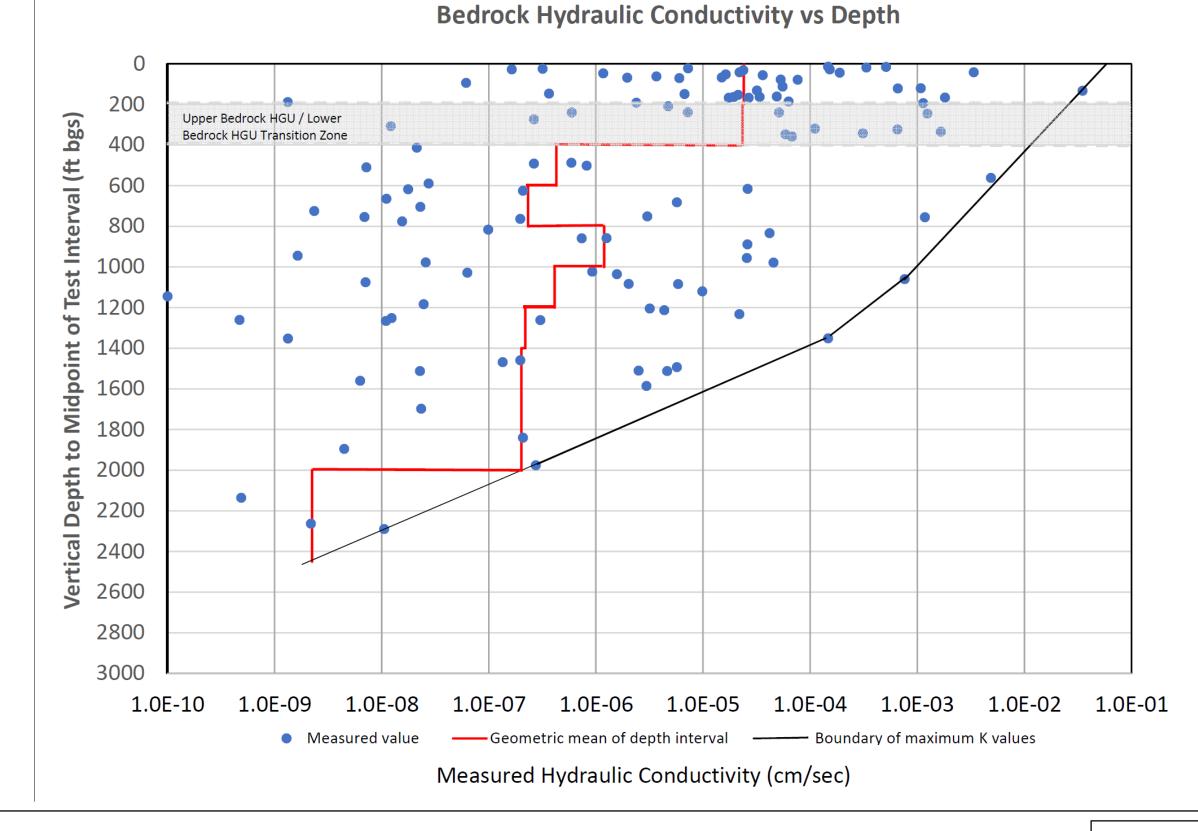


FIGURE 6-10

EXAMPLE HYDROPHYSICAL LOG

Scale: Date: SEPTEMBER 2019 AS SHOWN





1. Hydraulic conductivity data subject to data qualification filtering. All tests of zones >100 ft and tests which exceeded the resolution limits of test equipment were removed from plot.
 2. When additional data and analysis becomes available, that information would be used to add to or modify the plot.



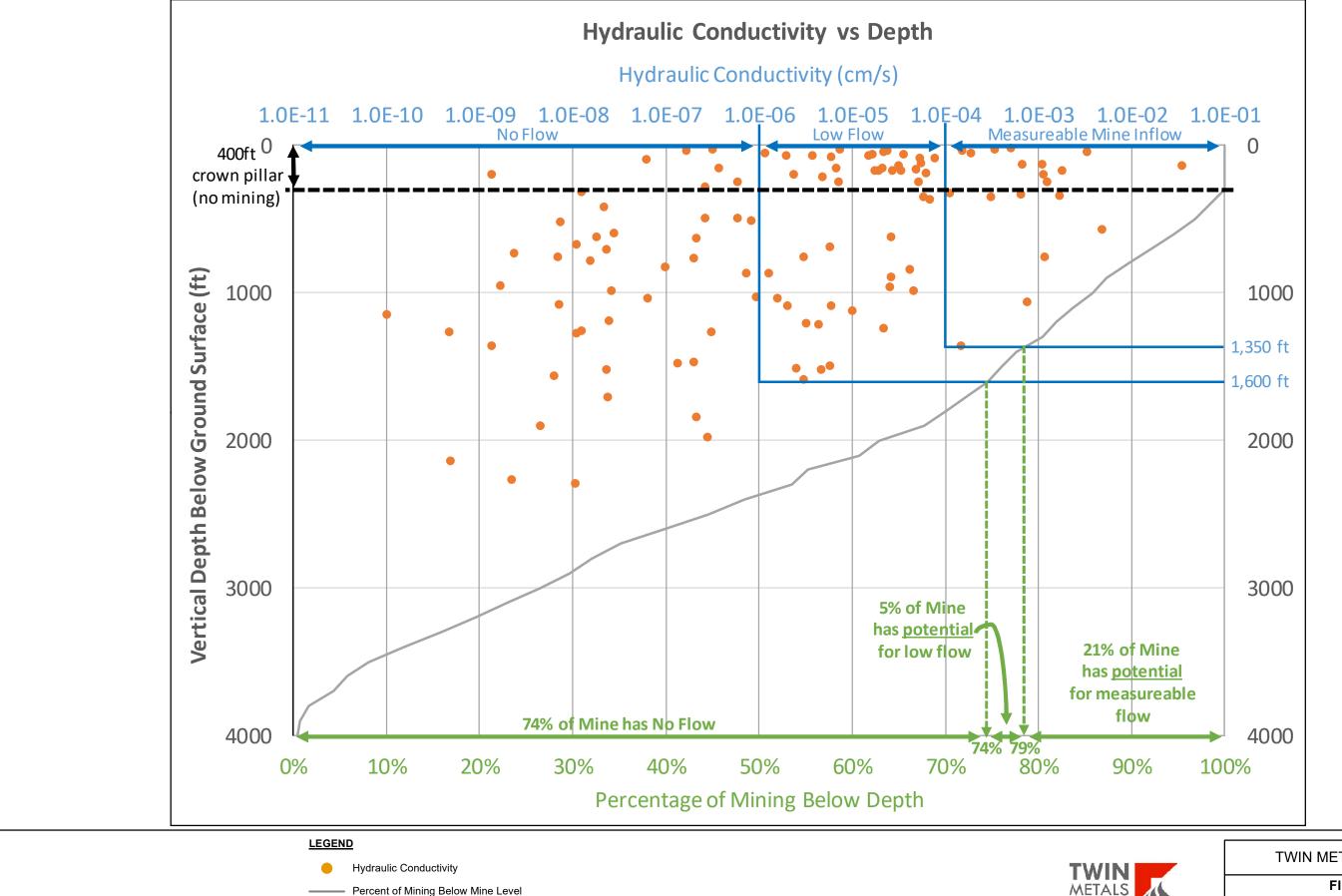
TWIN METALS MINNESOTA

FIGURE 6-12

HYDRAULIC CONDUCTIVITY DISTRIBUTION

Foth

Scale: AS SHOWN Date: SEPTEMBER 2019



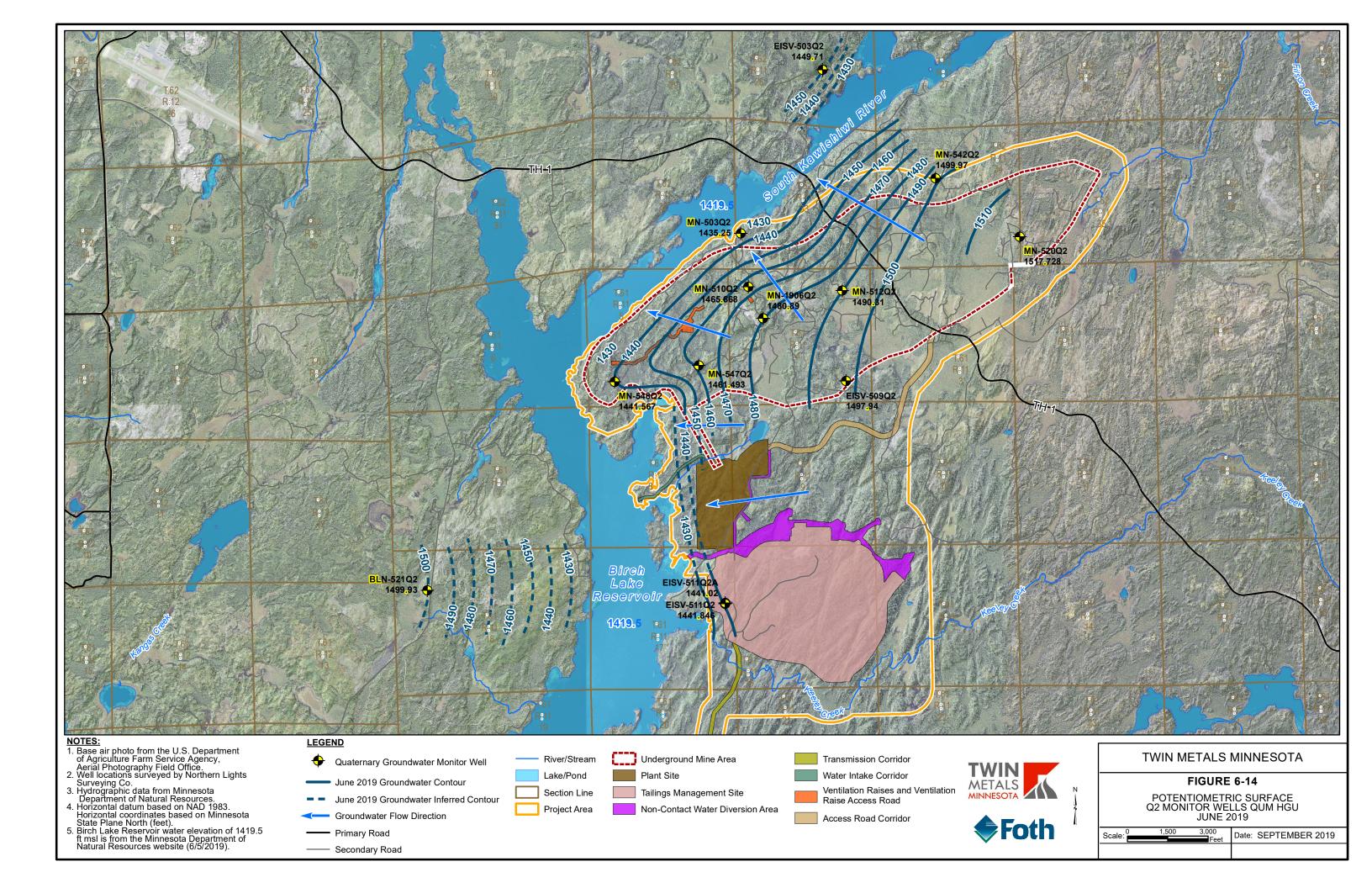


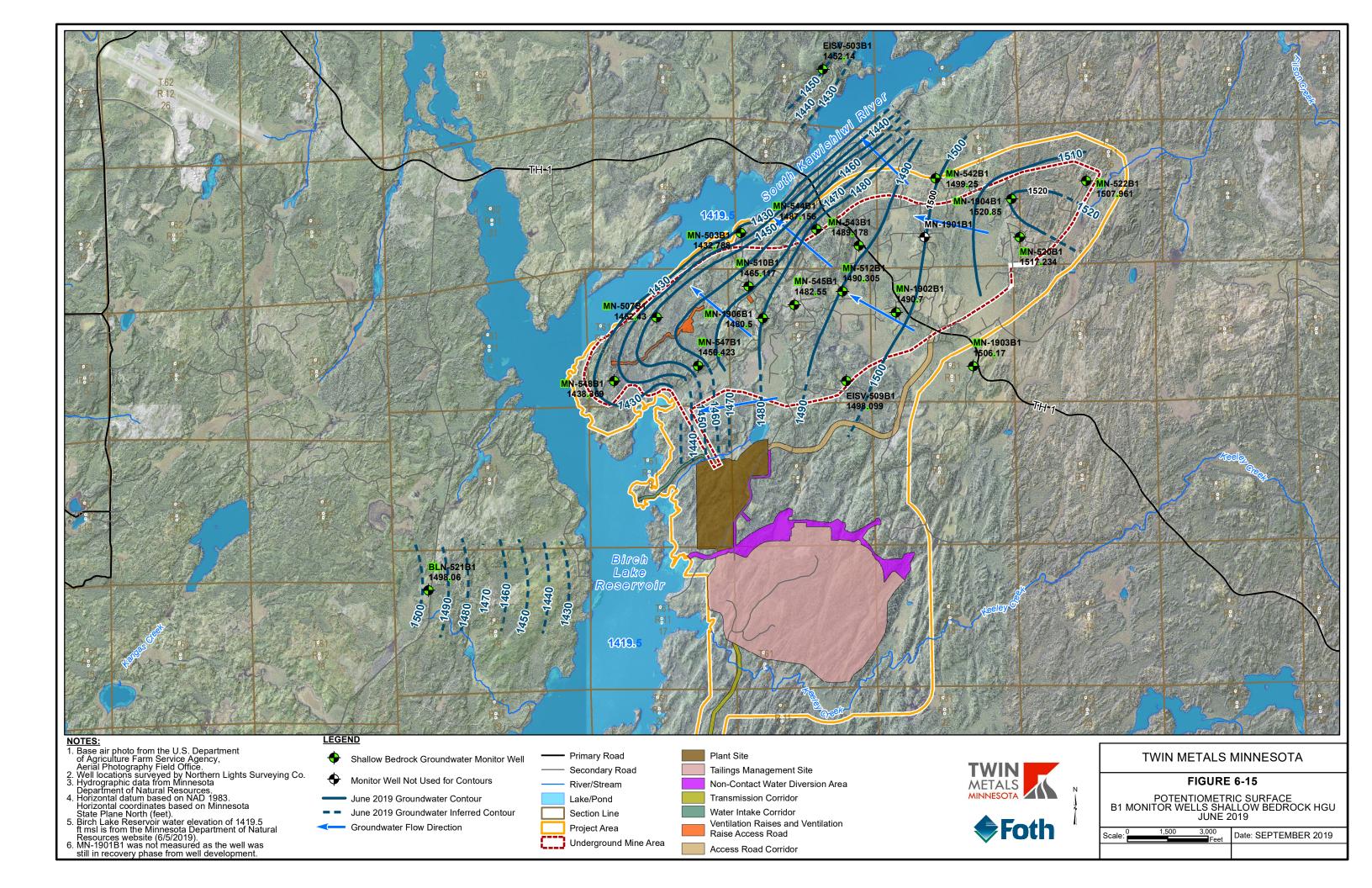
TWIN METALS MINNESOTA

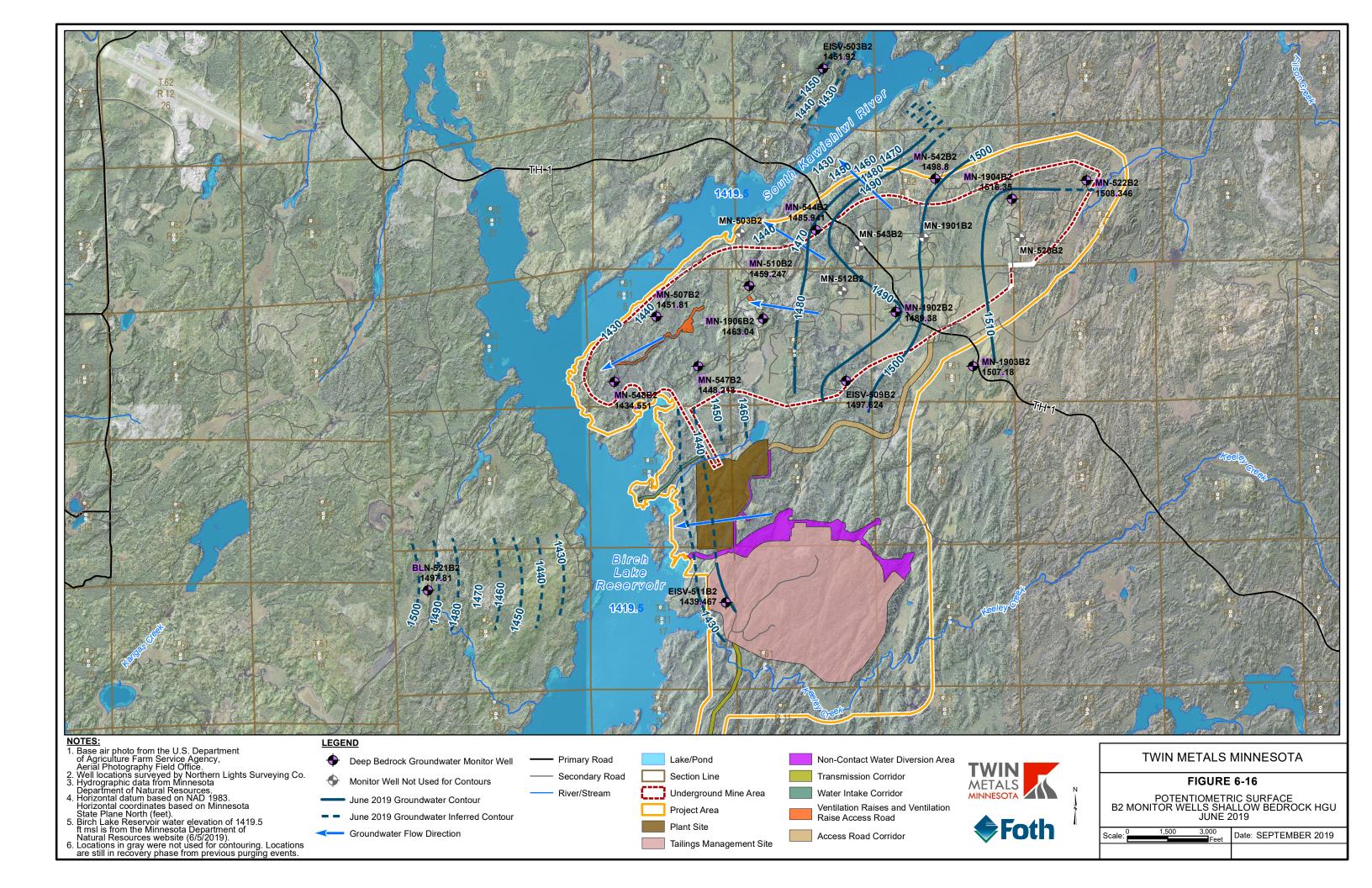
FIGURE 6-13

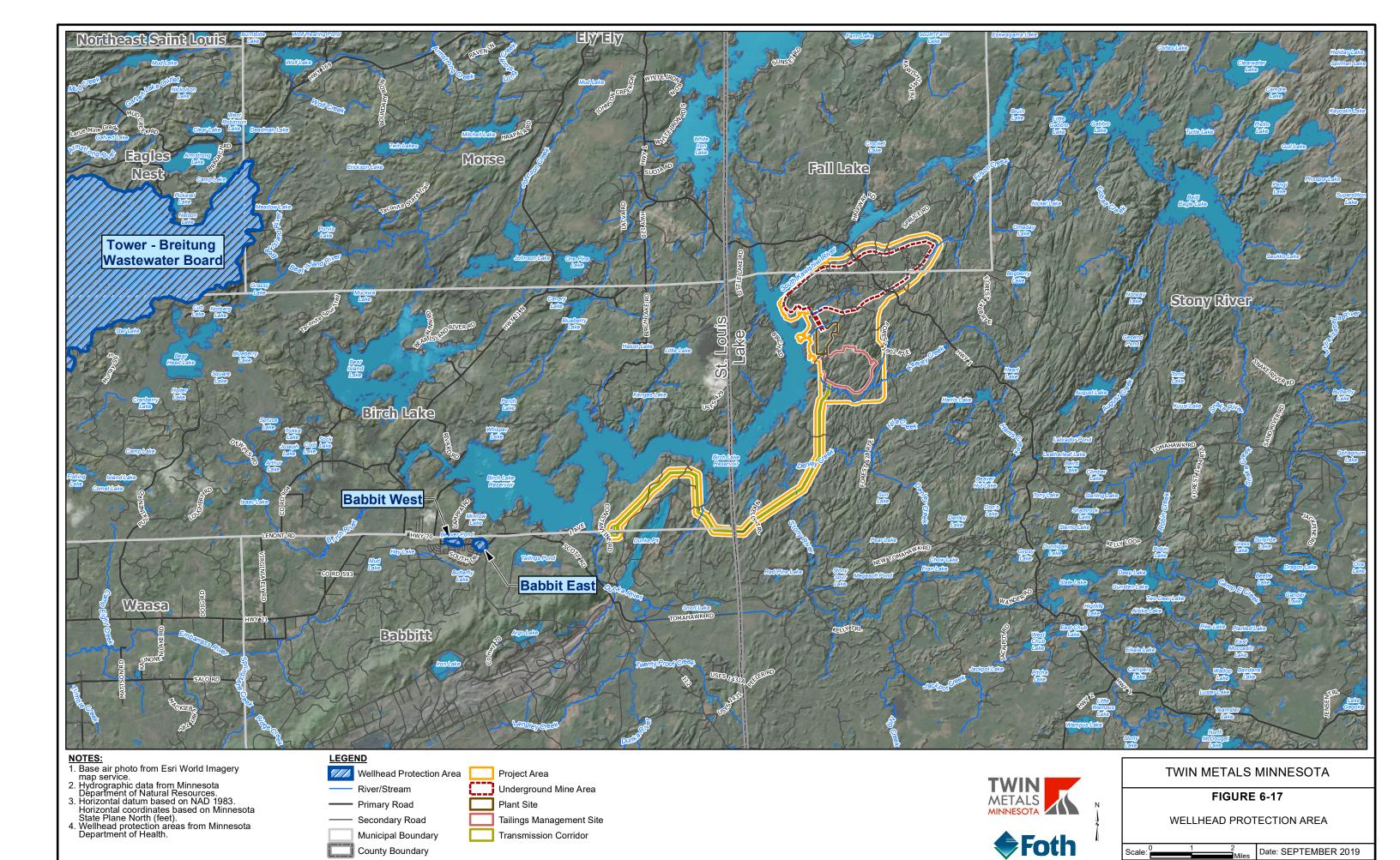
PROJECTED GROUNDWATER INFLOW TO MINE DEPTH VERSUS PERCENT OF MINE WORKINGS

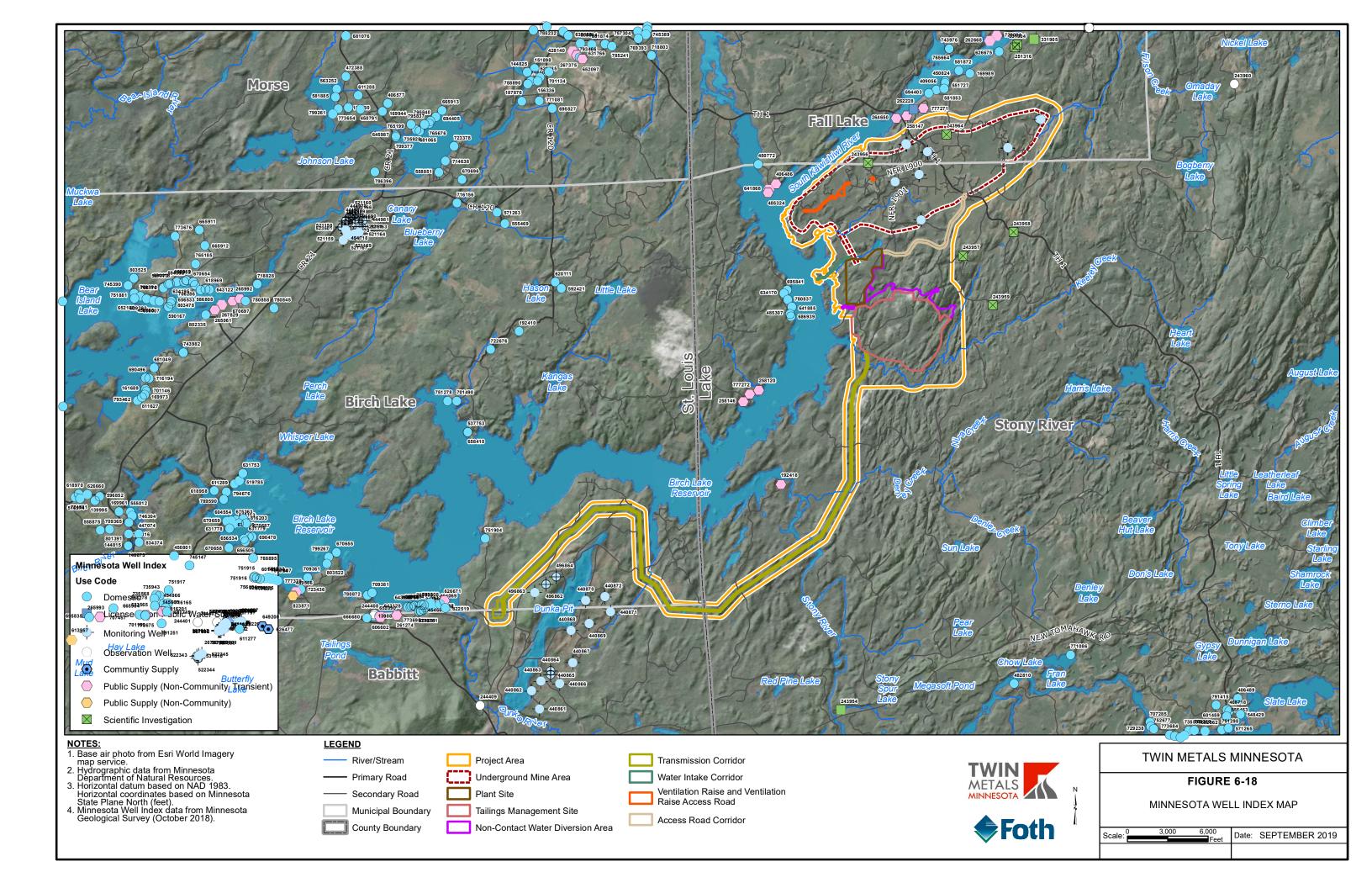
Scale: AS SHOWN Date: SEPTEMBER 2019

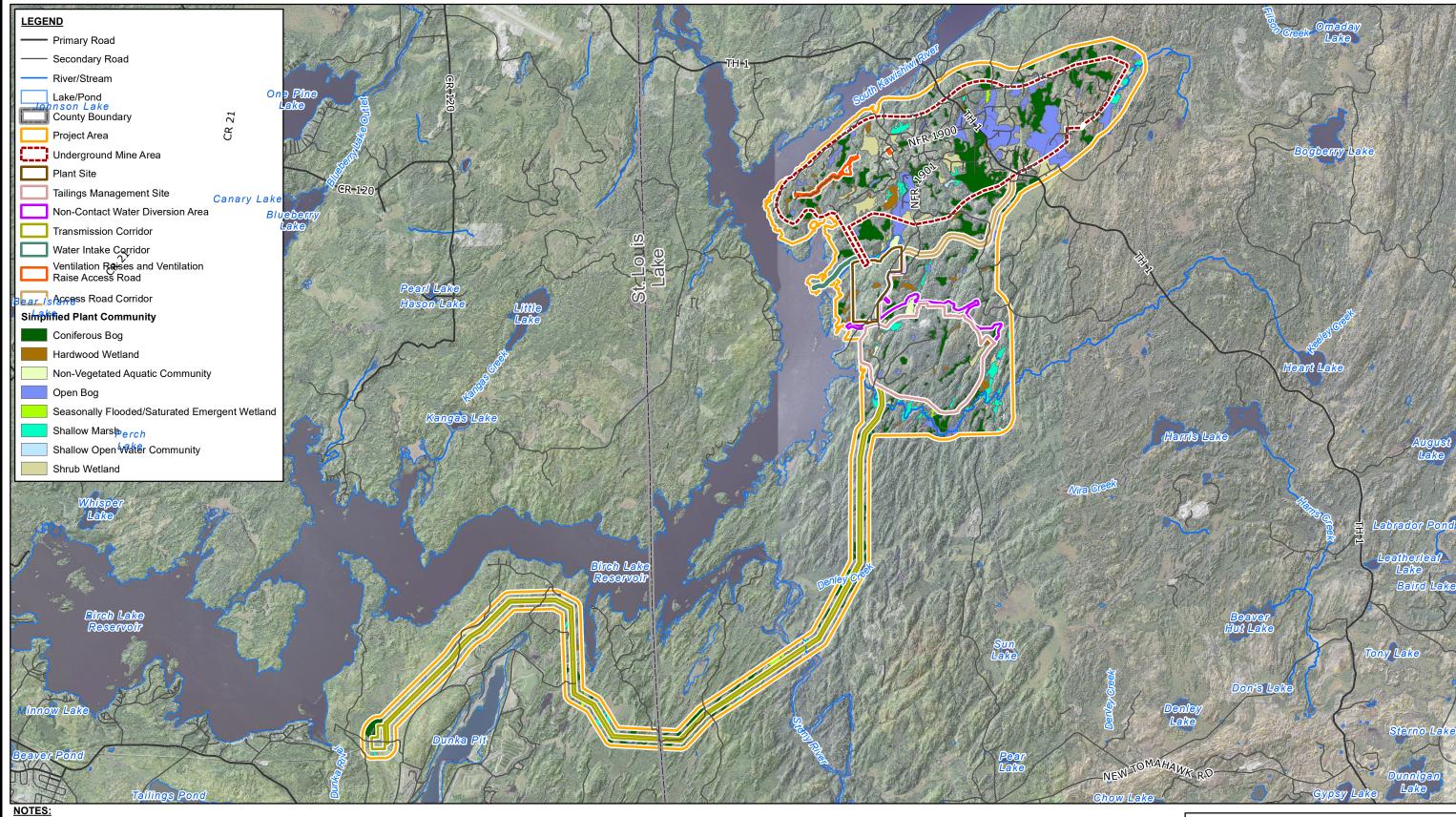












- NOTES:

 1. Base air photo from the U.S. Department of Agriculture Farm Service Agency, Aerial Photography Field Office.

 2. Hydrographic and National Wetlands Inventory (NWI) data from Minnesota Department of Natural Resources.

 3. Horizontal datum based on NAD 1983. Horizontal coordinates based on Minnesota State Plane North (feet).

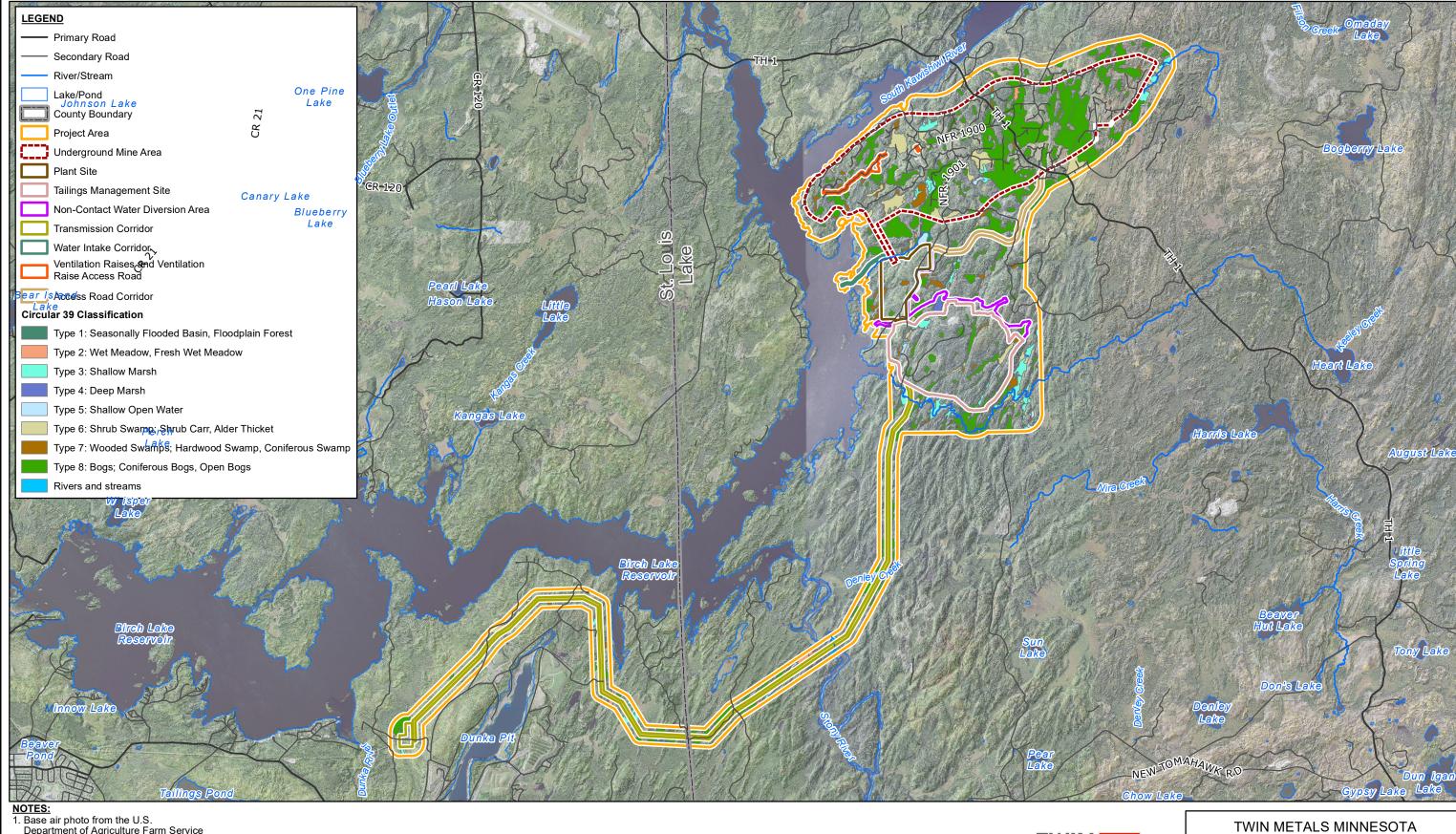


TWIN METALS MINNESOTA

FIGURE 6-19

NATIONAL WETLANDS INVENTORY SIMPLIFIED PLANT COMMUNITY CLASSIFICATION

Scale:	2,500 5,000) eet	Date: SEPTEMBER 2019



NOTES:

1. Base air photo from the U.S.
Department of Agriculture Farm Service
Agency, Aerial Photography Field Office.
2. Hydrographic and National Wetlands
Inventory (NWI) data from Minnesota
Department of Natural Resources.
3. Horizontal datum based on NAD 1983.
Horizontal coordinates based on Minnesota
State Plane North (feet).

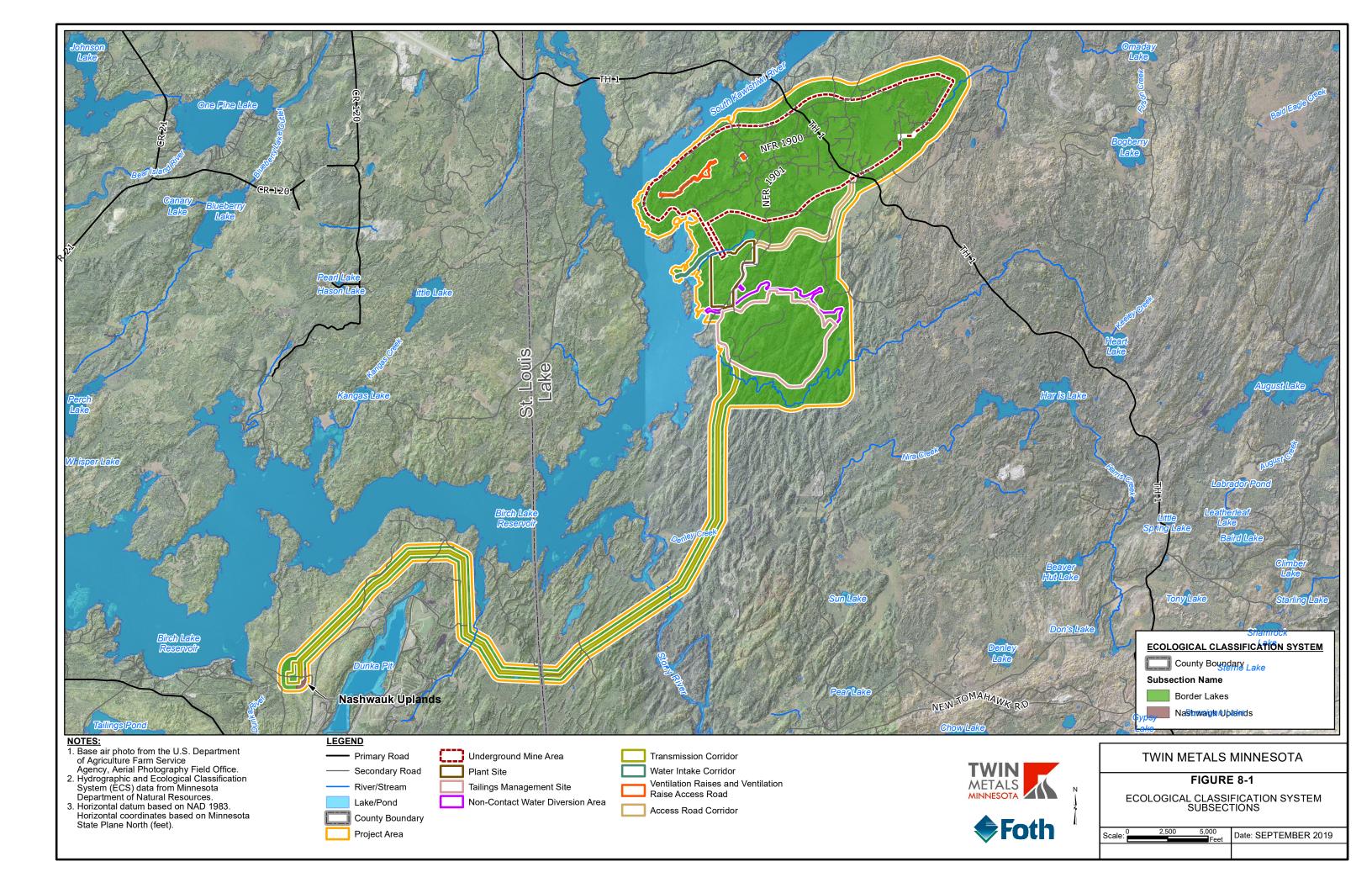


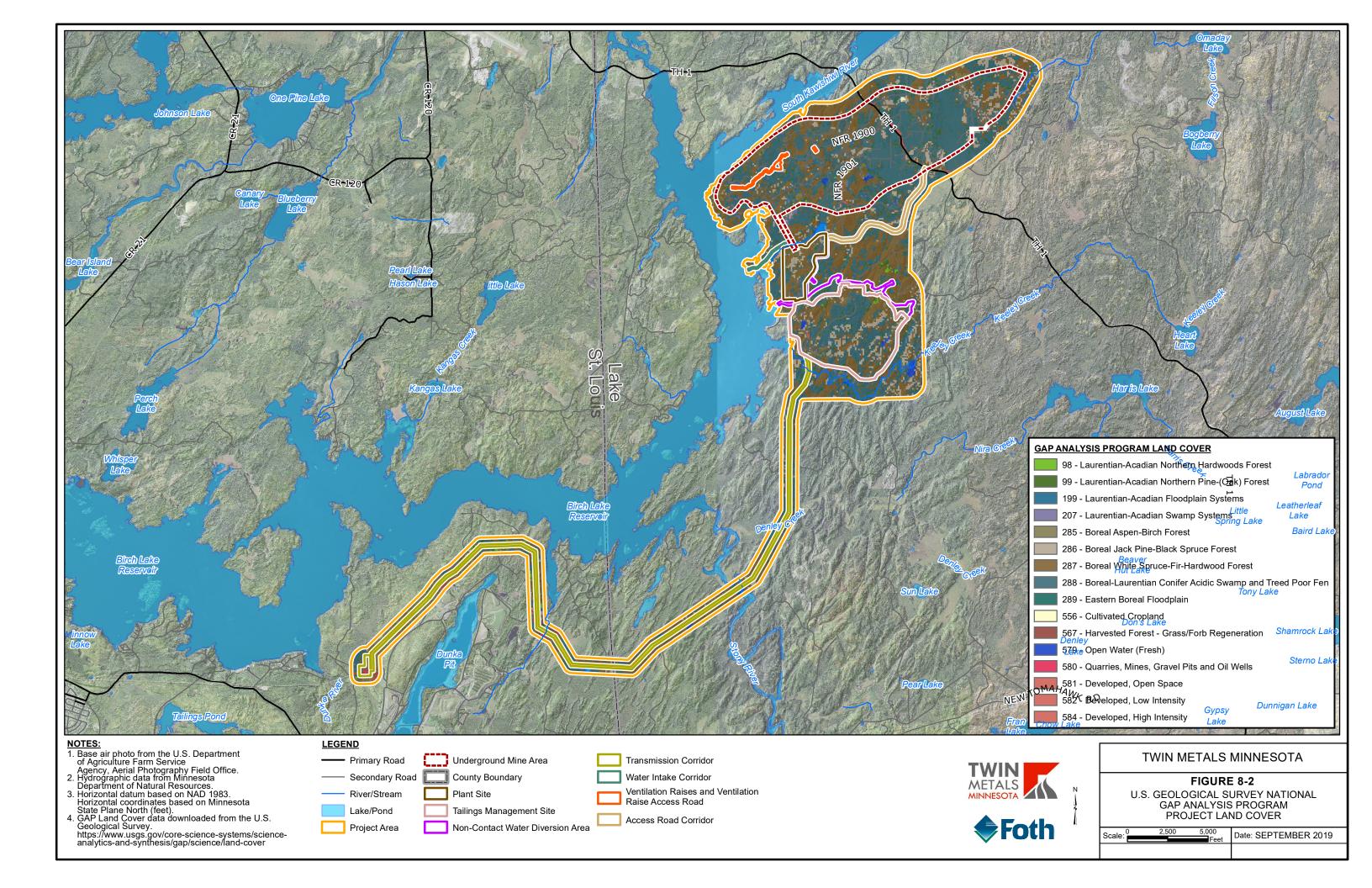
Foth

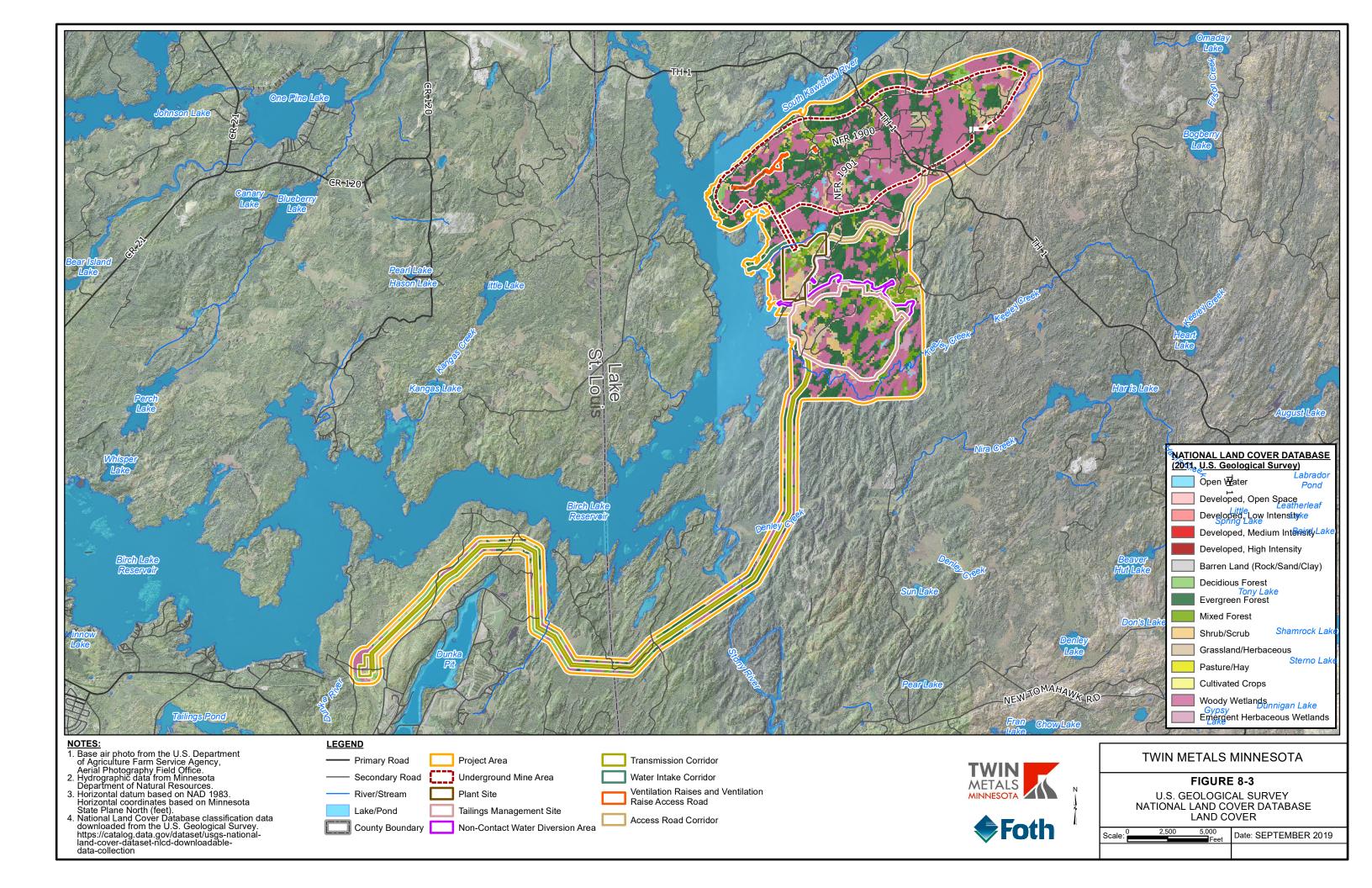
FIGURE 6-20

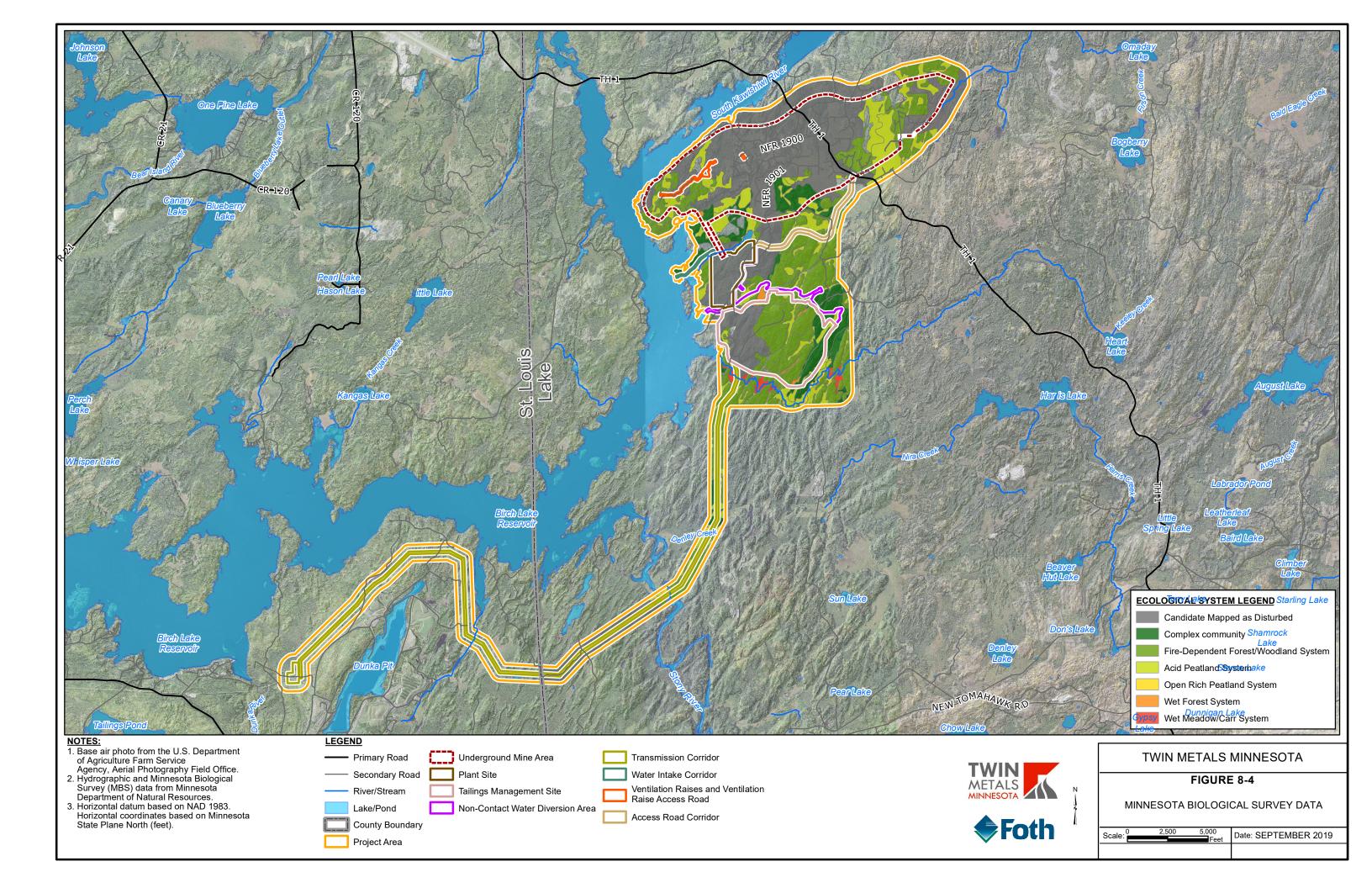
NATIONAL WELTANDS INVENTORY CIRCULAR 39 CLASSIFICATION

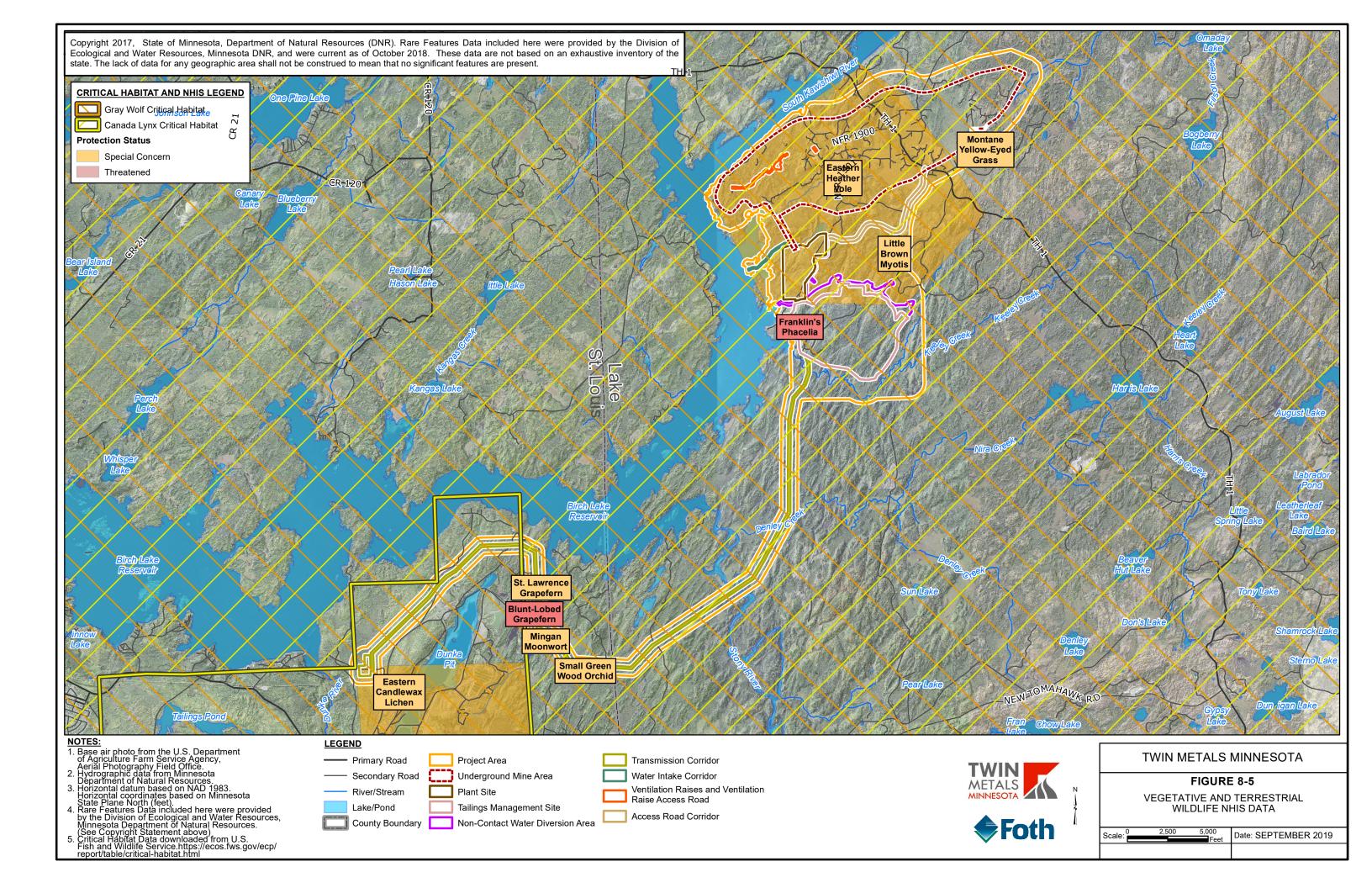
Scale: 0	2,500	5,000	Date: SEPTEMBER 2019
		Feet	

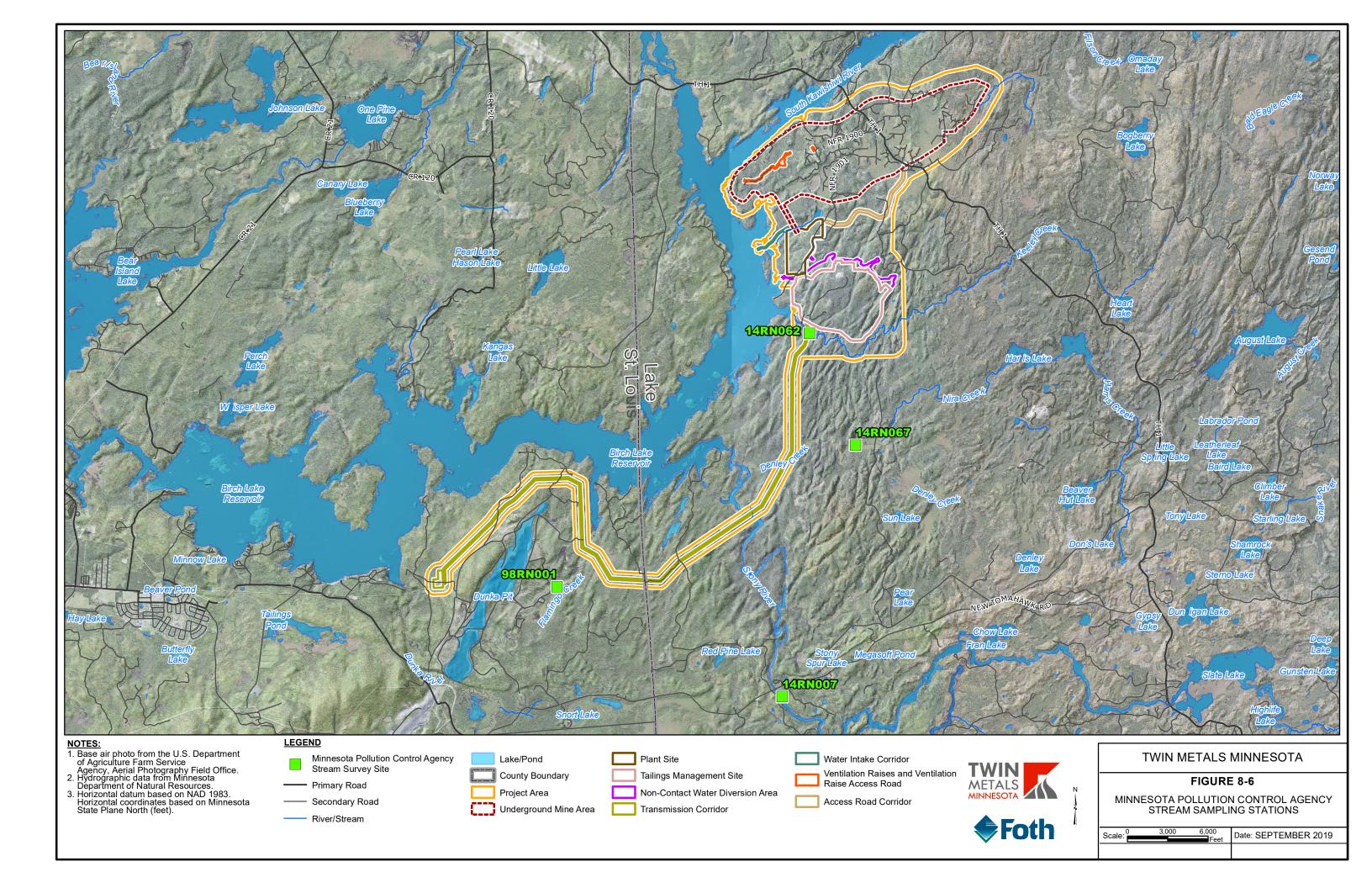


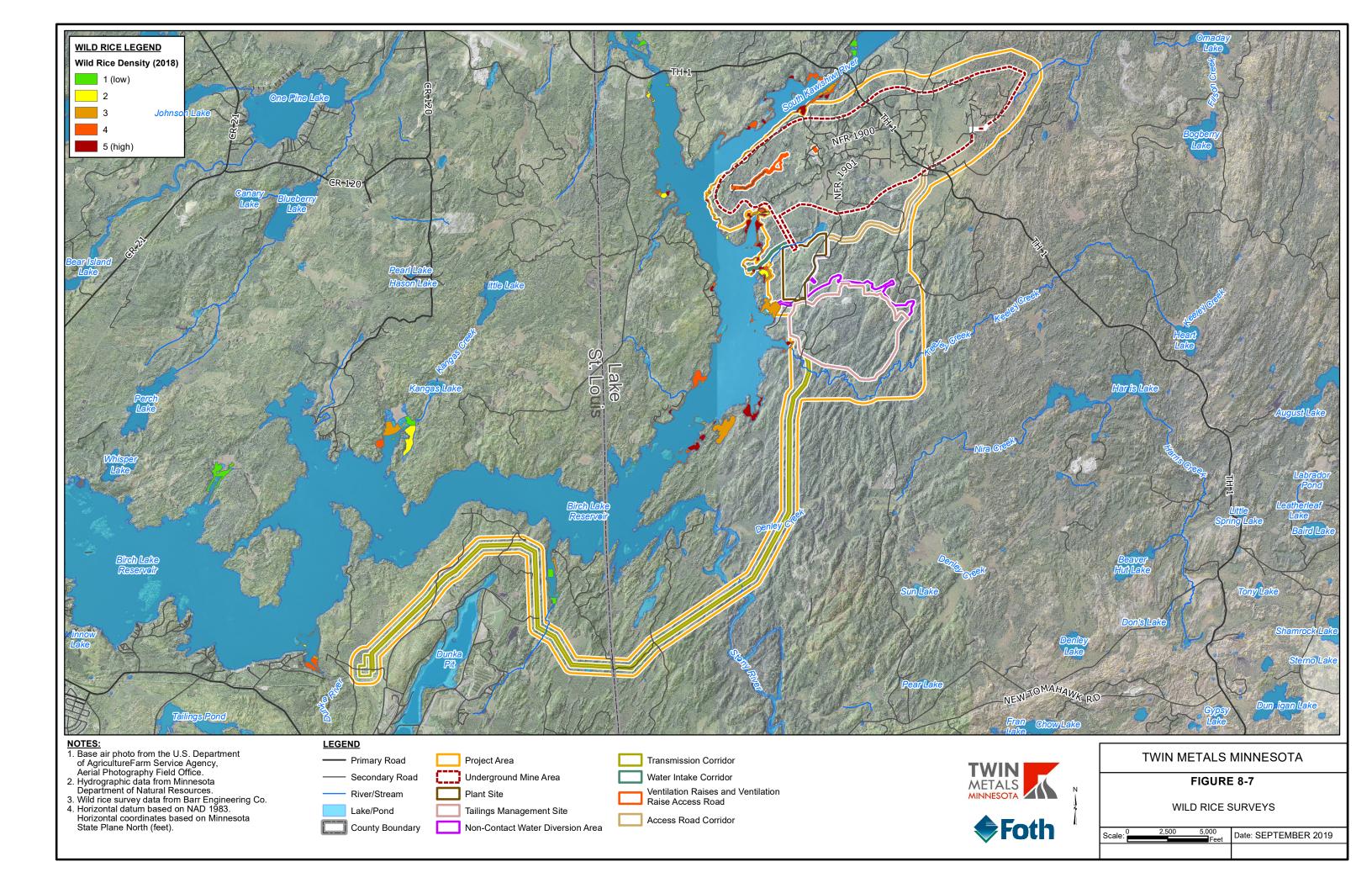


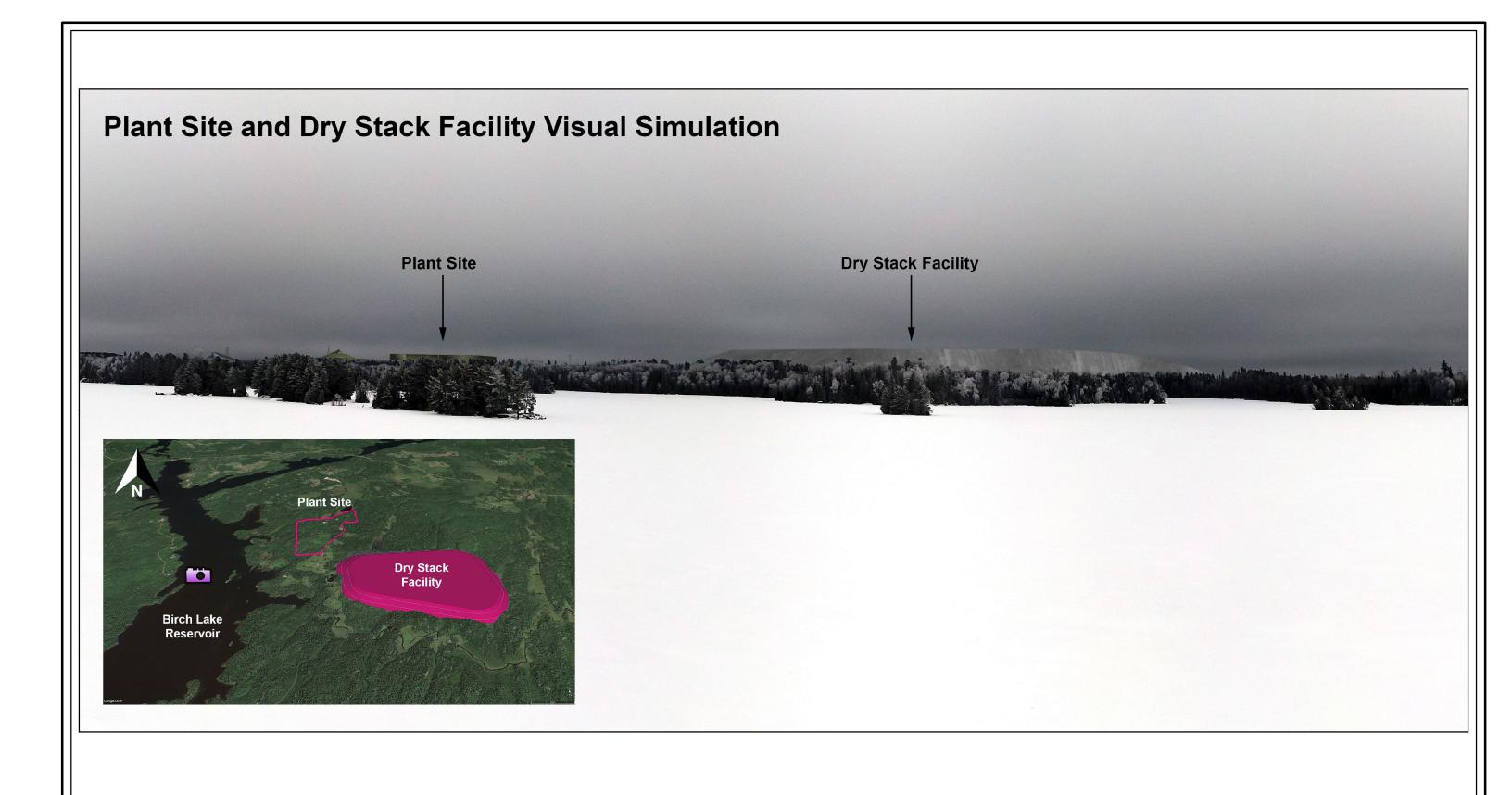














TWIN METALS MINNESOTA

FIGURE 10-1

VISUALIZATION SIMULATION

Scale: NOT TO SCALE

Date: SEPTEMBER 2019

