

Twin Metals Minnesota EIS Scoping

RGU Comments on Proposer's Second Data Submittal

Under Minnesota Rules part 4410.1400, the Responsible Governmental Unit (RGU) is to determine whether the proposer's data or information submittal is complete, and if not, the RGU is to return the submittal to the proposer for completion of the missing data.

DNR has determined the second submittal to be incomplete. Below are DNR's Round 2 Comments on Twin Metals' Round 1 Responses as RGU for the Twin Metals Minnesota Project, which is being done to guide completion of the missing information or data. A completely new set of DNR comments is also provided.

Content thru Section 2.0

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comment
Comment 1	RGU Round 1 Comment: Preface; pg. 2. Clarification. Revision Record Table. Column 5. Please clarify what is meant by "Project Configuration Version?" No action requested. Provide intent.	TMM Round 1 Response: This is a designation that is part of the TMM Document Control Process.	RGU Round 2 Comment: RESOLVED.
Comment 2	RGU Round 1 Comment: Cover letter. RGU Note. Cover Letter. The public review Scoping EAW will not have a cover letter of this type. Information presented may or may not be reflected in future documentation. No action requested.	TMM Round 1 Response: Comment is noted. TMM is choosing not to resubmit the cover letter.	RGU Round 2 Comment: RESOLVED.
Comment 3	RGU Round 1 Comment: Cover letter; 2nd paragraph. Correction. Last sentence. The statement "If permitted this would be the first underground mining operation" is incorrect. Add "non-ferrous" and it would be correct. Action requested: Text correction.	TMM Round 1 Response: Comment is noted. TMM is choosing not to resubmit the cover letter.	RGU Round 2 Comment: RESOLVED.
Comment 4	RGU Round 1 Comment: Cover letter; 2nd paragraph. Clarification. Last sentence. This article (https://www.minnpost.com/mnopedia/2016/04/very- brief-history-mining-cuyuna-iron-range/) states that the Armor #2 Mine near Crosby was the last operating underground mine to close (also in 1967). There may be other statements in conflict if one searched more sites. Action requested: For accuracy confirm and revise as necessary.	TMM Round 1 Response: Comment is noted. TMM is choosing not to resubmit the cover letter.	RGU Round 2 Comment: RESOLVED.

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Comment 5	RGU Round 1 Comment: Cover letter; 5th paragraph. Clarification. Text includes statement regarding 11 operating mines. Action requested: Provide citation and clarify if they were operating at the same time or otherwise.	TMM Round 1 Response: Comment is noted. TMM is choosing not to resubmit the cover letter.	RGU Round 2 Comment: RESOLVED.
Comment 6	RGU Round 1 Comment: Cover letter; 5th paragraph. Clarification. RGU notes the project is within the BWCAW watershed, and thus the statement about outside the Wilderness could be confusing. Action requested: Revise by noting outside the BWCAW but within the watershed to improve accuracy.	TMM Round 1 Response: Comment is noted. TMM is choosing not to resubmit the cover letter.	RGU Round 2 Comment: RESOLVED.
Comment 7	RGU Round 1 Comment: Cover letter; pg. 2. Correction. Top of page; last sentence. The formation is the Duluth Complex, not the Duluth Mineral Complex. Appears to only use in document. Action requested: Text correction.	TMM Round 1 Response: Comment is noted. TMM is choosing not to resubmit the cover letter.	RGU Round 2 Comment: RESOLVED.
Comment 8	RGU Round 1 Comment: Cover letter; pg. 2; bullet list. Note. Bullet list; numbers 1 & 5. Statements regarding specific percentages of reduction in footprint or impacts cannot be verified without the previous mine plans. Absent this and other information, such assertions are speculative. RGU reserves judgment as to relevance for disclosure in future documentation. No action requested.	TMM Round 1 Response: Comment is noted. TMM is choosing not to resubmit the cover letter.	RGU Round 2 Comment: RESOLVED.
Comment 9	RGU Round 1 Comment: Cover letter; pg. 2; bullet list. Future information request. Bullet list; number 2. Kinetic testing is required to state tailings would not produce ARD (or AMD). DNR will need to review this data and evaluate if the assertion is supported. No action requested. DNR will be making a specific request for the data.	TMM Round 1 Response: Comment is noted. TMM is choosing not to resubmit the cover letter.	RGU Round 2 Comment: RESOLVED.
Comment 10	RGU Round 1 Comment: Cover letter; pg. 2; bullet list. Bullet list; number 8. Regarding assertion that "no waste rock stored on the surface." The assertion is correct however the RGU notes the project proposes to handle rock with sulfide mineralization during construction and classify this as ore, which would be temporarily stockpiled on the surface at the temporary rock storage facility. No action requested.	TMM Round 1 Response: Comment is noted. TMM is choosing not to resubmit the cover letter.	RGU Round 2 Comment: RESOLVED.

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 11	RGU Round 1 Comment: Page xiii. Glossary; acid rock drainage. Definition asserts ARD always contains both metals and sulfate. Action requested: Confirm proposed definition or remove statement.	 TMM Round 1 Response: The ARD definition within the glossary is from the GARD guide glossary produced by the International Network for Acid Prevention. It is consistent with the glossary definition of ARD in the Twin Metals Minnesota Mine Materials Characterization Program Volume 1. TMM's use is consistent with the GARD guide definition – low pH, presence of sulfate and metals. 	RGU Round 2 Comment: RESOLVED.
Comment 12	RGU Round 1 Comment: Page xiv. Glossary; closure. Closure is defined in Minn. Rules part 6132.0100, subp. 6. Action requested: Add reference to Minnesota Rules in the text.	TMM Round 1 Response: Text has been edited to read: "Closure begins when, as prescribed in the Permit to Mine, there would be no renewed use or activity by the permittee and is defined in Minnesota R., part 6132.0100, subpart 6."	RGU Round 2 Comment: RESOLVED.
Comment 13	RGU Round 1 Comment: Page xv. Glossary; construction stormwater. Because instances may be present where constituent loading occurs to construction water that requires additional management, the definition should be modified to reflect this potential situation. Action requested: Modify text to read: "Construction stormwater: direct precipitation or stormwater that has contacted surfaces disturbed by construction that could have increased constituent loading."	TMM Round 1 Response: See Comment 181.	RGU Round 2 Comment: UNRESOLVED. Age identify language to be used in scoping and B required.
Comment 14	RGU Round 1 Comment: Page xv. Glossary; contact water. Note on water management classifications and definitions. It will be necessary to consider implications of definitions of the various types of water in terms of regulatory definitions. This can be a source of confusion. RGU- and regulatory-approved definitions for the EIS and any subsequent permitting will need to not only make sense for describing the project but must also align with language and definitions in permits. Will require future consultation. No action requested.	TMM Round 1 Response: See Comment 71.	RGU Round 2 Comment: UNRESOLVED. Age identify language to be used in scoping and f required.

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Comment 15	RGU Round 1 Comment: Page xv. Glossary; contamination. More precisely "contamination" implies the presence of physical, chemical, biological, or radiological elements at concentrations above regulatory standards. Action requested: Revise as necessary.	TMM Round 1 Response: This glossary is intended to help aid audience understand how TMM is using terms within this document. Generic or plain language is used in some cases. These are not intended to be legal or regulatory definitions, nor are they intended to encompass or resolve the comprehensive and differing definitions and interpretations that can be found in federal, state, and local law and rule. Regulatory definitions can be adopted in TMM documentation after agency engagement on definitions is complete. Documents requested by the state that aim to satisfy EIS- and permitting-level analysis will adopt regulatory language as required.	RGU Round 2 Comment: RESOLVED for pur noted. If the Scoping EAW includes a glossa qualifier "above regulatory standards" will k to provide both clarity and consistency with documents. No further action requested.
Comment 16	RGU Round 1 Comment: Page xv. Glossary; corehole. Action requested: Provide definition of corehole. See Line 3143.	TMM Round 1 Response: Glossary revised: "corehole: A hole drilled in bedrock to retrieve a core sample."	RGU Round 2 Comment: RESOLVED.
Comment 17	RGU Round 1 Comment: Page xvi. Glossary; dam. The text provided is not the "state" definition of a dam. Action requested: See Minn. Rules part 6115.0320, subp. 5, for the definition of a dam under the rules. Modify text to accommodate this definition.	TMM Round 1 Response: Text has been edited to read: "Dam: A structure that impounds water and is defined in Minnesota Rules Chapter 6115.0320, Subpart 5."	RGU Round 2 Comment: UNRESOLVED. Th excerpt is incomplete. It would more comp structure that impounds water <u>and/or wast</u> <u>water</u> and is defined in Minnesota Rules Cha 5." Action requested: Modify text to offer a of the rule definition.
Comment 18	RGU Round 1 Comment: Page xvi. Glossary; dry stack facility. The proposed definition for use describing the project states: "a dry stack facility does not require a dam or berm." For this definition to apply as listed, the facility would have no berm (i.e., that creates slope to contain the tailings). Action requested: Confirm no berm is proposed at the dry stack facility.	TMM Round 1 Response: No berm is proposed at the dry stack facility, definition has been edited to read: "Since the tailings would be filtered and the majority of water is removed, a dry stack facility does not require a dam." Additionally, see Comment 155 as to why buttressing is not required for the design.	RGU Round 2 Comment: UNRESOLVED. Th excerpt is incomplete. It would more comp structure that impounds water <u>and/or wast</u> <u>water</u> and is defined in Minnesota Rules Ch 5." Action requested: Modify text to offer a of the rule definition.
	RGU Round 1 Comment: Page xvi. Glossary; dry stack facility. For the purposes of the EIS, the definition should better describe the actual proposed facility in more detail, not expressly focusing on its function or how it is constructed. Action requested: Modify text.	TMM Round 1 Response: Glossary is meant to introduce terms at a high level. The dry stack facility is explained in detail in the text (see lines 843-872 for construction and lines 933-990 for layout and operations).	RGU Round 2 Comment: RESOLVED for pur
Comment 19		Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details on the dry stack facility and operating details of the dry stack facility.	

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comn
Comment 20	RGU Round 1 Comment: Page xvi. Glossary; development rock. Text identifies the definition of development rock as "sulfide barren." No rock is devoid of sulfur. The mine materials characterization plan is intended to address the appropriate cut-off of rock reactivity that could be used for construction. Action requested: Modify definitions accordingly and use consistently throughout the document.	TMM Round 1 Response: See Comment 42 as it describes how development rock glossary text has been changed.	RGU Round 2 Comment: UNRESOLVED. Ad Consistent with Comment 42, there is also a definition) the fact that some ore is from th (GRB) and is outside the basal mineralized z requested: Modify the text with the addition
Comment 21	RGU Round 1 Comment: Page xviii. Glossary; gravity concentration circuit. Text reads: "used to recover dense minerals and produce gravity concentrate." Greater consistency with the definition of the flotation circuit would include a reference to the target metals. Such text might read: "used to recover targeted metals, including platinum, palladium, and gold to produce gravity concentrate. Requested action: Review recommended text for accuracy, revise if necessary, and adopt.	TMM Round 1 Response: Text has been edited to read: "gravity concentration circuit: Process circuit within the comminution circuit used to recover targeted metals, including platinum, palladium, and gold to produce gravity concentrate. The gravity concentration circuit uses the differences in the density of the gold, platinum, and palladium minerals to separate these denser minerals from the remaining minerals." Definition of concentrator has also been corrected to read: "concentrator: A subset of the process related to recovery of the target metals. The concentrator would include grinding, gravity concentration, flotation, concentrate dewatering, concentrate storage and loadout, and reagent makeup. The concentrator would be located at the plant site."	RGU Round 2 Comment: RESOLVED.
Comment 22	RGU Round 1 Comment: Page xix. Glossary; mine supply water. Add definition for mine supply water to glossary. Action requested: Add the definition.	TMM Round 1 Response: Text has been edited to read: "mine supply water: Water that would be pumped underground and used for dust suppression and equipment requirements like drill water."	RGU Round 2 Comment: RESOLVED.

Additional clarification. so a need to indicate (in the n the Giants Ridge Batholith ed zone (BMZ). Action ditional clarification.

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 23	RGU Round 1 Comment: Page xxi. Glossary; ore. The proposed definition for ore lists production of three concentrates. To be consistent with the definitions of the flotation circuit and gravity circuit respectively, consider adding phrase: "through the concentrator to recover targeted metals into three concentrates, two from flotation and one from gravity. Ore is found" Action requested: Review recommended text for accuracy, revise if necessary, and adopt.	 TMM Round 1 Response: Text has been edited to read: "ore: Rock that contains the targeted metals which would be processed by TMM through the concentrator to recover targeted metals into three concentrates, two from flotation and one from gravity. Ore is found in the basal mineralized zone of the Maturi deposit." Additionally glossary had been expanded to include definition of concentrate, copper concentrate, gravity concentrate, and nickel concentrate. "concentrate: Concentrates would be the end products of the TMM project. These concentrates would contain the minerals that would be separated from rock in the mine. TMM's concentrates would be produced either through the flotation process or the gravity concentration process and would be sold on a global market." "copper concentrate: The first flotation product that would recover copper, gold, silver, platinum, and palladium while minimizing the amount of nickel and cobalt recovered." "gravity concentrate: The product of the gravity concentration circuit that would target the recovery of platinum, palladium, and gold. "nickel concentrate: The second flotation product that would recover nickel, cobalt, the remaining copper, platinum, palladium, gold, silver, and the remaining sulfides." 	RGU Round 2 Comment: RESOLVED for purp
Comment 24	RGU Round 1 Comment: Page xxi. Glossary; overflow ore stockpile and pre-operational ore stockpile. From comment at text at Lines 605-605. Action requested: Modify text to make distinction clearer. May need to refine definitions in the glossary.	TMM Round 1 Response: Overflow ore stockpile and pre- operational ore stockpile are two different ore stockpiles that would exist at different times on the footprint of the temporary rock storage facility. See lines 628-658.	RGU Round 2 Comment: RESOLVED for pur

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Comment 25	RGU Round 1 Comment: Page xxii. Glossary; proposed action and proposed project. Outside each respective definition, the term "proposed action" is used three times in the document while "proposed project" is used once. The use of these terms in the text have a specific context in NEPA and MEPA respectively, with the term "Project" referring to the Twin Metals Minnesota Project subject to the EIS. Action requested: For the definitions for "proposed action" and "proposed project" respectively, add the NEPA and/or MEPA qualifying language to better distinguish between the two.	TMM Round 1 Response: See Comment 15. The term "proposed action" only occurs within the glossary and the term "proposed project" only occurs within the glossary and an explanation of cumulative potential effects.	RGU Round 2 Comment: RESOLVED for pur noted. If the Scoping EAW includes a glossa qualifiers regarding MEPA and NEPA contex definitions to provide both clarity and consi related documents. No further action requ
Comment 26	RGU Round 1 Comment: Page xxii. Glossary; reclamation. The reclamation definition seems to combine too much (or possibly combined two definitions). Reclamation definition goes beyond what is outlined in Minn. Rules part 6130, subp. 29, but references Minn. Rules parts 6132.2000 to 6131.3200. Action requested: Revise in line with rules and then ensure consistent use throughout document.	TMM Round 1 Response: Text has been edited to read: "reclamation: Activities that successfully accomplish the requirements of Minnesota Rules, parts 6132.2000 to 6132.3200. Actions intended to return the land surface to an equivalent undisturbed condition. When the objective of reclamation is to return the land to pre-mining conditions and uses, it is sometimes called restoration." Minn. R. 6130 and 6131 would not be applicable to the Project.	RGU Round 2 Comment: UNRESOLVED. RG comment included a typographic error. To should only be limited to citation of the liste does not provide clarity. Action requested: sentences after rule citation text. Ensure us "reclamation" is consistent with the rule de document and revise accordingly.
Comment 27	RGU Round 1 Comment: Page xxii. Glossary; reclamation stockpile. From comment at Lines 826-828. Add definition for mine reclamation stockpile to glossary. Action requested: Add term to glossary.	TMM Round 1 Response: Text has been added to glossary: "reclamation stockpile: stockpile of material suitable as a growth medium such as topsoil and peat for reclamation. Material would be stripped and stored during clearing and construction of the Project."	RGU Round 2 Comment: RESOLVED for pur
Comment 28	RGU Round 1 Comment: Page xxiv. Glossary; temporary rock storage facility. RGU notes that although the proposed definition is correct, it could be written to be more specific and understandable. Proposed text: "temporary rock storage facility: Physical infrastructure on which the pre-operational ore stockpile, and the overflow ore stockpile in operations, would be located. It is a lined facility at the plant site that would convey precipitation to the central contact water pond." Action requested: Review recommended text for accuracy, revise if necessary, and adopt.	TMM Round 1 Response: Text had been edited to read: "temporary rock storage facility: Physical infrastructure on which the pre- operational ore stockpile, and the overflow ore stockpile in operations, would be located. It is a lined facility at the plant site that would convey precipitation to the central contact water pond."	RGU Round 2 Comment: UNRESOLVED. RG will be clear this is functionally an ore stora operational life of the project. Use of the te name of this project feature does not conve accurate qualifier would be naming this as t storage facility" or similar. Action requeste recommended text or similar to reduce the this is not temporary but is needed over the the mine.

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GU notes original DNR o correct this the definition ted rule. Additional text d: Eliminate remaining two use of the term lefinition throughout the
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GU note: The Scoping EAW age facility in use over the term "temporary" in the vey this fact. A more the "operations rock ed: Consider the e need to qualify the fact he entire operational life of

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Comment 29	RGU Round 1 Comment: Page xxv. Glossary; waste rock. From text at Lines 253-255. Would the sulfur content of waste rock be S% > 0% and less than the ore grade cut-off? Action requested: Please confirm and state more directly. Apply any clarifications to the glossary definition.	 TMM Round 1 Response: Text was edited to read: "waste rock: Rock mined during operations from the basal mineralized zone below the targeted cut-off grade that would be managed underground and placed in mined out stopes for permanent storage." From the basal mineralized zone was added to convey that TMM anticipates waste rock to have sulfide mineralization. 	RGU Round 2 Comment: RESOLVED for pur
Comment 30	RGU Round 1 Comment: Page xxv. Glossary; wetlands. Wetland delineation definition does not include enough specificity. Add that it also differentiates between types of wetlands. Action requested: Revise as needed.	TMM Round 1 Response: See Comment 15.	RGU Round 2 Comment: RESOLVED for pur
Comment 31	RGU Round 1 Comment: Page xxv. Glossary; Wetland Conservation Act. Definition should note WCA has been amended since 2000. Action requested: Update definition.	TMM Round 1 Response: Text has been edited to read: "This act was passed into law in 1991 (and amended in 1993, 1994, 1996, and 2000, and 2009)"	RGU Round 2 Comment: UNRESOLVED. The should have one additional piece of text for " (and the rules were promulgated in 1993 1994, 1996, and 2000, and 2009)" Action text within the parentheses to match the pr
Comment 32	RGU Round 1 Comment: Lines 9-11. RGU note. The term "preliminary" is applied to a number of designs and locations. This is appropriate at this stage however the public review Scoping EAW will evaluate the Project proposed by TMM. Because the MEPA review per se results in no final governmental actions, it is possible for project features to change over the course of the EIS. Therefore, information presented at this time may or may not be reflected in future documentation. No action requested.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLVED for pur
Comment 33	RGU Round 1 Comment: Lines 13-14. RGU note. This document is not really intended to "provide information needed for the environmental review and permitting process." This characterization appears inconsistent with language on document purpose on lines 16-19 and 32-35. A more accurate statement might read: "The purpose of this document is to provide necessary information for the environmental review of the Project." Action requested: Review recommended text for accuracy, revise if necessary, and adopt.	TMM Round 1 Response: Text has been edited to read: "The purpose of this document is to provide necessary information for the environmental review of the Project."	RGU Round 2 Comment: RESOLVED for pur

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The new text in parents () for accuracy. It should read: 993 and amended in 1993, on requested: Modify starting proposed language.

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Commen 34	RGU Round 1 Comment: Lines 64-66. Clarification. This text indicates information will come from different sources, some of which is publicly available and some of which is newly developed by Twin Metals Minnesota. For example, presumably the analysis involves ore processing information that is not generally public. A clearer statement might read: "This SEAW data submittal uses information from a number of sources, some of which is publicly available with other information, for example, being data acquired by TMM that is summarized to supplement the assessment. Beyond what's presented in the data submittal, additional work and data collection is ongoing and reflected in the sections on future scope." Action requested: Review recommended text for accuracy, revise if necessary, and adopt.	TMM Round 1 Response: Text edited to read: "This SEAW data submittal uses information from a number of sources, some of which is publicly available with other information being data acquired by TMM that is summarized to supplement the assessment. Beyond what is presented in the data submittal, additional work and data collection is ongoing and reflected in the sections on Future Scope."	RGU Round 2 Comment: RESOLVED for pur

RGU Note: No new, unique comments were transmitted to TMM on Section 2 on December 1, 2020.

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Section 3.0 Background

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 35	RGU Round 1 Comment: Line 152. RGU note. Project locations with section, township, and range information will be verified by agency staff. No action requested.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLVED for pur
Comment 36	RGU Round 1 Comment: Lines 210-211. Clarification. The sentence identifies that three products would be created, a "copper concentrate, nickel concentrate, and gravity concentrate." Because the metallic character of the copper and nickel concentrates are captured in their name, a consistent approach would do the same for the gravity concentrate. Action requested: Suggested text might read: "produce three products, copper concentrate, nickel concentrate, and a gravity concentrate targeting platinum, palladium, and gold." Alternative language might also be: "platinum group metal gravity concentrate." Action requested: Review recommended text for accuracy, revise if necessary, and adopt.	TMM Round 1 Response: Glossary definition revised in response to Comment 21. Additionally the targeted minerals of gravity concentrate are explained on line 672.	RGU Round 2 Comment: RESOLVED for pur
Comment 37	RGU Round 1 Comment: Lines 221-222. Clarification. If understood correctly it appears gravity concentrate is where all metals except copper and nickel would collect during processing. If correct, the gravity concentrate definition on page xviii could be improved by stating that. Action requested: If accurate, consider potential application in the glossary definition.	TMM Round 1 Response: Glossary definition revised in response to Comment 21. Additionally, platinum, palladium, and gold are "floatable" and do report to the copper concentrate and the nickel concentrate if those metals are not captured as a part of the gravity concentration circuit (which occurs before flotation in the process). What metals report to what concentrates is detailed in lines 668-673.	RGU Round 2 Comment: RESOLVED for pur
Comment 38	RGU Round 1 Comment: Line 224. Clarification. Comment also refers to Table 3-2. Question: Is the Q3 Yr-3 projected start of construction independent of when all permits and approvals would have been secured? In other words, is it possible for the construction phase to commence in Q1, Q2, or Q4 of Yr-3? Action requested: Confirm and clarify, with any further RGU recommendations predicated on the response.	TMM Round 1 Response: Text has been edited to read: "The construction phase would occur during a 30-month period from Q3 Year -3 to Q4 Year -1 (note that in the Project schedule quarters refers to a 3 month unit of time and not to a specific calendar quarter)." As Q3 corresponds to a 3 month unit of time and not to a specific calendar quarter construction could commence in any of the calendar quarters during YR -3.	RGU Round 2 Comment: RESOLVED for pur

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Comment 39	RGU Round 1 Comment: Line 231. Clarification. Use "progressive" instead of "concurrent" to match the language used in Minn. Rules Chapter 6132. Action requested: Text substitution.	TMM Round 1 Response: See Comment 15.	RGU Round 2 Comment: RESOLVED for pur noted. If the Scoping EAW includes a glossa qualifier "progressive" will be included in th both clarity and consistency with future EIS- further action requested.
Comment 40	RGU Round 1 Comment: Lines 238-241. Clarification. The intent of post-closure maintenance and monitoring is not clear. Would it be the plan that a complete release would be the goal at the end pursuant to Minn. Rules part 6132.4800, subp. 3? Action requested: Modify text to match project intent with this provision in Minnesota Rules.	TMM Round 1 Response: Text added to read: "The end of this phase would be marked by completing all applicable maintenance and monitoring requirements set forth in federal or state surface authorizations, mineral leases, permits, and applicable land management plans after which TMM would submit a request for release from applicable authorizations, such as the Permit to Mine."	RGU Round 2 Comment: RESOLVED for pur
Comment 41	RGU Round 1 Comment: Line 242. Clarification. The document makes no reference to lower grade or "lean" ore. Action requested: Confirm that there is no plan to have lean ore. If the answer is "yes, there would be lean ore," then propose supplemental text to describe the situation.	TMM Round 1 Response: There is no plan to have "lean ore." All ore brought to the surface would be processed through the concentrator.	RGU Round 2 Comment: RESOLVED for pur
Comment 42	RGU Round 1 Comment: Line 248. Clarification. The text identifies the definition of development rock as "sulfide barren." No rock is devoid of sulfur. The mine materials characterization plan is intended to address the appropriate cut-off of rock reactivity that could be used for construction. Action requested: Modify definitions accordingly and use consistently throughout the document. See also glossary definition.	TMM Round 1 Response: Glossary definition for development rock was edited to: "development rock: Development rock is mined when mine development would occur underground but outside the basal mineralized zone. It would be used for construction aggregate and would be mined during the construction of the declines and ventilation raises, and periodically throughout the Project." Description of development rock in line 248 removed "sulfide barren" and clarified that hanging wall is outside of the basal mineralized zone.	RGU Round 2 Comment: UNRESOLVED. Ad is also a need to indicate (in the definition) f from the Giants Ridge Batholith (GRB), and mineralized zone (BMZ). Action requested: additional clarification.
Comment 43	RGU Round 1 Comment: Lines 253-255. Question: Would the sulfur content of waste rock be S% > 0% and less than the ore grade cut-off? Action requested: Please confirm and state more directly. Apply any clarifications to the glossary definition.	TMM Round 1 Response: See Comment 29. In addition to updating the glossary definition, the description of waste rock in line 253-255 was clarified to state that waste rock is expected to be rock from the basal mineralized zone which has sulfide mineralization.	RGU Round 2 Comment: UNRESOLVED. Ag identify anticipated level of sulfur content o discussion required.

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Additional clarification. There) the fact that some ore is d thus is outside the basal d: Modify the text with the
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Comment 44	RGU Round 1 Comment: Lines 253-255. Clarification. The definitions of the types of rock should be aligned with the definition of waste rock in Minn. Rules part 6132.0100, subp. 34. For example, development rock would be a subcategory of waste rock. Action requested: Review the cited rule and modify, as needed, the Project definitions to match the rule. This will introduce clarity into both the EIS and permitting.	 TMM Round 1 Response: In the Mine Material Characterization Program volumes, TMM states that within the Mine Material Characterization Program that TMM will be aligned with Minn. R. definition of waste rock. Consistent with the response to Comment 15, the description of waste rock is intended to help a wide audience understand how TMM is using terms within this document. Generic or plain language is used in some cases. These are not intended to be legal or regulatory definitions, nor are they intended to encompass or resolve the comprehensive and differing definitions and interpretations that can be found in federal, state, and local law and rule. Regulatory definitions can be adopted in TMM documentation after agency engagement on definitions is complete. Documents requested by the state that aim to satisfy EIS- and permitting-level analysis will adopt regulatory language as required. 	RGU Round 2 Comment: UNRESOLVED. Ag identify language to be used in scoping and required.
Comment 45	RGU Round 1 Comment: Line 264. Clarification. The text indicates the "cut-off point" would be determined as mined rock would be monitored and tested during construction of the mine declines and ventilation raises. Best mining practice would suggest the "cut-off point" be determined ahead of time. Testing at the time of construction would then be used to determine which rock exceeds sulfide mineralization criteria and that which does not (e.g., development vs waste rock vs ore). No action requested but anticipate further discussion as it may be beneficial in development of later information submittals.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED for pur
Comment 46	RGU Round 1 Comment: Line 264. Clarification. The description would benefit from some additional detail on "monitoring and testing" proposed to assess the cut-off point. Action requested: Provide additional detail on proposed monitoring and testing. Anticipate further discussion as it may be beneficial in development of later information submittals.	TMM Round 1 Response: TMM intends to work with the MDNR through the development of the Mine Materials Characterization Program to define the details on the monitoring and testing required.	RGU Round 2 Comment: UNRESOLVED. Ag identify language to be used in scoping and required.
Comment 47	RGU Round 1 Comment: Line 268. Clarification. Ore mined during construction would be placed on a temporary stockpile. How long is temporary? Action requested: Provide some temporal definition to the term "temporary" in the document text.	TMM Round 1 Response: See lines 636-644. Temporary in this context would be a maximum of four. Two years during the construction phase and two years during the operations phase. "The pre-operational ore stockpile would be consumed through the process within the first two years of operations."	RGU Round 2 Comment: RESOLVED for pur

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comr
Comment 48	RGU Round 1 Comment: Line 268. Clarification. The text identifies a number of project features in place during operations but does not mention the temporary surface crushing facility. This is identified in Figure 3-9 as well as in later text. The document should identify how this would work at the appropriate place? Are there impact avoidance features in the proposed design (e.g., containment of materials and dust; covered facility, or other features)? Action requested: Address the item and modify text as appropriate.	TMM Round 1 Response: In Pre-Operation Ore Stockpile text has been added to read: "BMPs such as water sprays to control dust and the containment of materials at the temporary rock crushing facility would be included."	RGU Round 2 Comment: RESOLVED for pur
Comment 49	RGU Round 1 Comment: Lines 269-271. Clarification. The text is unclear as to where the collected contact water reports until the commissioning of the plant? Action requested: Provide clarification on the point and revise the text as needed.	TMM Round 1 Response: Text has been edited to read: "The temporary rock storage facility is a lined facility designed with ditching to direct flow of stormwater to the central contact water pond where it is collected and stored until use in the processing circuit during commissioning and operations. The collected stormwater in the central contact water pond may be used underground as necessary (e.g. drilling water)." Contact water pond and may be collected at the central contact water pond and may be used underground during operations. The rest would be stored for use as make-up water that would be utilized once the concentrator is commissioned, the process water pond could also be used to store this water until the start of operations.	RGU Round 2 Comment: RESOLVED for pur information need. It will be necessary for t identify the volume of water to know whet commissioning of the plant. No action requ identified as an information need for the El
Comment 50	RGU Round 1 Comment: Line 273. Usage. This text represents one of several instances where consistency across rock terms is needed. All rock is either ore or waste rock, with waste rock then being further classified as, for example, development or construction rock. Action requested: Please clarify the text consistent with rock definitions in Minn. Rules part 6132.0100, subp. 34.	TMM Round 1 Response t: See Comment 44	RGU Round 2 Comment: UNRESOLVED. Ag identify language to be used in scoping and required.

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 51	RGU Round 1 Comment: Line 273. Clarification. During construction, a rock containing sulfides would not be classified as waste rock because it has a lower grade of sulfides than low-grade ore. Is it not still a sulfide bearing waste rock? Action requested: Respond to query and modify text as warranted.	TMM Round 1 Response: See lines 265-269 and 281-284. Any material brought to surface with sulfide mineralization would be considered ore and processed through the concentrator.	RGU Round 2 Comment: UNRESOLVED. Ag identify appropriate characterization of cut- construction and operations. One possible during construction all rock brought to the s processed, while during operations any rock is brought to the surface would be processed
Comment 52	RGU Round 1 Comment: 273-275. Clarification. The fate of rock placed on the temporary storage facility is unclear. Does this mean that all of the rock placed on the temporary pile would be processed once operations begins? Action requested: Confirm that the cut-off grade changes between construction and operations. Modify text as needed to address the fate of rock placed on the temporary pile.	TMM Round 1 Response: See lines 265-269 and 281-284. Any material brought to surface with sulfide mineralization would be considered ore and processed through the concentrator. The cut-off grade does change between construction and operations.	RGU Round 2 Comment: UNRESOLVED. Ag identify appropriate characterization of cut- construction and operations. One possible during construction all rock brought to the s processed, while during operations any rock is brought to the surface would be processed
Comment 53	RGU Round 1 Comment: Line 274-275. Question. Is it correct that during construction, rock is either barren or has sulfide mineralization, and if so, then would be ore (thus not dependent on cut-off grade, but on whether there is sulfide mineralization)? Action requested: Provide clarification and modify text so this is clear.	TMM Round 1 Response: See lines 265-269 and 281-284. Any material brought to surface with sulfide mineralization would be considered ore and processed through the concentrator. The cut-off grade does change between construction and operations.	RGU Round 2 Comment: UNRESOLVED. Ag identify appropriate characterization of cut- construction and operations. One possible during construction all rock brought to the s processed, while during operations any rock is brought to the surface would be processed
Comment 54	RGU Round 1 Comment: Line 276. Clarification. Will there be both pre-operational ore and actual ore onsite at the same time, and if yes, how would this rock be managed? Has storage capacity been estimated and addressed in the design? Action requested: Address the item and modify text as warranted.	TMM Round 1 Response: See Comment 99 for a detailed response. During start up and the first 2 years of operation, there will be ore conveyed to surface and added to the coarse or stockpile that then feeds the concentrator. The pre- operational ore stockpile is processed at this same time and is reclaimed from the pre-operational ore stockpile and fed to the coarse ore stockpile where it would be mixed with ore that was currently being mined.	RGU Round 2 Comment: UNRESOLVED. Re Additional clarification. How much pre-ope on the surface before the first ore is process is the maximum size of the ore stockpile? A 720, a maximum mass of 1.2 million short to stockpile dimensions, especially maximum h from the proposed site footprint given this of Provide additional clarification as requested treatment of the information in the Scoping
Comment 55	RGU Round 1 Comment: Lines 278-279. Question: Is there sufficient capacity underground during construction as drifts are excavated and before stopes are created? Action requested: Address the item and modify text as appropriate.	TMM Round 1 Response: The referenced lines refer to the operation phase. Capacity would be created and the underground mine could start accepting engineered tailings backfill within approximately six months after mining starts. Waste rock as necessary could also be added to mined-out stopes in that same time period before engineered tailings backfill is added. Additionally, refer to lines 263-275 for the treatment of rock brought to surface during the construction phase.	RGU Round 2 Comment: UNRESOLVED. Cla be generated prior to development of the fi months after mining starts), and if yes, whe stored underground? It is unclear how much management prior to the ability to placing i Also to confirm, there is no plan to bring thi crushed ore once mining commences? Acti- questions and modify text as appropriate to

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Response incomplete. perational ore is to be stored essed? In other words, what As noted in v2 lines 719t tons is provided; preliminary n height, should be available is mass. Action requested: red. DNR will determine the ing EAW.

Clarification. Will waste rock e first stopes (for the first six here will this waste rock be uch material would require g it in the mined-out stopes. this material to the surface as ction requested: Answer the to provide clarity.

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comr
Comment 56	RGU Round 1 Comment: Lines 277-278. Clarification. Lines 250-251 state that there may be development or "construction" rock generated during operations. Does this align with this text? Action requested: Confirm and clarify text as warranted.	TMM Round 1 Response: Development rock would be mined periodically throughout the project. See lines 281-284. "At no point in time throughout the construction or operation phases would waste rock be transported to the surface; rock transported to surface would either be classified as ore (and processed through the concentrator) or development rock (and used as construction aggregate)."	RGU Round 2 Comment: UNRESOLVED. Ag identify language to be used in scoping and required.
Comment 57	RGU Round 1 Comment: Line 281. RGU note. It would simplify and add clarity to simply state: "At no time would waste rock be brought to the surface," if it is assumed the current definition of waste rock remains. Action requested: Consider text revision once rock definitions are settled.	TMM Round 1 Response: Text has been edited to read: "At no time would waste rock be brought to the surface"	RGU Round 2 Comment: UNRESOLVED. Ag identify language to be used in scoping and required.
Comment 58	RGU Round 1 Comment: Line 281. Clarification. The text states no waste rock will be transported to the surface. When tunneling into the basal unit and encountering low grade ore (waste rock), where would it be placed if it cannot be transported to the surface? Action requested: Amend text as appropriate to address comment.	TMM Round 1 Response: If low grade ore was encountered during construction it would be transferred to the pre- operational ore stockpile and processed through the concentrator as ore. See lines 263-275.	RGU Round 2 Comment: RESOLVED for pu
Comment 59	RGU Round 1 Comment: Lines 281-284. Clarification. As noted previously, by definition in Minnesota Rules, this rock is waste. Action requested: Please clarify the text is consistent with rock definitions in Minn. Rules part 6132.0100, subp. 34.	TMM Round 1 Response: See Comment 44.	RGU Round 2 Comment: UNRESOLVED. Ag identify language to be used in scoping and required.
Comment 60	RGU Round 1 Comment: Lines 281-284. Clarification. Rock that would be transported to the surface during construction would be considered waste rock during the operational phase. Action requested: Consider eliminating the statement "that no waste rock will be transported to the surface during construction and operational phases."	TMM Round 1 Response: See Comment 57.	RGU Round 2 Comment: UNRESOLVED. Ag identify language to be used in scoping and required.
Comment 61	RGU Round 1 Response: Lines 285-288. Clarification. The section appropriately has a focus on ARD potentials. Are there other non-targeted metals (such as arsenic or similar) or other compounds in tailings? Action requested: Address the item and modify text as appropriate.	 TMM Round 1 Response: Text has been edited to read: "Metal leaching (ML) potential of the tailings is currently being analyzed through kinetic testing as summarized in Section 5.1.3." Additionally the definition of tailings has been edited in the glossary to read: "tailings: Tailings are the leftover finely ground (milled) ore after the desired minerals have been physically separated and removed." 	RGU Round 2 Comment: RESOLVED for pur

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comr
Comment 62	RGU Round 1 Response: Lines 285-288. Information need. Further information is needed to confirm that potential ARD from waste rock stockpiles and tailings is avoided. Pre-construction, ore would be on the surface for a period of before it is processed and could produce ARD. There is also no detail on what could become low grade pre- operational ore, which cannot be processed, and may need to be disposed of. For tailings, additional information is needed to demonstrate 0.2% S tailings would not produce AMD. Action requested: Consider eliminating the statement that the potential for ARD has been avoided recognizing this will be an issue receiving detailed treatment in the EIS. Another approach is to identify "preliminary analysis suggests that; see Sections 5.1.3 and 5.3" or similar.	TMM Round 1 Response: Text has been edited as requested to include: "Preliminary analysis suggests that through the design of the Project and the rock management strategy, the potential for acrid rock drainage (ARD) from the two most common ARD sources associated with mines of this type (ARD from waste rock stockpiles and ARD from tailings) has been avoided." Additionally, the end of the paragraph states that test work results are summarized in Section 5.1.3.	RGU Round 2 Comment: RESOLVED for pur is not yet "known" whether tailings with less to produce AMD or not, it is likely the Scop additional language clarifying that addition pending.
Comment 63	RGU Round 1 Response: Line 288. Clarification. The text reads: "the Project would not have permanent waste rock stockpiles on the surface" If there is no temporary waste rock storage, then the phrase "permanent waste rock" is not needed. Action requested: Please clarify and revise the text to be consistent with other changes to rock classification and management terminology.	TMM Round 1 Response: Text has been edited to remove permanent, so the sentence now reads: "First, the Project would not have waste rock stockpiles on surface, due to the underground mining and processing strategy of ore, thus avoiding the potential for ARD from waste rock stockpiles on surface." This change has been applied universally to be consistent with the definition of waste rock presented in the SEAW data submittal.	RGU Round 2 Comment: UNRESOLVED. Ag identify language to be used in scoping and required.
Comment 64	RGU Round 1 Response: Line 292. Clarification. The text reads: "the Project would recover most sulfides from the ore, producing tailings with sulfur less than 0.2% S." Whether the tailings have less than 0.2% S or produce no AMD is yet to be determined. Also to be determined is the potential for release of trace metals in neutral drainage. Action requested: Consider eliminating the statement that the potential for ARD has been avoided recognizing this will be an issue receiving detailed coverage in the EIS. Another approach is to state "preliminary analysis suggests that; see Sections 5.1.3 and 5.3" or similar.	TMM Round 1 Response: See Comment 62.	RGU Round 2 Comment: RESOLVED for pur is not yet "known" whether tailings with less to produce AMD or not, it is likely the Scop additional language clarifying that addition pending.
Comment 65	RGU Round 1 Response: Line 292. RGU note. Assertions from Lines 285 to 295, much of which is based on Section 5.1.3, will likely receive detailed analysis during the EIS. Information in this section will eventually be cross- referenced to its proposed treatment in the SEAW and draft scoping decision. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: UNRESOLVED. Ag identify language to be used in scoping and required.

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Comment 66	RGU Round 1 Response: Line 294. Clarification. The word "concentration" is missing from this line of text: "demonstrated that sulfur content at this to be non-acid generating (testwork results" Action requested: Modify text to address the item by substituting "content" with "concentration."	TMM Round 1 Response: Text has been edited to read: "has demonstrated that sulfur concentration at this level to be non- acid generating"	RGU Round 2 Comment: RESOLVED for pur
Comment 67	RGU Round 1 Response: Line 296. Information need. A detailed project water flow diagram will be crucial. The design flow will need to define the design storms for all of the various water holding and collection systems. For holding ponds, long duration storms will govern; but for collection systems/ditches/diversions, short-duration high-intensity storms are likely to govern the design. Various storm types will need to be evaluated. Action requested: Ensure the applicable Future Scope section(s) address the item as appropriate. Future discussion item.	TMM Round 1 Response: Comment is noted. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including details on process water flow.	RGU Round 2 Comment: RESOLVED for pur well-defined water balance and modeling w sizing.
Comment 68	RGU Round 1 Response: Lines 302-305. Clarification. To be more clear and distinguish water routing from the underground mine, it makes sense to identify the source(s) of water leaving the mine (principally mine water inflow) being routed to the plant site. The rest of the cycle involving the plant site and tailings management site would be described followed by the Birch Lake reservoir reference. Action requested: Modify text as recommended. In general, there will need to be a text description of the content of Figure 3-3 prepared.	TMM Round 1 Response: The details of water routing from the underground mine, as well as more detail about all the flows shown on Figure 3-3 are provided in the Water Management Plan in Section 3 (starting in line 1099). Line 302 is within the Overview of the Water Management and Water Balance, while further description occurs in the Water Management Plant in Section 3 (starting line 1099).	RGU Round 2 Comment: RESOLVED for pur detail on water management is required in t
Comment 69	RGU Round 1 Response: Lines 302-305. RGU note. DNR will request an analysis to determine whether treatment of circulated water is needed to prevent the build-up of chemical constituents in the water, which could affect use in the processing circuit. No action requested. This will be assessed as a future information need to be identified in the proposed EIS scope.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED for pur detail on management of chemical constitu- the EIS process.
Comment 70	RGU Round 1 Response: Line 311. Project definition. The text states that stormwater and surface water "would be diverted." Would any of this diverted water be used in the process? Action requested: Modify text with sentence added at the end answering the question whether "yes" or "no" about use in the process.	TMM Round 1 Response: Text has been edited to read: "Stormwater and surface water from outside the site would be diverted, following natural drainage patterns to the extent possible, so it does not mix with water on the site. This water would be classified as non-contact water and would not be used as a source of process water."	RGU Round 2 Comment: RESOLVED for pur detail on management of chemical constitu- the EIS process.

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Comment 71	RGU Round 1 Response: Line 314. Definition. The definitions include construction stormwater, contact water and noncontact water, but does not include industrial stormwater. Industrial stormwater (ISW) would include stormwater that contacts any industrial activity, which differentiates it from the defined "contact water" but also would be different from the defined "noncontact" water that only seems to refer to upstream water that is diverted to prevent run-on. Conversely, it is possible that "contact water" is intended to encompass all industrial stormwater on the site? It is also noted that SDS-Industrial Stormwater Permit is listed in Item 8. Action requested: Consider the item and modify text as appropriate.	 TMM Round 1 Response: The details of water routing from the underground mine, as well as more detail about all the flows shown on Figure 3-3 are provided in the Water Management Plan in Section 3 (starting on line 1099). Text has been added stating "TMM is continuing to evaluate regulatory classification of water as construction stormwater, industrial stormwater, and wastewater. TMM will begin to use these definitions during the EIS process after engagement with agencies to improve the precision of impact analyses and inform permitting." Additionally, Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including details on water definitions. 	RGU Round 2 Comment e: RESOLVED for pu Additional detail on management of chemic required in the EIS process.
Comment 72	RGU Round 1 Response: Line 314. Regulatory guidance. Activities at the site would transition from generating construction stormwater to generating industrial stormwater. At some times these construction and industrial stormwater activities will overlap. There will need to be a plan for the transition between these two activities, which are defined and regulated differently. Action requested: Modify text to address the item. Future discussion item.	TMM Round 1 Response: Comment is noted. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including details on water definitions.	RGU Round 2 Comment: RESOLVED for pur detail on management of chemical constitu the EIS process.
Comment 73	RGU Round 1 Response: Line 329. Clarification. The text identifies the priority sources for process water. Requesting clarification about whether runoff from mining areas would be a source of process water? Action requested: If the answer is "yes," then modify text accordingly.	TMM Round 1 Response: Contact water is defined in lines 317- 319 and would include direct precipitation or stormwater that would potentially come in contact with ore or tailings. This contact water would be used as a process water source line 331).	RGU Round 2 Comment: RESOLVED for pur detail on management of chemical constitu- the EIS process.

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Comment 74	RGU Round 1 Response: Lines 350-352. Clarification. The text reads: Water from mine inflowand water that could not be used immediatelywould be stored in ponds" It seems like process water would not be needed until the concentrator is operative, which is estimated to be at least 2 years after mine construction and dewatering starts. How will all this water be held for that time, including winter snow melt? In the ponds "across the site?" Action requested: Address the item and modify text as appropriate.	 TMM Round 1 Response: See Comment 49 for a discussion on how water is stored from the temporary rock storage facility contact area. See Comment 71 as the project has not identified industrial stormwater and is continuing to evaluation regulatory classification of water. During construction, precipitation (including snowmelt) classified as construction stormwater and non-contact water will be discharged in compliance with permits. Only contact water will be stored, and during construction the stored contact water will be used to meet construction water demand, for example for underground drilling and dust suppression. Water balance modeling will include the construction period to inform pond design for adequate capacity. 	RGU Round 2 Comment: RESOLVED for pur detail on management of chemical constitu the EIS process.
Comment 75	RGU Round 1 Response: Line 361. Clarification. The text indicates that the instantaneous rate of pumping would be 800 gpm. Provide an explanation on how this was determined. Action requested: Provide how this was calculated. Modify text as appropriate.	TMM Round 1 Response: This rate was estimated using a preliminary water balance and will be updated based on water balance modeling outlined in Section 6.3.1.	RGU Round 2 Comment: RESOLVED for pur detail on management of chemical constitu the EIS process.
Comment 76	RGU Round 1 Response: Line 359. Information need. Greater detail needs to be provided on the proposed appropriation Birch Lake, especially on timing and related range of volumes. Any seasonality in withdrawals needs to be understood. Action requested: Modify text to better describe proposed appropriations from Birch Lake.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including details on water appropriations.	RGU Round 2 Comment: RESOLVED for pur
Comment 77	RGU Round 1 Response: Line 363. Clarification. The text provide a comparison to a garden hose output to provide context for understanding 800 gpm. DNR considers the typical flow rate from $\frac{1}{2}$ " – $\frac{3}{4}$ " garden hoses ranges from 10-15 gpm. Action requested: Modify text to match this rate or provide a different example for comparison.	TMM Round 1 Response: Text has been edited to read: "put the withdrawal into context, 800 gallons per minute is equivalent to approximately 50 to 80 garden hoses"	RGU Round 2 Comment: RESOLVED for pur
Comment 78	RGU Round 1 Response: Line 362. Clarification. It is possible that during periods of drought or low flow, surface water appropriations may be suspended. Other surface ponds would also likely be deficient during this time. Do plans call for the filling of secondary ponds from Birch Lake during drier conditions so that there is stored water is surface appropriations are suspended? Action requested: Provide response and modify text as appropriate.	TMM Round 1 Response: Based on a preliminary water balance, TMM does not anticipate the need for secondary ponds during drier conditions. As the water balance is refined, design storms are detailed, and impacts are assessed the need for secondary ponds will be re-evaluated during EIS preparation and if necessary, TMM will research regulatory options for withdrawal during low flow conditions.	RGU Round 2 Comment: RESOLVED for pur

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Comment 79	RGU Round 1 Response: Lines 414-416. Inquiry. The text indicates that rock from drilling of the ventilations raise(s) would be handled as development rock. Question: Is it already known that the ventilation raises would not pass through any sulfide mineralized rock? If not, is it possible there could be waste rock/rock to be processed as ore brought to the surface at that time? In other words, it seems unlikely that all decline-construction-rock would be classified as developmental rock; some may be low-grade ore. Action requested: Clarify and modify text with answer.	TMM Round 1 Response: The drilled rock would be handled in the same manner as the other rock during the construction phase. See lines 263-269. "During the construction phase, as the mine declines and ventilation raises approach the BMZ, mined rock would be monitored and tested to determine the cut-off point where sulfide mineralization begins. When sulfide mineralization begins, this would represent the "end" of the development rock. During the construction phase rock with sulfide mineralization would be handled as ore."	RGU Round 2 Comment: RESOLVED.
Comment 80	RGU Round 1 Response: Lines 459-471. RGU note. DNR will need to understand the basis for the proposed 40:60 stope-to-pillar ratio with the project. No action requested. Future discussion item."	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLVED for pur
Comment 81	RGU Round 1 Response: Line 488. Clarification. Greater detail should be provided on the ventilation raise sites, including surface infrastructure, heating requirements, propane storage, etc. Table 3-2 identifies 15 acres of total covertype conversion to accommodate the sites and roads. Action required: Supplement text with the requested detail. For example, a description of the features provided on Figure 3-4.	TMM Round 1 Response: Text has been added to read: "To heat the mine, TMM would use propane gas-fired air heaters located on the surface at ventilation raise site 2. Fresh air would initially enter the heater station and pass through a direct-fired propane heater before being ducted to the main intake raise. A propane tank storage facility for the heater stations would be located in close proximity to both heater stations. The facility would include multiple propane tanks. Tank sizing and quantity would be determined by the contracted propane supply company and would be based on peak propane consumption for a minimum of three days." Additionally refer to Lines 402-416 for details on construction and Lines 479-488 for details on operations.	RGU Round 2 Comment: RESOLVED.
Comment 82	RGU Round 1 Response: Lines 498-500. Clarification. Minn Rules part 6132.3200, subp. 2(4)c requires that all other equipment, facilities, and structures shall be removed and foundations razed and <u>covered with a minimum of two feet</u> <u>of surface overburden</u> . Action requested: Revise text to include the overburden requirement (including throughout document for similar occurrences).	TMM Round 1 Response: Text has been edited to read: "During reclamation, TMM would demolish surface ventilation structures. Foundations that are above-grade or buried 0 to 2 ft (0 to 0.6 m) below grade would be broken and buried in place and covered with a minimum of two feet of surface overburden."	RGU Round 2 Comment: RESOLVED.

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comn
Comment 83	RGU Round 1 Response: Line 501. Clarification. Regarding non-hazardous demolition debris, it is reasonable to presume that all demolition debris would be appropriately disposed. Detail should be provided on how waste would be characterized and sorted for proper disposal (e.g., sorting any hazardous from non-hazardous). Action requested: Modify text to include the sorting methodology.	TMM Round 1 Response: See Comment 161. It is expected that demolition waste management at the underground mine area would follow the same procedure as the plant site.	RGU Round 2 Comment: RESOLVED.
Comment 84	RGU Round 1 Response: Lines 503-508. Additional information. The text indicates that it is expected some equipment could be left underground at closure. How will the determination be made that equipment does or does not have the potential to impact groundwater quality? Action requested: Provide additional detail and modify text accordingly. DNR takes the opportunity to note that all equipment should be planned for removal.	TMM Round 1 Response: Text has been edited to remove equipment and re-written to read: "Underground infrastructure which has no potential to impact future groundwater quality could be left underground if it could not be economically removed and recovered." TMM takes the opportunity to note that ground support (bolting and/or shotcrete) is not intended to be removed from the mine. Reclamation and closure would be conducted pursuant to an approved plan under Minn. R. 6132.	RGU Round 2 Comment: UNRESOLVED. Re for leaving equipment underground that ma impact groundwater quality. Agencies will language to be used in scoping and EIS. Fur
Comment 85	RGU Round 1 Response: Line 508. Clarification. A criteria for proposing to leave equipment underground includes "could not be economically removed and recovered." This needs further clarity/discussion. Action requested: Please modify text to incorporate the requested information.	TMM Round 1 Response: See Comment 84.	RGU Round 2 Comment: UNRESOLVED. Re for leaving equipment underground that ma impact groundwater quality. Agencies will language to be used in scoping and EIS. Fur
Comment 86	RGU Round 1 Response: Lines 513-514. Clarification. Wouldn't workings that had been backfilled also passively fill with groundwater? Please clarify. Action requested: Modify text as warranted.	TMM Round 1 Response: Text had been edited to read: "After removal of equipment and infrastructure from the underground workings, backfilled stopes would be allowed to passively fill with groundwater as groundwater levels progressively rise to pre-Project conditions after mine operations cease."	RGU Round 2 Comment: RESOLVED.

Revision seems to leave room may have the potential to ill engage TMM to identify Further discussion required.

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comn
Comment 87	RGU Round 1 Response: Lines 513-514. Clarification. It appears that not all areas of the underground workings would be either backfilled with waste rock or with tailings. The text should expressly identify any areas would not be backfilled and proposed treatment in closure. Action requested: Modify text as appropriate.	 TMM Round 1 Response: As defined in the glossary, underground workings include: all underground excavations (i.e., ramps, haulage areas, drifts, stopes, and ventilation raises) beginning at the point the decline or raise goes below ground surface. The engineered tailings backfill would be used to backfill the mined out stopes. Engineered tailings backfill is not proposed for ramps, haulage areas, drifts, and ventilation raises. Engineered tailings backfilling of areas other than stopes has not been determined to be geotechnically required based on the current analysis. As stated in lines 512-515, the plan would be to allow the underground workings to passively fill with groundwater as groundwater levels progressive rise to pre-Project conditions after mine operations cease. 	RGU Round 2 Comment: UNRESOLVED. Re backfilling only proposed for mined-out sto potential to impact groundwater quality. A to identify language to be used in scoping a required.
Comment 88	RGU Round 1 Response: Line 514. Clarification. DNR's preliminary understanding was there is no groundwater at mine level. Why would groundwater levels rise to pre-mine levels at closure? Action requested: Provide response.	TMM Round 1 Response: Groundwater exists at the mine level, however at a very low hydraulic conductivity. Please refer to discussion on Description Hydrogeologic Units (lines 3282- 3380) and Site-Specific Hydraulic Conductivity (lines 3381-3418) for discussion on groundwater levels.	RGU Round 2 Comment: RESOLVED for pur
Comment 89	RGU Round 1 Response: Lines 516-521. Clarification. Regarding closure of the portal and upper segment of the declines, Minn Rules part 6132.3200, subp. 2 (1) requires that "Access to underground mines shall be properly sealed as approved by the commissioner and county mine inspector." Action requested: Revise text to indicate this is the proposed method, subject to approval by the DNR commissioner and the county mine inspector.	TMM Round 1 Response: Text had been edited to read: "Once closure activities in the underground workings have been completed and approved pursuant to federal and state regulations, fill would be placed within the upper segment of the declines and at the portal as a barrier to block mine re- entry. The barrier would be covered with a granular cover layer, above which rooting soil would be placed to support revegetation of the portal area."	RGU Round 2 Comment: RESOLVED for pur EAW text will identify the method of closur DNR commissioner and the county mine ins actual method of closure would be determi
Comment 90	RGU Round 1 Response: Lines 522-523. Clarification. Presume that the backfilled areas of the portals would also be monitored for potential subsidence. Action requested: Revise text as needed.	TMM Round 1 Response: Text had been edited to read: "Post- closure maintenance would consist of vegetation monitoring and monitoring the portal, ventilation raise sites, and above first 2,000 feet of mine decline to confirm closure integrity and lack of subsidence."	RGU Round 2 Comment: RESOLVED.

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Response indicates that copes, which may have the Agencies will engage TMM and EIS. Further discussion
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urpose of scoping. Scoping are shall be approved by the nspector. It is recognized the nined later.

Numb	er RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comn
Comme 91	RGU Round 1 Response: Line 526. Clarification. Based on this description, it would be useful and improve clarity for figure 3-1 to include a box labeled "tailings management site" surrounding the tailings dewatering, engineered tailings backfill, and the dry stack facility. Action requested: A comment is provided at Figure 3-1.	TMM Round 1 Response: See Comment 751.	RGU Round 2 Comment: RESOLVED. See co
Comme 801	RGU Round 1 Response: Line 540. Clarification. The Plant site clearing section states that topsoil and peat would be stripped and stored in the reclamation material stockpile for use during reclamation and later in the document it says that this water would be considered noncontact water and discharge to Birch Lake. Please estimate how much peat vs. how much topsoil would be salvaged and discuss if leaching of pollutants such as mercury from the stored peat would need to be managed as something other than noncontact water. If there would be a large amount of peat in the stockpile it is likely that this water would need to be managed as contact water. Action Requested: Consider the issue and suggest text to address it.	TMM Round 1 Response: See Comment 71 from 7-24-2020 response. TMM is still evaluating the regulatory classification of water and thus the management of stormwater as non- contact stormwater, industrial stormwater, or contact water.	RGU Round 2 Comment: UNRESOLVED. The does not specifically address the question of leaching from stored peat and whether that management, particularly given that storms appear to be managed as non-contact storm pass through the stored peat into the subsu- being subject to groundwater tranport? Act the issue of potential mercury leaching from water from the RMS basin, and whether me groundwater transport. Modify text as app Future Scope data and/or study requirement
Comme 92	RGU Round 1 Response: Line 548. Clarification. The nomenclature of the term "temporary" as in stockpiles is potentially confusing. Generally a stockpile present throughout the life of the project should not have a "temporary" classification. Is the adjective "temporary" necessary in the name of the project feature? Action requested: Consider dropping "temporary" from the name. If there some kind of non-temporal value believed necessary, choose a different term. Modify text as appropriate.	TMM Round 1 Response: The pre-operational ore stockpile would exist during Project construction and the first two years of Project operations. The overflow ore stockpile would exist intermittently to feed the concentrator during shutdowns of the underground mine. Use of the word "temporary" is accurate.	RGU Round 2 Comment: RESOLVED for pur of the confusing use of the term "temporar surface rock storage facility, it will be neces to clearly identify the relatively short-term operational ore stockpile, while the overflo continuous, yet intermittently used, project
Comme 93	RGU Round 1 Response: Line 555. Clarification. Additional detail needed on above ground rock crushing conducted during the construction period and early operations. Action requested: Modify text with additional detail.	TMM Round 1 Response: See Comment 108.	RGU Round 2 Comment: RESOLVED for pur seek additional detail (as known at the time crushing for the Scoping EAW text. Unders be available for the EIS.
Comme 94	RGU Round 1 Response: Lines 552-553. Clarification. Text reads that use of development rock, including crushing, would be evaluated through "testing to prove its geochemical suitability." Instead of using the term "testing" more precise to state: "after adequate <u>characterization</u> to prove its geochemical suitability." Action requested: Revise text.	TMM Round 1 Response: Text has been edited to read: "The development rock would be used as construction aggregate after adequate characterization to prove its geochemical suitability."	RGU Round 2 Comment: RESOLVED.

comment 751.

The response to Comment 71 on of potential mercury that would affect its rmwater from the RMS ponds cormwater. Also, could water bsurface soils, potentially Action requested: Address from peat, the management of mercury might be subject to appropriate, including any ments.

burpose of scoping. Because rary" in the name for the cessary for the Scoping EAW m existence of the preflow ore stockpile will be a ect feature.

ourpose of scoping. DNR will me) on the above-ground rock erstood that better detail will

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 95	RGU Round 1 Response: Line 562. Future action. As proposed the temporary rock storage facility would be lined and store pre-operational ore, and early operation ore, without any type of "enclosure" structure. The feasibility of such a measure or some other containment will likely undergo future consideration. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED for pur scoping document will likely include some c enclosure or some other type of containment
Comment 96	RGU Round 1 Response: Lines 564-567. Future action. The text identifies the rock storage facility is lined with water management features. What would be done with water collected at the temporary rock storage facility during the construction phase? Would treatment be available during construction, or would water that comes in contact with potentially AMD producing rock need to be stored until treatment is available? Action requested: Modify text to address the questions. Future discussion item.	TMM Round 1 Response: See Comment 49.	RGU Round 2 Comment: RESOLVED for pur Depending on the ability to ensure that con does not leave the site, the potential treatm explored. This will likely be identified as an EIS.
Comment 97	RGU Round 1 Response: Line 570. Future action. As proposed the Project places the temporary crushing facility on the surface. The feasibility of having the pre-operational and early operational rock be crushed underground will likely undergo future consideration. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED for pur scoping document will likely include some c crushing to occur underground early in the
Comment 98	RGU Round 1 Response: Line 572. DNR notes the importance of understanding the two-year period of surface rock crushing, especially in terms of layout, design, and staging, in order to assess the treatment of potential impacts in the EIS. No specific action requested, however next data submittal should provide particular focus for this part of the project.	TMM Round 1 Response: Additional text has been added in response to Comment 108.	RGU Round 2 Comment: RESOLVED for pur The Scoping EAW will identify the need to a operations for potential impacts, especially
Comment 99	RGU Round 1 Response: Line 576. Clarification. Would "new" ore that is not from construction be added to overflow ore stock pile while the construction ore is still being managed? Action requested: Provide response and modify text as appropriate.	TMM Round 1 Response: The pre-operational ore stockpile would be exhausted before the temporary rock storage facility is used to store ore in the ore overflow ore stockpile. The pre- operational ore stockpile and the overflow ore stockpile would not exist at the same time.	RGU Round 2 Comment: RESOLVED for pur

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urpose of scoping. Intact water is controlled and Iment options may be n information need for the
urpose of scoping. The consideration of conducting e project.
urpose of scoping. RGU note: assess all above-ground y due to runoff and dust.
urpose of scoping.

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 100	RGU Round 1 Response: Lines 585-586. Clarification. Commissioning of the plant would involve some amount of processing ore. Consider when Year-1 ends and Year 1 begins. Action requested: Modify text if needed to accommodate the point. If no change needed, please explain.	 TMM Round 1 Response: Text has been added to state: "Some ore or rock may be required for commissioning individual processing circuits or mechanical completion checks, however first run-of-mine ore processed through all circuits in the concentrator and filter plant would denote the start of operations (Day 1 of Year 1) and the beginning of production ramp-up." See Figure 3-2. Commissioning and ramp-up of the concentrator begins in Q3 of Year-1 with commercial production starting at the end of Q2 of Year 1. Initial commissioning would include mechanical checks and wet commissioning ahead of first run-of-mine ore. Ore would be available from the pre-operational ore stockpile for these mechanical checks and wet commissioning. 	RGU Round 2 Comment: RESOLVED for pur
Comment 101	RGU Round 1 Comment: Line 601. Clarification. The listing should also include "contracted mobile equipment for services." Action requested: Modify text.	TMM Round 1 Response t: Text has been edited to read: "mobile equipment for services that TMM plans to contract such as employee bussing, snow removal, and contracted mobile equipment."	RGU Round 2 Comment: RESOLVED for pur
Comment 102	RGU Round 1 Comment: Lines 604-605. Nomenclature. Review of the document in general seems to reveal that names of stockpiles and storage facilities change between phases of the mine (e.g., overflow ore vs temporary rock storage). To introduce some consistency across project phases, as an example could the temporary rock storage facility be named the ore storage facility? Another example would be the coarse ore storage facility, which is separate and distinct (outside the footprint of the temporary rock storage)? Action requested: Consider the possibility of a more uniform naming system for the project features; implement any that are immediately feasible. Future discussion item.	TMM Round 1 Response: The temporary rock storage facility is the footprint and infrastructure that would support both the pre-operational ore stockpile and the overflow ore stockpile which both would be placed on it.	RGU Round 2 Comment: RESOLVED for pur of the confusing use of the term "temporary surface rock storage facility, it will be necess to clearly identify the relatively short-term of operational ore stockpile, while the overflow continuous, yet intermittently used, project

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 103	RGU Round 1 Comment: Lines 604-605. Question. Why is pre-operational ore stockpile separate from overflow ore stockpile? Different because one is crushed? Clarify. Action requested: Modify text to make distinction clearer. May need to refine definitions in the glossary.	TMM Round 1 Response: Text has been added to the Temporary Rock Storage Facility sub-section: "The pre- operational ore stockpile and the overflow ore stockpile would both be placed on the temporary rock storage facility but the stockpiles would occur at different times of the Project. The pre-operational ore stockpile would contain blasted ore before it is crushed and would exist during Project construction and the first two years of Project operations. The overflow ore stockpile would be crushed ore and would exist at the temporary rock storage facility after processing the pre- operational ore stockpile. The overflow ore stockpile is much smaller than the pre-operational ore stockpile and would be intermittently utilized based on Project maintenance. The pre- operational ore stockpile and the overflow ore stockpile are discussed in more detail in the following two sub-sections." The descriptions of both the pre-operational ore stockpile and the overflow ore stockpile and the overflow ore stockpile have both been updated in response to multiple other comments.	RGU Round 2 Comment: RESOLVED for pur
Comment 104	RGU Round 1 Comment: Line 611. Clarification. How is ore moved from overflow ore stockpile to coarse ore stockpile? Action requested: Address item by modifying text to read: "would be supplemented via ??? with ore from the pre-operational stockpile"	TMM Round 1 Response: See Lines 645-658 for discussion on the overflow ore stockpile. In this section text has been edited to read: "ore in the overflow ore stockpile would be reclaimed by front end load, loaded onto a conveyor, transferred to the coarse ore stockpile feed conveyor and conveyed to the coarse ore stockpile, along the same conveyors as the pre-operational ore stockpile was reclaimed."	RGU Round 2 Comment: RESOLVED for pur The Scoping EAW will identify the need to a operations for potential impacts, especially
Comment 105	RGU Round 1 Comment: Line 614. Clarification. The text indicates the coarse ore stockpile would have a concrete floor. Is this the same for the reclaim area (with conveyor)? Also for both, identify measures in the design to protect groundwater. Action requested: Address item and modify text as appropriate.	TMM Round 1 Response: Text has been edited to read: "The coarse ore stockpile would have a concrete working floor with a reclaim area in a concrete tunnel underneath the working floor, and a covered geodesic dome structure." Measures to protect groundwater include covering the entire coarse ore stockpile with a geodesic dome which would prevent infiltration of precipitation into the ore and having the entire coarse ore stockpile and reclaim area underlain by concrete reducing potential impacts to groundwater.	RGU Round 2 Comment: RESOLVED for pur

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comn
Comment 106	RGU Round 1 Comment: Line 629. Nomenclature. Section starts by reading: " <u>Throughout the life of the project</u> , two stockpiles would be managed on the temporary rock storage facility." Another example of potentially confusing nomenclature around the use of the term "temporary." Action requested: Consider dropping "temporary" from the name. If there some kind of non-temporal value believed necessary, choose a different term. Modify text as appropriate.	TMM Round 1 Response: See Comment 92.	RGU Round 2 Comment: RESOLVED for pur of the confusing use of the term "temporar surface rock storage facility, it will be neces to clearly identify the relatively short-term operational ore stockpile, while the overflow continuous, yet intermittently used, project
Comment 107	RGU Round 1 Comment: Line 636. Question. Pre- operational Ore stockpile - this stockpile would be present for the 30 months of construction as well as during the first two years of operation. Does/will the hydrologic model account for volumes that could accumulate during this extended period? Action requested: Answer the question and modify text as appropriate.	TMM Round 1 Response: This will be part of the surface water supplemental scope, specifically the water balance model. Text has been edited in Section 6.3.1 to read: "The combined hydrologic regime, both surface water and groundwater, for all Project operations, including construction and closure, will be simulated using a water balance model."	RGU Round 2 Comment: RESOLVED for pur
Comment 108	RGU Round 1 Comment: Line 640. Guidance. More detailed information is needed for the two years of operations for the above-ground temporary rock crushing facility to identify potential impacts. Design and detailed location, how ore would be moved from the stockpile to the crusher, and then to the coarse ore stockpile needs to be easily understood. Action requested: Modify text to provide additional clarity. May need to consider a specific figure or figures to demonstrate what will be occurring. Future discussion item.	TMM Round 1 Response: Text has been edited to read: "Ore extracted from mine development during the construction stage would be trucked from the underground mine and be temporarily stockpiled in the pre-operational ore stockpile within the temporary rock storage facility. Once the concentrator is commissioned and ready to process ore, a front-end loader would place the stockpiled ore into temporary crusher feed bins that direct ore into the mobile jaw crusher (together called the temporary surface crushing facility) which are located next to the temporary rock storage facility. The crusher would place ore onto the reclaim conveyor that leads to the transfer station before being placed on the coarse ore feed conveyor, joining the run-of-mine ore and finally feeding the coarse ore stockpile." Refer to Figure 3-9 for conveyor lay-out and for location of the temporary surface crushing facility.	RGU Round 2 Comment: RESOLVED for pur The Scoping EAW will identify the need to a operations for potential impacts, especially

burpose of scoping. Because rary" in the name for the cessary for the Scoping EAW m existence of the preflow ore stockpile will be a ect feature.

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 109	RGU Round 1 Comment: Lines 636 - 644. Clarification. Regarding materials handled at the pre-operational ore stockpile, would any low-grade ore that cannot be processed be transported to the surface during construction? If yes, what is the plan for how the rock would be handled separately from pre-operational ore that would be processed? If no, why? Action requested: Supplement the existing text to clarify the treatment of "low-grade ore." If this is an issue of rock classification, make it clear how this is addressed.	TMM Round 1 Response: See Comment 41 for response regarding lean/low grade ore and Comment 51 for response regarding discussion on material brought to the surface during construction.	RGU Round 2 Comment: RESOLVED for pur analysis will require more detailed descripti analyses for all rock types that will potentia surface during the construction and operati rock can be processed and there won't be a that contains sulfide minerals. Managemen developed if there is the potential that not a rock can be processed.
Comment 110	RGU Round 1 Comment: Lines 636 - 644. Clarification. The text should be expanded to provide more information on pre-operational ore handling and processing, and address whether pre-operational ore would need to be segregated by ore quality. Action requested: Modify text.	TMM Round 1 Response: See Comment 108 for text edits. At this stage, there are no plans to segregate ore based on quality.	RGU Round 2 Comment: RESOLVED for pur analysis will require more detailed descripti analyses for all rock types that will potential surface during the construction and operation rock can be processed and there won't be a that contains sulfide minerals. Management developed if there is the potential that not a rock can be processed.
Comment 111	RGU Round 1 Comment: Lines 636 - 644. Clarification. The text should elaborate on oxidation or other potential issues that could affect the processing of the pre-operational ore, and whether it could prevent some of the ore from being processed. Action requested: Modify text.	TMM Round 1 Response: Pre-operational ore would not be crushed before it would be stockpiled. Therefore it is expected that minimal oxidation would occur to pre-operational ore and processing would not be impacted.	RGU Round 2 Comment: RESOLVED for pur scoping decision will likely require more info weathering of the pre-operational ore and h processing to be provided for the EIS analys

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Com
Comment 112	RGU Round 1 Comment: Line 650. Clarification. How would crushed overflow ore be moved to the stockpile from the crusher and then back to the coarse ore stockpile? Understanding this part of the project allows insights on assessment of potential impacts from dust and dust control, spillage, and water management. Action requested: Modify text to address the item as appropriate.	TMM Round 1 Response: Text has been edited to read: "The conveyor transfer system on surface has the ability to divert ore from the main decline conveyor to one of two conveyor: 1) the coarse ore stockpile feed conveyor or 2) the overflow ore stockpile feed conveyor. During operations when the coarse ore stockpile is temporarily full, crushed ore would be diverted to the overflow ore stockpile feed conveyor and conveyed to the overflow ore stockpile. If there is ore in the overflow ore stockpile, ore in the overflow ore stockpile would be reclaimed by front end load, loaded onto a conveyor, transferred to the coarse ore stockpile, along the same conveyors as the pre-operational ore stockpile was reclaimed. The overflow ore stockpile would exist intermittently, based on the maintenance schedule of both the underground mine and the concentrator." Measures to mitigate potential impacts are described in lines 1706-1709: "The coarse ore stockpile would be covered; Conveyors would be covered and water sprays would be provided at transfer points, as needed, to control dust." Additionally, Plant Site Contact Water Management section outlines the management of water in these areas.	RGU Round 2 Comment: UNRESOLVED. Cla (coarse) ore stockpile apparently does not h is needed on potential impacts, especially d there and is moved by front end loader. We similar to that proposed for the pre-operati applied to the overflow coarse ore stockpile Provide a response and supply supplementa
Comment 113	RGU Round 1 Comment: Lines 636 - 658. Question. Why is the pre-operational ore stockpile / overflow ore stockpile not covered like the coarse ore stock pile? Action requested: Provide a rationale for not covering this project feature.	TMM Round 1 Response: The ore in the pre-operational ore stockpile is not crushed and the overflow ore stockpile would only be used intermittently. Note while these are not covered the temporary rock storage facility - where both these stockpiles would be located - is lined.	RGU Round 2 Comment: RESOLVED for pur scoping decision will likely require more info geochemical modeling that will be needed to from the pre-operational/overflow ore stoc the EIS analysis. Covering may be needed of the water quality modeling.
Comment 114	RGU Round 1 Comment: Line 696. Clarification. Please confirm the gravity concentrate <u>only</u> recovers platinum, palladium, and gold as target metals. Cobalt and silver are recovered from the two flotation circuits, along with copper and nickel. Action requested: Confirmation.	 TMM Round 1 Response: See lines 668-673. With gravity concentration TMM is targeting the recovery of platinum, palladium, and gold, but it's worth noting that: 1) the gravity concentrate may recover some silver, and 2) TMM has found instances where gold and silver occur together as an electrum in Maturi ore. 	RGU Round 2 Comment: RESOLVED.
Comment 115	RGU Round 1 Comment: Lines 718-732. Clarification. The text indicates reagents would be used in the copper flotation circuit. What type of reagents added? Action requested: Include complete listing.	TMM Round 1 Response: See Table 7-2 Process Reagents for reagents used by the Project.	RGU Round 2 Comment: RESOLVED.

Clarification. The overflow ot have a cover so more detail y dust control as the ore sits Would mitigative measures rational ore stockpile be pile? Action requested: ntal text as warranted.

burpose of scoping. The information on the ed to predict seepage quality tockpiles to be provided for d depending on the results of

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 116	RGU Round 1 Comment: Lines 718-732. Clarification. This section on reclamation of the plant site does not address decommissioning the various contact water ponds, any contaminated soils, and water management in terms of where the latter would be routed. Also no mention of vegetation type. Because the site is near the water, the impact on run-off water quality and quantity that reaches the lake is dependent on what is re-planted and how permeable the site is. For example, conversion from forested to grassland vegetation can influence surface water run-off quality and quantity. Action requested: Modify text to provide detail as currently envisioned. If necessary, identify as a future information need in appropriate Future Scope section(s).	TMM Round 1 Response: Text has been edited to read - relating to contact water ponds: "Building areas would be graded to promote proper runoff and drainage. Pond liners and other debris would be hauled to a licensed landfill for disposal. Additional soil cover would be imported as needed to provide sufficient soil cover thickness over remaining buried infrastructure." Additionally, text has been edit in response to Comment 119.	RGU Round 2 Comment: UNRESOLVED. Cla does not fully address potential soil issues re having and requiring treatment of contamin likely in the areas where non-contact water lined pond areas, in areas where heavy equi potentially in areas where spillage occurred. Section 5.3 does not address this issue. Acti potentials for contaminated soils to be gene thus requiring action in closure and reclama appropriate commensurate with the respon in both Sections 5.3 and 6.3.2.
Comment 117	RGU Round 1 Comment: Lines 797-798. Clarification. DNR notes Minn. Rules part 6132.3200, subp. 2(4)c, requires that all other equipment, facilities, and structures shall be removed and foundations razed and covered with a minimum of two feet of surface overburden. Action requested: Revise text to include the overburden requirement.	TMM Round 1 Response: Text has been edited to read: "Building foundation walls and equipment foundations that are above-grade or buried 0 to 2 ft (0 to 0.6 m) below grade would be broken and buried in place and covered with a minimum of two feet of surface overburden."	RGU Round 2 Comment: UNRESOLVED. Ho than 2 feet below ground be addressed? Ac response.
Comment 118	RGU Round 1 Comment: Lines 804-808. Advisory. Project- related changes in surface hydrology and wetlands at the plant site will need to be fully understood. Whether the closure condition results in return to the pre-project hydrology, or some derivative thereof, is necessary to estimate any permanent impacts on aquatic habitat such as Keeley Creek and wetlands. This will be a factor in determining the EIS's treatment of these issues in scoping. Future discussion item.	TMM Round 1 Response: This is highlighted in Section 8.3.2. Specifically: "Potential impacts to aquatic resources will be assessed using results from the future scope for water resources outlined in Section 6.3."	RGU Round 2 Comment: RESOLVED for purportes the Scoping EAW will likely require de proposed post-closure grading gradients, redirections and discharge locations, as being potential impacts and mitigation to aquatic

Clarification: The response es regarding the likelihood of minated soils. These seem ter was present outside of the equipment operated, and red. The future scope in Action requested: Identify any enerated during operations, mation. Modify text as ponse. May involve new text

How will foundations greater Action requested: Provide

ourpose of scoping. RGU detailed analysis of the relative to pre-Project flow ng necessary to fully assess tic resources.

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 119	RGU Round 1 Comment: Line 815. Clarification. What type of cover would be restored? Because this part of the site is within shoreland management area, the type of vegetative cover is important for water quality and can be a factor in degree of change to runoff quality and quantity, and impacts to aquatic habitat. Action requested: Address the item and modify the text as determined appropriate.	TMM Round 1 Response: Text has been edited to read: "Reclamation of the plant site would include use of water management infrastructure to control erosion and stormwater quality, quantity, and rates. Once the planned plant site post- closure surface topography is established, reclamation cover materials that would serve as a growth medium for revegetation would be placed. Plant communities selected for revegetation would be confirmed based on reference site and revegetation plot findings. Until then, plant communities have been selected considering climate change and the anticipated evolution of plant communities in the project region. The target plant community at the plant site would include a range of mixed hardwood pine forest to jack pine barrens."	RGU Round 2 Comment: RESOLVED for pur
Comment 120	RGU Round 1 Comment: Lines 821-823. Clarification. The tailings dewatering plant seems to be a series of buildings as in figure 3-13. Consider labeling the figure to coincide with the text or alter definitions. Action requested: Comment submitted on Figure 3-13.	TMM Round 1 Response: See Comment 762.	RGU Round 2 Comment: RESOLVED.
Comment 121	RGU Round 1 Comment: Lines 826-828. Glossary. The reclamation material stockpile should be defined in the glossary. Action requested: Add to glossary.	TMM Round 1 Response: Glossary revised in response to Comment 27.	RGU Round 2 Comment: RESOLVED.
Comment 122	RGU Round 1 Comment: Line 843. Future action. RGU notes there are specific methodologies for the siting of dry stack facilities. During consideration of potential locational alternatives, it will be necessary to describe how the site location was determined, including the methodology and parameters used in that siting. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED for pur
Comment 123	RGU Round 1 Comment: Line 845. Clarification. First sentence. Remove the word "start." Action requested: Edit.	TMM Round 1 Response: Text has been edited to read: "The dry stack facility would be developed in three stages from west to east and development would occur during the construction phase and continue through the 25 years of the operation phase."	RGU Round 2 Comment: RESOLVED.

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 124	RGU Round 1 Comment: Line 848. Operations. Trucking tailings is not recommended during periods of precipitation. Action requested: Incorporate text that addresses the item.	TMM Round 1 Response: See lines 954-958: "Placement at the dry stack facility during wet periods or during cold periods (below 5 degrees Fahrenheit) would be avoided as much as practicable. Placement of tailings filter cake at temperatures below 5 degrees Fahrenheit increases the likelihood of re- handling and re-compaction and thus preference would be to avoid placement at that time."	RGU Round 2 Comment: RESOLVED for pur
Comment 125	RGU Round 1 Comment: Line 849. Clarification. The K value spec for the compacted tails should be provided. Sentence would read: "placement on the drystack facility where it would be dozed into place and compacted with mobile equipment to a projected K value specification of <u>X</u> ." Action requested: Make edit with K value included.	TMM Round 1 Response: The K value of compacted tailings is still being evaluated.Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLVED.
Comment 126	RGU Round 1 Comment: Line 853. Figure 3-13. Clarification. Neither the document nor the figure appear to identify where contact water ditch and groundwater cut- off wall would be. It will be necessary to depict these features so that the resulting flow patterns can be assessed for potential impacts. Action requested: Address the item and modify the text and figure(s) as determined appropriate.	TMM Round 1 Response: A contact water ditch label was added to Figure 3-13. The groundwater cutoff wall occurs between the perimeter haul road and the contact water ditch, we recommend reviewing Figure 3-20 to see a typical cross- section that include the road, groundwater cutoff wall, and the contact water ditch. Lines 1385-1399 in the text describe the location of the groundwater cutoff wall.	RGU Round 2 Comment: RESOLVED for pur
Comment 127	RGU Round 1 Comment: Lines 857-858. Clarification. The text reads: "for as long as possible to delay impacts." It is unclear what "impacts" are being delayed. If for example that site clearing would be limited to each stage of footprint development, then the impacts related to covertype conversion would too occur in stages over the operational life of the project. Action requested: Provide clarity in the text as to what specific impacts are being delayed.	TMM Round 1 Response: Delayed impacts would be related to delays in land clearing and grubbing discussed on lines 860-861. Text has been edited to read: "This staged approach would minimize the footprint of the dry stack facility for as long as practical to delay impacts related to clearing and grubbing."	RGU Round 2 Comment: RESOLVED for pur
Comment 128	RGU Round 1 Comment: Lines 863-865. Clarification. The text indicates the likelihood of areas with exposed bedrock. Is blasting of the bedrock expected to occur at the DSF? Action requested: Describe need or reason blasting won't occur. Modify text to address the issue "yes" or "no."	TMM Round 1 Response: Text has been edited to read: "The majority of the area is expected to be fill, however localized blasting may occur in high reliefs areas and sections of the contact water ditches may be blasted depending on elevation."	RGU Round 2 Comment: RESOLVED for pur management of precipitation falling on the the scoping decision will likely require a LiD, topology to describe current conditions, wit the final topography after reclamation to su hydrological change. No action requested. information need.

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ourpose of scoping. Because ne site is an important issue, iDAR assessment of current with an elevation model of support analysis of potential d. This would be a future

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Comment 129	RGU Round 1 Comment: Line 864. Question. Is 6 inches of sand adequate for a liner foundation over bedrock, especially if bedrock is sharp or jagged? Action requested: Provide response and modify text as warranted.	TMM Round 1 Response: If there are areas that engineers recommend a deeper bed layer additional fill will be used.	RGU Round 2 Comment: RESOLVED for pur
Comment 130	RGU Round 1 Comment: Line 872. Clarification/ information need. There are no design or construction details of the ponds, for example volume. They seem to be bermed, which leads to the question of whether these would constitute some type of failure risk to downslope public waters? Most of these ponds are just uphill from public waters so the design is important. Action requested: Address the item and modify text as determined appropriate. Ensure the Future Scope section(s) identify the design specifications of these ponds and relevant engineered features are captured.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of water management features.	RGU Round 2 Comment: RESOLVED for pur remains for EIS.
Comment 131	RGU Round 1 Comment: Line 874. Correction. Figure 3-17 does not appear to be the correct figure. Consider Figure 3-13. Action requested: Revise as needed.	TMM Round 1 Response: Correct. Figure reference has been edited.	RGU Round 2 Comment: RESOLVED.
Comment 132	RGU Round 1 Comment: Line 880. Clarification. Fig. 3-13 does not identify all components of water management infrastructure such as the contact water ditch. It also shows a culvert from the dry stack facility to an area that does not have a contact water pond. On Fig 3-31, this culvert is shown between the label for "E-house Switchyard" and the label for "Emergency Pond." Action requested: Because this text specifically summarizes the content on Figure 3-13 (the correct reference), modify text and or figure to address the item. Action requested: A comment is provided at Comment 3-13.	TMM Round 1 Response: See Comment 763.	RGU Round 2 Comment: RESOLVED for pur
Comment 133	RGU Round 1 Comment: Line 886. Clarification. Is characterizing the tailings filter cake as being "dry" a common terminology for a product exhibiting a 13% to 16% moisture content? Action requested: Provide response and modify text as warranted.	TMM Round 1 Response: "Dry" is common industry terminology used to describe tailings filter cake.	RGU Round 2 Comment: RESOLVED for pur

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Comment 134	RGU Round 1 Comment: Line 886. Information request. What is the moisture content of these tailings when saturated? Action requested: Provide response.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that will be provided in updated project descriptions including operation details of the dry stack facility.	RGU Round 2 Comment: RESOLVED for pur
Comment 135	RGU Round 1 Comment: Line 886. Information request. What is the degree of saturation of 15% moisture of these tailings? Action requested: Provide response.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that will be provided in updated project descriptions including operation details of the dry stack facility.	RGU Round 2 Comment: RESOLVED for pur
Comment 136	RGU Round 1 Comment: Line 886. Operations. DNR notes these are optimal moisture contents. Dry Stack operations commonly do not achieve this level during the first year or two of operation and depart from this level during system upsets such as precipitation, snow, or high humidity. Action requested: Modify text to address the item.	TMM Round 1 Response: The feasibility of dry stacking tailings as proposed by TMM is high based upon widely accepted criteria and engineering analyses. TMM proposes to backfill stopes when dry stacking conditions are not favorable. TMM looks forward to continued dialogue with the MDNR on this technology.	RGU Round 2 Comment: RESOLVED for pur
Comment 137	RGU Round 1 Comment: Lines 888-891. Clarification. The text indicates a feature of the binder would be to "minimize movement of water" through the engineered backfill. Question: Is the hydraulic conductivity of the engineered tailings backfill known? Action requested: If yes, the text could be modified to read: "increase structural integrity, minimize movement of water (estimated K = X), and enhance"; also a sentence could be added on how it compares to the natural, undisturbed K values of the unmined surrounding material. If no, this is likely a future information need and point of discussion.	 TMM Round 1 Response: The K value of the engineered tailings backfill is still being evaluated. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. 	RGU Round 2 Comment: RESOLVED.
Comment 138	RGU Round 1 Comment: Line 905. Clarification. The design and construction of emergency pond is not clear. This is the only time it is mentioned except on Fig. 3-13. Action requested: Provide text to address the item.	TMM Round 1 Response: Text has been edited to read: "The emergency pond would be lined with a 60 mil HPDE or engineer-approved alternate geomembrane liner over a 1-ft (300-mm) thick, low-permeability, compacted soil liner; the soil layer would be compacted to meet maximum hydraulic conductivity requirements of not more than 1 x 10-6 centimeters per second (cm/sec)."	RGU Round 2 Comment: RESOLVED for pur

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Comment 139	RGU Round 1 Comment: Line 917. Clarification. Are conveyors covered? Action requested: Provide response. Modify text if warranted.	TMM Round 1 Response: Text has been edited to read: "The filter cake would be transported via covered short-run conveyors to either the backfill plant or the filter cake storage and loadout building."	RGU Round 2 Comment: RESOLVED for pur
Comment 140	RGU Round 1 Comment: Lines 919 – 921. Clarification. The text indicates the load out building is being designed with a capacity to house 1.5 days of tailings production. A sentence should be provided that explains the basis for this capacity, especially in the event that tailings cannot be placed. In addition, if there are circumstances where it may be too small to house all tailings, the text should explain where the tailings would be stored before they are placed on the dry stack. Action requested: Address the issue and modify text as appropriate.	TMM Round 1 Response: See lines 949-958. With placement of engineered tailings backfill underground increases the flexibility of the overall tailings management system and reduces the tailings storage capacity required. The filtered tailings is not expected to gain any appreciable amount of moisture from the air.	RGU Round 2 Comment: UNRESOLVED. Replace engineered tailings underground as bat flexibility such that greater storage capacity and loadout building is not warranted. Mor regarding how the size of the load out build substantiate this assertion. The concern is t need to be changed depending on the outcor discussion. Agencies will engage TMM to id in scoping and EIS. Further discussion required
Comment 141	RGU Round 1 Comment: Line 920. Clarification. The text indicates the load out building is being designed with a capacity to house 1.5 days of tailings production. 1.5 days of storage provides a small margin considering that dry stack tailings cannot be deposited in severe cold, during snow melt, and at other times of liquid precipitation, which can last for days. In addition, would the heated tailings draw moisture from the air while in storage? Action requested: Address the issue and modify text as appropriate.	TMM Round 1 Response: Same as Comment 140.	RGU Round 2 Comment: RESOLVED for pur
Comment 142	RGU Round 1 Comment: Line 927. Clarification: Confirming the correct term for the backfilled tailings is "thickened tailings" and not "paste tailings." Thickened tailings are less dense than paste tailings. Action requested: Address the issue and modify text as appropriate.	TMM Round 1 Response: As referred to in line 927, engineered tailings backfill is a blend of thickened tailings and tailings filter cake. This is done to achieve the desired moisture content for the engineered tailings backfill where it remains pumpable and still achieves the required strength as backfill after a desired cure time.	RGU Round 2 Comment: RESOLVED for pur
Comment 143	RGU Round 1 Comment: Line 937. Closure. DNR notes that given the final design height of the dry stack facility, it would likely be a source of ongoing dust generation, even after closure. Even with a good topsoil, it would be difficult to maintain a good vegetative cover, especially during droughts. Action requested: Address the issue and modify text as appropriate.	TMM Round 1 Response: Comment is noted. TMM will not address speculation of potential impacts. TMM looks forward to engaging the MDNR on the details of air quality analysis during EIS development.	RGU Round 2 Comment: RESOLVED for pur Regulatory Guidance. Drought planning sho Operations and Management Plan for the p determined if and how project impacts due drought conditions may be assessed in the B be warranted. No action requested.

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Response states that ability to s backfill provides sufficient city in the filter cake storage Aore detail is needed uilding was determined to is the size of the building may atcome of future analyses and o identify language to be used quired.
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ourpose of scoping. should be addressed in the e project. It remains to be ue to drought or extended ne EIS. Additional study may

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comn
Comment 144	RGU Round 1 Comment: Line 938. Clarification. Based on local elevation data (see also Figure 10-1), the statement "similar to hills in the area" is not particularly accurate. Action requested: Consider eliminating the sentence or provide a rationale to warrant retaining it. There is no apparent rationale from the lake view projected in Figure 10-1.	TMM Round 1 Response: Text edited sentence removed.	RGU Round 2 Comment: RESOLVED.
Comment 145	RGU Round 1 Comment: Line 943. Clarification. The K value spec for the compacted tails should be provided. Action requested: Make edit with K value included.	TMM Round 1 Response: See Comment 125.	RGU Round 2 Comment: RESOLVED.
Comment 146	RGU Round 1 Comment: Line 943. Clarification. Overall slope is 4:1, what is actual side slope? Or is the side slope 4:1, and the overall slope with berms is less steep than 4:1? Action requested: Modify text to address the item.	TMM Round 1 Response: See Figure 3-19. The overall slope is 4H:1V so the slope would be steeper than 4H:1V between benches.	RGU Round 2 Comment: RESOLVED for pur
Comment 147	RGU Round 1 Comment: Line 943. Operations. The slopes would be steeper than 4H:1V between benches. Rainwater erosion could be a problem. Maintenance could also be a challenge. Existing facilities are known for instances of sediment flows and pond filling during periods of intense rain. Action requested: Address the issue and modify text as appropriate.	 TMM Round 1 Response: Comment is noted. TMM will not address the speculation in the comment. TMM looks forward to engaging the MDNR in detailed analysis during the course of the EIS. Also, see Comment 155: "The exterior slopes were flattened to provide a stable embankment slope that would not only meet or exceeds slope stability requirements but would also limit erosion potential and support the establishment and long-term sustainability of a vegetated reclamation cover." 	RGU Round 2 Comment: RESOLVED for pur
Comment 148	RGU Round 1 Comment: Line 945. RGU note. More text to clarify, and provide more map detail, will be needed on development (e.g., phases) of the dry stack facility; also on benches and vertical intervals. No action requested. This will be assessed as a future information need in the proposed EIS scope.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details on the dry stack facility.	RGU Round 2 Comment: RESOLVED.
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Comment 149	RGU Round 1 Comment: Lines 949-958. Clarification. Provide more information on how cold conditions affect tailings placement and how tailings would be handled during these periods. How was 5 degrees F chosen as the temp below which tailings can't be placed on the dry stack facility? More detail should be provided regarding dry stacking operations below freezing. Action requested: Consider breaking the treatment of dry stack facility operation into "above-freezing" and "below-freezing" sections to address these issues; if there's an appreciable break in management prescriptions at a higher temperature (than freezing), provide a rationale and use that.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including operating details of the dry stack facility.	RGU Round 2 Comment: RESOLVED for pur scoping decision will require a more detailed to support the EIS analysis, including a detai environmental factors affect tailings placem
Comment 150	RGU Round 1 Comment: Lines 949-958. Clarification. Provide more information on how wet conditions affect tailings placement and how tailings would be handled during these periods. More detail should be provided regarding dry stacking operations during wet conditions. Action requested: Consider breaking the treatment of dry stack facility operation into "wet" and "dry" sections to address these issues; if there's an appreciable break in management prescriptions at a particular rainfall rate, probability, or similar, provide the rationale and use that.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including operating details of the dry stack facility.	RGU Round 2 Comment: RESOLVED for pur scoping decision will require a more detailed to support the EIS analysis, including a detai environmental factors affect tailings placem
Comment 151	RGU Round 1 Comment: Line 955. Clarification. "Practicable" as applied in this instance should be better defined. Action requested: Address issue and modify text as appropriate.	TMM Round 1 Response: The determination of practicability is a combination of meeting permit requirements, engineering specifications, and operational objectives or constraints that are managed hour to hour.	RGU Round 2 Comment: RESOLVED for pur
Comment 152	RGU Round 1 Comment: Line 956. Clarification. If understood correctly it would not be possible to sequester thickened tailings underground during the first several years of operations. How would the large volume of filter pressed tailings be addressed for those early months that cannot be placed at the DSF due to cold and rainy conditions on the surface? Action requested: Address the item and modify text as appropriate.	TMM Round 1 Response: The underground mine can start accepting engineered tailings backfill within six months after mining starts. Once the concentrator begins processing ore and creating tails there would be space available in the underground mine for engineered tailings backfill. The Project would be capable of producing 100% tailings filter cake for the dry stack facility, 100% engineered tailings backfill, or different portions of each.	RGU Round 2 Comment: RESOLVED for pur

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Commer 153	RGU Round 1 Comment: Lines 969-977. Clarification. Details of the stages of construction are lacking. This is important when assessing potential water management impacts. Action requested: Provide additional detail as warranted.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details on the dry stack facility.	RGU Round 2 Comment: RESOLVED for pur remains for EIS.
Commer 154	RGU Round 1 Comment: Lines 978-979. DNR note. More detail on the two-dimensional stability analyses that were performed, and figures showing all 2D cross sections that were modeled, will be a future information needs. Stability analyses will likely be required to consider how higher than average annual precipitation and extreme precipitation events could affect stability. No action requested. Future information and discussion item.	TMM Round 1 Response: Comment is noted. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details on the dry stack facility.	RGU Round 2 Comment: RESOLVED for pur scoping decision will require more detailed analyses for this project feature.
Commer 155	RGU Round 1 Comment: Lines 978 - 990. Clarification. The text should include a sentence identifying the rationale as to why buttressing is not required as an additional added factor of safety to ensure the stability of the dry stack facility. Action requested: Add sentence to address item.	TMM Round 1 Response: Text has been edited to read: "Based on the dry stack facility design and initial stability analysis, buttressing would not be required. The purpose of buttressing is to increase resistive forces at the toe of a slope. This can be an effective solution when a slope is too steep or when shear stresses have already mobilized along a failure plane. Another means of improving slope stability is to flatten a slope. The dry stack facility design of the 4H:1V exterior slopes and well- compacted tailings in the structural zone have shown, through limit equilibrium analysis, that the dry stack facility would meet target design factors of safety and provide long term stability around the perimeter of the dry stack facility. The exterior slopes were flattened to provide a stable embankment slope that would not only meet or exceeds slope stability requirements but would also limit erosion potential and support the establishment and long-term sustainability of a vegetated reclamation cover."	RGU Round 2 Comment: RESOLVED for pur scoping decision will require more detailed stability analyses to show why the proposed design factors such that other factors of safe
Commer 156	RGU Round 1 Comment: Lines 978 - 990. DNR note. More detail on the geotechnical and hydrological properties of the tailings, including the unsaturated hydraulic properties for the tailings, will be a future information need. No action requested. Future information and discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED for pur Discussions about how tailings basin seepag parameters are needed for the model and h be obtained should be discussed prior to the facility seepage modeling for the EIS. Given to be at least partially unsaturated, modelin conducted using a modeling platform that c and saturated water flow in soils.

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Comment 157	RGU Round 1 Comment: Lines 978 - 990. Question. Is there the potential for tailings coming out of the filter plant to not always meet the target moisture content needed for maximum compaction? If so, the text should identify how these tailings would be handled. Action requested: Modify text to address the issue. May need to consider designing separate storage into the dry stack facility for these tailings if needed.	TMM Round 1 Response: Text has been edited in Tailings Dewatering Plant Layout and Operational Activities to read: "The Project would be engineered to handle periods of upset that may occur resulting in the production of off-spec tailings filter cake. This would be accomplished by both ensuring that the filter presses are properly sized and engineered with enough design capacity and an operational flexibility that would allow disposal of tailings as an engineered tailings backfill or tailings filter cake."	RGU Round 2 Comment: RESOLVED for pur scoping decision will require a more detaile tailings dewatering process and tailings mar to handle off-spec filter cake and how off-sp disposed of to support the EIS analyses.
Comment 158	RGU Round 1 Comment: Line 985. Clarification. As noted previously, provide the estimated K value specification in noting the "well-compacted tailings." Action requested: Add value to text.	TMM Round 1 Response: See Comment 125.	RGU Round 2 Comment: RESOLVED.
Comment 159	RGU Round 1 Comment: Line 985. Clarification. It is unclear what is intended by use of the term "structural zone." Action requested: Explain what this represents with the facility and modify text to clarify. Comment provided at Figure 3-19.	TMM Round 1 Response: Text has been edited to read: "Two- dimensional stability analysis was conducted using a typical cross-section of the dry stack facility structure and foundation design. The analyses considered a number of scenarios including: construction (with elevated pore pressures), long term static, post liquefaction and pseudo-static seismic loading. The stability analyses were used to inform the design of the dry stack facility embankment geometry and foundation treatments and to confirm that the dry stack facility design meets required factors of safety for stability during operations and closure. The dry stack facility would have a structural zone that consists of placed and compacted filtered tailings under the sloping exterior perimeter slopes and crest of the dry stack facility. This structural zone would be compacted to a minimum nominated compactive effort and governed by quality control guidelines to provide sufficient strength to ensure a safe and stable landform. The non-structural zone within the interior of the dry stack facility would also comprise compacted filtered tailings, though to a lesser standard of compaction compared to the structural zone. Tailings placed within this zone would not have a material impact on the global stability of the dry stack facility, however compacting of the tailings would provide trafficability and stability for working surfaces and slopes and would also reduce the required storage volume of tailings filter cake for the project."	RGU Round 2 Comment: RESOLVED for pur Regulatory guidance. DNR will determine w a "waste material containing water" pursua 6115.0320, which may require compliance w Program. No action requested.

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Comment 160	RGU Round 1 Comment: Line 1000. Clarification. What is the estimated depth for the topsoil to be placed on the slopes and top of the dry stack? Action requested: Address the item and modify text as appropriate.	TMM Round 1 Response: See lines 1420-1425. The dry stack facility would be concurrently reclaimed during the operation phase. As portions of the slope and crest of the dry stack facility are constructed, the completed surfaces would be graded and covered to promote runoff and inhibit infiltration. The cover would consist of at least 2 ft (.6 m) of cover soil underlain by a hydraulic barrier. Cover soil would be sourced from the reclamation material stockpile and seeded to establish grasslands.	RGU Round 2 Comment: RESOLVED for pur
Comment 161	RGU Round 1 Comment: Line 1006. Clarification. What is the likelihood of having contaminated materials on the tailings plant site? How would these be handled during restoration to prevent environmental impacts? Action requested: Address the item and modify text as determined warranted.	TMM Round 1 Response: Plant Site Reclamation, Closure, and Post-closure Maintenance text edited to read: "It is anticipated the majority of the demolition waste (material not salvageable, saleable, recyclable, or reusable) from removal of structures would be acceptable for disposal in a new (location to be determined) or existing demolition debris landfill. Any remaining concentrate would be shipped to customers. Reagent suppliers, which would be under contract to TMM, would remove reagents remaining at the closure stage of the Project. Solid waste and industrial solid waste would be managed per state regulations and requirements. Other special materials - defined as those materials not classified as demolition debris, not classified as solid waste, and not a RCRA- regulated material - on site at the time of closure may include nuclear sources, partially used paint, chemical and petroleum products, fluorescent and sodium halide bulbs, batteries, electronic waste, lighting ballasts, and small capacitors. These materials would be safely collected, removed, and properly recycled or disposed."	RGU Round 2 Comment: UNRESOLVED. Cla does not fully address potential soil issues r having and requiring treatment of contamir of concern include where: non-contact wat the lined pond areas; heavy equipment is o potentially occurred. This also depends on analysis of the content of tailings and what The future scope in Section 5.3 does not ap Action requested: Identify any potentials for generated during operations, thus requiring reclamation. Modify text as appropriate co response. May involve new text in both Sec
		It is expected that buildings at the tailings management site would be reclaimed following the same procedures outlined in the section Plant Site Reclamation, Closure, and Post-closure Maintenance, specifically salvage (when practicable / feasible), demolition, disposal, and restoration	
Comment 162	RGU Round 1 Comment: Line 1016. Clarification. It will be necessary to understand the projected lifetime of the proposed liner. This will inform the potential for impacts (e.g., water quality) in closure, potential monitoring and/or remediation measures, and play into financial assurance. Action requested: Modify text to provide any clarification as currently understood. Future discussion item.	TMM Round 1 Response: Comment is noted. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of liners and cover systems.	RGU Round 2 Comment: RESOLVED for pur notes the scope will likely require assessme performance, including leakage rates and li

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Clarification: The response es regarding the likelihood of minated soils. Possible areas vater was present outside of s operated; and spillage on the (metal and other) hat would be in their spillage. appear to address this issue. s for contaminated soils to be ring action in closure and commensurate with the Sections 5.3 and 6.3.2.

burpose of scoping. RGU ment of likely liner I liner life specifications.

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comment
Comment 163	RGU Round 1 Comment: Lines 1001-1018. Clarification. There needs to be an explanation of vegetation management plans on the dry stack. How is timely vegetation to be established with proposed progression (i.e., taconite stockpiles are reclaimed from the bottom up as mining progresses)? It is uncertain whether the establishment of vegetation is proposed in a way that allows a progression of reclamation and minimization of erosion. Action requested: Add text as requested.	TMM Round 1 Response: Reclaimed Portion of the Dry Stack Facility text has been edited in to read: "The dry stack facility would be constructed in three stages, generally starting on the west side of the dry stack facility nearest the tailings dewatering plant, and progressing eastward during the life of the Project. The dry stack facility would correspondingly be constructed by placing, grading, and compacting tailings to form lifts and benches on as described in the Tailings Management Site section. The exterior side slope of the dry stack facility would be reclaimed concurrent with their construction and BMPs, such as silt fences, erosion control mats and / or logs, and temporary mulch erosion controls, placed until vegetation became established."	RGU Round 2 Comment: RESOLVED for purpose of scoping. DNR notes the description provided in this response in general meets the 6132 goals, which has been added to the text. Reclamation concurrent with construction is described as required along with BMPs to prevent additional mobilization. This will be further developed in the EIS process.
Comment 164	RGU Round 1 Comment: Line 1019. Clarification. The non- contact water diversion area described as a series of diversion dikes and ditches to divert water may cause direct and indirect wetland impacts. Wetlands in and around these areas need to be delineated and evaluated for potential impacts. Action requested: Comment provided in the wetlands section.	TMM Round 1 Response: See Comment 535.	RGU Round 2 Comment: UNRESOLVED. Response indicates Section 6.3.3 addresses the need to for future wetland delineations. Agencies will engage TMM to identify language to be used in scoping and EIS. Further discussion required.
Comment 165	RGU Round 1 Comment: Line 1025. Clarification. Provide a reference of an existing figure for access road location and USFS road. Consider whether Figure 2-1 is appropriate. Action requested: Provide a citation or possibly a new figure.	TMM Round 1 Response: Text has been edited to read: "The access road would extend from Highway 1 to the northern edge of the plant site as shown in Figure 2-1."	RGU Round 2 Comment: RESOLVED for purpose of scoping. Response Complete for both Spreadsheet and Document. Figure 2-1 also depicts two USFS roads.
Comment 166	RGU Round 1 Comment: Lines 1029-1031. DNR note. Sizing culverts to handle more than a 100-year, 24-hour storm event should be considered (as they may not be adequate). No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of water management features.	RGU Round 2 Comment: RESOLVED for purpose of scoping. The sizing of culverts and other storm water storage and conveyance structures will need to be discussed in more detail during the EIS process. Structures may need to be upsized to handle larger storms because precipitation records indicate the return periods for 100-yr storms are becoming less than 100 years for some locations.
Comment 167	RGU Round 1 Comment: Line 1049. Clarification. Change "ordinary high water mark" to "ordinary high water level elevation." Action requested: Text edit.	TMM Round 1 Response: Text has been changed in Section 3.0 and in Section 4.0. All references to ordinary high water mark have been updated to ordinary high water level elevation.	RGU Round 2 Comment: RESOLVED.

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comn
Comment 168	RGU Round 1 Comment: Line 1049. Clarification. The text states the water intake pump house would be located 100 feet from the OHWL on Birch Lake. Is that outside of the shoreland setback also? Action requested: Based on answer, modify text to read: "ordinary high water mark of Birch Lake reservoir, which is <u>within/outside?</u> the shoreland setback."	TMM Round 1 Response: See line 2133 and line 2399. The water intake facility, would be required to abide by setback requirements for Birch Lake, identified by Lake County Shoreland Zoning Ordinances.	RGU Round 2 Comment: RESOLVED.
Comment 169	RGU Round 1 Comment: Line 1049. Question. What is the OHWL elevation of Birch Lake? Action requested: Based on answer, please include within sentence. Sentence could read: "ordinary high water level <u>elevation of XX</u> for Birch Lake reservoir, <u>which is</u> "	TMM Round 1 Response: Text edited to read: "A water intake pump house would be located 100 ft (30.5 m) from the ordinary high water level elevation of 1419.99 ft (432.8 m) for Birch Lake."	RGU Round 2 Comment: RESOLVED.
Comment 170	RGU Round 1 Comment: Line 1049. Question. At what elevation above the 100-year flood elevation would the pump house infrastructure be constructed? MDH Well Rules Chapter 4725 state: "to prevent the entry of flood water by: A. extending casing at least 5 feet above the regional flood level." Action requested: Respond to question and modify text to address.	TMM Round 1 Response: Note the water intake facility is not a well. See Figure 3-17 for design of the water intake facility, set back, and heights above reservoir water level.	RGU Round 2 Comment: RESOLVED for pur
Comment 171	RGU Round 1 Comment: Line 1050. Clarification. The text indicates a water intake pipeline would be installed underground and then proceed under the lake. Will this part of the project actually involve any physical activity below the Ordinary High Water Level? Action requested: Modify text to address the item, either yes or no.	TMM Round 1 Response: Text has been edited in response to Comment 172.	RGU Round 2 Comment: RESOLVED.
Comment 172	RGU Round 1 Comment: Lines 1053-1055. Permit need. The proposed activity is subject to a DNR permit. Action requested: End the paragraph with a new sentence that reads: "A DNR Public Waters Work Permit will be required for the water intake structure proposed to be placed on the bed of Birch Lake reservoir."	TMM Round 1 Response: TMM uses the Table 3-17 through Table 3-19 exclusively to identify needed permits. To introduce the need for one or all permits again in the text is redundant.	RGU Round 2 Comment: RESOLVED for pur scoping decision will likely require the EIS to appropriation permit and public waters wor needed for the project.

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rpose of scoping.
urpose of scoping. The to list each individual water ork permit that will be

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comn
Comment 173	RGU Round 1 Comment: Line 1065. RGU note. Rather than speculate on conditions that may or may not be present at closure, more direct to just describe the two scenarios being proposed on the fate of the remaining equipment and infrastructure. This approach allows for a more direct assessment for future EIS scoping. Action requested: Edit sentence to read: "removed and transported to an approved landfill for disposal or abandoned in place, either of which would be subject to required site closure provisions." Note that it will more than likely be required to remove the infrastructure from the lake.	TMM Round 1 Response: Text has been edited to read: "During reclamation, saleable equipment or salvageable materials at the water intake facility would be removed and transported to an approved landfill for disposal or abandoned in place, either of which would be subject to required site closure provisions."	RGU Round 2 Comment: RESOLVED for pur clarifies our original comment to note that ' not an option for the water intake. It's rem required. DNR will ensure the Scoping EAW characterizes the situation.
Comment 174	RGU Round 1 Comment: Line 1085. RGU note. Characterizing the power supply as "sufficient" is not relevant to the project description. Simply noting power would be sourced from a regional power provider is fine. Action requested: Modify sentence to read: "a regional power provider would supply the Project with power."	TMM Round 1 Response: Text has been edited to read: "At the off-site electrical substation, the Project transmission line would connect to an existing transmission line, and a regional power provider would supply the Project with power."	RGU Round 2 Comment: RESOLVED.
Comment 175	RGU Round 1 Comment: Line 1098. Clarification. DNR notes the reclamation and closure should plan for complete removal of the power infrastructure. Action requested: Revise text accordingly.	 TMM Round 1 Response: Text edited to read: "Future use of overhead electric transmission lines would be based on future input from the utility provider and pursuant to state and federal reclamation requirements." Additionally, updated project descriptions will be furnished during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including details on reclamation and closure. 	RGU Round 2 Comment: UNRESOLVED. Po appear inconsistent. Seems lines 1248-124 1249. Action requested: Rectify inconsiste regulations require complete removal of po
Comment 176	RGU Round 1 Comment: Line 1100. Guidance. Both DNR and MPCA will need a detailed water balance to assess TMM's claim that there would be no discharge of process/contact water. The water balance will need to cover different potential operating options (full operation, partial shutdown, temporary idle, and similar) and cover the full range of reasonably possible climatic conditions (for example). Action requested: Ensure the appropriate Future Scope sections of the document identify this as an information need. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM will produce detailed water balances for various operating conditions and climatic conditions as part of Phase 2 of the surface water supplemental scope described in Section 6.3.1 and will be provided during EIS development to satisfy the EIS scope	RGU Round 2 Comment: RESOLVED for pur

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urpose of scoping. DNR t "abandonment in place" is moval from the lake will be W appropriately
Portions of the modified text 249 contradict lines 1246- tency, in particular State power infrastructure.
urpose of scoping.

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 177	RGU Round 1 Comment: Line 1105. Regulatory Guidance. Four types of water for purposes of management are defined. Consider revising the definitions to be more consistent with rule and permit definitions. For instance, process water and contact water as defined would be considered wastewater and would require an NPDES/SDS permit to discharge (which the text indicates would not be required as there would be no discharge). Similarly, non- contact water would be considered stormwater associated with industrial activity, which would require a different NPDES/SDS permit to authorize discharge. Action requested: Consider the guidance in reviewing potential definitions of water being managed with the project. Apply revised definitions in next data submittal as appropriate. Future discussion item.	TMM Round 1 Response: See Comment 71.	RGU Round 2 Comment: RESOLVED for purp remains for EIS. Requires RGU-approved det scoping and EIS.
Comment 178	RGU Round 1 Comment: Lines 1106-1127. Guidance. Both DNR and MPCA will need a better definition/understanding of the proposed categorizing process of wastewater vs contact water, as it relates to both regulatory definitions and practical considerations. This will be necessary for the state to be able to fully assess potential environmental effects as well as what water quality permits may or may not be required for the proposed project. Action requested: Modify text if possible to address the item. Future discussion item.	TMM Round 1 Response: See Comment 71.	RGU Round 2 Comment: RESOLVED for purp remains for EIS. Requires RGU-approved def scoping and EIS.
Comment 179	RGU Round 1 Comment: Lines 1106-1127. Question. Would any of the water described as "contact water" be proposed to be regulated under a general Industrial Stormwater permit? Action requested: Answer the question and modify text as appropriate.	TMM Round 1 Response: See Comment 71.	RGU Round 2 Comment: RESOLVED for purp remains for EIS. Requires RGU-approved def scoping and EIS.
Comment 180	RGU Round 1 Comment: Line 1113. Definition of contact water. It will be necessary to consider implications of definitions of the various types of water in terms of regulatory definitions. This can be a source of confusion. RGU- and regulatory-approved definitions for the EIS will need to not only make sense for describing the project but must also align with language and definitions in permits. It is possible contact water would be defined to also include water that comes in contact with development rock, or temporary waste rock, or pre-operational ore, or overflow ore. No action requested. Will require future consultation.	TMM Round 1 Response: See Comment 71.	RGU Round 2 Comment: UNRESOLVED. Age identify language to be used in scoping and B required.

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 181	RGU Round 1 Comment: Line 1126. Definition. Because instances may be present where constituent loading occurs to construction water that requires additional management, the definition should be modified to reflect this potential situation. Action requested: Modify text to read: "Construction stormwater: direct precipitation or stormwater that has contacted surfaces disturbed by construction that could have increased constituent loading." Comment also provided in glossary.	TMM Round 1 Response: The Project's construction stormwater is anticipated to have constituent loading consistent with construction stormwater regulated throughout Minnesota under the Minn. Construction Stormwater General Permit. TMM has edited the Project's definition of construction stormwater to more closely align with the regulatory definitions of "stormwater" and "construction activity" (per Minn. R. 7090.0080): "Construction stormwater: Stormwater runoff, snow melt runoff, and surface runoff and drainage associated with activities for the purpose of construction, including clearing, grading, and excavating, that result in land disturbance."	RGU Round 2 Comment: UNRESOLVED. Ag identify language to be used in scoping and required.
Comment 182	RGU Round 1 Comment: Lines 1134-1137. Information need. MPCA and DNR will need a detailed chemical balance to assess whether all process water (and contact water?) would be managed in a closed loop with no discharge as offered in the text. The chemical balance will need to cover a range of potential operating scenarios, climatic conditions, and rock reactivity. For example, it is possible that constituents could build up to the point where it might interfere in the concentration process or adversely affect equipment. Action requested: Ensure the appropriate Future Scope section(s) addresses the item. Modify text as appropriate. Future discussion item.	TMM Round 1 Response: Comment is noted. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including details on process water flow.	RGU Round 2 Comment: UNRESOLVED. Th text edits do not address the need for a det Action requested: Modify text to address th Future Scope section(s), or provide a rationa would not be informative as a study need for
Comment 183	RGU Round 1 Comment: Lines 1147-1148. Question. Would contact water need to be treated before it can be added to the process water? If so, the text should describe what type of treatment might be needed, and any bi- products (and their disposal) that might be generated during the treatment process. Action requested: Modify text to address the item.	TMM Round 1 Response: Contact water will not require treatment before it is used as process water.	RGU Round 2 Comment: UNRESOLVED. Re water will not require treatment before pot water. The basis of this conclusion must be likely demonstrated through geochemical m showing that no treatment of contact water required during the life of the project. The identify this as an information need, and if t demonstrated, then likely there will be a ne alternative assessed in the EIS. Agencies wi language to be used in scoping and EIS. Fur
Comment 184	RGU Round 1 Comment: Line 1158. Glossary. There needs to be a definition of mine supply water in glossary, which may include information from lines 1205-1207. Action requested: Create definition and add to glossary.	TMM Round 1 Response: Glossary revised in response to Comment 22.	RGU Round 2 Comment: RESOLVED.

Agencies will engage TMM to nd EIS. Further discussion

The response and Section 2 detailed chemical balance. s the issue, including the onale why a chemical balance d for the EIS.

Response states that contact obtential use as process be better understood, most al modeling for the EIS oter or process water will be ne scoping document will if this cannot be ultimately need for a water treatment will engage TMM to identify Further discussion required.

Numbe	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Commen 185	RGU Round 1 Comment: Line 1158. Clarification. The document is unclear as to the mine supply water source? In addition and as relevant, some explanation would be useful on the need to bring "mine inflow" back to surface rather than using it for "mine supply water." Action requested: Provide clarifying text and modify accordingly.	TMM Round 1 Response: Text has been added to Underground Mine Process Water Management: "Mine supply water for the underground mine would flow from the mine water tank to the portals to feed the underground mine-wide supply water distribution system. The mine water tank would be supplied from the fresh/fire water tanks, when new water can be added to the system, otherwise the mine water tank would be fed by the sediment pond. Mine supply water would and be used for dust suppression and equipment requirements like drill water." and "Underground mine water would need to be cleared of sediment as well as de-oiled before it could be re-used for underground equipment or as process water. This would occur at the sediment pond before recirculating back underground through the mine water supply system or added to the process water circuit for use in processing."	RGU Round 2 Comment: UNRESOLVED. Fol what is the source of oil being referenced?
Commer 186	RGU Round 1 Comment: Line 1159. Guidance. The naming convention for DNR Public water 69-3P in the EIS will be Birch Lake. First usage in all EIS-related documents will be as follows: Birch Lake reservoir (Birch Lake); subsequent usage as follows: Birch Lake. Action requested: Global revision requested throughout in text, tables, and figures.	TMM Round 1 Response: See Comment 394.	RGU Round 2 Comment: RESOLVED.
Commei 187	RGU Round 1 Comment: Line 1159. Future information need. More figures are needed on the overall water management program. Action requested: Coordinate with DNR on how to address this request.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including details on process water flow.	RGU Round 2 Comment: RESOLVED. Furthe
Commer 188	RGU Round 1 Comment: Lines 1179-1186. Clarification. The text lists a series of bullets for process water losses. Question: Could process water be lost via seepage through water collection ditches that are not lined with liners? Action requested: If the answer is "yes," revise and/or add to the bullet list accordingly.	TMM Round 1 Response: The potential magnitude of seepage has not yet been quantified and would be addressed as a future scope of work, as discussed in Section 6.3.2.	RGU Round 2 Comment: RESOLVED for pur scoping document will likely identify potent process water through the collection ditches

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her discussion necessary for
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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Com
Comment 189	RGU Round 1 Comment: Line 1205. Clarification. The document is unclear as to the mine supply water source? In addition and as relevant, some explanation would be useful on the need to bring "mine inflow" back to surface rather than using it for "mine supply water." Action requested: Provide clarifying text and modify accordingly.	TMM Round 1 Response t: See Comment 185.	RGU Round 2 Comment: RESOLVED.
Comment 190	RGU Round 1 Comment: Lines 1205-1207. Guidance. Mine supply water would be pumped underground from the process water pond and used for dust suppression and equipment requirements like drill water. Excess mine supply water would be recaptured through a series of sumps. This results in pumping of wastewater into the mine. This will be an issue of interest for permitting under the Class V injection well program. Action requested: Ensure the Future Scope of the appropriate section(s) addresses the item. Modify text as appropriate to address the item. Ensure Table 3-8 addresses the item.	TMM Round 1 Response: Mine supply water would primarily be sourced from the sediment pond and feed the mine water tank. The sediment pond's feed is precipitation and the underground mine water that is pumped from the mine; the water pumped from the mine is classified as process water as it is a mix of mine inflow, process water associated with the engineered tailings backfill, and mine supply water. Text updated to read: "Mine supply water for the underground mine would flow from the mine water tank to the portals to feed the underground mine-wide supply water distribution system. The mine water tank would be supplied from the fresh/fire water tanks, when new water can be added to the system, otherwise the mine water tank would be fed by the sediment pond. Mine supply water would be used for dust suppression and equipment requirements like drill water"	RGU Round 2 Comment: UNRESOLVED. Th address the Type V Injection Well issue, wh potential permitting requirement in Table 3 Specify why the proposed water sources we wastewater as defined under the Undergro program. Modify the text as appropriate to applicability of this approval.
Comment 191	RGU Round 1 Comment: Line 1212. Project description. The text states that the water from these pumps and sumps would be de-oiled and clarified. The section would benefit from a basic statement identifying the process for de-oiling, where it takes place, what equipment/process and to what degree, and what is the fate of the de-oiling byproduct? Action requested: Provide additional text to address item. If this is a complex procedure, providing high-level treatment is appropriate at this stage. A more expansive explanation can be provided in the detailed Project Description necessary for the EIS.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that will be provided in updated project descriptions including process water flow and water management.	RGU Round 2 Comment: UNRESOLVED. The provide for a basic statement identifying the Action requested: If exactly how de-oiling we been determined, then provide a description achieving this project objective. The issue is because of the potential for environmental subsequent contamination. DNR will identic Scoping EAW text based on the content of the
Comment 192	RGU Round 1 Comment: Lines 1225-1230. Question. The sediment pond accepts process wastewater, where the process wastewater pond is double-lined. Why is the sediment pond not similarly double-lined? Action requested: Address the question and modify text as appropriate.	TMM Round 1 Response: The sediment pond would handle water dewatered from the mine. While this may contain some process water it would be diluted with mine inflow and other water sources.	RGU Round 2 Comment: RESOLVED for pur Regulatory note: Requirements for wastew to be revisited during permitting or after pr routing is more defined.

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The response does not hich is identified as a 3-17. Action requested: vould not be considered ound Injection Control (UIC) to address the potential
The response does not the process for de-oiling. I will be achieved has not tion of potential options for is relevant at scoping al releases and any tify the treatment in the the response.
urpose of scoping. water pond liners may need process wastewater flow

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 193	RGU Round 1 Comment: Lines 1228-1230. Guidance. It is noted that the proposed design will be subject to agencies' review and approval. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED.
Comment 194	RGU Round 1 Comment: Line 1229. Clarification. What is the K Value spec for the low-permeability compacted liner? Action requested: Modify text to include K value specification. Text could read: "thick, low-permeability, compacted soil liner (K = XX) and would be sized"	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that will be provided in updated project descriptions including liners and cover systems.	RGU Round 2 Comment: RESOLVED for pur scoping document will likely identify the new specification for the low-permeability comp information need for the EIS assessment.
Comment 195	RGU Round 1 Comment: Line 1230. Clarification. The text should provide detail on how it would be done, frequency, and under what criteria would sediment pond be cleaned out and how would the removed sediment be managed? Action requested: Modify text to address the item.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including operating details of water management features.	RGU Round 2 Comment: RESOLVED for pur remains for EIS.
Comment 196	RGU Round 1 Comment: Line 1231. Clarification. Are the ponds dugout into natural material, or are there constructed embankments? Action requested: Provide response and amend text as appropriate.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of water management features.	RGU Round 2 Comment: RESOLVED for pur
Comment 197	RGU Round 1 Comment: Line 1231. General Pond Comment (all lined ponds). Would synthetic pond liners include cover material? MPCA pond guidance recommends HDPE liners at least 100 mil for uncovered applications. Additionally, for exposed liner a dual - white on black - liner is recommended. Action requested: Conduct global document edit to address each instance of this item.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of liners and cover systems.	RGU Round 2 Comment: RESOLVED for pur Regulatory note: Comment remains for plan of pond liner design. Absent any updated d eventually described in the Scoping EAW ma requirements based on waste type(s) and lo

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urpose of scoping. The need for the K Value npacted liner as an
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urpose of scoping. lan and specification review detail, the liner systems may or may not meet MPCA local conditions.

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Com
Comment 198	RGU Round 1 Comment: Line 1236. Design note. A rationale/modeling will need to be provided for the volume of the process pond (18.5 MG). No action requested. Future discussion item and information need.	TMM Round 1 Response: Comment is noted. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of water management features.	RGU Round 2 Comment: RESOLVED.
Comment 199	RGU Round 1 Comment: Lines 1236-1241. Clarification. Regarding characterization of PMP, should be more specific than "probable maximum precipitation" when describing how the process water pond would be sized. Action requested: Modify text to address item.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of water management features.	RGU Round 2 Comment: RESOLVED for pur Scoping EAW will likely provide text that is simple reference to the PMP in sizing the p will work with TMM in developing this more
Comment 200	RGU Round 1 Comment: Lines 1236-1241. Design recommendation. Should consider greater than 100 yr-24 hr storm event for sizing pond. Should have the ability to pump water out of the pond to another area in the event the maximum free board is reached. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of water management features.	RGU Round 2 Comment: RESOLVED for pur scoping document will likely identify the ne 100-yr, 24-hr event for sizing the pond. Un otherwise, having the capability to pump w event of a PMP will need to be assessed. D develop the appropriate language.
Comment 201	RGU Round 1 Comment: Line 1239. Clarification. The process water pond would be designed with the appropriate freeboard to contain the probable maximum precipitation from direct precipitation for the process water pond "footprint." What is/would be the recurrence interval/event size for sizing? Action requested: Provide the answer and modify text to address the item.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of water management features.	RGU Round 2 Comment: RESOLVED for pur remains for EIS.
Comment 202	RGU Round 1 Comment: Line 1240. Need for footnote. The parameters used in calculating the PMP should be listed. Action requested: Add footnote to address the item.	TMM Round 1 Response: The storm event considered was the 72-hour PMP event. Text was edited to read: "therefore the process water pond would be designed with appropriate freeboard to contain the 72-hour probable maximum precipitation from direct precipitation for the process water pond footprint."	RGU Round 2 Comment: RESOLVED.

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urpose of scoping. The s more specific than just a process water pond. DNR ore precise language.
urpose of scoping. The need to consider greater than nless can be demonstrated water to another area in the DNR will work with TMM to
urpose of scoping. Comment

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comn
Comment 203	RGU Round 1 Comment: Lines 1241-1245. Guidance. It is noted that the proposed design will be subject to agencies' review and approval. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED.
Comment 204	RGU Round 1 Comment: Line 1244. Clarification. The text reads: "or engineer approved alternate geomembrane." MPCA notes that generally 40-mil HDPE is the minimum synthetic liner. Action requested: Consider this point and modify text as appropriate.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that will be provided in updated project descriptions including liners and cover systems.	RGU Round 2 Comment: RESOLVED for pur Regulatory note: Comment remains for pla of pond liner design. Absent any updated d eventually described in the SEAW may or m requirements based on waste type(s) and lo
Comment 205	RGU Round 1 Comment: Line 1250. Question. Is the tailings dewatering plant the same as the "Filter Plant" (Fig. 3-13)? Action requested: Respond to the query.	 TMM Round 1 Response: See Lines 895-899. "The tailings dewatering plant would consist of Tailings thickener; Filter plant – which would produce filter cake; Filter cake storage and loadout building; and Backfill plant – which would produce engineered tailings backfill." Definition of tailings thickener has been edited in the glossary 	RGU Round 2 Comment: RESOLVED for pur
		to read: "tailings thickener: The equipment that would be used to initially dewater tailings before being fed to the filter plant to produce a tailings filter cake."	

burpose of scoping. blan and specification review d detail, the liner systems may not meet MPCA d local conditions.

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comn
Comment 206	RGU Round 1 Comment: Line 1262. DNR note. The potential for the draining of entrained water from the tails would be classified as draindown. Where would that water report to? Action requested: Modify text to address item.	TMM Round 1 Response: Draining of entrained water from the tailings would mix with any infiltration and the combined stream would be referred to as draindown. The draindown would be collected by the above liner drain before reporting to the contact water ditch. See Lines 1361-1370. "The intercepted precipitation that would infiltrate through the tailings – referred to as draindown – would be intercepted by the liner and collected by a network of gravel finger drains constructed above the liner extending across the dry stack facility footprint in the same location as the under-liner drains (i.e., natural drainage courses). A gravel blanket drain would also be constructed around the full perimeter of the dry stack facility at the toe, having a width of 160 ft (50 m). The over-liner drains - both finger drains and blanket toe drain - would discharge to the perimeter contact water ditch. The potential magnitude of draindown has not yet been quantified and would be addressed as a future scope of work, as discussed in Section 6.3.2. "	RGU Round 2 Comment: RESOLVED.
Comment 207	RGU Round 1 Comment: Line 1263. Information need. The need for additional study is cited. All such future study needs should be captured in the Future Scope section regarding potential for draining of entrained process water. This should include the proposed mixing of process water and precipitation at the DSF. Action requested: Ensure that Future Scope section(s) identify the item as an information need, including as part of the project's water and chemical balances.	TMM Round 1 Response: This is information need is outlined in the Section 6.3.2, specifically lines 4410-4415: "Potential pathways for how process water and/or contact water could be released to groundwater will be considered and then quantified consistent with surface water analyses. Anticipated pathways that could be considered are leakage from process water and contact water ponds, leakage from the dry stack facility, flow from flooded mine workings in closure, unique project-related conditions (such as, system failures, up-set conditions, storage overtopping, etc.) and dust deposition."	RGU Round 2 Comment: RESOLVED for pur scoping document will likely include a list of in modeling and assessment of surface and DNR believes most of these are identified th

ourpose of scoping. The t of parameters to be included nd groundwater impacts. d throughout Section 6.0.

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 208	RGU Round 1 Comment: Section starting at Line 1267. Section starting at Line 1267. Clarification. The text provides discussion of contact vs. non-contact areas, as well as a non-contact water diversion area. The layout of these areas all influence changes in surface hydrology and surface permeability. Additional detail will be necessary to inform the scoping process in offering the potential significance of impacts for the EIS. Providing supporting material, such as a map/figure identifying these areas, or a table giving area measurements, could be warranted. Action requested: Consider how to beef up the text, plus what additional supporting materials would be useful, to assist in better understanding the project and its potential impacts.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including details on water management and design or construction details of water management features.	RGU Round 2 Comment: RESOLVED for pur remains for EIS. RGU notes that if the Propo table providing area measurements, or map versus non-contact areas of the site, both of information need for the EIS.
Comment 209	RGU Round 1 Comment: Lines 1280-1281, Lines 1236- 1241, Lines 1403-1404, Lines 1405-1407, Lines 1468-1471, Lines 1471-1473Lines 1656-1659Guidance. In the project description, it is noted that contact water ponds (plant site contact pond and tailing site management contact pond [lines 1280-1281, 1403-1404) and diversion dikes (tailing management site [lines 1468-1471]) are to be designed for the historical 100-year 24-hour storm event. Based on the project description, the noncontact water ditches in the tailing management are to be sized for the historical 10- year 24 hour storm event, while the process waste pond is to be sized to contain 'probable maximum precipitation' (lines 1471-1473, 1236-1241). The dry stack contact water pond is to be sized for the 100-year historical snow pack [lines 1405-1407]. In the analysis, the sensitivity of these ponds and dikes to overflow under future climatic normals, e.g., frequency and intensity of forecasted future extreme precipitation events, should be evaluated. Action requested: Ensure Future Scope of appropriate section(s) identify this item as an information need. See comments at Lines 4202-4204, 4207-4212.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of water management features.	RGU Round 2 Comment: RESOLVED for pur notes the sizing of the contact water ponds in more detail prior to deciding on a final siz scoping document will identify the need for provided in the EIS to justify the sizing of the

ourpose of scoping. Comment oposer is unable to provide a nap identifying the contact h of these remain as an

burpose of scoping. DNR ads will need to be discussed size for the ponds. The for a hydrologic analysis to be the ponds.

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 210	RGU Round 1 Comment: Lines 1280-1281. Design recommendation. Consider sizing plant site contact water ponds to handle more than a 100-year, 24-hour storm event (to provide greater certainty). Part of the thinking is to address changing climate and winter melt, especially to avoid circumstances that could result in adverse impacts to adjacent public waters. Also, the proposed sizing criteria may not be adequate to accomplish a "no discharge" project goal. Additional rationale and long-term water balance will be required. Action requested: Ensure Future Scope of appropriate section(s) address the item. Modify text as appropriate. Future discussion item.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that will be provided in updated project descriptions including design or construction details of water management features, including ponds, dikes, and ditches.	RGU Round 2 Comment: RESOLVED for pur notes the sizing of the contact water ponds in more detail prior to deciding on a final siz scoping document will identify the need for provided in the EIS to justify the sizing of th
Comment 211	RGU Round 1 Comment: Lines 1281-1285. Guidance. It is noted that the proposed design will be subject to agencies' review and approval. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED.
Comment 212	RGU Round 1 Comment: Line 1284. Design note. The text refers to a secondary soil liner with conductivity 1x10-6 cm/s. Wastewater soil liners typically require conductivity to be an order of magnitude lower, or at 1x10-7 cm/s. Action requested: Consider the item and modify text as appropriate.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that will be provided in updated project descriptions including design or construction details of liners and cover systems.	RGU Round 2 Comment: RESOLVED for pur Regulatory note: Comment remains for pla of pond liner design. Absent any updated d eventually described in the Scoping EAW mar requirements based on waste type(s) and lo
Comment 213	RGU Round 1 Comment: Line 1288. Clarification. Please confirm that the contact water area does not include the concentrator or ore stock pile area? Action requested: Provide the confirmation and modify text to address the item. This needs to be clear as noted in comment for Line 1267.	TMM Round 1 Response: Text has been edited in Plant Site Non-contact Water Management to read: "The non-contact area at the plant site would include, the security gatehouse, reclamation material stockpile 1 and 2, the plant site electrical substation, the ball storage bunker, the concentrator, the concentrator services building, the reagent storage building, the coarse ore stockpile, and the areas surrounding and connecting these facilities that are not directly involved in transport of ore or tailings by truck." The concentrator and the coarse ore stockpile are both covered facilities which would prevent direct precipitation or stormwater potentially coming in contact with ore or tailings. Additionally, see Comment 71 as TMM is continuing to evaluate regulatory classification of water (including industrial stormwater), which could have an impact on the description of contact and non-contact areas around the plant site.	RGU Round 2 Comment: UNRESOLVED. Th around the generation of contact versus no example, it appears snow from plowed stor considered contact water, while snow plow involved in transport of ore or tailings by tru note it appears that the transport areas who concentrate are not considered contact are possible thus making precipitation fall there requested: Provide a response and modify notes this also points to the need for a site onsite.

burpose of scoping. DNR ds will need to be discussed size for the ponds. The for a hydrologic analysis to be the ponds.

burpose of scoping. blan and specification review d detail, the liner systems may or may not meet MPCA d local conditions.

There are still some questions non-contact waters. For torage areas would be owed from roads not directly truck would not be? Also of where the trucks are hauling areas; wouldn't spillage be ere contact water? Action ify text as appropriate. RGU te map depicting these waters

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 214	RGU Round 1 Comment: Lines 1289-1291. Design note. Water must be able to be pumped down within a reasonable timeframe to ensure sufficient space for extreme/multiple storm events. Action requested: Consider the design recommendation and modify text as appropriate. Future discussion item.	TMM Round 1 Response: Comment is noted. The storage capacity is based on a preliminary water balance and will be updated based on water balance modeling outlined in Section 6.3.1. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including operating details of water management features.	RGU Round 2 Comment: RESOLVED for pur well-defined water balance and modeling w sizing.
Comment 215	RGU Round 1 Comment: Lines 1292-1293. Design note. Why does the design opt for LLDPE rather than HDPE for this structure? Action requested: Answer the question and modify text as appropriate.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that will be provided in updated project descriptions including liners and cover systems.	RGU Round 2 Comment: RESOLVED for the Assumptions around the performance of pr reflect the type of material proposed for us
Comment 216	RGU Round 1 Comment: Line 1293. Line 1355. Figure 3- 14. Clarification. Liner is 80 ml in text (line 1293), 60 ml in text (line 1355) and in figure. Action requested: Rectify the differences in the text and figure.	TMM Round 1 Response: 80 mil is the liner proposed for the temporary rock storage facility on line 1293. 60 mil is the liner proposed for the dry stack facility on line 1355 which is consistent with Figures 3-19 and 3-20. Note Figure 3-14 does not contain liner information.	RGU Round 2 Comment: RESOLVED for pur
Comment 217	RGU Round 1 Comment: Lines 1293-1295. Design note. Great care will need to be taken when compacting material over a synthetic liner to ensure its integrity. Is any additional protection anticipated, such as geotextile? Action requested: Answer the question and modify text as appropriate.	TMM Round 1 Response: Text has been edited to read: "The temporary rock storage facility would be lined with an 80 mil (2.0 mm) linear low-density polyethylene (LLDPE) or engineer-approved alternate geomembrane liner. The LLDPE liner would be installed over 12 inches (300 mm) of compacted low permeability soil. The liner would be protected by 12 inches (300 mm) of sand which would be pushed into place by dozers and compacted prior to any truck traffic being allowed over the liner. "	RGU Round 2 Comment: RESOLVED for pur expects to engage TMM over the EIS and an on the appropriate liner thickness for these

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urpose of scoping. Note: A will be essential for pond
ne purpose of scoping. Note: proposed cover systems will use.
urpose of scoping.
urpose of scoping. The State any subsequent permitting se facilities.

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Com
Comment 218	RGU Round 1 Comment: Lines 1295-1297. Design recommendation. The proposed 10-year storm event capacity may not be sufficient. Another consideration would be where would the water go if a larger event? In addition, the text does not identify the duration (intensity) of the event; shorter, higher intensity events are generally more important for collection systems. Also, the proposed sizing criteria may not be adequate to accomplish the "no discharge" project goal. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. The storage capacity is based on a preliminary water balance and will be updated based on water balance modeling outlined in Section 6.3.1. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of water management features.	RGU Round 2 Comment: RESOLVED for pur notes the appropriate storm event for pond discussed in more detail prior to deciding o The scoping document will identify the nee to be provided in the EIS to justify the sizing
Comment 219	RGU Round 1 Comment: Line 1302. Clarification. The text identifies that plant site roads would be divided into two categories based on water managementinto contact (water) and non-contact (water) roads. Describe in more detail how this would be managed. For example, Figure 3- 10 indicates a tire wash would be located at the Plant Site; is this the only tire wash? Another detail may be describing what project features are serviced by one or both categories. Action requested: Provide greater explanation on contact and non-contact roads.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of water management features and details on water definitions.	RGU Round 2 Comment: RESOLVED for pur scoping document will likely identify the ne management for contact and non-contact r TMM to develop the appropriate language.
Comment 220	RGU Round 1 Comment: Line 1308. Clarification. The text identifies that there would be three snow storage areas at the plant site. Describe in more detail how plant site snow- related runoff, both within and outside the designated snow storage areas, including where it would report to. Action requested: Provide greater explanation on snow- related runoff management.	TMM Round 1 Response: Text has been edited to read: "Snowmelt would also be managed as contact water. For snow that is not plowed snow-related runoff would end up in the same location as if it were rain water. For snow plowed in active areas there would be three designated snow storage areas. Grading of the plant site would ensure snow-related runoff from snow storage areas would flow into one of the plant site contact water ponds."	RGU Round 2 Comment: RESOLVED.
Comment 221	RGU Round 1 Comment: Lines 1308-1311. Clarification. Add to the text how would snowmelt from the snow storage areas be collected? Action requested: Provide this detail to the discussion.	TMM Round 1 Response: See Comment 220.	RGU Round 2 Comment: RESOLVED for pur scoping document will likely identify the ne on how the plant site would be designed to plant site water ponds to support the EIS an TMM to develop the appropriate language.
Comment 222	RGU Round 1 Comment: Lines 1309-1311. Clarification. Add to the text an explanation on why snow storage areas were designed to handle a snow water equivalent of 7.3 to 11.9 inches. Action requested: Supplement text with this detail.	TMM Round 1 Response: Sizing of water management features and request for additional detail and analysis is covered in Comment 557.	RGU Round 2 Comment: RESOLVED for pur necessary for the scoping document to ider climate data sets and identify appropriate of that infrastructure should be designed to h TMM to develop the appropriate language.

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urpose of scoping. DNR nd sizing will need to be on a final size for the ponds. ed for a hydrologic analysis ng of the ponds.
urpose of scoping. The eed to clarify water roads. DNR will work with e.
urpose of scoping. The eed to provide more detail o convey snow runoff to the analysis. DNR will work with e.
urpose of scoping. It will be entify the appropriate

e design storm/runoff sizes b handle. DNR will work with ge.

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 223	RGU Round 1 Comment: Line 1310. Background information request. How many inches of snowfall per year have been accounted for in the three storage areas? Confirm storage is adequate within the projected snow water equivalent. Action requested: Provide a rationale for storage capacity against predicted annual snowfall.	TMM Round 1 Response: Sizing of water management features and request for additional detail and analysis is covered in Comment 557.	RGU Round 2 Comment: UNRESOLVED. Ag identify the appropriate precipitation amou needs and potential project impacts. The so include guidance on this and other weather parameters to support the EIS analysis. Fur
Comment 224	RGU Round 1 Comment: Line 1314. Clarification. According to the text describing the Tailings Management Site at Lines 826-828, this facility would stock suitable growth mediums stripped in preparation of the DSF footprint. Question: Would runoff from any of these materials be classified as contact water? Action requested: Edit text to address the answer to the question.	TMM Round 1 Response: See Tailings Management Site Non- contact Water Management lines 1509-1517 for a discussion on management of water from the tailings management site reclamation material stockpile.	RGU Round 2 Comment: RESOLVED.
Comment 225	RGU Round 1 Comment: Lines 1314-1316. Future activity. More information on items 2 and 3 is needed before designating these as noncontact water. Runoff onto the liner may have contacted tailings and the areas of partial cover would need to be confirmed as noncontact water. Note that erosion of dry stack TSF is an ongoing concern within the industry. Action requested: Modify text if can address the item. Future discussion item.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of water management features and details on water definitions.	RGU Round 2 Comment: RESOLVED for pur
Comment 226	RGU Round 1 Comment: Lines 1318-1320. Project description. The text indicates contact water would be used for dust control. Question: Would contact water need to be treated before it can be used for dust control at the tailings management facility? If so, elaborate on what type of treatment might be needed, and any by-products that might be generated during the treatment process. Action requested: Modify text to address the issue.	TMM Round 1 Response: At this time TMM is not proposing water treatment for dust control. Future analysis will inform the potential need for treatment.	RGU Round 2 Comment: RESOLVED for pur scoping decision will likely require more info geochemical modeling that will be needed t quality to determine whether treatment wo use for dust control to address potential im quality is determined to be possible, then th consider treatment or other water sources i would be inappropriate for dust control. DI language needed to address this issue in the

Agencies will engage TMM to ounts for assessing storage e scoping decision will likely her/climate assumptions and Further discussion required.

ourpose of scoping.

burpose of scoping. The information on the ed to predict contact water would be required prior to impacts. If adverse water in there may be a need to es if untreated contact water DNR will engage TMM on the the scoping document.

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comn
Comment 227	RGU Round 1 Comment: Line 1332. Clarification. Where is this contact water ditch? Where is the gravel blanket drain? How is contact water from the surrounding road diverted? Figure 3-13 lacks water management details. Action requested: Assessment of potential impacts would be aided by additional detailed maps of the three stages of tailings pile construction, where contact and non-contact water areas are clearly defined, ditching and berming is identified (as it may change with each stage?), and surface water flow patterns are clearer. Modify text as appropriate and create supporting figures.	 TMM Round 1 Response: Figure 3-13 has been revised to show the contact water ditch. Additionally Figure 3-21 has been included to show phased dry stack facility construction. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of water management features. 	RGU Round 2 Comment: RESOLVED for pur
Comment 228	RGU Round 1 Comment: Lines 1344-1346. Clarification. The sentence includes two separate statements separated by a comma. Question: Are those two separate reasons for underdrains, which would have an "and" after the comma? Or, does limiting phreatic head prevent the uplift of the liner prior to tailings placement? Action requested: Provide clarification and edit text if warranted.	TMM Round 1 Response: Text has been edited to read: "The purpose of the under-liner drains would be to limit the phreatic head in the foundation soils under the geomembrane liner to prevent uplift of the liner prior to tailings placement."	RGU Round 2 Comment: RESOLVED.
Comment 229	RGU Round 1 Comment: Line 1350. Information requirement. Potential magnitude of seepage needs to be addressed to inform environmental review. Action requested: Ensure Future Scope addresses the item in the appropriate location (s) in the document.	TMM Round 1 Response: Section 6.3.2 identifies potential leakage from the dry stack facility as part of the planned future scope.	RGU Round 2 Comment: RESOLVED for pur remains for EIS.
Comment 230	RGU Round 1 Comment: Lines 1351-1354. Information need. The agencies agree that additional work is needed to address the potential magnitude and quality of seepage, as well as how it may affect the water and chemical balances. This all feeds into verification of "no discharge" goal for the project. Action requested: Ensure that Section 6.3 addresses the item. Future discussion item.	TMM Round 1 Response: Section 6.3.1 identifies detailed water balance modeling as part of the planned future scope.	RGU Round 2 Comment: RESOLVED for pur remains for EIS.
Comment 231	RGU Round 1 Comment: Lines 1355-1360. Guidance. It is noted that the proposed design will be subject to agencies' review and approval. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED.
Comment 232	RGU Round 1 Comment: Line 1358. Clarification. The text as offered is unclear on how the compacted tailings would be applied. Rephrase to ensure clarity that compacted tailings protecting the liner would be on top not below as foundation. Action requested: Revise text to clarify.	TMM Round 1 Response: Text has been edited to read: "The liner would be protected by a minimum 1 ft (0.3 m) thick layer of compacted tailings on top of the liner which would be, pushed into place by dozers and compacted prior to any haul truck traffic being allowed over the liner."	RGU Round 2 Comment: RESOLVED.

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 233	RGU Round 1 Comment: Line 1365. Clarification. DNR notes the location(s) of the gravel blanket drain is not clear on fig. 3-13. Action requested: Provide the feature on future versions of this and/or other figures as appropriate.	 TMM Round 1 Response: Text is accurate in describing the gravel blanket drain. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details on the dry stack facility. 	RGU Round 2 Comment: RESOLVED for pur
Comment 234	RGU Round 1 Comment: Lines 1362-1368. Clarification. It appears that finger drains, blanket drain, and water ditch are described out of sequence of construction. Action requested: If this is correct, edit text to appropriately sequence these parts of the project.	 TMM Round 1 Response: The purpose of this paragraph is to describe what would happen to draindown within the dry stack facility. The sequence described in the text is: 1. draindown would be intercepted by the liner, 2. draindown would collect in the gravel finger drains or gravel blanket drain, 3. draindown in finger drains and blanket toe drain would discharge to the perimeter contact water ditch. 	RGU Round 2 Comment: RESOLVED.
Comment 235	RGU Round 1 Comment: Lines 1368-1369. Concurrence. DNR and MPCA concur the magnitude of drain down quantities is needed to assess potential impacts to water quality. Action requested: Ensure Section 6.3 identifies this as an information need. Future discussion item.	TMM Round 1 Response: Potential pathways for how process water and/or contact water could be released to groundwater will be considered and then quantified is part of Section 6.3.2 planned future scope.	RGU Round 2 Comment: RESOLVED for pur scoping document will likely state the need potential pathways for how process water a be released to groundwater.
Comment 236	RGU Round 1 Comment: Lines 1378-1384. Clarification. The text identifies contact water ditches are a component of the DSF. Question: What is the largest size storm event that the contact water ditch is designed to convey? Action requested: Amend text to include the storm event size.	TMM Round 1 Response: Text has been edited to read: "The contact water ditch would route the water to the closest contact water pond. For significant portions of the perimeter length, the contact water ditch would be excavated into bedrock. The contact water ditches would be sized for the peak flow from a 100-year, 24-hour rainfall event."	RGU Round 2 Comment: RESOLVED.
Comment 237	RGU Round 1 Comment: Lines 1378-1384. Design recommendation. Consideration should be given to designing the contact water ditch with a capacity larger than a 100-yr, 24 hr storm. More detail will be necessary on the proposed design. Action requested: Modify text as appropriate to address the item. Future discussion item.	TMM Round 1 Response: Comment is noted. The capacity is based on a preliminary water balance and will be updated based on water balance modeling outlined in Section 6.3.1. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of water management features.	RGU Round 2 Comment: RESOLVED for pur necessary for the scoping document to iden information for the water balance to inform contact water ditch. DNR will work with TN appropriate language.

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urpose of scoping.
urpose of scoping. The d to identify and assess and/or contact water could
urpose of scoping. It will be entify the appropriate m the design capacity for the MM to develop the

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 238	RGU Round 1 Comment: Lines 1380-1382. Clarification. Why was a low permeability soil and not some sort of liner chosen to line the contact water ditch? Is some seepage expected through the contact water ditch if a low permeability soil is used? The proposed compaction for the slopes and base are of interest. Action requested: Answer the questions and modify text as appropriate.	TMM Round 1 Response: The preliminary design of the contact water ditches lines the ditch with low permeability soil instead of a geomembrane liner to allow the ditches to collect seepage from adjacent soil and upper bedrock into which the ditches would be excavated, thus creating a hydraulic gradient towards the ditch. The contact water ditch is not expected to have seepage from it and would work in conjunction with the groundwater cutoff wall to protect groundwater. Further analysis of the contact water ditch and groundwater cutoff wall performance will occur during EIS development.	RGU Round 2 Comment: RESOLVED for pur necessary for the scoping document to iden seepage-related losses from the ditch liner a assessed to inform the water balance. Furth water ditch and cutoff wall performance an to demonstrate how much seepage is expect fate of any water that seeps out of the ditch to develop the appropriate language.
Comment 239	RGU Round 1 Comment: Lines 1385-1393. Clarification. The text would benefit from more detail being provided on the design of groundwater cutoff wall/trench. Action requested: Modify text to address the item.	TMM Round 1 Response: At the end of the paragraph, text was added to reference Figure 3-20 which illustrates a typical groundwater cutoff wall (which is inclusive of the seepage cutoff trench and a grout curtain installed as necessary depending on bedrock condition): "Figure 3-20 shows a typical perimeter contact water ditch and includes more detail on the contact water ditch, groundwater cutoff wall, and the perimeter gravel road." Additionally, see Comment 238	RGU Round 2 Comment: RESOLVED for pur remains for EIS.
Comment 240	RGU Round 1 Comment: Line 1394. Clarification. Would water from the haul road, which would likely have tailings spills, be able to run off outside of the tailings facility because the wall is under it? This could adversely affect the water quality of surface run-off. Action requested: Address the item and modify text as determined appropriate. Ensure Future Scope of appropriate sections address the issue.	TMM Round 1 Response: Text has been edited to read: "The groundwater cutoff wall would be on the outer edge of the contact water ditches beneath the perimeter haul road to encompass the dry stack facility and contact water ditch. The perimeter haul road would be graded to drain to the contact water ditch." Additionally, please refer to Figure 3-20 for a cross-section that depicts this along with proposed grading arrows.	RGU Round 2 Comment: UNRESOLVED. Claroad with 3% slope that will require assessing precipitation to infiltrate into the road, and water area, after contact with spills/dust on outside shoulder. There should be a consid off (and road slope) in winter due to plowing requested: Ensure the Future Scope in Sect to assess this issue.
Comment 241	RGU Round 1 Comment: Line 1396. Clarification. What is "restrict" in terms of flow of contact water? Action requested: Address the item and modify text as determined appropriate.	TMM Round 1 Response: As outlined in Section 6.3.2 planned future scope will include modeling to quantify Project influences on groundwater systems. This modeling will quantify any flow of contact water out of the contact water ditch and dry stack facility footprint. Estimates of this flow will be provided during EIS development.	RGU Round 2 Comment: RESOLVED for pur remains for EIS. RGU notes the direction an should be modeled as well as the quality (es are analyzed for leachate content).
Comment 242	RGU Round 1 Comment: Line 1399. Design consideration. Maintaining positive pressure to the exterior of the grout curtain (part of the seepage cutoff trench), so that water pressure confines contact and drawdown water in the TSF, should be considered. Action requested: Address as appropriate for current document. Future discussion item.	TMM Round 1 Response: See Comment 238	RGU Round 2 Comment: RESOLVED for pur

burpose of scoping. It will be dentify the potential for er and cutoff trench to be urther analysis of the contact and modeling may be needed pected from the ditch and the tch. DNR will work with TMM

ourpose of scoping. Comment

Clarification. It is a gravel ssment of potential for nd area outside of the contact on the road surface and sideration of changes to runving and spring thaw. Action ection 6.3 includes a provision

ourpose of scoping. Comment and quantity of groundwater (especially once the tailings

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 243	RGU Round 1 Comment: Lines 1400-1409. Future information. Modeling should be provided to support the volumes of collection ponds. Action requested: Ensure the Future Scope of the appropriate section(s) addresses the item.	TMM Round 1 Response: As outlined in Section 6.3.1 planned future scope will include water balance modeling to simulate process water flow, including water gains and losses and consumptive use, contact water management, and rerouting of non-contact water flows. This will inform future design of the ponds. Updated project descriptions will be furnished during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLVED for pur remains for EIS.
Comment 244	RGU Round 1 Comment: Line 1402. Information need. As noted earlier, the temporary construction of contact ponds during the stages of the tailings facility is an area where more information is needed. Action requested: Provide additional detail in next data submittal.	TMM Round 1 Response: Text has been edited to read: "Five tailings management site contact water ponds would be constructed, as shown on Figure 3 13, in addition to two interim contact water ponds that would be installed to manage water during stage 1 and stage 2 of the dry stack facility before the facility is at the full footprint. The interim contact water ponds would be designed and function the same as the contact water ponds and are necessary to accomplish the phased staging of the dry stack facility. The interim contact water ponds would be located in the allowance for water management features as shown in Figure 3-21. The ponds are temporary as tailings would eventually need to be stacked in their locations."	RGU Round 2 Comment: RESOLVED for pur
Comment 245	RGU Round 1 Comment: Lines 1403-1405. Design recommendation. Consider sizing tailings management site contact water ponds to handle more than a 100-year, 24- hour storm event (may not be sufficient). Also, the proposed design criteria may not be adequate to accomplish the project's "no discharge" goal. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. The storage capacity is based on a preliminary water balance and will be updated based on water balance modeling outlined in Section 6.3.1. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of water management features.	RGU Round 2 Comment: RESOLVED for pur necessary to discuss the sizing of the contac detail prior to deciding on the final size of th hydrologic analyses for the EIS. DNR will en justifying the sizing of the ponds for the EIS. to develop the appropriate language for the

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 246	RGU Round 1 Comment: Lines 1405-1407. Background information request. What snow melt rate was used when determining snowpack size the contact water ponds should be able to handle? Was a rapid melt scenario considered? How does a 100-year snowpack compare to a 100-year, 24- hour storm event and why was it chosen? Action requested: Provide background information.	TMM Round 1 Response: The storage capacity is based on a preliminary water balance and will be updated based on water balance modeling outlined in Section 6.3.1. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of water management features.	RGU Round 2 Comment: RESOLVED for pur necessary to discuss the sizing of the contac detail prior to deciding on the final size of th hydrologic analyses for the EIS. DNR will en justifying the sizing of the ponds for the EIS. to develop the appropriate language for the
Comment 247	RGU Round 1 Comment: Line 1407. Background information request. What is the water equivalent in the 100-year snowpack? Action requested: Provide background information.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of water management features.	RGU Round 2 Comment: RESOLVED for pur will need to be quantified for the EIS analys
Comment 248	RGU Round 1 Comment: Lines 1413-1419. Clarification. Cite existing figures as they align with the stages. Action requested: Amend text with figure citations.	TMM Round 1 Response: See Comment 244.	RGU Round 2 Comment: RESOLVED for pur notes Figure 3-21 depicts general shape and ponds." There may be other aspects of the that can be revised as needed during the EIS
Comment 249	RGU Round 1 Comment: Lines 1413-1419. Recommendation. Consistent with text there would be benefit with development of new figures with the various stages (i.e., stages for figure 3-13 or 3-14). This would include location of interim ponds, for example. Action requested: Comment submitted in figures.	TMM Round 1 Response: See Comment 756.	RGU Round 2 Comment: UNRESOLVED. The 756 does not appear relevant to this common relationship to providing new figures for var
Comment 250	RGU Round 1 Comment: Line 1423. Clarification request. Is two feet of cover soil above the geomembrane enough to protect from long term degradation? Action requested: Provide text identifying the purpose of the two feet of cover soil.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of liners and cover systems.	RGU Round 2 Comment: RESOLVED.

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comn
Comment 251	RGU Round 1 Comment: Lines 1423-1424. Clarification. Understanding the project would benefit from a more- detailed description of "hydraulic barrier." Action requested: Modify text to address the item.	TMM Round 1 Response: Text has edited to read: "The cover would consist of at least 2 ft (.6 m) of cover soil underlain by a hydraulic barrier. The type of hydraulic barrier would be selected based on future design evaluations that would assess compatibility with infiltration design criteria and availability of cover soil materials. Infiltration criteria would be determined based on future tailings geochemistry test work results and permitting requirements."	RGU Round 2 Comment: RESOLVED for pur remains for EIS.
Comment 252	RGU Round 1 Comment: Line 1430. Clarification. The text provides discussion of contact vs. non-contact areas, as well as a non-contact water diversion area. The layout of these areas all influence changes in surface hydrology and surface permeability. Additional detail will be necessary to inform the scoping process in offering the potential significance of impacts for the EIS. Providing supporting material, such as a map/figure identifying these areas, or a table giving area measurements, could be warranted. Action requested: Consider how to beef up the text, plus what additional supporting materials would be useful, to assist in better understanding the project and its potential impacts.	 TMM Round 1 Response: The sizing of ditches, ponds and diversion areas will continue to evolve based upon further engineering, impact assessment, public input, and agency engagement on a number of water-related topics. It is premature to offer specificity described. Updated project descriptions will be furnished during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including details on water management and design or construction details of water management features. 	RGU Round 2 Comment: RESOLVED for pur remains for EIS. RGU notes that if the Prop table providing area measurements, or map versus non-contact areas of the site, both o information need for the EIS.
Comment 253	RGU Round 1 Comment: Line 1432. Permit need. The diversions dikes and ponds may need dam safety permits. No action requested.	TMM Round 1 Response: See Comment 727.	RGU Round 2 Comment: RESOLVED for pur
Comment 809	RGU Round 1 Comment: Lines 1442-1476. Design Note. In general, it would be important to ensure that this diverted water does not increase runoff velocities and/or erosion rates. Line 1470 refers to the ditches being designed for the peak discharge from a 10-yr, 24-hr storm. As noted in other comments, shorter duration, higher-intensity storms will be more appropriate for ditch and collection system design. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and request.	RGU Round 2 Comment: RESOLVED.
Comment 254	RGU Round 1 Comment: Line 1452, Line 1462. Clarification. In concert with text at Lines 1452 and 1462, the non-contact ditches are not clear on Figure 3-13 (e.g., thickness correct?). Recommend add legend or label as needed. Action requested: Comment provided in the figures section.	TMM Round 1 Response: See Comment 764.	RGU Round 2 Comment: RESOLVED.

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Commer
Comment 255	RGU Round 1 Comment: Line 1453. Future analytical need. Modeling/analysis needed for diversion dikes flow/control. Action requested: Ensure appropriate future scope section identifies this analytical need.	TMM Round 1 Response: As outlined in Section 6.3.1 planned future scope will include modeling to quantify Project influences on surface water systems. This modeling will quantify Project impacts to surface water flows as compared to baseline conditions. This includes runoff from precipitation and melt, and streamflow routing.	RGU Round 2 Comment: RESOLVED for purpo anticipates further development of informatio to diversion dikes flow, control, and other fact
Comment 256	RGU Round 1 Comment: Line 1458. Guidance. In typical usage a dike is a means to prevent flooding of an area. Similarly, in typical usage if water is being held back or stored, the structure is a "dam. Action requested: If the structure is a dike, then modify language to read: "These dikes would <u>not</u> result in ponding of non-contact water from adjacent surface flows." If this is not an accurate statement, then modify language in entire paragraph replacing the term "dike(s)" with "dam(s)" where the structures do result in ponding or similar action.	TMM Round 1 Response: On an on-going basis the dike prevents flooding against the dry stack facility. Periodically, depending on the precipitation event, water may pool temporarily upgradient of the dike and be diverted through non-contact water ditches.	RGU Round 2 Comment: RESOLVED for purpo
Comment 257	RGU Round 1 Comment: Lines 1464-1467. Clarification request. Cite appropriate figure or develop figure with greater detail to illustrate water management. For example, does this refer to the non-contact "pond" adjacent to contact water pond 5 on figure 3-13? Action requested: Add citation and possibly provide visual that better illustrates water management.	TMM Round 1 Response: See Comment 227.	RGU Round 2 Comment: RESOLVED.
Comment 258	RGU Round 1 Comment: Lines 1468-1473. Design recommendation. Consider sizing diversion dikes to handle more than a 100-year, 24-hour storm event (may not be sufficient). No action requested. Future discussion item.	TMM Round 1 Response: Sizing of water management features and request for additional detail and analysis is covered in Comment 557.	RGU Round 2 Comment: RESOLVED for purpo necessary for the scoping document to identif climate data sets and identify appropriate des that infrastructure should be designed to hand TMM to develop the appropriate language.

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 799	RGU Round 1 Comment: Lines 1468 - 1476. Future analysis. The non-contact water ditches around the tailings management site are designed for a 10-year 24-hour storm event with no erosion and also designed to convey the 100- year 24-hour storm event with a minimum freeboard of 1 ft. With shorter higher intensity storm events becoming more frequent, the design of the non-contact water diversion ditches should be analyzed to see how they perform over a wide range of shorter intense storms, including the 10, 25 and 100-year 1 and 2-hour events. Also – extreme 24-hour storm events such as the 200 or 500 year – 24-hour event should be analyzed and the results reported. It is very important that stormwater is diverted around the tailings management area. There should also be a discussion of what the response would be to an extreme storm event that overtops the diversion berms and floods the tailings management area. Action Requested: Ensure Section 6.3 identifies this analytical need. Provide suggested text to address the situation of an extreme storm event that overtops the deversion berms and floods the tailings management area.	TMM Round 1 Response: See comment 556 from 7-24-2020 response.	RGU Round 2 Comment: RESOLVED for pur remains for EIS. Note: Response 556 did no specifics on storm event sizing, including a v intense storms or extreme 24-hour events. as a component of future assessments.
Comment 259	RGU Round 1 Comment: Lines 1470-1471. Clarification request. Why are non-contact water ditches designed to convey the peak flow from only a 10-year, 24-hour storm event with no erosion? Action requested: Provide clarification.	TMM Round 1 Response: This is an appropriate design for non- contact water ditches at this stage in project development. During operations the ditches can be re-armored as necessary.	RGU Round 2 Comment: RESOLVED for pur necessary to discuss the sizing of the non-co detail prior to deciding on the final size of th hydrologic analyses for the EIS. DNR will en justifying the sizing of the ponds for the EIS. to develop the appropriate language for the
Comment 260	RGU Round 1 Comment: Line 1471. Clarification. Unclear whether the "overflow weirs" are the same as the diversion dikes? This is the only use of the term overflow weir. Action requested: Modify text to clear up usage of the term.	TMM Round 1 Response: Reference to overflow weirs was removed to simplify description. Text has been edited to read: "The non-contact water ditches would be designed to convey the 100-year, 24-hour storm event with a minimum freeboard of 1 ft (0.3 m)."	RGU Round 2 Comment: RESOLVED for pur

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burpose of scoping. It will be -contact water ponds in more f the ponds and subsequent engage TMM on the issue of EIS. DNR will work with TMM the scoping document.

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 261	RGU Round 1 Comment: Lines 1477-1499. Regulatory guidance. Several water management activities appear to be classified as industrial stormwater. All areas that generate and may discharge industrial wastewater need permit coverage, and any discharges of industrial wastewater would require sampling. Note that industrial wastewater cannot be categorized together with upstream diversion water. For example, things like office buildings and parking lots would not be considered industrial wastewater, but maintenance areas, fuel storage, fueling areas, material handling, refuse sites, waste storage, plant yards, and buildings where industrial activities occur are considered industrial wastewater areas. The site drainage areas (with surface flow direction arrows) and the activities within those drainage areas need to be better defined and illustrated to determine areas where industrial wastewater is generated. Some areas that are now identified as non- contact water may need to be regulated as industrial wastewater. Action requested: Consider the regulatory guidance against how water is proposed to be classified at this time versus a more appropriate regulatory construct. Modify text as appropriate. Future discussion item.	TMM Round 1 Response: See Comment 71.	RESOLVED for purpose of scoping. Commen Areas of the site that contribute industrial s and noncontact water would need to be be analysis.
Comment 802	RGU Round 1 Comment: Line 1477. Clarification. The Plant site non-contact water management discussion states during extreme storm events, stormwater in the non- contact area at the plant site would be routed through appropriate discharge controls. Action Requested: Suggest text that describes what is meant by "extreme storm events" and "appropriate discharge controls."	TMM Round 1 Response: For definition of "extreme storm event," see comment 262 from 7-24-2020 response. Definition has been added to glossary: "extreme storm event: unexpected, severe, or unseasonal weather events, specifically weather events at the extremes of historical distribution"	RGU Round 2 Comment: RESOLVED.
Comment 803	RGU Round 1 Comment: Line 1477. Clarification. The section states that water from the non-contact area would be either: 1) diverted away from the plant site to minimize the amount of contact water collected from the plant site, or 2) collected by the contact water collection system. Action Requested: Suggest text that describes how this would be accomplished.	TMM Round 1 Response: See Comment 71 from 7-24-2020 response. TMM is still evaluating the regulatory classification of water and thus the management of stormwater as non-contact stormwater, industrial stormwater, or contact water.	RGU Round 2 Comment: RESOLVED.

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nent remains for EIS. Note: al stormwater, contact water, better defined for the EIS

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 262	RGU Round 1 Comment: Line 1479. Clarification. The text indicates management flexibility needed to address extreme storm events. Explanation would be valuable in distinguishing extreme storm events versus typical precipitation years. Two approaches appear viable. One is to add term "extreme storm event" to glossary and define in a way that contrasts with typical precipitation years. Second is to provide text at this location, either a new sentence in the paragraph or a footnote (where footnote avoided with termed defined in glossary). Action requested: Consider how to clarify text regarding extreme storm events.	TMM Round 1 Response: Definition has been added to glossary: "extreme storm event: unexpected, severe, or unseasonal weather events, specifically weather events at the extremes of historical distribution." The term "appropriate discharge controls" means stormwater control structures designed and maintained in compliance with permit requirements such as controlling erosion and discharge of sediment.	RGU Round 2 Comment: RESOLVED.
Comment 263	RGU Round 1 Comment: Lines 1486-1490. Guidance. Additional information will be needed to conclusively determine how runoff from each of these features would be managed from a regulatory perspective (i.e., process/contact water vs industrial stormwater, etc.). No action requested. Future discussion item.	TMM Round 1 Response: See Comment 71.	RGU Round 2 Comment: RESOLVED for pur RGU-approved definition of waters for scop
Comment 264	RGU Round 1 Comment: Line 1489. Clarification. Based on the layout and discussion it seems like the area around the concentrator should be a contact water area. There would be concentrate stockpiled in the building, moved by heavy equipment, and loaded into containers. It seems likely the run-off around the building would pick up concentrate or its leachate with spillage and trucks exiting the building. With a public water near, any changes in run-off quality have the potential to be important. Action requested: Address the item and modify text as determined appropriate. Ensure that the issue is identified in the Future Scope of the appropriate section(s) in the document.	TMM Round 1 Response: See Comment 71.	RGU Round 2 Comment: RESOLVED for pur notes that if the Proposer is unable to provi measurements, or map identifying the conta areas of the site, both of these remain as an EIS.
Comment 265	RGU Round 1 Comment: Line 1490. Clarification. It is unclear what constitutes the "slopes of the working pad" provided in the text. Action requested: Modify text to clarify.	TMM Round 1 Response: The plant site would be cleared of vegetation, filled with compacted rock, and graded to create a working pad. To manage contact and non-contact water the working pad would be higher than the surrounding topography and the outer extent of the working pad would be sloped to tie in with the existing topography. These slopes of the working pad would likely be covered with suitable growth medium and vegetated to control erosion.	RGU Round 2 Comment: RESOLVED for pur that although the response is reasonable, if made level, there is potential for steep slope waters and run-off ditches. Runoff from the be addressed to avoid impacts on water qua receiving waters, including Birch Lake.

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ntact versus non-contact an information need for the

burpose of scoping. It is noted e, if the plant site is raised and lopes down towards adjacent these slopes would need to quality and quantity into the

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 266	RGU Round 1 Comment: Lines 1493-1496. Clarification request. The management of water from the non-contact area would seem to require some way to divert water at various points, potentially quickly in the case of 24 hour storms. Is that the intent? Is this applicable to the contact water area too? Action requested: If yes for either, add text to capture this aspect of water management.	 TMM Round 1 Response: Lines 1493-1496 describe the intent of water management during storm events at the plant site for non-contact water. For contact water: Text was added to the Plant Site Contact Water Management section that reads: "The contact water ponds would be normally kept at a minimal level and water would be pumped to the process water pond. If the process water pond is at risk of exceeding a maximum operational volume threshold based on freeboard requirements, excess water would be directed to the process circuit where it would be included in the tailings stream sent to the tailings dewatering plant." Text was added to the Tailings Management Site Contact Water Management section that reads: "In upset conditions, excess process water at the tailings dewatering plant could be routed to the tailings management site contact water pond 1." 	RGU Round 2 Comment: UNRESOLVED. The contact water would be diverted around the the ponds was not answered. It will be nece of the non-contact water ponds in more det final size of the ponds and subsequent hydro

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Comme 800	t	 TMM Round 1 Response: The following text has been developed and would be incorporated into Section 3.6.2.11 - Water Management Plan during subsequent revision periods: The perimeter water management infrastructure around the DSF (perimeter DSF road, ditches, diversion dikes, etc.) necessary to divert off-site runoff and manage on-site runoff, will be in place prior to placement of filtered tailings within the DSF. The DSF would incorporate temporary erosion control measures to limit erosion from the exposed tailings. The selection of temporary erosion control measures would be based on applicable recommendations from the Minnesota Stormwater Manual. The temporary erosion control measures may include fiber logs and straw bales, swales and ditches, rock check-dams, gravel riprap at locations of concentrated flow, attenuation ponds, or other controls measures. The selection of temporary erosion control measures would be tailored to the characteristics of the area, the development schedule, the tailings placement method, construction equipment used and overall water management approach. These temporary erosion control measures would be regularly inspected, maintained, and adjusted as required. When the slopes and crest of the DSF have been built to final elevation these surfaces will be graded and contoured to provide permanent runoff conveyance (ditches, swales, chutes). These surfaces would also be covered and stabilized through concurrent reclamation practices with a soil cover that, by separating the runoff from the tailings, would limit the potential for erosion of tailings. As a result it is anticipated the runoff will be reclassified as non-contact water. Additionally, the conveyance infrastructure will be appropriately armoured to resist erosion. 	RGU Round 2 Comment: RESOLVED.

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 267	RGU Round 1 Comment: Line 1507. Clarification. It is necessary to know what constitutes a "portion of the tailings dewatering plant" to assess potential impacts. The layout of this area influences changes in surface hydrology and surface permeability. Additional detail will be necessary to inform the scoping process in offering the potential significance of impacts for the EIS. Providing supporting material, such as a map/figure identifying these areas, or a table giving area measurements, could be warranted. Action requested: Consider how to beef up the text, plus what additional supporting materials would be useful, to assist in better understanding the project and its potential impacts.	TMM Round 1 Response: TMM anticipates adding industrial stormwater as a defined type of water for the project in consultation state agencies during the EIS development and subsequent permitting. Industrial stormwater is likely to better describe the stormwater run-off and can provide some further clarity to this, after the coordination between TMM and the agencies occurs. As industrial stormwater definition has not been agreed upon between TMM and state agencies, TMM is continuing with the current description in the SEAW. Non-contact water management at the tailings dewatering plant is described in lines 1535-1542: "A portion of the tailings dewatering plant would be managed as a non-contact area to allow flexibility for water management during extreme storm events. During extreme storm events, stormwater on the non-contact area at the tailings dewatering plant would be routed through appropriate discharge controls. However, during typical precipitation years, stormwater from the non-contact area at the tailings dewatering plant would be routed to and collected by the contact water management at the tailings dewatering plant is described in lines 1321-1325: "At the tailings dewatering plant, surfaces would be graded so stormwater would flow to the south and into tailings management site contact water pond 1. The dry stack facility contact water management system would include a liner system (including over-liner and under-liner drains), contact water ponds."	RGU Round 2 Comment: RESOLVED for pur remains for EIS. RGU notes that if the Propertable providing area measurements, or map versus non-contact areas of the site, both o information need for the EIS.
Comment 268	RGU Round 1 Comment: Line 1518. General comment. Treating the undeveloped areas of the TSF as noncontact water requires consideration. Fugitive dust and precipitation runoff may impact undeveloped areas. Action requested: Future discussion item.	TMM Round 1 Response: Comment is noted. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details on the dry stack facility.	RGU Round 2 Comment: RESOLVED for pur

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 269	RGU Round 1 Comment: Line 1525. Clarification. The text ends the sentence at Lines 1525-1256 as "The footprint of dry stack facility stage 2" Should this read stage 3? As written, it says the water from the tailings at stage 2 would be considered non-contact water. Action requested: Review comment and modify text as appropriate.	TMM Round 1 Response: Text edited to read: "The footprint of dry stack facility stage 2 would be managed as non-contact water during operations when tailings are placed on stage 3."	RGU Round 2 Comment: RESOLVED for pur
Comment 270	RGU Round 1 Comment: Lines 1529-1530. Clarification request. How will runoff from the tailings stack be handled to prevent it from running onto exposed sections of the dry stack facility liner? Would it be easier to manage all sections of the exposed liner as contact areas and any areas that have yet to be constructed as non-contact areas? Action requested: Modify text to address the issue. Could be a topic of future discussion.	TMM Round 1 Response: Text has been edited to read "Prior to development of each stage of the dry stack facility, the liner would be installed over the entire footprint of that stage, an area of approximately 120 to 160 acres. Tailings filter cake would be placed and compacted gradually from west to east across the lined area, with a portion of the liner remaining exposed until the stage is complete. To minimize the volume of contact water, TMM would manage portions of the exposed dry stack facility liner as non-contact areas. TMM would prevent runoff from the dry stack (contact water) from flowing onto the non-contact areas of the exposed liner by using a temporary system of berms, piping, and pumps as necessary to route contact water to a contact water ditch. The temporary infrastructure separating the contact and non-contact areas of the exposed liner would be periodically adjusted as tailings placement progresses eastward."	RGU Round 2 Comment: RESOLVED for pur notes the proposed plan for diverting conta areas on the exposed liner seems difficult and discussion is needed about the plan and pot management plans should be developed an eliminate the need for diverting contact was areas on the exposed liner.
Comment 271	RGU Round 1 Comment: Line 1530. Question. How would the eastern edge of stage 1 of the dry stack facility be separated from the stage 2 area during stage 2 construction and up to the point of tailings being deposited in stage 2? Action requested: Provide response. If part of the answer improves the understanding of the existing text, then modify text accordingly.	TMM Round 1 Response: There would be a "temporary" contact water ditch along the eastern side of stage 1 present only during stage 1. Additionally, there would be a "temporary" contact water ditch along the eastern side of stage 2 present only present during stage 2.	RGU Round 2 Comment: RESOLVED for pur notes the proposed response does not addr deposition into the phase 1 area of the basi presumably while phase 2 would be constru- addressed during the EIS process to inform 5 potential impacts.
Comment 272	RGU Round 1 Comment: Line 1530. Clarification request. Explain in detail how portions of the exposed dry stack facility liner would be managed as non-contact water. Action requested: Provide the detail and modify text as requested, which may be substantial enough such that the section warrants reorganization into two sections (?).	TMM Round 1 Response: See Comment 270.	RGU Round 2 Comment: RESOLVED.
Comment 273	RGU Round 1 Comment: Line 1534. Clarification. How would the water from the non-contact areas be managed? Action requested: Address item and modify text accordingly.	TMM Round 1 Response: See Comment 270	RGU Round 2 Comment: RESOLVED for pur notes that if the Proposer is unable to provi measurements, or map identifying the cont areas of the site, both of these remain as ar EIS.

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ourpose of scoping. RGU ovide a table providing area ontact versus non-contact s an information need for the

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 274	RGU Round 1 Comment: Line 1535. Design Consideration. Given the relative small area here compared to the actual tailings deposition area, it seems like it wouldn't be saving much by diverting some of the water of the dewatering plant area as non-contact during large storm events. Under the current design, if there are diversion ditches, isn't there the possibility they would be intercepted by contact water at times (thus becoming "contact surfaces/structures themselves)? Recognizing the practical challenge of separating and changing flow directions, and given the proximity of the filter plant to Birch Lake (within 1000 feet), information requirements are high to assess the potential for impacts to water and natural resources. Action requested: Future discussion item.	TMM Round 1 Response: Comment is noted. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including details on water management.	RGU Round 2 Comment: RESOLVED for pur notes that if the Proposer is unable to provi- measurements, or map identifying the conta areas of the site, both of these remain as an EIS.
Comment 275	RGU Round 1 Comment: Lines 1536-1542. Clarification. Provide greater detail regarding how the tailings dewatering plant manages contact and non-contact water. This detail not only improves the text but is necessary to determine how runoff from these features would be managed from a regulatory perspective (i.e., process/contact water versus industrial stormwater). Action requested: Modify text to address the item. Future discussion item.	TMM Round 1 Response: Comment is noted. Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including details on water management.	RGU Round 2 Comment: RESOLVED for pur scoping document will identify the need to tailings dewatering plant would be designed non-contact water.
Comment 804	RGU Round 1 Comment: Line 1543. Clarification. The discussion of the reclaimed portion of the dry stack facility identifies a cover system consisting of cover soil underlain by a hydraulic barrier, which would then allow the stormwater falling on that area to be managed as non-contact water. However, Figure 3-19 does not show a hydraulic barrier. Action requested: Add the hydraulic barrier to Figure 3-19. Also consider adding a note discussing the composition of the hydraulic barrier; similar text can be considered for additoni to the document text.	TMM Round 1 Response: Options for the hydraulic barrier are still being evaluated. Figure 3-19 labels the DSF cover with a callout stating "vegetated soil cover with hydraulic break" in order to indicate that a hydraulic barrier is part of the design. TMM feels this adequately addresses the comment and reflects that current status of the hydraulic barrier evaluation.	RGU Round 2 Comment: RESOLVED for pur remains for EIS.
Comment 276	RGU Round 1 Comment: Lines 1544-1549. Clarification. More detailed information on the design of the cover system is needed. This information would be used, in part, to help determine whether MPCA Solid Waste or SDS permits or other agency approvals are required. Action requested: Modify text to address the item.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of liners and cover systems.	RGU Round 2 Comment: RESOLVED for pur remains for EIS.

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comn
Comment 277	RGU Round 1 Comment: Lines 1555-1559. Clarification. What size storm event would the temporary non-contact water ditches be designed to convey and would they be lined? Action requested: Modify text to reflect the response to the question.	TMM Round 1 Response: Text has been edited to read: "In these areas, a temporary non-contact water ditch would be constructed near the toe of the dry stack facility inside and above the contact water ditches, as shown on Figure 3-20. These temporary non-contact water ditches would have the same design and function as the other non-contact water ditches and would drain to controls to remove suspended solids."	RGU Round 2 Comment: UNRESOLVED. It we the sizing of the non-contact ditches in more on the final size of the ditches and subseque the EIS. DNR will engage TMM in this discussion.
		See line 1470 for the description of the storm event for non- contact water ditches.	
Comment 278	RGU Round 1 Comment: Line 1562. Clarification. Having two different drainage systems is hard to follow and understand in this text. Action requested: Assessment of potential impacts would be aided by additional detailed maps of the three stages of tailings pile construction, where contact and non-contact water areas are clearly defined, ditching and berming is identified (as it may change with	TMM Round 1 Response: Based on Comment 227, Figure 3-21 has been included to show phased dry stack facility construction. Additionally, Figure 3-19 displays the exterior slope prior to reclamation and after reclamation which shows the non-contact water ditch that is included in more detail in Figure 3-20.	RGU Round 2 Comment: RESOLVED for pur remains for EIS. RGU notes that if the Prope table providing area measurements, or map versus non-contact areas of the site, both o information need for the EIS.
276	each stage?), and surface water flow patterns are clearer. Modify text as appropriate and create supporting figures. See RGU Comment 227.	Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including details on reclamation.	
	RGU Round 1 Comment: Line 1562. General comment. Text states: "and would drain to the surrounding environment" This level of detail does not allow for extrapolation of potential environmental effects. Timing of	TMM Round 1 Response: A preliminary dry stack facility closure concept has been developed and the specific locations of discharges are still being evaluated.	RGU Round 2 Comment: RESOLVED for pur remains for EIS.
Comment 279	draining also requires understanding. Action requested: Supplement text as current design allows. Ensure Future Scope identifies this information need at the appropriate section(s). Future discussion item.	Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.1, including how project water management could affect stream routing and drainage patterns will be provided during EIS development to satisfy the EIS scope.	

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t will be necessary to discuss ore detail prior to deciding uent hydrologic analyses for ussion.
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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comn
Comment 797	RGU Round 1 Comment: Lines 1572-1578. Project Clarification. Please identify approximately how many acres of new impervious surface would be created from areas such as the Access Road, Water Intake Corridor, Transmission Corridor, Ventilation area, and any other similar areas during operations. This topic is broached for the ventilation raises in the Underground Mine Area. Where stormwater treatment is necessary, identify what kind of stormwater treatment would be provided and the approximate location of these treatment areas. Action requested: Ensure future tables include estimates of maximum impervious surface creation during operations. It is appropriate to retain the post-closure and reclamation estimates to capture that regulatory requirement. Propose text to be added as needed for project features that will result in impervious surface during operations.	TMM Round 1 Response: The impervious surfaces anticipated at closure can be found in Tables 3-8 - 3-16 of the 7-24-2020 response submittal. The comment is noted and will be taken into consideration as a part of future evaluation of regulatory classification of water as industrial stormwater and the future development of the description of the industrial stormwater management features. See Comment 71 from 7-24-2020 response for more information on the status of defining industrial stormwater areas for the TMM Project.	RGU Round 2 Comment: RESOLVED for pur remains for EIS.
Comment 798	RGU Round 1 Comment: Lines 1572-1578. Regulatory Guidance. Note that the construction stormwater permit requires that infiltration of stormwater runoff be explored first before moving to sediment ponds or filtration systems. Please see Minnesota Construction Stormwater permit for more details on the requirement for permanent stormwater treatment. Action requested: Consider the appropriate point to note this procedural requirement, and suggest a text edit to address. In addition, if any features are already designed to accommodate infiltration, it would be good to identify that as the case.	TMM Round 1 Response: Comment is noted and TMM will evaluate infiltration of stormwater during the permitting process as a part of future development of indsturial stormwater management features.	RGU Round 2 Comment: RESOLVED for pur remains for EIS.
Comment 283	RGU Round 1 Comment: Line 1585. General note. DNR will seek further information regarding construction stormwater management, including ponds, collection, treatment, and conveyance in order to support the EIS impact analysis. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED.

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 805	RGU Round 1 Comment: Line 1585. Regulatory Guidance. In the construction stormwater management section, the text should identify the progression of the site from coverage under the Construction Stormwater permit to when it transitions to Industrial Stormwater permit coverage. For example, the construction of the temporary rock storage area would most likely be covered by the construction stormwater permit, but once rock is being stored in this area, it would transition over to Industrial Stormwater permit coverage. This should be noted for relevant features for all major areas of the site. Action Requested: Consider the issue and suggest text to address it.	TMM Round 1 Response: See Comment 71 from 7-24-2020 response.	RGU Round 2 Comment: RESOLVED for pur remains for EIS.
Comment 806	RGU Round 1 Comment: Line 1585. Clarification. In the stormwater management section, the text should identify the use of temporary sediment basins during construction. The CSW permit requires the use of temporary sediment basins any time ten or more acres of disturbed soils drain to one location. Action Requested: Consider the issue and suggest text to address it.	TMM Round 1 Response: The list of erosion and sediment control structures that are likely to be used during construction activities includes "sediment basins" (Line 1592). TMM will implement temporary sediment basins in accordance with the requirements of the CSW general permit. Further details on location of such basins will be determined during permitting.	RGU Round 2 Comment: RESOLVED.
Comment 284	RGU Round 1 Comment: Lines 1603-1604. Clarification. This sentence seems contrary to the claim that all contact water would remain on the project site. Either specify what is meant by "discharged" in the context of no contact water leaving the site, or explain otherwise. As has already been noted, the management of contact water during construction, operations, and closure is of high interest. Statements that discharges would be "in compliance with permits" does not negate the need to fully detail what may be planned. Parameters of interest around any such discharge include: source/where; volumes; predicted water quality; timing; and destination. Action requested: Provide qualifying text to the paragraph on this discharge. Ensure that Future Scope in the appropriate section(s) addresses the item.	TMM Round 1 Response: Text corrected to indicate that "Construction stormwater would be discharged, as required, in compliance with permits."	RGU Round 2 Comment: RESOLVED for pur

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comment
Comment 285	RGU Round 1 Comment: Line 1618. RGU note. Preliminary review of the information suggests contributing watershed impacts to wetlands, in terms of a new surface hydrology in operations and closure, will receive detailed analysis in the EIS. A focus area would be to evaluate the degree to which wetlands may or may not receive run-off in the same amounts, and at the same rates, as the pre-project or No Action Alternative. Action requested: Ensure Section 6.3 identifies this item as a future information and analytical need for the EIS.	TMM Round 1 Response: Methods for modeling and monitoring indirect impacts to wetlands will be refined as the future work scope related to surface water and groundwater. The modeling results from the Section 6.3.1 and 6.3.2 will inform the potential indirect impacts to wetlands.	RGU Round 2 Comment: RESOLVED for purpose of scoping.
Comment 286	RGU Round 1 Comment: Lines 1619-1620. Information need. Detail will be necessary on drain down and seepage water quality and quantity after closure. Action requested: Ensure that Future Scope in the appropriate section(s) addresses the item.	TMM Round 1 Response: As outlined in Section 6.3.2 future work will include modeling to quantify Project influences on groundwater systems. This modeling is for all Project impacts including reclamation and closure and will include modeling drain down and seepage water quality and quantity and will be provided during EIS development.	RGU Round 2 Comment: RESOLVED for purpose of scoping. Comment remains for EIS.
Comment 287	RGU Round 1 Comment: Lines 1619-1620. Information need. The possibility that vegetation changes due to normal successional processes, such as trees growing, could alter permeability is an information need for assessing potential impacts in closure. Action requested: Ensure that Future Scope in the appropriate section(s) identifies this as a future information need.	TMM Round 1 Response: As outlined in Section 6.3.1 planned future scope will include modeling to quantify Project influences on surface water systems. Analysis and modeling of the hydrologic system will include baseline conditions, the mine operational period, and the reclamation / closure period.	RGU Round 2 Comment: RESOLVED for purpose of scoping. Comment remains for EIS.
Comment 288	RGU Round 1 Comment: Lines 1625-1626. Clarification. The text states: "it would be routed to non-contact water ditches." Action requested: Would non-contact water ditches remain in closure? If yes, ensure consistent treatment of this proposed closure condition and modify text as appropriate.	TMM Round 1 Response: Text edited at the end of Non-contact Water Diversion Area Water Management section to read: "The non-contact water ditches would discharge to existing drainage ways or other diversions ditches through energy dissipation devices (e.g., rip-rap, erosion control mats, etc.). Non-contact water ditches would be maintained throughout concurrent reclamation activities and would be integrated into drainage features at the tailings management site during the closure stage of the Project."	RGU Round 2 Comment: RESOLVED for purpose of scoping.

Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 289	RGU Round 1 Comment: Lines 1619-1626. Clarification. The text indicates if planned water quality management efforts are no longer available, timing of this would be important. If treatment is indeed needed, then it would be necessary to know ahead of time, and at a minimum, include in cost estimates. In addition, appropriate water quality permitting would be required. Action requested: Provide explanation on possible treatment options and monitoring necessary to know if contingency actions should be triggered. Cost estimates will be a subject of future discussions.	TMM Round 1 Response: It is premature to perform this analysis or know if it is needed without first developing a complete scope for water quality assessment which is on-going as well as a detailed impact assessment which is forthcoming during EIS development.	RGU Round 2 Comment: RESOLVED for pur notes that intent was that depending on rev quantity predictions for the facility, water tr not wait until long after the facility was ope
Comment 290	RGU Round 1 Comment: Lines 1619-1626. DNR note. Drain down seepage would be considered "contact water" even if it meets applicable water quality standards. No action requested. Future discussion needed in determining whether this would be classified as some type of discharge.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: UNRESOLVED. Ag identify language to be used in scoping and required.
Comment 291	RGU Round 1 Comment: Line 1622. RGU note: Expect future discussion on potentially available treatment technologies. No action requested. Future discussion required to determine treatment in the EIS.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED.
Comment 292	RGU Round 1 Comment: Line 1627. RGU note: The SEAW will not include this section. However, it is likely that some of the information presented is appropriate to include in the document itself. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED for pur
Comment 293	RGU Round 1 Comment: Line 1630. DNR notes an important consideration in the project design stems from the location of the deposit. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED.
Comment 294	RGU Round 1 Comment: Lines 1634-1635. Guidance. If a discharge of process water or contact water is a possibility, even on an infrequent or contingency basis, appropriate water quality permitting (potentially a NPDES/SDS permit) would need to be addressed. Action requested: Ensure Table 8-1 appropriately captures the possibility of permitting for this project feature. Modify text as appropriate. Future discussion item.	TMM Round 1 Response: The table is complete as offered. TMM understands that as potential Project impacts are completed permit requirements may change. We recognize the RGU will make changes to the table as it deems appropriate or necessary.	RGU Round 2 Comment: RESOLVED for pur Note: The Scoping EAW's permits and appro an Individual MPCA NPDES and/or SDS Perm the project. The status column will read: "T needed."

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comn
Comment 295	RGU Round 1 Comment: Lines 1638-1639. DNR notes stating "eliminating a potential source of ARD" remains to be validated by a fully-reviewed kinetic testing program. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED for pur scoping document will identify the need for testing program to assess the potential for analysis. DNR will work with TMM on the la this issue.
Comment 296	RGU Round 1 Comment: Line 1645. RGU note. Inconsistent to state "no permanent infrastructure" would remain and then list permanent infrastructure that would remain. A possible revision might read: "After Project closure the only permanent infrastructure that would remain would be the dry stack facility and some non- contact water management features." Action requested: Modify text to remove contradiction.	TMM Round 1 Response: Text has been edited to read: "After Project closure the only permanent infrastructure that would remain would be the dry stack facility and some non-contact water management features."	RGU Round 2 Comment: RESOLVED.
Comment 297	RGU Round 1 Comment: Lines 1650-1686. Guidance. The project features listed in this section of text will have to undergo agency review and approval for each item's proposed design and performance of the various engineering controls. This will likely require additional information and discussion that could result in changes in the design to be able to be approved. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED.
Comment 298	RGU Round 1 Comment: Lines 1727-1729. Design consideration. Likely that consideration will be given to the proposed height of the dry stack relative to potential visibility and dust impacts. Action requested: Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED for pur
Comment 299	RGU Round 1 Comment: Lines 1756-1757. RGU note. The relationship of the current proposed action to any future activity remains to be determined. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED.
Comment 300	RGU Round 1 Comment: Line 1775. Permit need. DNR notes a dam safety permit may be needed (not yet determined). Action requested: See comment provided in tables section.	TMM Round 1 Response: See Comment 727.	RGU Round 2 Comment: RESOLVED.

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Number	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comm
Comment 807	RGU Round 1 Comment: General. Question. At any time during the construction phase of the project and prior to the start of operations, would there be a potential for acid rock drainage to discharge from the site? Under what conditions could this happen, and what BMPs or construction staging is planned to ensure that this does not occur? Action requested: Respond to the question.	TMM Round 1 Response: Rock with the potential to generate ARD that is brought to surface during construction will be classified as ore and stored on the TRSF. The TRSF is lined and design to collect contact water and route it to the central contact water pond.	RGU Round 2 Comment: RESOLVED for purp
Comment 808	RGU Round 1 Comment: General. Regulatory Guidance. This project would disturb more than 50 acres and is within one mile of, and drains to, and impaired water. This circumstance calls for a mandatory 30-day review period to be required in the permitting process. Advisory only. No actions requested.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLVED for purp

RGU Note: The following text represents new, unique comments on Section 3 transmitted to TMM on December 1, 2020.

Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 810	RGU Comment: v2 Lines 303-304. Clarification. Is the potential use of contact water as "drilling water" possibly subject to USEPA Underground Injection Control Regulations? Table 3-17 identifies potential need for a Type V Underground Injection Control as a possible permit need. Action requested: Provide a response.	
Comment 811	RGU Comment: Lines v2 593-600. Regulatory Guidance. If any portion of the plant site overlaps state land, then timber damages, reproduction damages, and any reforestation costs would be assessed to the Proposer. Any timber cleared from that land would be non-certified because this is a land use conversion. No action requested. RGU will identify appropriate language for future EIS documents.	
Comment 812	RGU Comment: Line v2 741. Clarification. The text indicates "[t]he overflow ore stockpile would exist intermittently." This is not meaningful. Is there some indication of the frequency of how often this stockpile will have coarse ore stored on it? Twice a year? Twice a week? Action requested: Provide the requested clarification and supplement text as warranted.	

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Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 813	RGU Comment: Lines v2 944-955. If the tailings facility is sited on state land, then timber damages, reproduction damages, and any reforestation costs would be assessed to the Proposer. Any timber cleared from that land would be non-certified because this is a land use conversion. No action requested. RGU will identify appropriate language for future EIS documents.	
Comment 814	RGU Comment: Lines 1256-1278. Clarification. The section for the Water Management Plan describes the "four types of water" to be managed by water quality at v2 Lines 1256- 1278. At v2 Line 1271, it is noted that non-contact water include "stormwater from undisturbed portions or reclaimed portions of the Project Area." Similar observations are provided for the contact pond contributing areas. Is "undisturbed" analogous with "natural," or would some degree of site preparation, limited vegetation control, or other measures be expected to occur in these areas within the project boundary? Action requested: Provide a response and DNR will determine appropriate treatment in the Scoping EAW during its development.	
Comment 815	RGU Comment: Line v2 1305. Clarification. It would seem that fresh water requirements could be reduced by using treated water after it has passed through the sediment pond and only if that is not sufficient, then use fresh water "when new water can be added to the system" noted at line v2 1362. Action requested: Provide an explanation as to whether this is a potential consideration in water management for the project.	
Comment 816	RGU Comment: Lines v2 1371-1373. Clarification. It appears that the underground mine water would only require treatment through the sediment pond prior to use as process water or for underground equipment. Why wouldn't the underground mine water also be treated prior to its use as dust suppressant? Action requested: Provide a response and modify text if warranted.	

Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 817	RGU Comment: v2 Lines 1671-1677, 1703-1709. Clarification. Under Plant Site Non-contact Water Management (v2 Lines 1671-1677), the text indicates during typical precipitation years the non-contact water will be collected and used in the process. The next section, Tailings Management Site Reclamation Material Stockpile (v2 Lines 1703-1709), says the stormwater from the Reclamation Material Stockpile sedimentation pond would have "an ultimate outlet through the non-contact water ditch to the west (line 1708)." It is unclear where this ditch discharges, but it appears the water is discharged to Birch Lake. If there is a potential for leaching of mercury from the peat, clarification should be provided if Reclamation Material Stockpile "non-contact" water is used in the process as is proposed with the Plant site non-contact water (that is, essentially manage it as contact water). Action requested: Address the item and modify the text as appropriate.	

Section 4.0 Land Use

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 301	RGU Round 1 Comment: Line 1780. RGU note. Section 4.1.1 describes land use in the vicinity at a variety of scales (e.g., regional; ~ 10 miles; 25 miles). It may be beneficial to break land use into a broad regional category along with a well-defined Project area section (~ 10 miles). Action requested: Consider reorganizing section to provide a consistent geographic scale in describing land uses and features relevant to the project context.	TMM Round 1 Response: Recreational uses are described in a wider scale to capture the large number of recreating opportunities in Northern Minnesota.Text has been revised and added to Section 15.1 where effects on recreation and future scope are addressed.	RGU Round 2 Comment: RESOLV Scoping EAW will provide a cleare versus localized land uses than pr
Comment 302	RGU Round 1 Comment: Line 1780. Existing recreation. Section 4.1.1 should note the Transmission Corridor would cross an existing Grant-In-Aid (GIA) snowmobile trail in the approximate location of NWNE sec 29, T61N, R11W. This trail is managed by the Ely Igloos snowmobile Club. Action requested: Modify the text to address the item. Text should be added indicating the project's compatibility with this recreation resource, including during construction, operations, reclamation, and closure. Identify measures incorporated into the proposed project to mitigate any potential incompatibility.	 TMM Round 1 Response: Text has been edited in Section 15.1 to read: "A Grant-in-Aid snowmobile trail, which currently runs through the footprint of the transmission corridor, is maintained by the Ely Igloos Snowmobile Club. The trail crosses the footprint of the transmission corridor in NWNE Section 29, T61N, R11W." Potential effects on recreation will be studied as outlined in Section 15.1. 	RGU Round 2 Comment: RESOLV
Comment 303	RGU Round 1 Comment: Line 1780. Existing recreation. Section 4.1.1 should identify that several recreational facilities are accessed by, or located on, the Spruce Road. The Spruce Road is within the project boundary. Facilities on the Spruce road include the South Kawishiwi River Water Access, Prospector Loop ATV Trail, Tomahawk Snowmobile Trail, and the Little Gabbro lake Water Access. The project should avoid ingress or egress impacts to Spruce Road. Action requested: Modify the text to address the item. Text should be added indicating the project's compatibility with access to the named recreational features. Identify measures incorporated into the proposed project to mitigate any potential incompatibility.	 TMM Round 1 Response: Lines 1827-1832 generally discuss the recreational uses within 25 miles of the Project area. These recreational facilities are outside the Project area and no impacts are planned to Spruce Road which would impact ingress or egress. Impacts to recreation will be assessed as Section 15.1 and some text has been moved from Section 4 into Section 15.1. 	RGU Round 2 Comment: RESOLV identify any potential land use co impacts, to recreational facilities

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VED. The Scoping EAW will conflicts, or other potential s along the Spruce Road.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 304	RGU Round 1 Comment: Line 1780. Existing recreation. Section 4.1.1 should identify the US Forest Service operates the South Kawishiwi Campground, which is located at the intersection of Hwy 1 and the Kawishiwi River. The facilities include a campground, swimming beach, pavilion, and DNR administered public water access. The project should avoid ingress or egress impacts to these recreational facilities. Other possible impacts include light and noise effects. Action requested: Modify text to address the item. Text should be added indicating the project's compatibility with access to the named recreational features. Identify measures incorporated into the proposed project to mitigate any potential incompatibility. See Sections 10 and 12.	TMM Round 1 Response: See Comment 311. Impacts to recreation will be assessed as part of Section 15.1.	RGU Round 2 Comment: RESOLV
Comment 305	RGU Round 1 Comment: Line 1802. Addition. These categories are appropriate land uses to add to the list provided: Water oriented commercial businesses (e.g., resorts; houseboat rental; fish guiding; other); Lake shoreland residences. Action requested: Modify text.	TMM Round 1 Response: Text has been edited to include additional bullets.	RGU Round 2 Comment: RESOLV
Comment 306	RGU Round 1 Comment: Line 1804. Clarification request. Review of Figure 4-4 appears to indicate both resorts and parks occur within 10 miles of the Project, which is analogous to the distance to Babbitt and Ely. Action requested: If accurate, then modify bullet text to read: "Recreation (resorts, parks).	TMM Round 1 Response: This is covered in list with: "Hunting and fishing; Year-round recreation, including downhill skiing, snowmobiling, off-highway vehicle (OHV) use, mountain biking, hiking, and golf; Recreational trails." Additionally bullets in text have been edited to include: "Water oriented commercial businesses (e.g., resorts; houseboat rental; fish guiding; other);" in response to Comment 305.	RGU Round 2 Comment: RESOLV
Comment 307	RGU Round 1 Comment: Lines 1805-1822. Clarification. This area is primarily forested and the main uses currently are for timber production and recreation. Recreation is a high use of the area, including on Birch Lake and connected waters. It is noted that mining and industrial uses of the area have not occurred, although there is a history of mineral exploration. Past mineral exploration has left little footprint on the land. Action requested: Modify text as appropriate to make characterization of land use better reflect the existing project area.	TMM Round 1 Response: The text discuss previous land use in the Project area and this correctly includes mineral resource development. Mineral resource development continues within and near the Project area with exploration drilling from TMM and Encampment Minerals as well as mineral development in Kasota Stone's 120-acre industrial mineral lease with the state of Minnesota (MLIN200002) within the footprint of the Project.	RGU Round 2 Comment: RESOLV
Comment 308	RGU Round 1 Comment: Line 1806. Text clarification. The text reads the Project area has a history of both mineral "exploration" and "development." Depending on the defined boundary of "Project area," uncertain that "development" applies. Clearly however that "exploration" activity applies. Action requested: Modify text by dropping "development" unless rationale for inclusion is supported.	TMM Round 1 Response: Mineral development is appropriate as Kasota Stone is an industrial mineral producer with a quarry currently operating in the proposed footprint of the tailings management site with an industrial mineral lease with the State of Minnesota.	RGU Round 2 Comment: RESOLV identify the area having a history mineral development.

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2
Comment 309	RGU Round 1 Comment: Line 1815. RGU note. The introduction could be read to imply the Project area exhibits commercial and industrial uses, which is not accurate. Action requested: Modify text to drop introductory qualifier for sentence to read: "The region is a destination for recreation."	TMM Round 1 Response: In addition to Kasota Stone (see Comment 308) there are timber harvest activities on Federal and State land near the Project area as well as commercial resorts and travel options near the Project. No change made.	RGU Round 2 Comment: RESOLV
Comment 310	RGU Round 1 Comment: Line 1817. Clarification. DNR notes the Project area seems closer than 5 miles to BWCAW. Figure 1-1 shows the BWCAW 2 miles from the northeast corner of the Project Area. Figure 4-1 shows the BWCAW 3 miles from the northeast corner of the Project Area. Action requested: If this is correct, it may be more accurate to state as a range (e.g., 2 to 5 miles) across the various project features.	 TMM Round 1 Response: The BWCAW is approximately 5 miles away from the nearest point to any areas of potential ground disturbance - the northeast end of the access road corridor. Text has been edited to read: "The Project lies within the Bear Island State Forest boundary and is approximately five miles from the southwestern border of the Boundary Waters Canoe Area Wilderness (BWCAW) at the nearest point to any areas of potential ground disturbance." 	RGU Round 2 Comment: RESOLV scoping DNR will need to consider significance, which will also includ mining area and how far that is to the Boundary Waters Canoe Area
Comment 311	RGU Round 1 Comment: Lines 1833-1837. Information need. Assessing potential impacts to recreation resources requires a full description of the recreation management classifications of state and federal ownerships, including permitted uses and targeted experiences. As appropriate it may be relevant to identify SNF recreation classifications for the greater area around the project as a function of the extent of project impacts. There are areas of Semi-primitive Motorized Recreation both to the northeast and south of the project. The parts of the Project area within the SNR are classified as General Forest, which too specifies recreation settings and permissible activities. More broadly, the non-motorized recreation use that is present typically occurs on lakes, trails, portages, and low standard roads. This management type is along all the shore of Birch Lake and the South Kawishiwi and there are two back country campsites immediately adjacent to the Project area according to Figure 12-1, while the Birch Lake Campground is located to the west-southwest of the DSF across Birch Lake. Action requested: Modify text to better account for recreation classifications and features in the project vicinity. Ensure that the Future Scope of the appropriate section(s) address the item as determined appropriate.	 TMM Round 1 Response: Recreation has been identified as an area of other potential environmental effects and has been incorporated in Section 15.1. Text has been edited in Section 15.1 to include additional specifics on recreation in the immediate vicinity: "Within 1 mile (0.6 km) of the Project area there are two campgrounds: South Kawishiwi River Campground – northeast of Project and Birch Lake Campground – southwest of the Project on the west shore of Birch Lake. In addition to the campgrounds, two backcountry camping sites are located within 1,000 ft (300 m) of the Project area on the eastern shore of Birch Lake – these campsites are accessible by any type of watercraft. Additionally, two USFS designated moderately developed trails, T5-1901a and T5-1904, are located within the Project area." 	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round	
Comment 312	RGU Round 1 Comment: Lines 1857-1858. RGU note. EQB guidance states for RGUs to consider conservation lands as the following: "Conservation lands. Typical land uses that fall in this category include Wildlife Management Areas (WMA), Waterfowl production areas, Scientific and Natural Areas (SNA), wildlife refuges, conservation easements, and potentially other federal, state, and local programs designed to conserve natural resources;" EAW Guidelines (2013). Figure 4-3 identifies both a "Research Natural Area" and "Unique Biologic Area" under the Superior National Forest Plan Management Areas. Action requested: Modify text to align with EQB guidance.	TMM Round 1 Response: Text has been edited to read: "Within 1.5 miles (2.5 km) of the Project area in the SNF there is the Keeley Creek Research Natural Area and a Unique Biological Area as shown on Figure 4-3. In the Project area there are no prime or unique farm lands, agricultural preserves, or conservation lands"	RGU Round 2 Comment: RESOLV	
Comment 313	RGU Round 1 Comment: Line 1859. RGU note. EQB's EAW Guidelines (2010) cautions RGUs that "the EAW should not include information that serves only to justify or promote the project but is otherwise irrelevant to the purpose of an EAW." The Scoping EAW will follow this guidance for Item 9 - Land Use. No action requested.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLV	
Comment 314	RGU Round 1 Comment: Line 1883. Clarification. There are residences on the west shore of Birch Lake that are very close (appears to be less than a mile) from the project and within Residential Recreational zoning classification. For the Inset Map on Figure 4-4, confirm that each "blue square" represents a private residences to ensure all private (residential) properties are identified. Action requested: Modify text to address residential properties on the west shore of Birch Lake across from the project. Comment provided in the figures section.	TMM Round 1 Response: Correct. Each blue square represents a private residence. Residential properties on the west shore of Birch Lake across from the project are addressed in Comment 776.	RGU Round 2 Comment: UNRESC constitutes "existing land use of t and near the site" is subject to im currently presented, the figure sh immediately adjacent to the Proje- the assessment of project impact 10-1 includes areas with private pro- Birch Lake. Similarly, private pro- receptors for the noise assessme Lake and areas on the north bank both areas across from the Projec- engage TMM, and will also coord governmental units, to fully accor- uses and existing zoning, in order scoping purposes. See Comment	
Comment 315	RGU Round 1 Comment: Line 1888. Clarification. Although detail provided on the land use plan, little text is devoted on any relevant ordinances. No mention here that much of the project is within the Shoreland management zone (within 1,000 ft. of a lake and 300 ft. of a stream), though it is partially shown on Fig. 4-3. Action requested: Consider comment and modify text as determined appropriate.	TMM Round 1 Response: Shoreland zoning provisions and shoreland management are discussed on lines 2134-2152. These sections have been revised to include additional description in response to other comments. Rules are not repeated in full however they are cited and portions of the Project that would be required to meet these rules are identified.	RGU Round 2 Comment: RESOLV	

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ESOLVED. RGU acknowledges what of the site as well as areas adjacent interpretation. As Figure 4-4 is e shows all Private Land Zoning roject area. It is noteworthy that acts for visual resources in Figure te property on the west bank of properties identified as sensitive ment include the west bank of Birch ank of the South Kawishiwi River, oject Area. DNR will continue to ordinate with the respective local acount for potentially affected land der to address this EAW item for ent 776.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 316	RGU Round 1 Comment: Line 1907. Clarification. Does the Lake County Plan end in 2013? The reference document listed at Lines 6842-6843 was effective June 2017. Action requested: Confirm duration compared with project activities; modify text if warranted.	TMM Round 1 Response: This document was effective June 23, 2017 and the reference to 2013 is in the document approved by the Lake County Board of Commissioners in 2017. However, to avoid confusion "until 2013" has been removed from the text.	RGU Round 2 Comment: RESOLV
Comment 317	RGU Round 1 Comment: Line 1908. Clarification. Other potentially relevant land use plan goals, which will have to be assessed for project compatibility, include: General Goal 1: C5) Work with federal and state officials to retain resident hunting, trapping, and fishing rights on publicly owned lands and waters, and C6) Work with applicable entities to maintain public access to all public land and waters in Lake County. Under general Goal 2: Recreational/ Cultural, there is Goal D) Encourage preservation of historic sites, E) Work with State and Federal agencies to ensure residents' continued rights to hunt, fish, and trap and manage forest land within the County, and H) Support the multiple-use of public lands and recognize the importance of all recreational activities. Action requested: Amend the text as appropriate to address the item.	TMM Round 1 Response: Text has been edited to read: "The plan provides the general goals as follows: General Goal 1: Continue to develop Comprehensive Plan to guide decision-makers that considers the values, traditions, and customs of County residents, utilizing locally accepted comprehensive planning principles. General Goal 2: Assure a balance between development and quality of life considerations."	RGU Round 2 Comment: RESOLV RGU note: DNR will coordinate w governmental units to ensure the appropriate level of goal disclosur existing land use plans.
Comment 318	RGU Round 1 Comment: Line 1909. Clarification. The "Land Use Goal: Support growth that is orderly and planned" is actually a part of a larger goal with multiple categorized goals. General Goal 2: Assure a balance between development and quality of life considerations. Land Use Goal: Support growth that is orderly and planned. Action requested: Modify text to address the item.	TMM Round 1 Response: Text has been edited to read: "The plan provides specific land use goal as follows: Land Use Goal: Support growth that is orderly and planned."	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 319	RGU Round 1 Comment: Line 2049. Clarification. The management areas of the proposed project are identified in the SNF Plan are "Semi-primitive Non-motorized Recreation" and "General Forest" (https://www.fs.usda.gov/Internet/FSE_DOCUMENTS/fsm91_050602.pdf). This section should provide more information on the intent of the management areas as the basis of assessing the treatment of this topic in EIS scoping. Action requested: Modify text to address the item as determined appropriate.	 TMM Round 1 Response: To clarify, the Project area is within General Forest and Recreation Use in Scenic Landscape management areas. The Project area is outside any Semi-primitive Non-motorized Recreation (see Figure MAS-6 in the SNF Plan). Text has been edited to read: "The SNF is broken out by management areas which are assigned desired conditions, objectives, standards and guidelines. Most of the Project area is in General Forest management areas with portions near Birch Lake identified as Recreation Use in a Scenic Landscape management areas. General Forest Management Areas General Forest management areas "emphasize land and resource conditions that provide a wide variety of goods, uses, and services" (USFS, 2004). These management areas are the most common in the SNF, may have buildings and structures to support resource management objectives, and most special uses can be accommodated. Recreation Use in a Scenic Landscape management area emphasizes land and resource conditions that provide a scenic landscape for recreational activities in natural-appearing surroundings" (USFS, 2004). Developed facilities and access may result in concentrated recreation and a high degree of user interaction. The management areas may have buildings and structures to support resource management areas may have buildings and structures to support resource management areas may have buildings and structures to support resource management areas may have buildings and structures to support resource management areas may have buildings and structures to support resource management areas in a commodated." 	RGU Round 2 Comment: UNRESC another management objective in for the Project area and surround site lies within the area for High a Objectives with corresponding go text Version 2 - lines 2298-2301. Superior National Forest to ensur appropriately identifies the Proje plan. Action requested: Modify t
Comment 320	RGU Round 1 Comment: Line 2049. Clarification. The SNF Resource Management Plan relies on monitoring and evaluation to improve ongoing management and inform planning decisions. The 2017 Superior National Forest Monitoring and Evaluation Report allows the USFS to determine how well the desired conditions, goals, objectives and outcomes of the Forest Plan have been met. Potential applicability of the findings of this report should be considered. Action requested: Modify text to address the item as determined appropriate.	TMM Round 1 Response: TMM has not incorporated these findings as they are not currently reflected in the SNF Land and Resource Management Plan. Further considerations as to the applicability of the 2017 Superior National Forest Monitoring and Evaluation Report will be assessed by the RGU as identified in Comment 335 during development of the EIS.	RGU Round 2 Comment: RESOLV

ESOLVED. Clarification. There is e in the Superior National Forest ands that was omitted. The project h and Moderate Scenic Integrity goals. This should be added to the 1. RGU note: DNR will engage the sure the Scoping EAW oject compatibility with the forest

fy the text to address the issue.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round	
Comment 321	RGU Round 1 Comment: Line 2072. Clarification. DNR notes that planning for the cited plan is underway, while the previous applicable subsection plan is out of date. Action requested: Modify sentence to read: "drafted with an anticipated completion in the near future. The state forest management units"	TMM Round 1 Response: Text has been edited to read: "The Northern Superior Uplands Section Forest Resource Management Plan is in the process of being drafted with an anticipated completion in the near future."	RGU Round 2 Comment: RESOLV not bring forward detail from this plans. This could be accomplishe action requested.	
Comment 322	RGU Round 1 Comment: Lines 2077-2085. Clarification. The text identifies that Figure 4-3 identifies the Shoreland Zoning areas around a number of water features. The text would benefit from discussion of the "additional shoreland zoning requirements" to which the project may subject. Action requested: Add some detail to the text.	TMM Round 1 Response: Text has been edited under the Shoreland Zoning Provisions to read: "Structures developed within the shoreland of these water courses are required to be setback 100 ft (30.5 m) from the ordinary high water level elevation. Structures within shoreland zoning are subject to certain requirements including placement, design, height, and vegetative standards."	RGU Round 2 Comment: RESOLV	
Comment 323	RGU Round 1 Comment: Line 2079. Clarification. Activities on DNR administered state lands may require compliance with all applicable municipal, county and state laws, ordinances and regulations, and obtaining and paying for all leases, licenses, easements and permits as may be required by its use. Action requested: Modify text by breaking out state-administered lands from the joint sentence with federal lands. In new sentence use same language regarding state lands plus clarifying text.	TMM Round 1 Response t: Text has been edited to read: "Federal lands are not subject to local zoning controls but are governed by federal rules and regulations. State lands are not subject to local zoning controls but may require compliance with all applicable municipal, county and state laws, ordinances and regulations, and obtaining and paying for all leases, licenses, easements and permits as may be required by its use."	RGU Round 2 Comment: RESOLV	
Comment 324	RGU Round 1 Comment: Line 2085. Clarification. At the appropriate location provide a bulleted listing of all project elements that occur within shoreland districts that is consistent with Figure 4-3. According to the figure, the Plant Site, DSF, and Transmission Corridor encroach within designated shoreland districts. Action requested: Review figure and ensure text and figure are consistent. RGU recognizes there may be a data layering issue that will be rectified in future submittals.	 TMM Round 1 Response: Text edited to read: "Parts of the Project that are within shoreland zoning include portions of the. Tailings management site; Transmission corridor; Non-contact water diversion area; Ventilation raise sites; Plant site; and Water intake corridor." 	RGU Round 2 Comment: RESOLV	
Comment 325	RGU Round 1 Comment: Line 2133. Clarification. Shoreland zoning involves more than buildings meeting setback requirements. This section on shoreland zoning provisions should include text identifying the specific controls on shoreland alterations (Sec. 7.08), shoreland excavations (7.09), and road location (Sec 7-10) that are likely relevant to the proposed project. For example, greater detail will be necessary to assess the proposed amount of excavation and vegetation removal for impacts. Action requested: Modify text to address the item.	TMM Round 1 Response: Text has been updated to state, "Additionally, shoreland zoning provisions also describe requirements for shoreland alteration, shoreland excavations, and road locations." Further considerations as to the applicability of these provisions will be assessed by the RGU as identified in Comment 335 during development of the EIS.	RGU Round 2 Comment: RESOLV	

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2
Comment 326	RGU Round 1 Comment: Line 2134. Information request. What are the zoning requirements for Keeley Creek? Action requested: Modify text with zoning requirements for Keeley Creek.	TMM Round 1 Response: Text has been edited to read: "of the ordinary high water level elevation of public watercourses (Keeley Creek, Denley Creek, Stony River, and Unnamed Stream [Kittle Number H-001-092-015]). Structures within the shoreland of Birch Lake are required to be set back more than 100 ft (30.5 m) from the ordinary high water level elevation or require vegetative screening. Keeley Creek, Denley Creek, Stony River, and Unnamed Stream are watercourses with special shoreland classifications."	RGU Round 2 Comment: RESOLVE
Comment 327	RGU Round 1 Comment: Line 2137. Addition. Need to list public waters Keeley Creek and Unnamed tributary to Bob Bay (Birch Lake) also. Action requested: Modify text to address item.	TMM Round 1 Response: See Comment 326.	RGU Round 2 Comment: RESOLVE
Comment 328	RGU Round 1 Comment: Lines 2138-2139. Clarification. Sec 7.05 Standards For Commercial, Industrial, Public, and Semipublic Uses states setback for non-water oriented commercial structures is greater than 100 ft. (or requires vegetative screening). Action requested: Modify text to address the item.	TMM Round 1 Response: Text has been updated to state, "Structures within the shoreland of Birch Lake are required to be set back more than 100 ft (30.5 m) from the ordinary high water level elevation or require vegetative screening.	RGU Round 2 Comment: RESOLVE
Comment 329	RGU Round 1 Comment: Line 2143. RGU note. DNR will further develop the relevant information for this section. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVE
Comment 330	RGU Round 1 Comment: Lines 2144-2149. Clarification. Minn. Rules Chapter 6120 are the minimum standards developed by the state and the standards adopted by LGUs, who administer the rules. The state is the administrator only on state-owned land. Action requested: Clarify text to match DNR authority.	TMM Round 1 Response: Text has been edited to read: The MDNR is responsible for developing Minn. R., chapter 6120, which set the minimum standards for shoreland management for public water basins and watercourses. On private lands these standards are implemented through local shoreland ordinances and administered by the local zoning authority. However, on state lands the MDNR administers the shoreland rules directly."	RGU Round 2 Comment: RESOLVE
Comment 331	RGU Round 1 Comment: Line 2153. Clarification. If the Project type in St Louis County is classified as electrical lines and substation, and because the Project crosses RES-5 and FAM-1 zoning, then the substation component may require a performance standard permit. Such an approval would not be required for the electrical lines part of the project. Action requested: Confirm if indeed this is the project type for St. Louis County, and if yes, confirm whether such a permit is required. Modify text as appropriate. Add this approval to Table 8-1 if needed.	TMM Round 1 Response: See lines 2410-2411. "The transmission corridor is listed as an acceptable use in all three zoning districts it crosses in St. Louis County (FAM, RES, and IND) but would require local permitting." The electrical substation would be located on private land within the Mineral Mining -City of Babbitt and on federal land within St. Louis County and would not be subject to St. Louis County zoning ordinance.	RGU Round 2 Comment: RESOLVE

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comment
Comment 332	RGU Round 1 Comment: Line 2293. Coordination. DNR will engage the Fond du Lac Band of Lake Superior Chippewa, and any other Tribes with usufructuary rights, on any tribal use of resources in the Project area and 1854 Ceded Territory. No action requested.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLVED for purpose of scoping.
Comment 333	RGU Round 1 Comment: Line 2316. Text clarification. The SEAW item addresses compatibility with all the respective plans. Assigning the term "impact" to any project incompatibility with the respective land use plans is awkward. Action requested: Either drop the first two sentences found in Lines 2315-2317 and start the section to read: "The Project would be compatible;" or propose different language.	TMM Round 1 Response: Text has been edited to remove the sentences.	RGU Round 2 Comment: RESOLVED.
Comment 334	RGU Round 1 Comment: Line 2317RGU note. DNR will assess the Project compatibility with planned land uses identified by Lake County, St. Louis County, the City of Babbitt, and the USFS. No action requested.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLVED for purpose of scoping.
Comment 335	RGU Round 1 Comment: Line 2318. Guidance. The RGU will assess the Project proposed resource extraction purpose for compatibility with planned land uses identified by Lake County, St. Louis County, the City of Babbitt, and the USFS. The Scoping EAW will identify any incompatibilities and propose the treatment of the issue in the EIS. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED for purpose of scoping.
Comment 336	RGU Round 1 Comment: Line 2320. Guidance. The RGU will assess the Project for compatibility with the Lake County Comprehensive Plan and Land Use Ordinance. The Scoping EAW will identify any incompatibilities and propose the treatment of the issue in the EIS. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED for purpose of scoping.
Comment 337	 RGU Round 1 Comment: Line 2321. Clarification. Because some of the land would be removed from public use, this may be in conflict with goals of the comprehensive plan, in particular the Recreational/Cultural Goals of the Lake County Land Use ordinance. These elements in the comprehensive plan may be relevant to the project: Recreational/Cultural Goal - Support the establishment and maintenance of recreational facilities and systems: C) Encourage cultural partnerships. D) Encourage preservation of historic sites. E) Work with State and Federal agencies to ensure residents' continued rights to hunt, fish, and trap and manage forest land within the County. H) Support the multiple-use of public lands and recognize the importance of all recreational activities. No action requested. The RGU will assess compatibility of project with the county's land use ordinance. 	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLVED for purpose of scoping.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 338	RGU Round 1 Comment: Line 2326. Clarification. There is a need to see if there are potential conflicts with the project proposed within a priority watershed: Kawishiwi. Action requested: Assess the item and modify text as determined appropriate.	 TMM Round 1 Response: The text has been edited to read: "This plan identifies six high priority watersheds, including the Kawishiwi Watershed. The Project area lies within the Kawishiwi Watershed which is made up of the following U.S. Geological Survey (USGS) Hydrological Unit Code (HUC)-10 watersheds: Kawishiwi River, Isabella River, Stony River, Birch Lake, and portions of Fall Lake. From the Kawishiwi Watershed Protection Project Implementation Plan (Wenck Associates, Inc., 2013) the priority management areas are: Enforce shoreland management regulations as property develops and redevelops, and encourage voluntary actions to mitigate the impacts of past development. Proactively protect beneficial uses by taking positive actions to halt or minimize the spread of Aquatic Invasive Species. Protect and improve water quality by reducing the number of noncompliant Subsurface Treatment Systems that are properly operated and maintained. Protect and improve water quality and aquatic and terrestrial habitat by implementing shoreland Best Management Practices to stabilize and restore eroding shoreline and establish native shoreline and emergent vegetation. Continue to monitor water quality and evaluate water quality trends. Coordinate education and outreach messages and delivery methods with and between federal and state agencies, county and local governments, lake associations and other groups. The Project would be compatible with these priority management areas and their underlying objectives." 	RGU Round 2 Comment: RESOLV

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 339	RGU Round 1 Comment: Line 2328. Clarification. The text states "This plan identifies six high priority watersheds, none of which are included in the project area." The Lake County local water management plan identifies the Kawishiwi watershed as one of the six priority watersheds. Action requested: Confirm the project is not in the Kawishiwi River watershed. Figure 6-2 appears to place parts of the DSF, plants site, vents, and parts of the transmission corridor within the South Kawishiwi subwatershed. Modify text if necessary to reflect location in the Kawishiwi River watershed, and if yes, provide text addressing project compatibility with the plan.	TMM Round 1 Response: See Comment 338.	RGU Round 2 Comment: RESOLV
Comment 340	RGU Round 1 Comment: Line 2355. RGU note. The potential significance and subsequent treatment in the EIS remains to be determined regarding the project's potential compatibility with planned land use as identified in available SNF Land and Resource Management Plan. Potential areas requiring consideration include non-motorized recreation and forestry. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 341	RGU Round 1 Comment: Lines 2385-2387. RGU note. The potential significance and subsequent treatment in the EIS remains to be determined regarding the project's potential compatibility with planned land use as identified in available comprehensive plans and other applicable plans for land use, water, or resources management by a local, regional, state, or federal agency. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 342	RGU Round 1 Comment: Line 2384. RGU note. The potential significance and subsequent treatment in the EIS remains to be determined regarding the topic of land use. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 343	RGU Round 1 Comment: Line 2390. Text clarification. The SEAW item addresses compatibility with all the respective plans. Assigning the term "impact" to any project incompatibility with the respective land use plans is awkward. Action requested: Either drop the first two sentences found in Lines 2389-2390 and start the section to read: "The Project would be compatible;" or propose different language.	TMM Round 1 Response: Text has been edited to remove the sentences.	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2
Comment 344	RGU Round 1 Comment: Line 2391. Information request. It is stated that: "The Project would likely require conditional use permitting in Lake County and St. Louis County and would be compatible with the underlying zoning." Project aspects that may lead to the need for conditional zoning should be identified. This text should also note any need for a performance standard permit for the electrical substation. Action requested: Modify text to specify what likely requires conditional use permitting, and possible need for performance standard permit.	TMM Round 1 Response: Conditional use permits are discussed for Lake County on lines 2087-2132 and for St. Louis County on lines 2153-2190. See Comment 331 for performance standard for the electrical substation.	RGU Round 2 Comment: RESOLVE RGU note: DNR will coordinate wir governmental units to identify any potentially requiring a conditional within the Scoping EAW.
Comment 345	RGU Round 1 Comment: Line 2395. RGU note. The treatment in the EIS remains to be determined regarding the project's potential compatibility with planned land use as identified in the zoning and management codes for Lake County. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVE
Comment 346	RGU Round 1 Comment: Line 2398. Information need. Confirm that the ventilation access road is compatible with the zoning as proposed. Action requested: Modify text to include this project feature and compatibility with zoning.	TMM Round 1 Response: Text has been edited to read: "The plant site, water intake corridor, ventilation raise sites and access road, and transmission corridor are acceptable uses in the zoning districts with which they are associated (FR and RR in Lake County but would require local permitting)."	RGU Round 2 Comment: RESOLVE
Comment 347	RGU Round 1 Comment: Line 2399. Clarification. Shoreland zoning involves more than buildings meeting setback requirements. For example the road to the water intake building may not meet setback. Greater detail will be necessary to assess the proposed amount of excavation and vegetation removal for impacts. Action requested: Modify text to address the item.	TMM Round 1 Response: See Comment 325.	RGU Round 2 Comment: RESOLVE
Comment 348	RGU Round 1 Comment: Lines 2399-2402. Clarification. It appears that portions of the Transmission Corridor cross shoreland setbacks. If this is true, these locations within the shoreland setbacks should be identified. Action requested: Modify text to address issue.	TMM Round 1 Response: Text states that "portions of the transmission corridor would be required to abide by setback requirements for Birch Lake, Keeley Creek, Denley Creek, and Stony River, identified by Lake County Shoreland Zoning Ordinances."	RGU Round 2 Comment: RESOLVE
Comment 349	RGU Round 1 Comment: Line 2405. Clarification. It appears that portions of the tailings management site fall within the shoreland setbacks. If this is true, these locations within the shoreland setbacks should be identified. Action requested: Modify text to address issue.	TMM Round 1 Response: Text states that "Most of the tailings management site would be outside of the shoreland boundary. The tailings management site would adhere to the shoreland setback requirements identified by Minnesota's Administrative Rules. The Project would be compatible with the statewide minimum shoreland standards."	RGU Round 2 Comment: RESOLVE

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comment
Comment 350	RGU Round 1 Comment: Line 2407. RGU note. The treatment in the EIS remains to be determined regarding the project's potential compatibility with planned land use as identified in the zoning and management codes for Lake County. No action requested.	TMM Round 1 Response: Same as Comment 345.	RGU Round 2 Comment: RESOLVED for purpose of scoping.
Comment 351	RGU Round 1 Comment: Lines 2407-2408. Clarification. Project needs to be consistent with LGU standards as the LGU may have stricter standards than the state. Identify where project is not compatible with LGU requirements for lands under state jurisdiction. Action requested: Modify text to address issue.	TMM Round 1 Response: This is identified earlier in the text. See lines 2144-2152	RGU Round 2 Comment: RESOLVED.
Comment 352	RGU Round 1 Comment: Line 2417. Future action. DNR notes the amount of tree clearing for this project should be compatible with the intent (or actual ordinance) of Shoreland Zoning. In general, structures are not placed within the Shoreland Impact Zone. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLVED for purpose of scoping.
Comment 353	RGU Round 1 Comment: Line 2425. Number guidance. Action requested: Lead the value ".03%" with a zero to read: "0.03%." Assign this rule globally in the document.	TMM Round 1 Response: Text has been edited to read: "The change in accessibility represents a 0.03% reduction in total acreage within the 1854 Treaty Territory."	RGU Round 2 Comment: RESOLVED.
Comment 354	RGU Round 1 Comment: Line 2429. RGU note. The potential significance and subsequent treatment in the EIS remains to be determined regarding the topic of zoning impacts. No action requested.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLVED for purpose of scoping.
Comment 355	RGU Round 1 Comment: Line 2431. RGU note. DNR will identify any Project incompatibilities with applicable plans, zoning, or other land use measures before identifying treatment of the issue in the EIS. No action requested.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLVED.

RGU Note: The following text represents new, unique comments on Section 4 transmitted to TMM on December 1, 2020.

Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 820	RGU Comment: v2 Lines 2004-2005. Regulatory guidance. If the project proceeds, then DNR as the State Land Administrator would retain all existing access rights to all state and school trust lands throughout the project site. No action requested.	

Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 821	RGU Comment: v2 Lines 2004-2005. Regulatory guidance. If the project proceeds, then DNR as the State Land Administrator would retain all existing access rights to all state and school trust lands throughout the project site. No action requested.	
Comment 822	RGU Comment: v2 Lines 2034. Future information. Text correctly notes the project is proposed within the Bear Island State Forest. DNR will develop supplemental text to appropriately characterize this management unit. No action requested.	
Comment 823	RGU Comment: v2 Lines 2316-2326. Regulatory note. If the project proceeds, DNR as the State Land Administrator would retain access rights to all state lands for forest management purposes, as would contractors that are working on behalf of the state, including: loggers, tree planters, TSI crews, site preparation contractors, and similar. No action requested.	
Comment 824	RGU Comment: v2 Lines 2460. Clarification. Internal document consistency with Lake County section. Identify the type of local permitting that would be required from St. Louis County. Action requested: Modify text to address the item.	
Comment 825	RGU Comment: v2 Lines 2492. Clarification. Internal document consistency with Lake County section. Identify the type of local permitting that would be required from St. Louis County. Action requested: Modify text to address the item.	
Comment 826	RGU Comment: v2 Lines 2517. Clarification. Internal document consistency with Lake County section. Identify the type of local permitting that would be required from St. Louis County. Action requested: Modify text to address the item.	

Section 5.0 Geology, Soils, Topography

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 356	RGU Round 1 Comment: Line 2441. Text correction. The Duluth Complex is not referred to as a "geologic group." It is part of the Midcontinent Rift Intrusive Suite. In contrast, the North Shore Volcanic Group is a "geologic group." Action requested: Revise text accordingly.	TMM Round 1 Response: Text has been edited to read: "The Project area is underlain by the Duluth Complex which is composed of igneous rocks associated with the Midcontinent Rift System."	RGU Round 2 Comment: RESOLV
Comment 357	RGU Round 1 Comment: Line 2442. Clarification. Use of the term magmatic rocks is unusual and potentially confusing. The Duluth Complex is almost exclusively comprised of igneous rocks. Classic terminology distinguishes two types of igneous rocks: plutonic and volcanic; or intrusive and extrusive. Action requested: Revise text accordingly.	TMM Round Response: Text has been edited to read: "The Project area is underlain by the Duluth Complex which is composed of igneous rocks associated with the Midcontinent Rift System."	RGU Round 2 Comment: RESOLV
Comment 358	RGU Round 1 Comment: Line 2460. Text correction. The Duluth Complex is not composed of magmas. Action requested: Revise text accordingly.	TMM Round 1 Response: Text has been edited to read: "The Duluth Complex is composed of mafic to felsic tholeiitic igneous rocks related to the Midcontinent Rift System and makes up much the bedrock of northeast Minnesota."	RGU Round 2 Comment: RESOLV
Comment 359	RGU Round 1 Comment: Line 2465-2469. Clarification. Is the SKI also bordered by the Bath Tub Intrusion? Action requested: Revise accordingly.	TMM Round 1 Response: Text has been added to read: "A small portion of the southwestern extent of the SKI is bordered by the Bath Tub intrusion near Babbitt."	RGU Round 2 Comment: RESOLV
Comment 360	RGU Round 1 Comment: Lines 2467-2468. Text wording. Probably best to use a consistent "direction to feature" sequence through the entire sentence. The sentence is otherwise unclear. Bullets may be easier to accomplish. Action requested: Reword for clarity.	 TMM Round 1 Response: Text has been edited to read: "The SKI is bordered by: the Giant's Range Batholith (GRB) and Biwabik Iron Formation to the northwest, the Anorthositic Series to the northeast, and the Partridge River Intrusion to the southwest, the Bald Eagle Intrusion to the southeast." 	RGU Round 2 Comment: UNRESC However, the SKI is also bordered Lake Intrusion to the southwest. the Greenwood Lake Intrusion as consider whether or not the "We be included in the adjacent rock t geologic map. Action requested: address the issue.
Comment 361	RGU Round 1 Comment: Line 2485. Additional information. Discuss the potential for incorporation of Duluth Complex rock in glacial material (i.e., scouring of ice sheets including Duluth Complex outcrop during deposition). Action requested: Address the issue and incorporate into text as warranted.	 TMM Round 1 Response: Text has been edited to read: "The Rainy Lobe Till is a brown, sandy till that contains basalt, gabbro, and other rocks." Rainy Lobe contains a large variety of rocks from differing provenances not all necessarily from the Duluth Complex. Given this unsure of what outlining the potential for Duluth Complex rocks adds to the SEAW data submittal. 	RGU Round 2 Comment: RESOLV scoping document will identify th potential reactivity of glacial till d Complex rock, depending on the with the project.

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SOLVED. Edit confirmed. ed, in part, by the Greenwood . The description should include as an adjacent rock unit. Also, destern margin intrusion" should a types based on most current d: Modify text as appropriate to
VED for purpose of scoping. The the need for investigation as to due to inclusion of Duluth e use and/or storage of glacial till

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2
Comment 362	RGU Round 1 Comment: Line 2574. Text edit. Action requested: Heading should be changed to "Unconsolidated Material Thickness."	TMM Round 1 Response: Text has been edited to change the heading.	RGU Round 2 Comment: RESOLV
Comment 363	RGU Round 1 Comment: Line 2582. Clarification. The use of Acid Rock Drainage (ARD) here is out of context. Typically ARD is reserved for natural occurrences where acid is released from weathering rocks. The term Acid Mine Drainage (AMD) is more appropriate here because the topic is anthropogenic influences that may impart the release of acid. See Rimstidt and Vaughan (2003) <i>Pyrite oxidation: A state-of-the-art assessment of the</i> <i>reaction mechanism, in</i> Geochimica et Cosmochimica Acta vol. 67 no. 5 pp. 873-880, <i>Section 1. Introduction and references within that section.</i> Action requested: Consider point and revise text accordingly. If relying on the proposed literature, add to reference material.	TMM Round 1 Response: The term is accurate as offered. TMM will continue to use it for documents it prepares. See GARD guide and terminology adopted by the International Network of Acid Prevention. TMM's use of ARD is widely accepted and understood. TMM understands that the MDNR will adopt language it prefers in documents it publishes.	RGU Round 2 Comment: RESOLV true that the usage of ARD is not a However, this is a mine project in existing ARD occurrences. Theref accurate and concise, and portray transparent light, AMD is the mos for actions related to mining. In a and INAP are useful references, th for the State of Minnesota are the to be followed for mine projects b permit documents that are part o be required to use the ARD and A regulatory authority. One of the Review is to inform decision make documents need to use consisten determine the appropriate uses o State environmental documents, scoping document. DNR will enga- consistent usage of these terms o
Comment 364	RGU Round 1 Comment: Line 2583. Clarification. ARD is not the correct term. Because the required EIS is related to a mining action, therefore the characterization work being performed would be to evaluate the potential for AMD, where AMD is not the result of natural oxidation. Most commonly AMD is from the excavation of earth materials taken from a geochemical stable environment and placed in a highly reactive environment. Action requested: Modify text. <u>Apply global fix to document UNLESS there is a circumstance where usage of the term ARD is appropriate as DNR is defining it</u> .	TMM Round 1 Response: See Comment 363.	R RGU Round 2 Comment: ESOLV true that the usage of ARD is not a However, this is a mine project in existing ARD occurrences. Theref accurate and concise, and portray transparent light, AMD is the most for actions related to mining. In a and INAP are useful references, the for the State of Minnesota are the to be followed for mine projects b permit documents that are part o be required to use the ARD and A regulatory authority. One of the p review is to inform decision make documents need to use consisten determine the appropriate uses o State environmental documents, scoping document. DNR will enga- consistent usage of these terms o

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VED for purpose of scoping. It is ot wrong as a generic term. in an area where there are no efore, in an effort to be most ray the project in the most ost appropriate term to be used addition, though the GARD guide the mining and reclamation rules he primary guidance that needs both active and proposed. Mine of a mine permit application will AMD terms as required by state e purposes of Environmental kers, thus Environmental Review ent language as well. DNR will of the terms ARD and AMD in s, including the Scoping EAW and gage TMM as needed to over the EIS.

LVED for purpose of scoping. It is t wrong as a generic term. in an area where there are no efore, in an effort to be most ay the project in the most ost appropriate term to be used addition, though the GARD guide the mining and reclamation rules he primary guidance that needs both active and proposed. Mine of a mine permit application will AMD terms as required by state purposes of environmental kers, thus environmental Review ent language as well. DNR will of the terms ARD and AMD in s, including the Scoping EAW and gage TMM as needed to over the EIS.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 365	RGU Round 1 Comment: Line 2584. Clarification. The text references "stages" in a series of chemical reactions that is somewhat unclear. The series of chemical reactions that constitute sulfide oxidation are acid generating. Action requested: Clarify text to better state what is expected.	TMM Round 1 Response: Text has been edited to remove "and in stages" and the text "the process of oxidation occurs in a series of chemical reactions" remains accurate.	RGU Round 2 Comment: UNRESC unclear. It appears that the sulfid mixed with the concept of ARD, w mineral weathering processes. In does not progress from near neu- iron bearing sulfide minerals proc along with silicate and carbonate ARD when acid production excee from neutral to acidic conditions. accordingly.
Comment 366	RGU Round 1 Comment: Lines 2585-2587. Text correction. The reaction rate of sulfide oxidation does not depend on mineral content or climate. Action requested: Edit text.	TMM Round 1 Response: The statement is accurate as offered. See GARD guide and terminology adopted by the International Network of Acid Prevention. TMM understands that the MDNR will adopt language it prefers in documents it publishes.	RGU Round 2 Comment: UNRESC aspects of climate that can influe in particular temperature. Howe are different climates for which t (e.g., temperature and precipitat modifications to the rate of sulfic preferred to be more specific of t influences to sulfide reaction rate temperature increases the rate o accordingly. As for the proposed rate to mineral content, please in GARD Guide such statements are presence of more or less sulfide r of oxidation. However, more sulf greater amount of acid, metals, a Further clarification is still needed statement. Action requested: Co text accordingly.
Comment 367	RGU Round 1 Comment: Line 2586. Clarification. Action requested: Delete the word "environmental."	TMM Round 1 Response: Text has been edited to read: "The rate at which this reaction occurs can vary based on a number of different factors such as mineral content and climate."	RGU Round 2 Comment: RESOLV

ESOLVED. This sentence is still fide oxidation reaction is being 0, which is a collection of various In particular, sulfide oxidation eutral to more acidic. Oxidation of roduces acid. Sulfide oxidation ate mineral weathering (collectively eeds neutralization) can progress ns. Action requested: Revise

SOLVED. It is true that there are uence the rate of sulfide oxidation, vever, it is conceivable that there the various competing factors ation amount) will result in equal fide oxidation. Therefore, it is of the factors that are direct ate, such as, increasing of pyrite oxidation. Revise ed dependence of sulfide reaction indicate specifically where in the re made. In general, the mere e mineral does not change the rate ulfide mineral could result in a , and sulfide to be released. led to support the accuracy of this Consider the comment and revise

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2
Comment 368	RGU Round 1 Comment: Lines 2589-2600. Clarification. Paragraph needs to be rephrased to discuss chemical weathering or chemical weathering trends rather than weathering patterns. Action requested: Elaborate and revise text.	 TMM Round 1 Response: Weathering patterns has been revised to weathering rates. Weathering rates is the terminology utilized in the GARD guide in Section 5.4.12 when they discuss predictions from laboratory kinetic testing methodology. Additional text has been added within this section to further expand: "Kinetic testing are primarily intended to generate information on weathering rates of primary minerals (e.g., sulfides); information that can be used to estimate the potential for future net-acid conditions. Dissolution rates of readily soluble primary and secondary minerals present at the onset of testing can also be derived from kinetic testing results. " 	RGU Round 2 Comment: RESOLVI
Comment 369	RGU Round 1 Comment: Line 2601. Clarification. Sulfur content is an indirect measure of the controlling factor for ARD. The actual controlling factor is the proportion of exposed sulfide mineral surfaces relative to acid neutralizing mineral surface area. This concept needs to be incorporated into the text. Action requested: Add perspective to discussion.	TMM Round 1 Response: This bullet and the following 2 bullets, were originally meant to summarize key points from the previous material characterization studies on non-TMM Duluth Complex rocks. The paragraph following the 3 bullets previously starting on line 2611 is specific on how TMM has developed a project-specific material characterization program in consultation with MDNR and in alignment with Minn. R., part 6132.1000. Therefore, TMM has elected to eliminate these three bullets as they are not project specific and TMM believes the discussion in paragraphs following these 3 bullets better address the comments specific to TMM's project.	RGU Round 2 Comment: RESOLVI
Comment 370	RGU Round 1 Comment: Lines 2603-2609. Clarification. This assertion of higher total sulfur content rocks being capable of maintaining a circumneutral leachate only occurs for a very specific sulfur content and bulk mineralogy. Action requested: Provide more clarity and revise to make this an accurate statement.	TMM Round 1 Response: See Comment 369.	RGU Round 2 Comment: RESOLVI
Comment 371	RGU Round 1 Comment: Lines 2603-2609. Information need. Relying on a so-called lag time to acid generation to implement controls to avoid development of AMD requires additional investigations and analysis beyond what has been conducted to date. A complete plan will be needed prior to extraction of this type of rock. Action requested: Ensure Section 5.3 identifies this as an information need. Future discussion item.	TMM Round 1 Response: See Comment 369. TMM looks forward to future discussion on this item as it relates to the TMM Project.	RGU Round 2 Comment: RESOLVI

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 372	RGU Round 1 Comment: Lines 2603-2609. Clarification. The assertion that higher [should state "lower"] total sulfur content rocks being capable of maintaining a circumneutral leachate only occurs for a very specific sulfur content and bulk mineralogy. Action requested: Provide more clarity and revise to make this an accurate statement.	TMM Round 1 Response: See Comment 369.	RGU Round 2 Comment: UNRESC TMM to identify an appropriate c which silicate minerals have the a sulfur content rock. Further discu
Comment 373	RGU Round 1 Comment: Lines 2603-2609. Information need. Additional supporting evidence that the specific sulfur content and bulk mineralogy of the material would result in maintaining a circumneutral leachate is needed. Action requested: Further analysis will be needed of these rocks to determine if this is applicable to this project. Ensure Section 5.3 identifies this as an information need. Future discussion item.	TMM Round 1 Response: See Comment 369. TMM looks forward to future discussion on this item as it relates to the TMM Project.	RGU Round 2 Comment: UNRESC TMM to identify an appropriate c implemented to support the EIS.
Comment 374	RGU Round 1 Comment: Line 2610. Clarification. The text offers an oversimplified description of the control on metal leaching. Acid drainage would either not occur or the waste would be managed to avoid, thus the control on metal leaching is more about pH and substrates for sorption. Action requested: Modify text.	TMM Round 1 Response: See Comment 369.	RGU Round 2 Comment: RESOLV
Comment 375	RGU Round 1 Comment: Line 2612. Clarification. Because the material characterization program is not finished, using the term "developed" gives the impression of an approved set of activities even though it is later acknowledged to be "ongoing." Action requested: Revise text to read: "TMM is developing a Project-specific material characterization program"	TMM Round 1 Response: Text has been edited to read: "Although a fundamental understanding of the potential for ARD and ML within Duluth Complex rocks exists, TMM is developing a Project-specific material characterization program in consultation with MDNR and in alignment with Minn. R., part 6132.1000."	RGU Round 2 Comment: RESOLV
Comment 376	RGU Round 1 Comment: Lines 2615-2617. Clarification. DNR notes the tailing characterization work is only partly started; there is also no approved tailing kinetic testwork that could inform the ARD and ML of TMM pilot tailings. The current status of activity should be better reflected. Action requested: Modify first bullet to read: "Preliminary characterization of sulfide mineralization"	TMM Round 1 Response: Text has been edited to read: "Preliminary characterization of sulfide mineralization and ARD and ML potential of tailings, waste rock, development rock, and ore associated with the Duluth Complex and GRB rock;"	RGU Round 2 Comment: RESOLV
Comment 377	RGU Round 1 Comment: Lines 2618-2619. Clarification. DNR notes DNR- LAM has not reviewed or been provided any documentation regarding utilization of characterization data to inform material management. The current status of the activity should be better reflected. Action requested: Modify second bullet to read: "Future utilization of characterization data"	TMM Round 1 Response: Text has been edited to read: "Future utilization of characterization data to further inform material management; and"	RGU Round 2 Comment: RESOLV

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SOLVED. Agencies will engage characterization program is . Further discussion required.
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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 378	RGU Round 1 Comment: Lines 2620-2621. Clarification. DNR notes DNR- LAM has not reviewed or been provided any documentation regarding incorporating characterization program data for understanding impacts to water quality. The current status of activity should be better reflected. Action requested: Modify third bullet to read: "Develop a plan for inclusion of data obtained"	TMM Round 1 Response: Text has been edited to read: "Develop a plan for inclusion of data obtained from the material characterization program into modeling to further understand potential impacts to water quality."	RGU Round 2 Comment: RESOLV
Comment 379	RGU Round 1 Comment: Line 2622. Clarification. It is unclear what constitutes "ARD analysis?" Is this supposed to be Acid Base Accounting for determining the acid generation potential? See also line 2634. Action requested: Modify text to provide a more precise description of what the "ARD analysis" being referenced is.	TMM Round 1 Response: Text has been edited to read: "To date, TMM has conducted chemical analysis (elemental and whole rock analysis), acid-base accounting, net acid generation, and mineralogical and petrological analyses on development rock, waste rock, and ore; and chemical composition, acid base accounting, mineralogical and petrological, and preliminary kinetic testing analyses on tailings"	RGU Round 2 Comment: RESOLV
Comment 380	RGU Round 1 Comment: Lines 2623-2625. Clarification. No definite chemical classification has been made as to what constitutes "development rock," which would be a management-based classification sub-category of waste rock. Therefore, discussion regarding the ARD potential of development rock is premature as it has not been defined. Action requested: Modify text to acknowledge uncertainty in any prediction of ARD potential for development rock until it is defined.	TMM Round 1 Response: See Comment 381.	RGU Round 2 Comment: RESOLV
Comment 381	RGU Round 1 Comment: Lines 2623-2625. Clarification. At this time the statement is unsupportable and thus is false as offered. The existing rock characterization data is not well suited to make determinations of ARD potential. This is because the static tests performed are designed for carbonate bearing rocks that are importantly beyond the very modest amounts found in the Duluth Complex. Furthermore, the existing characterization indicates that about half of the ore is acid generating. Action requested: Eliminate the sentence or revise the text to provide a more accurate assessment based on the known limitations of the existing work to date.	TMM Round 1 Response: Statement has been removed.	RGU Round 2 Comment: RESOLV
Comment 382	RGU Round 1 Comment: Lines 2623-2627. Clarification. Note that this is only based on static testing, not kinetic. Action requested: Modify text to specify that only static testing has occurred, not kinetic. Should occur early in the paragraph.	TMM Round 1 Response: See Comment 381.	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 383	RGU Round 1 Comment: Lines 2630-2633. Clarification. Regarding the "planned future testing" program noted in the text, what is necessary to inform the EIS and permitting is subject to DNR approval. Starting the sentence as "Planned future testing" gives the impression of a fully-vetted and approved methodology that has not happened. It is also noted this has not been indicated in the current waste characterization program. Action requested: Eliminate the word "planned" and rather modify the text to treat this as a future information need. Ensure this is identified in Section 5.3.	TMM Round 1 Response: Text has been edited to read: "Future material characterization of the development rock, waste rock, and ore will need to include continued static testing to inform necessary kinetic testing and additional mineralogical analysis with a specific focus towards the GRB that comprises the footwall, as this is a lesser studied rock unit."	RGU Round 2 Comment: RESOLV
Comment 384	RGU Round 1 Comment: Lines 2642-2643. Clarification. The tailing kinetic data discussed was conducted outside of the waste characterization program that is being developed with the DNR. Based on the current understanding that the test duration was 20 weeks, this data will not be applicable to the long term evaluation required for tailings reactivity. Although the DNR has not received or reviewed the data, the DNR does not expect to rely on this information in assessing ARD potential of tailings. Action requested: Further discussion item.	TMM Round 1 Response: The tailings kinetic data was conducted by a third party lab and undertaken using standard ASTM kinetic protocols. The data generated by the test is valid (not preliminary) and may be used, in conjunction with other tailings testwork, to inform water quality predictions and long term tailings performance.	RGU Round 2 Comment: RESOLV will engage TMM over the course and scoping document to develop status of the materials characteri with future information requirem any permitting. This will include week tests as being representative
Comment 385	RGU Round 1 Comment: Line 2648. Reference request. Please provide Wood, 2019 reference on subsidence and crown pillar stability. Action requested: Provide this report to DNR upon receipt of these comments.	TMM Round 1 Response: This reference has been removed. Text has been added to clarify that this analysis is preliminary. TMM is continuing to update and refine geotechnical information which will be provided as part of a geotechnical data package during EIS development. This anticipated deliverable has been incorporated into Section 5.3.2.	RGU Round 2 Comment: RESOLV
Comment 386	RGU Round 1 Comment: Line 2668. Clarification. It is not clear how a comparison of modeled subsidence to heave of unconsolidated material is relevant. Action requested: Modify text to provide some additional context in what's offered. Is this to allow the reader a relative comparison from another more well-known phenomenon?	TMM Round 1 Response: This is included to give the reader a relative comparison to a common phenomenon around the Project area.	RGU Round 2 Comment: RESOLV
Comment 387	RGU Round 1 Comment: Lines 2754-2756. RGU note. DNR will need to review available information regarding subsidence and crown pillar stability, and soils and topography, before identifying the treatment of the issue in the EIS. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV will engage TMM over the course and scoping document to assess subsidence and crown pillar stabi the EIS.

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LVED for purpose of scoping. DNR se of developing the Scoping EAW lop appropriate text describing the erization program to date along ements to support both the EIS and e the appropriateness of the 20 tive of long-term reactivity.
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LVED for purpose of scoping. DNR se of developing the Scoping EAW s the proposed treatment of bility, and soils and topography, in

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comment
Comment 388	RGU Round 1 Comment: Line 2766. Information need. The work plan needs to include waste rock characterization. Action requested: Add the term "waste rock characterization" to the work plan list.	TMM Round 1 Response: Text has been edited to read: "A work plan for the characterization of waste rock, development rock, ore, and tailings including data quality objectives, testing methods, sample selection rationale, laboratory selection, and data management"	RGU Round 2 Comment: RESOLVED.
Comment 389	RGU Round 1 Comment: Lines 2771-2772. Clarification. The last bullets notes a "field testing" component. Is this referencing a field testing program that has already begun, or is this a future data collection effort? Action requested: Modify text to clarify the field testing reference. Future discussion item.	TMM Round 1 Response: No field testing has occurred. The two references to field testing (both within Section 5.3.1 future scope) have been removed as discussions around field testing as part of the Mine Material Characterization Program have been centered around if field testing is necessary to support permitting and a need has not been determined yet. TMM remains open to field testing if future testing deems it necessary for permitting.	RGU Round 2 Comment: RESOLVED.
Comment 390	RGU Round 1 Comment: Lines 2773-2774. Future action. If the current focus is to conduct more static testing, those plans have not been provided to the DNR. Action requested: Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED.

RGU Note: No new, unique comments were transmitted to TMM on Section 5 on December 1, 2020.

Section 6.0 Water Resources

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 391	RGU Round 1 Comment: Line 2780. Note. In general, this section lacks information on Keeley Creek that will be necessary to assess whether potentially significant issues require evaluation in the EIS. This will be considered over the development of the Scoping EAW and proposed EIS scope. Action requested: Consider where information regarding potential project impacts are lacking and ensure Section 6.3 identifies how the information will be provided for the EIS.	 TMM Round 1 Response: Stream morphology assessment was conducted in 2019 on three reaches along the creek and water quality sampling at location DMSW15 in the creek has been conducted for seven years. The need for supplemental data collection on surface waters, including Keeley Creek is outlined in Section 6.3.1: "Although TMM has obtained and developed a substantial database with respect to surface water hydrology, additional information is needed to evaluate potential impacts to the surface water hydrologic system. Instrumented gaging stations will be installed to further define the flow regime in Keeley Creek upstream and downstream of the tailings management site." Additional data on Keeley Creek will be provided during EIS development to satisfy the EIS scope. 	RGU Round 2 Comment: RESOLV
Comment 392	RGU Round 1 Comment: Line 2785. Guidance. Clear identification of impaired and high value surface waters (wetlands, streams, lakes) and analysis considering potential impacts would be beneficial. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 393	RGU Round 1 Comment: Line 2816. Clarification. The bulleted list of Project-specific watersheds should include the Stony Creek watershed and be depicted in Fig. 6-4. Action requested: Modify the text and figure to address the item or provide a rationale why this should not be the case.	 TMM Round 1 Response: These are Project-specific watersheds that were developed for the plant site, tailings management site, and underground mine area. No Project-specific watersheds were developed for the transmission corridor as impacts expected in this area from construction activities, vehicular travel and potential effects to surface water resources are not anticipated to be perceptible at the watershed level. Denley Creek and Stony River watersheds are included in Figure 6-2 and Table 6-1. 	RGU Round 2 Comment: UNRESC relative of scale of effect along th than that for the plant site and DS comparable with the undergroun effect in itself does not negate th of watershed-scale effect. Inclusi watershed in the watershed list a Action requested: Modify the tex Creek watershed.
Comment 394	RGU Round 1 Comment: Line 2826. Guidance. The naming convention for DNR Public Water 69-3P in the EIS will be Birch Lake. First usage in all EIS-related documents will be as follows: Birch Lake reservoir (Birch Lake); subsequent usage as follows: Birch Lake. Action requested: Global revision requested throughout in text, tables, and figures.	TMM Round 1 Response: Per MDNR guidance, "Birch Lake reservoir" has been changed to "Birch Lake" in text, tables, and figures.	RGU Round 2 Comment: RESOLV

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ESOLVED. DNR acknowledges the the transmission corridor is less DSF, and in the aggregate is und mine area. This lesser scale of the fact there will be some degree usion of the Stony Creek t and Figure 6-4 is warranted. text and figure to include the Stony

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 395	RGU Round 1 Comment: Line 2832. Reference. The Water Management Plan needs to be referenced in the document for the Winton Hydroelectric Station. Action requested: Modify text to include the reference. Add reference to Section 17.	TMM Round 1 Response: Desired reference is unclear from comment. Please provide a copy of the reference for TMM to review.	RGU Round 2 Comment: RESOLV scoping document will identify th consider the Minnesota Power's management associated with the relative to the proposed project- Lake. DNR will provide TMM with Agreement Filing and Explanator 2002) for the Winton Hydroelect information.
Comment 396	RGU Round 1 Comment: Lines 2866-2871. Available data. The copper nickel study from the 1970s has a large amount of stream flow and water quality data that should be included, as appropriate, in future evaluations. Action requested: Assess utility of this dataset in relevant analyses. Consider noting in Section 6.3 any requirements for this data.	TMM Round 1 Response: Comment is noted. TMM has incorporated data from the Minnesota Regional Copper- Nickel Study as part of the Regional Surface Water Quality baseline description and will evaluate and include relevant data in a during EIS development to satisfy EIS scope.	RGU Round 2 Comment: RESOLV
Comment 397	RGU Round 1 Comment: Line 2878. Data availability. Is there data available for Keeley Creek? Action requested: Answer the question and modify the text as appropriate. Ensure Section 6.3 identifies this item as a potential information need for the EIS.	TMM Round 1 Response: As indicated in Table 6-5 through Table 6-6, stream flow data is not available for Keely Creek. TMM plans to collect Stream flow data for Keeley Creek, as described in Section 6.3.1.	RGU Round 2 Comment: RESOLV
Comment 398	RGU Round 1 Comment: Line 2893. Data availability. Surface water monitoring data, related to the Dunka Pit, is available through 2020 on the MPCA Wastewater Data Browser (beyond year 2013). Action requested: Update with new data; modify text as determined appropriate; add reference to Section 17.	TMM Round 1 Response: The data provided for Dunka Pit is adequate for purposes of scoping for the TMM Project EIS.	RGU Round 2 Comment: RESOLV notes that the scoping decision v available MPCA water quality dat Dunka Pit.
Comment 399	RGU Round 1 Comment: Lines 2896-2900. Data requirement. A complete record of water quality data (i.e., individual sample results) will need to be made available (in addition to the summaries and averages, etc. provided here). No action requested. Expect a great deal of scrutiny on this topic. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM will submit necessary water quality data during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV notes that the data deemed nece RGU.
Comment 400	RGU Round 1 Comment: Lines 2909; 2922. Terminology. The term "relatively impermeable bedrock" (used here and elsewhere in the document) should be used cautiously. The degree of GW interaction between the surficial materials and bedrock (including bedrock transition/weathering zones) will need to be thoroughly investigated before conclusions can be drawn. No action expected. Expect a great deal of scrutiny on this topic. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 401	RGU Round 1 Comment: Lines 2923-2929. Information need. Detailed hydrographs and complete stream flow data will need to be made available to assess the current conditions and to design any subsequent data collection efforts. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM will submit necessary hydrographs and stream flow data during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV notes that the data deemed nece RGU.
Comment 402	RGU Round 1 Comment: Line 2929. Clarification. Keeley Creek is mentioned here but not listed as stated in Table 6-5. Action requested: Comment provided in tables section.	TMM Round 1 Response: A stream gage has not yet been installed in Keely Creek. Creeks with the lowest flows, as shown on Table 6-7, are North and South Nokomis Creeks. Text has been edited to read: "Magnitude of flow varies widely with stream size with the highest flows measured in the South Kawishiwi River and the lowest flows in North Nokomis Creek and South Nokomis Creek."	RGU Round 2 Comment: RESOLV notes the Scoping EAW will propo collection for Keeley Creek.
Comment 403	RGU Round 1 Comment: Lines 2930-2948. Future discussion. Initial efforts at characterizing base flow using PART will need to be further discussed and evaluated. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 404	RGU Round 1 Comment: Line 2934. Clarification. The text should provide the time of year that the samples were taken because seasonal variability in flow can interact with project impacts resulting in differential impacts to aquatic habitat that should be considered in the analysis. Action requested: Modify text to address the item.	TMM Round 1 Response: The baseline PART analysis was run on data from 2014-2018 and the time period for each station contains 1,826 mean daily streamflow values. Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Modeling to the surface water system including differential impacts to aquatic habitat is outlined in Section 6.3.1 and will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV Comment remains for EIS. DNR a assess impacts to aquatic (fish) ha maximum, and minimum monthly individual streams analyzed.
Comment 405	RGU Round 1 Comment: Lines 2938-2941. Clarification. Provide more detail on how it was determined that groundwater routed through unconsolidated deposits provides a significant portion of baseflow to area streams and rivers. Action requested: Modify text.	TMM Round 1 Response: The PART analysis, described in the previous paragraph determined that groundwater baseflow makes up 85% to 90% of streamflow at the three stations that were assessed (Table 6-8). The conceptual model is that baseflow is routed through the unconsolidated materials above the bedrock due to the impermeable nature of the bedrock and topography of the bedrock surface. Text has been edited to clarify.	RGU Round 2 Comment: RESOLV More detailed results from the PA baseflow analyses will need to be

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DLVED for purpose of scoping. e PART analyses and any other b be included in the EIS.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 406	RGU Round 1 Comment: Line 2938. Data need. Local impacts on groundwater to Keeley Creek streamflow, not just to Birch Lake Reservoir, is a data need. Action requested: Ensure Section 6.3 addresses the item as a future data need. Modify text as current information allows to address the item.	TMM Round 1 Response: Comment is noted. TMM considers this request appropriate for consideration in the EIS development and plans to collect stream flow data for Keeley Creek, as described in Section 6.3.1, for use in this evaluation.	RGU Round 2 Comment: RESOLV anticipates the level of detail to as habitat would be to have mean, n at least on the scale of monthly for analyzed. Seasonal timing data sh address streamflows for pre-Projec closure.
Comment 407	RGU Round 1 Comment: Line 2949. Data requirement. Need to collect and include continuous stream flow data at these sites. Action requested: Ensure Section 6.3 identifies this as a future data need. Modify text as determined appropriate. Line 2949.	 TMM Round 1 Response: Stream gages have been installed at DMSW3 (N. Nokomis Creek) and SW29 (S. Nokomis Creek). Data from these gages will be provided during EIS development to satisfy the EIS scope. A gage has not been installed in Denley Creek (DMSW16) because, other than the transmission corridor, the project would not alter the Denley Creek watershed. Continuous stream flow data need is captured in Section 6.3.1 and will be provided during EIS development to satisfy the EIS scope. 	RGU Round 2 Comment: RESOLV
Comment 408	RGU Round 1 Comment: Line 2958. Data need. Baseline Keeley Creek stream morphology is a data need. Action requested: Ensure that Section 6.3 addresses the item as a future data need. Modify text as current information allows to address the item.	TMM Round 1 Response: See Comment 391.	RGU Round 2 Comment: RESOLV anticipates the level of detail to a habitat would be to have stream monitoring of water quantity and
Comment 409	RGU Round 1 Comment: Line 2994. Data source. Minnesota Power has extensive records on flows and water levels. This data should be accessed along with any information provided by the DNR LakeFinder dataset. Action requested: Procure relevant data from Minnesota Power as appropriate. Modify text as current information allows to address the item.	TMM Round 1 Response: See Comment 401. Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.1, including hydrographs and water levels will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV notes that assessment of potentia involve water level histories source

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 410	RGU Round 1 Comment: Line 2995. Reference. The text should reference the Winton Hydroelectric Station management plan. Action requested: Modify text to make the reference.	TMM Round 1 Response: See Comment 395.	RGU Round 2 Comment: RESOLV scoping document will identify th consider the Minnesota Power's of management associated with the relative to the proposed project-re Lake. DNR will provide TMM with Agreement Filing and Explanatory 2002) for the Winton Hydroelectre information.
Comment 411	RGU Round 1 Comment: Line 3042. Clarification. There are three Impaired Waters within 1 mile. Filson Creek is impaired for aquatic life- fish bioassessment. Both Keeley Creek and Filson Creek are listed with aluminum as the pollutant. EPA classification status of these waters is 4D. This information should be in this section. Action requested: Modify text to address the item.	 TMM Round 1 Response: Text has been updated with information from the draft 2020 impaired waters list: "• Birch Lake (AUID 69-0003-00) for aquatic consumptionmercury in fish tissue (No TMDL, EPA category 5); • Keeley Creek (AUID 09030001-520) for aquatic life, aluminum stressor (No TMDL, EPA category 4D); • Filson Creek (AUID 09030001-605) for aquatic life, aluminum and copper stressors (No TMDL, EPA category 4D) • Unnamed Creek tributary to Filson Creek (AUID 09030001-983) for aquatic life, aluminum stressor (No TMDL, EPA category 4D) 	RGU Round 2 Comment: RESOLV
Comment 412	RGU Round 1 Comment: Lines 3042-3044. Clarification. Additional information on the two impairments should be included, including status/results of any further assessment, stressor ID, or TMDL work, and similar. Action requested: Amend text to address the item.	TMM Round 1 Response: Text has been updated with information from the draft 2020 impaired waters list. Four impaired waters are listed, along with their impairment, stressor, EPA category, and TMDL status.	RGU Round 2 Comment: RESOLV
Comment 413	RGU Round 1 Comment: Line 3045. Data need. A complete record of available WQ data will need to be made available for scoping and the EIS. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLV Comment remains for EIS.
Comment 414	RGU Round 1 Comment: Line 3046. Clarification. It is unclear why the data summarized in Table 6-7 limited to only 2017 and 2018? MPCA understands potentially relevant water quality has occurred over a much longer period of time. If correct, no reason is given for the exclusion of earlier data. Action requested: Amend the text to address the item or explain the unavailability or inapplicability of other data.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.1, including relevant water quality will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: UNRESC the amount of data disclosure ne See response to Comment 416.

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 419	RGU Round 1 Comment: Line 3135. Clarification. Provide description and evaluation of the historical data. Action requested: Modify text to address the item.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.2, including relevant historical data will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV identify the appropriate historic or analyses.
Comment 420	RGU Round 1 Comment: Line 3143. Definition. Provide a definition for corehole. Action requested: Modify text. Add to glossary.	TMM Round 1 Response: See Comment 16.	RGU Round 2 Comment: RESOLV
Comment 421	RGU Round 1 Comment: Lines 3148-3152. Note. The 74 coreholes for which hydrogeophysical testing have been completed are all located over the underground mining area; none are at the plant site or tailings site. Action requested: Modify text to address the item.	TMM Round 1 Response: Text has been edited to read "TMM has conducted corehole hydrogeophysical testing at over 400 intervals in 74 coreholes located in the underground mine area."	RGU Round 2 Comment: RESOLV notes Scoping EAW will identify p additional hydrogeological data to
Comment 422	RGU Round 1 Comment: Line 3171. Future data need. May need to add additional groundwater monitoring wells at the project boundary or outside of project area depending upon location of groundwater compliance points. Action requested: Ensure Section 6.3 identifies this item as a potential information need. Future discussion item.	TMM Round 1 Response: Section 6.3.2 states that the groundwater supplemental scope includes installation of new monitor wells. Locations for new monitor wells will be discussed with the agencies. Details on future monitoring well locations are beyond the scope of an SEAW data submittal, so no change was made.	RGU Round 2 Comment: RESOLV
Comment 423	RGU Round 1 Comment: Line 3172. Data need. Well logs for the monitor wells and piezometers installed will need to be made available. No action requested. Future discussion item.	TMM Round 1 Response: TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 424	RGU Round 1 Comment: Lines 3177-3209. Clarification. Very deep bedrock wells should be described in this section. Action requested: Modify text to address the item.	TMM Round 1 Response: Deep bedrock wells (B4) are described on lines 3201-3206.	RGU Round 2 Comment: RESOLV
Comment 425	RGU Round 1 Comment: Line 3200. Clarification. Is there a B3 monitoring well category? If so, include, otherwise revise accordingly. Action requested: Answer the question and modify text to address the item.	TMM Round 1 Response: There is no B3 monitoring well category.	RGU Round 2 Comment: RESOLV
Comment 426	RGU Round 1 Comment: Line 3212. Note. Monitor wells are mostly all located at the underground mining area. Few, if any, are at the plant or tailings sites. Action requested: Modify text to address the item.	TMM Round 1 Response: Text has been edited to read "Figure 6-11 shows the monitor well locations. Most are located in or near the underground mine area. Additional monitoring wells will be installed at the plant site and tailings management site as part of future scope."	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 427	RGU Round 1 Comment: Line 3219. Clarification. Were the surrounding wells measured also during each test? If so, please include this information. Action requested: Answer the question and modify text to address the item.	TMM Round 1 Response: During the performance of the pumping tests, water levels were monitored at other wells located in the same well pad, although these wells were screened in different hydrogeologic units (HGUs) than the pumped well. Generally, water levels in the other HGUs did not respond to pumping in the pumped well. No nearby wells were available for monitoring in the same HGU as the pumped well. Typically, the nearest well located within the same hydrogeologic unit as the pumped well that could have served as an observation well, was located several hundreds to over 1,000 feet away. Considering the flow rates and the durations of the pumping tests, the effects of pumping were not projected to result in drawdowns at such large distances.	RGU Round 2 Comment: RESOLV
Comment 428	RGU Round 1 Comment: Line 3227. Data need. The details of the "standard aquifer test analysis" will need to be made available. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLV notes that the data deemed nece RGU.
Comment 429	RGU Round 1 Comment: Line 3230. Clarification. DNR understands the 2019 data collection from well testing is complete. If yes, update text accordingly. Action requested: Modify text to address the item.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.2, including aquifer testing and analysis will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: UNRESC 3571-72, the text reads: "Aquifer wells is anticipated to be complet whether the 2019 program was c requested: Answer the question, longer relevant and should be de
Comment 430	RGU Round 1 Comment: Lines 3246-3253. Clarification. What are the "select constituents" and how were they selected? Action requested: Modify text to address the item.	TMM Round 1 Response: Groundwater quality sampling parameters are listed on Table 6-26 through Table 6-28. The objective of groundwater quality sampling is to obtain representative samples that accurately reflect environmental conditions and the parameters were selected to adequately characterize the baseline conditions and support impact analysis.	RGU Round 2 Comment: RESOLV
Comment 431	RGU Round 1 Comment: Lines 3246-3253. Future discussion. It is advisable that the selection of locations, parameters, frequency, and similar be done in consultation with the state. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV

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SOLVED. Clarification. At v2 Lines for testing of the 2019 monitor leted in 2019." This text is unclear s completed as projected. Action n, and if "yes," the sentence is no leleted.
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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 432	RGU Round 1 Comment: Lines 3260-3262. Future discussion. It is advisable that these future monitoring activities for the plant and tailings be done in collaboration with the state. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 433	RGU Round 1 Comment: Line 3306. Clarification. Is there site-specific information on site ET rates? Action requested: If yes, modify text to address the item. If no, could potentially be a future information need to be identified in Future Scope.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.1, including analysis and modeling of site specific evaporation conditions will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV
Comment 434	RGU Round 1 Comment: Line 3308. Clarification. Is there site-specific information on site recharge rates? Action requested: If yes, modify text to address the item. If no, could potentially be a future information need to be identified in Future Scope.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.2, including analysis and modeling of site recharge rates will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV
Comment 435	RGU Round 1 Comment: Lines 3359-3360. Clarification. Providing data or analysis will be of use given interest in fracture flow. Please provide further detail. Action requested: Modify text to address the item.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.2, including aquifer testing and hydrophysical logging will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV scoping document will identify th and detail regarding potential fra bedrock units.
Comment 436	RGU Round 1 Comment: Line 3360. Clarification. Below 300 feet the flow zone frequency is less. What is the flow zone frequency value below 300 feet? Further discussion needed regarding this analysis. Action requested: Modify text to address the item.	TMM Round 1 Response: See lines 3365-3377. "The average fracture flow zone frequency is approximately 0.5 measurable fractures per 100 ft (30.6 m) of vertical thickness in the depth range of 300 ft to 4,000 ft (91.4 to 1219.2 m) bgs."	RGU Round 2 Comment: RESOLV

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Comment 437	RGU Round 1 Comment: Line 3395; Fig 6-12. Plot review. Data used to create this plot will need to be reviewed in detail. For example, are the few data points 2018-2019 representative to entire site? No action requested. Future discussion item.	TMM Round 1 Response: TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 438	RGU Round 1 Comment: Line 3419. Clarification. General note for section that lacking in analysis of flow to Keeley Creek. Absent this data, impact assessment not possible. Action requested: Ensure Section 6.3 identifies this item as a data need. Modify text as current information allows to address the item.	TMM Round 1 Response: See Comment 391.	RGU Round 2 Comment: RESOLV
Comment 439	RGU Round 1 Comment: Lines 3420-3432. Clarification. Available data looks to be focused only on the underground mine area. Will need additional data/evaluation for plant and tailings sites (including potential effects on Keeley Creek). Action requested: Modify text to ensure correct geography indicated. Plant and tailings site should be considered a future data need; ensure Section 6.3 identifies this as a future information need.	 TMM Round 1 Response: TMM Round 1 Comment: Text edited to read: "94 monitor wells and piezometers have been installed. Most are located in or near the underground mine area." Section 6.3.2 highlights the need for additional data collection including aquifer test analysis and new monitor wells for water level and water quality sampling. 	RGU Round 2 Comment: RESOLV notes Scoping EAW will identify p additional groundwater monitorin
Comment 440	RGU Round 1 Comment: Lines 3428-3430. Question. Why was it determined that 1419.5 ft was the hydraulic head? How does this elevation compare to long-term average lake and river elevations? Action requested: Provide a rationale for the hydraulic head value. Modify text to address the item as determined appropriate.	TMM Round 1 Response: The Birch Lake water elevation used for creating the potentiometric surface figures was taken from the MDNR Lakefinder (the DNR official source for lake level readings statewide) site on 6/5/2019 as documented in note #5 on Figures 6-14, 6-15, and 6-16. The elevation of Birch Lake, as measured at the dam by Minnesota Power between 2007 and 2019 varies seasonally between approximately 1417.2 and 1419.9 feet.	RGU Round 2 Comment: RESOLV more discussion to be necessary t Birch Lake water level measureme Birch Lake water levels for EIS.
Comment 441	RGU Round 1 Comment: Line 3453. Correction. Is "rand" supposed to be "range"? Action requested: Modify text with correction.	TMM Round 1 Response: Text corrected. "rand" changed to "range"	RGU Round 2 Comment: RESOLV
Comment 442	RGU Round 1 Comment: Lines 3460-3467. Future review. There will be a need to more fully evaluate and document potential groundwater-surface water interactions. Action requested: Ensure Section 6.3 identifies this item.	TMM Round 1 Response: Section 6.3.1 describes surface water supplemental scope "supplemental data acquisition and analysis will better define the surface water baseline environmental conditions, hydrologic regime, surface water / groundwater interactions and relationships, and potential Project impacts to the surface water system." Both the surface water and groundwater supplemental scopes will be necessary to define this interaction and relationship. The results of these supplemental scopes will be provided during EIS development.	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 443	RGU Round 1 Comment: Line 3487. Clarification. Is there information about aluminum levels that could be added here? This would provide relevant context considering the known MPCA impairments. Action requested: Modify text to address the item.	TMM Round 1 Response: 2018 average aluminum concentrations in groundwater are provided in Table 6-26 through Table 6-28. Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.1, including water quality will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV
Comment 444	RGU Round 1 Comment: Lines 3518-3524. Data need. MCPA will need to see the complete record of individual sample results. It is correct that 2019 data (and likely beyond) will need to be gathered and incorporated into the analysis. Action requested: Ensure Section 6.3 addresses the item. Future discussion topic.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.2, including groundwater quality will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV notes that the data deemed nece RGU.
Comment 445	RGU Round 1 Comment: Lines 3545-3546. Clarification. The phrase "more dilute than" is not meaningful. Clarity could include: for all parameters? how much? implications? or similar. Action requested: Modify text to address the item; provide specificity to make less vague.	TMM Round 1 Response: Text has been edited to remove sentence.	RGU Round 2 Comment: RESOLV
Comment 446	RGU Round 1 Comment: Lines 3551-3566. Clarification. Some of the values listed here are above secondary groundwater/drinking water standards. To the extent that this may be claimed as "natural background," additional data and documentation will be needed. Action requested: Ensure Section 6.3 identifies this item as an information need. Future discussion item.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.2, including groundwater quality will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 447	RGU Round 1 Comment: Line 3595. Clarification. It should be noted that this statement pretty much refers to the one well. This is not the foundation for it to be offered as a definitive statement on overall conditions. Action requested: Amend the text to better characterize available data or provide a rationale for the assertion.	TMM Round 1 Response: Text has been edited to read: "The cations / anions in well MN-503B4 were significantly more concentrated than surface water as would be expected in a monitor well screened within the mineralized BMZ, however the average TDS concentration was two orders of magnitude lower than the concentration defined as a brine."	RGU Round 2 Comment: RESOLV
Comment 448	RGU Round 1 Comment: Line 3595. Clarification. MPCA notes that some of the chloride and TDS values from B1 wells indicate that saline (to some extent) water is being encountered. Also important, the presence of "saline waters" could impact the chemical balance for the project. Action requested: Ensure that Section 6.3 addresses this issue. Future discussion item.	TMM Round 1 Response: Comment is noted. Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Water modeling is outlined in Section 6.3.1 and will include a water balance model which will simulate of contact and process water flows.	RGU Round 2 Comment: RESOLV notes Scoping EAW will identify n "saline" waters to be encountere consequences to the chemical ba analysis.
Comment 449	RGU Round 1 Comment: Line 3605. General note. The Scoping EAW will require a summary discussion of the frequency, duration, location, depth, and parameters of existing wetland monitoring, and include how it is proposed in the future. The EIS will require robust baseline wetland hydrology, water quality, and vegetation data to serve as a comprehensive baseline with which to compare future data for possible direct and indirect effects on the quantity and quality of the water resources. Action requested: Ensure Section 6.3.3 identifies these as a future information need. Future discussion item.	TMM Round 1 Response: Section 6.3.3 currently details the plans to establish baseline conditions and compare to future data for possible direct and indirect effects to wetlands	RGU Round 2 Comment: RESOLV
Comment 450	RGU Round 1 Comment: Line 3605. General note. MPCA indicates the antidegradation portion of Section 401 requires an inventory of the existing uses and level of water quality necessary to protect existing uses (Minn. Rules part 7050.0250), and mitigation thereof. Existing uses are the highest existing on or after November 28, 1975. These are not necessarily current uses or quality. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 451	RGU Round 1 Comment: Line 3605. Regulatory guidance. MPCA indicates preservation credits might not be considered adequate mitigation for wetland losses. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 452	RGU Round 1 Comment: Line 3666. Clarification. In the Eggers and Reed 2015 publication, Wetland Plants and Plant Communities of Minnesota and Wisconsin, Wooded Swamps are referred to as Hardwood Swamps and Coniferous Swamps. Action requested: Verify that terminology/ nomenclature is being used consistently in the text across references.	TMM Round 1 Response: Edited Text, Table 6-29 and Table 6-31 through Table 6-38, and Figures 6-19 and 6-20 to reflect "Hardwood Swamp" verses "Hardwood Wetland"	RGU Round 2 Comment: RESOLV
Comment 453	RGU Round 1 Comment: Line 3699. Clarification. In the Eggers and Reed 2015 publication, Wetland Plants and Plant Communities of Minnesota and Wisconsin, Shrub Swamps are referred to as Shrub Carr and Alder Thicket. Action requested: Verify that terminology/nomenclature is being used consistently in the text across references.	TMM Round 1 Response: Edited Text, Table 6-29 and Table 6-31 through Table 6-38, and Figures 6-19 and 6-20 to reflect "Shrub-Carr" verses "Shrub Wetland"	RGU Round 2 Comment: RESOLV
Comment 454	RGU Round 1 Comment: Line 3706. Future data need. Wetlands need to be documented in an area that is larger than the defined project area to be able to determine the potential for indirect wetland impacts. Increase area for delineation accordingly. Action requested: Ensure Section 6.3 identifies the item as a future information need. Modify text to address the item as determined appropriate. Future discussion item.	TMM Round 1 Response: Section 6.3.3 indicates that wetland delineations will occur, followed by an assessment of potential direct and indirect impacts.	RGU Round 2 Comment: UNRESC better define the delineation prot direct and indirect wetland impact scoping documents. Better under text describing the methods to be project area for wetland delineati example, if a buffer from project the buffer would need to be prov will be used, some discussion on be included and those to be exclu
Comment 455	RGU Round 1 Comment: Lines 3783-3785. Question. Can an equally definitive statement be made for "contact water?" Action requested: Answer question and modify text as determined appropriate to address the item.	TMM Round 1 Response: As stated in the Water Management Plan section, the project is designed not to require a discharge of contact water. Future scope, described in Section 6.3.1, will include detailed assessment of process water and contact water flows. Please refer to lines 307-308.	RGU Round 2 Comment: RESOLV
Comment 456	RGU Round 1 Comment: Lines 3781-3786. Clarification. What is the source of domestic water and how would it be stored prior to off-site disposal? Issue of better understanding of the proposed water management. Action requested: Answer question and modify text to address the item as determined appropriate.	TMM Round 1 Response: Text added in the project description (Line 813): "The domestic water source required to provide the services described in the mine services building and concentrator services building has not been identified. Preliminarily considerations include a domestic water plant that would source water from Birch Lake. Potable water source has not been identified; preliminary considerations for potable water would include transporting water jugs to site."	RGU Round 2 Comment: RESOLV

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SOLVED. DNR will engage TMM to rotocols for assessing potential acts to be described in the derstanding is needed to develop be used in determining the ations to be conducted. For ct features is to be used, a width of ovided. If topographic contours n methods to determine areas to cluded is necessary.
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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 457	RGU Round 1 Comment: Lines 3783-3788. Clarification. Water balance information needed regarding how does the cycle of reusing process water end at closure? For example, what if water would have to be released if the system was seasonally high (e.g., due to precipitation and/or snowmelt)? The section also does not address decommissioning contact water ponds (dewatering and restoration), with the potential for site contamination not being addressed. Potential impacts are possible to Keeley Creek and Birch Lake, in the form of changes in quality and quantity of surface water runoff. Action requested: Answer question and modify text to address the item as determined appropriate. Ensure Section 6.3 addresses the item as a future information need.	TMM Round 1 Response: Comment is noted. Section 6.3.1 specifies that the future scope includes development of a water balance model that will simulate process water flow. Text added to read: "Closure and reclamation of the plant site and tailings dewatering plant would include use of surface water management features to control erosion, and stormwater quality, quantity, and rates."	RGU Round 2 Comment: UNRESC how water would be removed fro and ditches at closure is advised. documents will need to ensure th addresses the concerns. Action re two to address the item.
Comment 458	RGU Round 1 Comment: Line 3786. Clarification. From where does the domestic water come? Presume it should be accounted for in project losses? Action requested: Answer question and modify text to address the item as determined appropriate.	TMM Round 1 Response: See Comment 456.	RGU Round 2 Comment: RESOLV scoping document will identify the account for a domestic water sou
Comment 459	RGU Round 1 Comment: Line 3794. Clarification. What constant rate value was used for this calculation? Action requested: Answer question and modify text to address the item as determined appropriate.	TMM Round 1 Response: Calculation assumes 800 gpm as stated as the project description as the instantaneous rate of pumping in Line 361. Please further refer to Lines 3798- 3803 which further expands on how this over estimates the required withdrawal as it was assumed across the full year for this calculation. The rate was additionally added to Line 3797 in the text.	RGU Round 2 Comment: RESOLV
Comment 460	RGU Round 1 Comment: Lines 3796-3798. Clarification. Please better describe what appropriation volume/pump rate was used to determine the impact on Birch Lake's water level. Discuss if anticipated Birch Lake pumping rates would change with mine life and what volume of water would initially need to be pumped out of Birch Lake to fill the process water reservoir, etc. Were potential changes in water appropriation needs taken into account when determining impacts on water levels? Action requested: Modify text to address the item.	TMM Round 1 Response: See Comment 459 for de tails on the appropriation calculation and Comment 76 for details on future appropriation requirements.	RGU Round 2 Comment: RESOLV scoping document will identify the impacts to Birch Lake water levels rates over the life of the project, n
Comment 461	RGU Round 1 Comment: Lines 3246-3253. Future discussion. It is advisable that the selection of locations, parameters, frequency, and similar be done in consultation with the state. No action requested. Future discussion item.	TMM Round 1 Response: Edited as requested.	RGU Round 2 Comment: RESOLV
Comment 462	RGU Round 1 Comment: Lines 3260-3262. Future discussion. It is advisable that these future monitoring activities for the plant and tailings be done in collaboration with the state. No action requested. Future discussion item.	TMM Round 1 Response: Section 6.3.1 specifies that the future scope includes development of a water balance model that will simulate process water flow.	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 463	RGU Round 1 Comment: Line 3306. Clarification. Is there site-specific information on site ET rates? Action requested: If yes, modify text to address the item. If no, could potentially be a future information need to be identified in Future Scope.	TMM Round 1 Response: Winter recreation is practiced on hundreds of lakes near the proposed Project. Ice safety issues at the proposed water intake point should not be presented in the EIS. Any potential loss in ice cover is insignificant in comparison to the total acres of winter lake recreation available in the region. Moreover, natural weather variation causing seasonal late ice cover or early ice out is a far more significant impact to winter lake recreation year to year. Measures can be taken to warn people of the presence of any thin ice.	RGU Round 2 Comment: RESOLV
Comment 464	RGU Round 1 Comment: Line 3308. Clarification. Is there site-specific information on site recharge rates? Action requested: If yes, modify text to address the item. If no, could potentially be a future information need to be identified in Future Scope.	TMM Round 1 Response: Preliminary calculations using an overestimated process requirement show that appropriating water would result in <2 inches (5 cm) of water level decrease to Birch Lake. This calculation does not account for any inflows or dam operational water management. Compatibility will be verified as part of the Section 6.3.1 after the water balance has been finalized.	RGU Round 2 Comment: RESOLV
Comment 465	RGU Round 1 Comment: Lines 3359-3360. Clarification. Providing data or analysis will be of use given interest in fracture flow. Please provide further detail. Action requested: Modify text to address the item.	TMM Round 1 Response: Text has been edited to read: "Based on this simple calculation, it appears that Birch Lake would be sufficient to supply the required make up water for the Project and the impact of water appropriations would be insignificant compared with the managed water level fluctuation of the reservoir."	RGU Round 2 Comment: RESOLV
Comment 466	RGU Round 1 Comment: Line 3360. Clarification. Below 300 feet the flow zone frequency is less. What is the flow zone frequency value below 300 feet? Further discussion needed regarding this analysis. Action requested: Modify text to address the item.	TMM Round 1 Response: The reduction in volume of water flowing to affected streams and the time period of the impacts will be quantified as outlined in Section 6.3.1 and will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV notes mitigation may be necessar EIS shows streams will be affected construction of the plant site and, adequately re-established after cl

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 467	RGU Round 1 Comment: Line 3395; Fig 6-12. Plot review. Data used to create this plot will need to be reviewed in detail. For example, are the few data points 2018-2019 representative to entire site? No action requested. Future discussion item.	TMM Round 1 Response: Definition of temporary has been added to the glossary that reads: "temporary: lasting for only a limited period of time or a fixed duration and not permanent. If a potential impact would be reversed as a part of the Project, it has the characteristic of being temporary." In relation to impacts, temporary impacts may be short- or long-term and may or may not correspond to phases of Project development such as construction, operations, and reclamation and closure, however they are not permanent. If an impact could be reversed, it has the characteristic of	RGU Round 2 Comment: RESOLV Future environmental documents convey the context where use of
		reversibility. If a potential impact would be reversed as a part of the Project, it has the characteristic of being temporary. All temporary impacts have the characteristic of reversibility, however an impact could be reversible but is not proposed as such.	
Comment 468	RGU Round 1 Comment: Line 3419. Clarification. General note for section that lacking in analysis of flow to Keeley Creek. Absent this data, impact assessment not possible. Action requested: Ensure Section 6.3 identifies this item as a data need. Modify text as current information allows to address the item.	TMM Round 1 Response: Text has been edited to read: "During project closure and reclamation natural drainage patterns would be re-established to the extent possible, minimizing the potential for permanent impacts."	RGU Round 2 Comment: RESOLV RGU note: The Scoping EAW will project-related changes to topog warranting detailed analysis in th during reclamation and closure.
Comment 469	RGU Round 1 Comment: Lines 3420-3432. Clarification. Available data looks to be focused only on the underground mine area. Will need additional data/evaluation for plant and tailings sites (including potential effects on Keeley Creek). Action requested: Modify text to ensure correct geography indicated. Plant and tailings site should be considered a future data need; ensure Section 6.3 identifies this as a future information need.	TMM Round 1 Response: Section 6.3.1 specifies that the future scope will evaluate the potential impacts to surface waters, which includes Keeley Creek.	RGU Round 2 Comment: RESOLV RGU note: The Scoping EAW will project-related changes to the co surface water hydrology Keeley C analysis in the EIS, including the c closure.
Comment 470	RGU Round 1 Comment: Lines 3428-3430. Question. Why was it determined that 1419.5 ft was the hydraulic head? How does this elevation compare to long-term average lake and river elevations? Action requested: Provide a rationale for the hydraulic head value. Modify text to address the item as determined appropriate.	TMM Round 1 Response: Section 6.3.1 specifies that the future scope will evaluate the potential impacts to surface water quantity, which includes Birch Lake.	RGU Round 2 Comment: RESOLV scoping document will identify th potential project-related changes including both the plant site and TMM in developing the language
Comment 471	RGU Round 1 Comment: Line 3818. Clarification. Were Birch Lake water level impacts looked at based on reductions in flow to the Birch Lake from the plant site and the tailings storage facility? If so, please include. If not, it needs to be included. Action requested: Modify text as appropriate to address the item.	TMM Round 1 Response: Section 6.3.1 specifies that the future scope will evaluate the potential impacts to surface water quantity, which includes Birch Lake.	RGU Round 2 Comment: RESOLV scoping document will identify th potential project-related changes including the plant site.

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 472	RGU Round 1 Comment: Lines 3820-3823. Clarification. Need greater detail to use term "negligible effect." Action requested: DNR will need to verify potential change to verify characterization as "negligible effect." Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 473	RGU Round 1 Comment: Line 3822. RGU Round 1 Comment: Clarification. Containment and rerouting of surface water may have an impact on the quantity of water and needs further consideration. It may also have impacts on the quality of water if there is reduced infiltration of run-off. Action requested: Ensure Section 6.3 identifies this as a future information need. Modify text as current information allows to address the issue.	TMM Round 1 Response: Section 6.3.1 specifies that the future scope will evaluate the potential impacts to surface water quantity and quality.	RGU Round 2 Comment: RESOLV RGU note: The Scoping EAW will quality of all stormwater generate warranting detailed analysis in the during reclamation and closure.
Comment 474	RGU Round 1 Comment: Line 3823. Clarification. The last sentence ends with "not future considered." This is an awkward phrasing (that also occurs elsewhere). If the intent of this phrasing is the issue is not being proposed for further evaluation, then probably better stated by ending the sentence without the phrase with new sentence that might read: "Containment and rerouting of stormwater are expected to have a negligible effect on surface water quality. No future scope proposed on the issue" or similar. Action requested: Consider intent of usage and modify text accordingly. Do a global document search on the term and revise consistent with this revision.	TMM Round 1 Response: Text has been edited to remove "not future considered" to "No future scope is proposed to address this issue" throughout the document.	RGU Round 2 Comment: RESOLV
Comment 475	RGU Round 1 Comment: Lines 3829-3833. Information need. It will need to be determined how much of the watershed would be removed by the construction of the dry stack facility and other features at the tailings management site, and also determine the impact on surface waters. Action requested: Ensure Section 6.3 identifies this item as a future information need. Modify text to add any detail known on the item at present. Future discussion item.	TMM Round 1 Response: Section 6.3.1 specifies that the surface water supplemental scope will evaluate the potential impacts to surface water quantity and quality.	RGU Round 2 Comment: RESOLV notes mitigation may be necessar EIS shows changes in stream aligr and/or changes in runoff significa area where the tailings managem
Comment 476	RGU Round 1 Comment: Line 3835. Information need. Containment and rerouting of surface water would change local watersheds both during the project and upon reclamation. Local watershed maps of before, during, and after project would be useful in assessment. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 477	RGU Round 1 Comment: Line 3835. RGU note. The potential significance of the changes in local hydrology have not yet been determined. Information on changes to the Keeley Creek watershed, and the new non- contact water ditch watershed, is necessary to assess type, extent, and reversibility of impacts on aquatic habitat. No action requested. Additional work necessary in development of the treatment of the item in the Scoping EAW and draft scoping decision.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV RGU note: The Scoping EAW will project-related changes to the co surface water hydrology Keeley C analysis in the EIS, including the c closure.
Comment 478	RGU Round 1 Comment: Lines 3835-3836. Clarification. Need greater detail to use term "negligible effect." Action requested: DNR will need to verify potential change to verify characterization as "negligible effect." Future discussion item.	TMM Round 1 Response: Same as Comment 472.	RGU Round 2 Comment: RESOLV scoping document will identify th quality effects that may be associ generated at the tailings manager
Comment 479	RGU Round 1 Comment: Line 3839. Clarification. Is an impact "temporary" if it is for the life of the project? In normal usage, many construction effects are characterized as "temporary." The temporal dimension of operational effects is typically characterized in terms of permanence or reversibility. Action requested: Consider more targeted use of the term "temporary;" modify text accordingly.	TMM Round 1 Response: See Comment 467.	RGU Round 2 Comment: RESOLV Future environmental documents convey the context where use of As the proposed definition states, reversed,. However, it remains to any given impacts during operation DNR will engage TMM in develop the scoping documents.
Comment 480	RGU Round 1 Comment: Line 3842. Clarification. Potential effects also include reduced Keeley Creek watershed resulting in permanent lower flow in the creek, and consequent changes in aquatic habitat (due to changes in stream geomorphology). Also the impacts would not just be under low flow conditions. Action requested: Modify text to address the item.	TMM Round 1 Response: See Comment 404 and Comment 466.	RGU Round 2 Comment: RESOLV RGU note: The Scoping EAW will project-related changes to the co surface water hydrology Keeley C analysis in the EIS, including the c closure.
Comment 481	RGU Round 1 Comment: Line 3847. Clarification. DNR has understood the term "textured" could be applied to describe the surface of the dry stack facility during progressive reclamation and closure. If this is correct, include discussion of the meaning and purpose of "texturing." Action requested: Modify text to address the item.	TMM Round 1 Response: We have searched the data submittal text for "textured", "texturing", and "texture" and have not found this term to describe the surface of the dry stack during concurrent reclamation.	RGU Round 2 Comment: RESOLV will be necessary to understand the stack facility during progressive re

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 482	RGU Round 1 Comment: Line 3851. Clarification. The text states: "precipitation would be diverted back to the natural system" Where would water be diverted to? Locations should be specified in text. Action requested: Modify text to address the item.	TMM Round 1 Response: A preliminary dry stack facility closure concept has been developed and the specific locations of discharges are still being evaluated. Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.1, including how project water management could affect stream routing and drainage patterns will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV scoping document will identify th and how precipitation falling on t released back into the natural sys EAW will likely propose the poter to the contributing watershed to Keeley Creek as warranting detail the condition during reclamation
Comment 483	RGU Round 1 Comment: Line 3851. Clarification. The language "natural surface water system" is too vague to assess impacts. Where this water goes is important and is insufficiently described. Action requested: Modify text to address the item.	TMM Round 1 Response: See Comment 482	RGU Round 2 Comment: RESOLV scoping document will identify th and how precipitation falling on t released back into the natural sys EAW will likely propose the poter to the contributing watershed to Keeley Creek as warranting detail the condition during reclamation
Comment 484	RGU Round 1 Comment: Line 3852. Question. Why would it be that the cap "may" cause some additional loss via evapotranspiration? Presume that it would cause loss. Action requested: Answer question and amend text to address the item.	TMM Round 1 Response: Edited to change the use of "cap" to "cover system" consistent with the description in Section 3 and added text to specify evapotranspiration will occur from the cover soil and vegetation.	RGU Round 2 Comment: RESOLV RGU note: The Scoping EAW will project-related changes to the co surface water hydrology Keeley C analysis in the EIS, including the c closure.
Comment 485	RGU Round 1 Comment: Lines 3854-3856. Clarification. Permanent impacts to stream routing and drainage patterns caused by the tailings basin need to be quantified and the statement, "The total volume of surface water contribution would remain largely unchanged," needs to be better explained. What watershed/water body is this based on? Action requested: Answer the question and modify text as appropriate to address the item.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.1, including how project water management could affect stream routing and drainage patterns will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV

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UVED for purpose of scoping. The the need to specify exactly where n the project features may be system. In particular, the Scoping tential for project-related changes to the surface water hydrology tailed analysis in the EIS, including on and closure.

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 486	RGU Round 1 Comment: Lines 3854-3856. Clarification. Need to provide more detail on routing characteristics for non-contact water at TSF during different stages in TSF life cycle. Action requested: Modify text to respond to the item.	TMM Round 1 Response: Section 6.3.1 specifies that the surface water supplemental scope will evaluate the potential impacts to surface water quantity and quality.	RGU Round 2 Comment: RESOLV
Comment 487	RGU Round 1 Comment: Line 3862. RGU note. Without data on watershed changes and analysis of impacts to stream flow, the assumption that impacts to surface water flow and stream channel effects would be minor cannot be supported at this time. No action requested. DNR will evaluate available information during the development of the Scoping EAW to determine the treatment in the EIS. Ensure that Section 6.3 adequately identifies this as a future information need.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.1, including how project water management could affect stream routing and drainage patterns will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV
Comment 488	RGU Round 1 Comment: Line 3864. General comment for section. In the case in this section, more clarity and separation in the text between construction, operation, progressive reclamation, reclamation, and closure would make it easier to follow. Revise for a pattern to the discussion on these topics in the various sections. Action requested: Attempt to better separate the text by the stages of project activity.	TMM Round 1 Response: Comment is noted. TMM declines to make the formatting change. It is TMM's understanding that the MDNR will re-format the data submittal.	RGU Round 2 Comment: RESOLV will engage TMM to ensure the de accurate in the Scoping EAW.
Comment 489	RGU Round 1 Comment: Lines 3868-3869. Clarification. Where would water be diverted to? Please provide locations. Based on topography, flow would likely be altered with potential consequences to Keeley Creek. Action requested: Answer the question, and modify text to provide locations any current information on potential impacts to Keeley Creek. Ensure Section 6.3 addresses the item as an information need.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.1, including how project water management could affect stream routing and drainage patterns will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV RGU note: The Scoping EAW will project-related changes to the co surface water hydrology Keeley C analysis in the EIS, including the c closure.
Comment 490	RGU Round 1 Comment: Line 3885. Clarification. Add to the listing loss of wetland function and loss of aquatic habitat. Action requested: Modify text.	TMM Round 1 Response: Sections 6.3 and 8.3 addresses the need to assess wetland function and aquatic habitat losses, respectively.	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 491	RGU Round 1 Comment: Lines 3890-3891. Clarification. Need to quantify impacts to stream routing characteristics. Action requested: Modify text to provide the requested detail.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.1, including how project water management could affect stream routing and drainage patterns will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV scoping document will identify th impacts to stream routing charac operation and at closure for the I
Comment 492	RGU Round 1 Comment: Line 3891. Clarification. The assertion is incorrect because routing characteristics would be permanently modified. Even the EAW states this in line 3933. Action requested: Modify text to address the item.	TMM Round 1 Response: Text has been edited to read: "The total volume of surface water entering waterways would remain largely unchanged, however, routing characteristics would be permanently modified."	RGU Round 2 Comment: RESOLV
Comment 493	RGU Round 1 Comment: Lines 3890-3892. Clarification. Need to quantify changes to volume of surface water entering waterways. Action requested: Modify text to provide the requested detail.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.1, including how project water management could affect volume of surface water entering waterways will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV scoping document will identify th impacts to stream runoff volume closure for the EIS.
Comment 494	RGU Round 1 Comment: Lines 3890-3892. Clarification. Is an impact "temporary" if it is for the life of the project? In normal usage, many construction effects are characterized as "temporary." The temporal dimension of operational effects is typically characterized in terms of permanence or reversibility. Action requested: Consider more targeted use of the term "temporary;" modify text accordingly.	TMM Round 1 Response: See Comment 467.	RGU Round 2 Comment: RESOLV Future environmental document convey the context where use of As the proposed definition states reversed. However, it remains to any given impacts during operati DNR will engage TMM in develop the scoping documents.
Comment 495	RGU Round 1 Comment: Line 3893. Clarification. The assertion is incorrect because this is a likely permanent indirect effect. Action requested: Modify text to address the item.	TMM Round 1 Response: Text has been edited to read: "This change may also have a permanent indirect effect locally on surface water contribution to wetlands."	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 496	RGU Round 1 Comment: Line 3894. RGU note. The information presented is not sufficient to conclude no changes to water quality. Also the changes to quantity and surface routing are not addressed. No action requested. DNR will assess the available information during development of the Scoping EAW to identify treatment of the item in the EIS.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV RGU note: The Scoping EAW will project-related changes to the co surface water hydrology Keeley C analysis in the EIS, including the c closure.
Comment 497	RGU Round 1 Comment: Lines 3898-3908. Closure conditions. What is the plan with the features in this section at closure? Action requested: Modify text to provide requested detail.	TMM Round 1 Response: Section 3.6.2 includes the details regarding reclamation of the access road, water intake corridor, and transmission corridor.	RGU Round 2 Comment: RESOLV scoping document will identify th potential surface water impacts in reclamation and closure condition intake corridor, and transmission
Comment 498	RGU Round 1 Comment: Lines 3910-3912. Note. DNR and MPCA agree that available information is insufficient to fully assess potential impacts and that future work is needed. Action requested: Ensure Section 6.3 addresses this item.	TMM Round 1 Response: Section 6.3.1 includes the details regarding the plan to assess potential impacts to surface water resources.	RGU Round 2 Comment: RESOLV
Comment 499	RGU Round 1 Comment: Lines 3910-3913. Future scope. Please provide how impacts to surface water will be assessed/modeled. Action requested: Ensure Section 6.3 identifies future work done to assess/model potential impacts to surface water resources.	TMM Round 1 Response: Section 6.3.1 includes the details regarding the plan to assess potential impacts to surface water resources. Specific assessment and modeling methods will be informed by scoping, therefore remain under development. A detailed proposed approach to modeling potential impacts to surface water resources will be provided during EIS development. TMM looks forward to state input.	RGU Round 2 Comment: RESOLV Scoping EAW and scoping docum work/modeling necessary to asse water features.
Comment 500	RGU Round 1 Comment: Lines 3910-3913. Future scope. What is the plan to obtain this information? Include plans as future work. Action requested: Ensure Section 6.3 identifies future work done to assess/model potential impacts to surface water resources.	TMM Round 1 Response: See Comment 499.	RGU Round 2 Comment: RESOLV
Comment 501	RGU Round 1 Comment: Line 3914. Clarification. Timing of withdrawals and related water levels changes in Birch Lake needs to be better defined. Also ice safety concerns. Action requested: Modify text to address the item.	TMM Round 1 Response: See Comment 76 for details on future scope for proposed appropriation and Comment 463 for details on ice safety.	RGU Round 2 Comment: RESOLV Note: DNR will coordinate with N rule curve requirements that may Potential treatment of the issue in determined.

 Ill likely propose the potential for contributing watershed to the Creek as warranting detailed e condition during reclamation and LVED for purpose of scoping. The the need to ensure assessment of a includes the proposed ons of the access road, water on corridor. LVED for purpose of scoping. LVED for purpose of scoping. The ment will specify the future 	d 2 Comment
the need to ensure assessment of s includes the proposed ons of the access road, water on corridor. LVED for purpose of scoping.	VED for the purpose of scoping. ill likely propose the potential for contributing watershed to the Creek as warranting detailed e condition during reclamation and
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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 502	RGU Round 1 Comment: Lines 3918-3920. Clarification. Define "temporary" impacts to Birch Lake; impacts may be temporary but long- term and require mitigation during operation. Action requested: Modify text to use a more targeted use of the term "temporary" as it may apply to impacts to Birch Lake.	TMM Round 1 Response: See Comment 467.	RGU Round 2 Comment: RESOLV documents will attempt to reasor use of the term "temporary" occu states, a "temporary" impact can remains to be determined as to w during operation can be reversed TMM in developing the appropria documents.
Comment 503	RGU Round 1 Comment: Line 3920. Clarification. In terms of the proposed location and site design for the DSF, DNR would expect there to be permanent re-routing of water with the permanent dry stack facility. Action requested: Modify text to address the item.	TMM Round 1 Response: The potential for permanent impacts related to rerouting runoff around the tailings management site is addressed later in the same bullet list (lines 3927-3935).	RGU Round 2 Comment: RESOLV
Comment 504	RGU Round 1 Comment: Line 3921. Note. Information developed to date is insufficient to conclude that impacts to stream flow would be minimal. No action requested. DNR will determine potential treatment of the item in the EIS over the course of developing the Scoping EAW.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV RGU note: The Scoping EAW will project-related changes to the co surface water hydrology Keeley C analysis in the EIS, including the c closure.
Comment 505	RGU Round 1 Comment: Line 3924. Clarification. Need to add Birch Lake water levels. Action requested: Modify text to address the item.	TMM Round 1 Response: Edited to include Birch Lake water levels	RGU Round 2 Comment: RESOLV
Comment 506	RGU Round 1 Comment: Line 3925. Clarification. The text use of the phrase "the precipitation loss period" is not meaningful. This potential impact should be referred to as changes in surface run-off and routing, which is a permanent effect. Action requested: Modify text to address the item.	TMM Round 1 Response: Text has been edited to read: "The net effect would be expected to be minimal as the impact would be temporary and limited to the period of mining operations"	RGU Round 2 Comment: RESOLV Note: Premature to offer any cor
Comment 507	RGU Round 1 Comment: Line 3931. Clarification. The assertion that the combined effects would be "minimal" is not supported at this time. This is premature because the combined effects of loss and rerouting were not sufficiently evaluated to this point. In assessing the treatment in the EIS, both the temporary and permanent decreases in watershed size for Keeley Creek must be assessed. Action requested: Ensure Section 6.3 addresses this item as a future information need. Modify text as current information allow.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.1, including how project water management could affect surface water flows and stream morphology will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV RGU note: The Scoping EAW will project-related changes to the co surface water hydrology Keeley C analysis in the EIS, including the c closure.

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 508	RGU Round 1 Comment: Lines 3941-3951. Clarification. This does not address changes in quantity of run-off. Also the loss of infiltration due to changes in topography and wetland changes is not evaluated. Shoreland management zoning is based on keeping vegetated surfaces, minimizing impervious surface, and reducing rate of run-off to reduce nutrient load to public waters. This was not considered in the discussion of potential changes to water quality. Action requested: Modify text to address the item.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.1, including how project water management could affect surface water flows and surface water quality will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV RGU note: The Scoping EAW will project-related changes to the co surface water hydrology Keeley C analysis in the EIS, including the c closure.
Comment 509	RGU Round 1 Comment: Line 3966. Language check. Should "cone of depressurization" be "cone of depression"? Action requested: Confirm the usage and modify text as needed.	TMM Round 1 Response: Cone of depressurization was intentional. Text edited to make consistent throughout document.	RGU Round 2 Comment: RESOLV
Comment 510	RGU Round 1 Comment: Line 3967. Language check. Is "cone of depression" intended usage? Action requested: Confirm the usage and modify text as needed.	TMM Round 1 Response: See Comment 509.	RGU Round 2 Comment: RESOLV
Comment 511	RGU Round 1 Comment: Lines 3971-3974. Note. Additional analysis will be necessary to verify the statement. Action requested: Ensure Section 6.3 addresses the item. Future discussion item.	TMM Round 1 Response: Section 6.3.2 states that the future scope includes modeling to evaluate groundwater conditions in closure. No change made.	RGU Round 2 Comment: RESOLV note: The Scoping EAW will ident potential for groundwater depres Quaternary Unconsolidated Mate
Comment 512	RGU Round 1 Comment: Line 3972. Language check. Should "cone of depressurization" be "cone of depression"? Action requested: Confirm the usage and modify text as needed.	TMM Round 1 Response: See Comment 509.	RGU Round 2 Comment: RESOLV
Comment 513	RGU Round 1 Comment: Lines 3982-3983. Information need. Modeling will be required to assess effects on groundwater system. Action requested: Ensure Section 6.3 addresses the item as a future modeling need. Future discussion item.	TMM Round 1 Response: Section 6.3.2 states that the future scope includes modeling to evaluate groundwater conditions in operations and closure. No change made.	RGU Round 2 Comment: RESOLV Scoping EAW and scoping docume work/modeling necessary to asse water features.
Comment 514	RGU Round 1 Comment: Lines 3994-3995. Clarification. The groundwater would also be expected to contact waste rock backfill. Action requested: Modify text to address the item.	TMM Round 1 Response: Edited to include waste rock backfill in list of items that groundwater would be expected to contact.	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 515	RGU Round 1 Comment: Lines 3994-4004. Clarification. The text identifies the potential for groundwater quality impacts. This paragraph needs additional content on groundwater quality, movement, and what is/is not expected. Such information is needed to characterize the treatment of the issue in the EIS. Action requested: Modify the text to address the item. Ensure Section 6.3 addresses any future information need.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.2, including how project water management could affect groundwater flow and groundwater quality will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV scoping document will identify th of potential project impacts to gro to the project. DNR will engage T language to address the issue.
Comment 516	RGU Round 1 Comment: Lines 3998-4001. Note. Additional analysis will be necessary to verify the statement. Action requested: Ensure Section 6.3 addresses the item. Future discussion item.	TMM Round 1 Response: Section 6.3.2 states that the future scope includes modeling to evaluate groundwater quality, including potential impacts from the flooded mine workings.	RGU Round 2 Comment: RESOLV
Comment 517	RGU Round 1 Comment: Line 4001. Question. The text identifies "exposed surfaces" as being a reason why changes to GW quality would not be expected. Aren't these "exposed surfaces" in part ore grade material in remaining in pillars or walls of stopes that one could infer might adversely affect water quality? Action requested: Answer question and modify text as determined appropriate.	TMM Round 1 Response: TMM agrees that potential groundwater quality effects of exposed surfaces in the underground mine should be evaluated. A sentence was added to note that future scope will evaluate potential impacts to groundwater quality from the flooded underground mine (as stated in Section 6.3.2). Text has been edited to read "However, substantive changes are not expected in groundwater quality at distances away from the mine due to the very low hydraulic conductivity of the bedrock."	RGU Round 2 Comment: RESOLV
Comment 518	RGU Round 1 Comment: Lines 4007-4008. Clarification. Presume that depth to bedrock data would be collected to confirm assumptions in this section. Action requested: Provide response on collection of depth to bedrock data. Modify text to address the item. Ensure Section 6.3 identifies this as a future information need.	TMM Round 1 Response: Map of unconsolidated material thickness is provided in Figure 5-12. Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Groundwater modeling as outlined in Section 6.3.2 will use depth to bedrock data and will be provided during EIS development.	RGU Round 2 Comment: RESOLV scoping document will identify th assumptions and data behind dep used in the EIS impact assessmen appropriate language to address
Comment 519	RGU Round 1 Comment: Lines 4009-4026. Future discussion. DNR notes further discussions needed on stream flow characteristics. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 520	RGU Round 1 Comment: Line 4017. RGU note. Absent any quantitative assessment, the potential for impacts, significance, and subsequent treatment in the EIS remains to be determined regarding the topic of groundwater recharge associated with the Plant Site contact water management. Action requested: Ensure the Section 6.3.2 addresses the item. Future discussion item.	TMM Round 1 Response: Section 6.3.2 states that the future scope includes modeling to evaluate groundwater conditions in operations and closure, including potential impacts due to "changes in land-use which can impact aquifer recharge."	RGU Round 2 Comment: RESOLV
Comment 521	RGU Round 1 Comment: Lines 4017-4019. Clarification. The analysis will also need to quantify impacts due to changes in groundwater recharge. Action requested: Modify text to address the item.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.2, including how project water management could affect groundwater recharge will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV scoping document will require a d groundwater recharge during pro the EIS.
Comment 522	RGU Round 1 Comment: Lines 4020-4022. Clarification. Define "temporary" impacts to groundwater recharge; impacts may be temporary but long-term and require mitigation during operation. Action requested: Modify text to use a more targeted use of the term "temporary" as it may apply to impacts to groundwater recharge.	TMM Round 1 Response: See Comment 467.	RGU Round 2 Comment: RESOLV Future environmental documents convey the context where use of the As the proposed definition states, reversed,. However, it remains to any given impacts during operation DNR will engage TMM in developed the scoping documents.
Comment 523	RGU Round 1 Comment: Lines 4024-4026. Guidance. DNR will evaluate the projected impacts and provide a temporal characterization of impact. Foundation for minor, temporary effect not established. Additional analytical content necessary to support "minor, temporary effect." No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLV scoping document will identify the of potential project impacts to gro to the project. DNR will engage T language to address the issue.
Comment 524	RGU Round 1 Comment: Lines 4029-4049. Future discussion. Further discussions needed on stream flow characteristics. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 525	RGU Round 1 Comment: Lines 4035-4037. Clarification. The SEAW will need to quantify impacts to the QUM and shallow bedrock, and the amount of change in groundwater recharge. Action requested: Provide additional detail to address the item.	TMM Round 1 Response: Section 6.3.2 outlines the groundwater supplemental scope. The goal of this work is to "better define the groundwater baseline environmental conditions, hydrogeologic regime, surface water / groundwater interactions and relationships, and Project impacts to the groundwater system." This includes quantifying impacts to the QUM and shallow bedrock, and the amount of change in groundwater recharge.	RGU Round 2 Comment: RESOLV scoping document will identify th of potential project impacts to gro project operation and at closure f TMM on the appropriate languag
Comment 526	RGU Round 1 Comment: Line 4044. Clarification. The text should address potential impacts to Keeley Creek. Action requested: Modify text to address the item.	TMM Round 1 Response: Section 6.3 addresses the need to evaluate the potential for impacts to surface water resources, including Keeley Creek.	RGU Round 2 Comment: RESOLV notes any project-related changes the DSF will likely be proposed to EIS.
Comment 527	RGU Round 1 Comment: Lines 4044-4046. Information need. The effects to resources which interact with groundwater need to be quantified, especially permanent impacts. Action requested: Modify text to provide the requested detail.	TMM Round 1 Response: Section 6.3.2 outlines the groundwater supplemental scope. Modeling will assess changes to the groundwater system based on Project operations, specifically changes to the baseline conditions due to underground mine operations and changes in land-use.	RGU Round 2 Comment: RESOLV
Comment 528	RGU Round 1 Comment: Line 4047. Clarification. Data appears insufficient to conclude that 25 years of changed groundwater recharge would not impact streams and wetlands. Action requested: Modify text to address the item. Ensure Section 6.3 identifies the item as an information need.	TMM Round 1 Response: Section 6.3 addresses the need to evaluate the potential for impacts to groundwater, surface water, and wetland resources.	RGU Round 2 Comment: RESOLV notes any project-related changes the DSF will likely be proposed to EIS.
Comment 529	RGU Round 1 Comment: Line 4052. Information need. What is the plan to obtain this information? Action requested: Ensure Section 6.3 includes information to address the item.	TMM Round 1 Response: Section 6.3.2 presents the plan to gather additional information on potential groundwater effects.	RGU Round 2 Comment: RESOLV
Comment 530	RGU Round 1 Comment: Line 4055. Language check. Should "cone of depressurization" be "cone of depression?" Action requested: Confirm the usage and modify text as needed.	TMM Round 1 Response: See Comment 509.	RGU Round 2 Comment: RESOLV
Comment 531	RGU Round 1 Comment: Line 4055. Language check. Use "cone of depression." Action requested: Confirm the usage and modify text as needed.	TMM Round 1 Response: See Comment 509.	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 532	RGU Round 1 Comment: Line 4071. Question. The text identifies "exposed surfaces" as being a reason why changes to groundwater quality would not be expected. Aren't these "exposed surfaces" in part ore grade material in remaining in pillars or walls of stopes that one could infer might adversely affect water quality? Action requested: Answer question and modify text as determined appropriate.	TMM Round 1 Comment: TMM agrees that potential groundwater quality effects of exposed surfaces in the underground mine should be evaluated and Section 6.3.2 states that future scope will evaluate potential impacts to groundwater quality from the flooded underground mine. Text has been edited to read "Given the very low hydraulic conductivity of the bedrock, any groundwater quality impacts would be expected to be limited to the immediate vicinity of the underground mine.	RGU Round 2 Comment: RESOLV
Comment 533	RGU Round 1 Comment: Line 4075. RGU note. It is premature to determine whether impacts to groundwater resources are not significant. More data and analysis is necessary. Action requested: Ensure Section 6.3 identifies this item as a future information need. DNR will use the information developed over the Scoping EAW to propose the treatment of the item in the EIS.	TMM Round 1 Response: Section 6.3 addresses the need to evaluate the potential for impacts to groundwater resources.	RGU Round 2 Comment: RESOLV notes any project-related changes the DSF will likely be proposed to EIS.
Comment 534	RGU Round 1 Comment: Line 4083. Guidance. Consider adaptive management and BMP options to prevent direct and indirect impacts to wetlands, streams, and lakes. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 535	RGU Round 1 Comment: Line 4084. Clarification. Based on the text at Line 1019, the non-contact water diversion area, which is described as a series of diversion dikes and ditches to divert water, may cause direct and indirect wetland impacts. Wetlands in and around these areas need to be delineated and evaluated for potential impacts. Action requested: Ensure existing information and/or Section 6.3.3 identifies this as an information need.	TMM Round 1 Response: Section 6.3.3 addresses the need to complete wetland delineation for the project as a whole and evaluate the potential for direct and indirect impacts.	RGU Round 2 Comment: UNRESC better understand how the propo- route water for assessing potentia impacts to be described in the sco understanding is needed to devel used to determine the project are conducted. DNR will engage TMN necessary to address the issue.
Comment 536	RGU Round 1 Comment: Line 4096. Clarification. Understanding that a wetland delineation has not yet been conducted, indicating total direct wetland impacts of 155.9 acres provides a level of certainty not yet documented. Please phrase as an estimate based on NWI. Action requested: Modify text to address the item.	TMM Round 1 Response: Edited text and Table 6-31 through Table 6-46 to reflect that the direct impacts are estimated based on NWI data.	RGU Round 2 Comment: RESOLV

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ESOLVED. DNR will engage TMM to oposed diversion dikes and ditches ntial direct and indirect wetland scoping documents. Better velop text describing the methods area for wetland delineations to be MM in developing the language

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 537	RGU Round 1 Comment: Line 4098. Clarification. Impacts would be to local watersheds and percentage of loss should be related to the small watersheds for the local streams (Keeley Creek and Nokomis Creek). This is the scale at which impacts for comparison would be expected. Action requested: Modify text to address the item.	TMM Round 1 Response: Edited to remove this sentence "As shown on Table 6-17, these impacts are minimal relative to the proportion of these wetlands within the Rainy River Headwater watershed and would account for <0.03% reduction in watershed wetland acres." Removed columns from Tables 6-16 and 6-17 that reference Rainy River-Headwaters Watershed.	RGU Round 2 Comment: RESOLV notes the scope will likely require detailing the subwatershed chang assessing potential impacts for st
Comment 538	RGU Round 1 Comment: Line 4100. Inappropriate comparison. Stating that wetland "impacts are minimal relative to the proportion" is misleading. Providing proportional comparison of impacted wetlands to the greater Rainy River Headwaters is irrelevant since wetlands are protected by state and federal laws and the overall intent is no net loss. At best this may be an element of project cumulative effects. Action requested: Retain first two sentences. Eliminate third sentence.	TMM Round 1 Response: Edited to remove this sentence "As shown on Table 6-17, these impacts are minimal relative to the proportion of these wetlands within the Rainy River Headwater watershed and would account for <0.03% reduction in watershed wetland acres." Removed columns from Tables 6-16 and 6-17 that reference Rainy River-Headwaters Watershed.	RGU Round 2 Comment: RESOLV
Comment 539	RGU Round 1 Comment: Line 4105. Wetland impacts. The potential for the project, especially the dike systems, to fragment and impact wetland hydrology remains to be determined. Any changes to surface water direction and flow due to the project could impact wetlands. Action requested: Ensure Section 6.3.3 addresses the item. Future discussion item.	TMM Round 1 Response: Section 6.3.3 notes that modeling and monitoring indirect impacts to wetlands will be refined as the supplemental scopes related to surface water and groundwater are completed.	RGU Round 2 Comment: RESOLV
Comment 540	RGU Round 1 Comment: Lines 4111-4112. Future discussion. How potential dust-related emissions could affect wetland resources requires consultation. No action requested. Future discussion item.	TMM Round 1 Response: TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: UNRESC better understand how potential assessing potential direct and ind described in the scoping documer developing the language necessar
Comment 541	RGU Round 1 Comment: Line 4118. Clarification. If crushing underground is a project element that would reduce dust emissions, then may be appropriate to add to the list. Action requested: Modify text to address the item as warranted.	TMM Round 1 Response: Edited bullet list to include underground crushing activities.	RGU Round 2 Comment: RESOLV
Comment 542	RGU Round 1 Comment: Line 4119. Regulatory guidance. Type for type is important in water resources mitigation. The predominant wetland type listed is bog, which can be difficult to create or restore. The goal should be to replace bog with bog. If wetland/restoration is considered, note that preservation credits might not be considered adequate mitigation. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV

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SOLVED. DNR will engage TMM to al dust-related emissions for ndirect wetland impacts to be nents. DNR will engage TMM in sary to address the issue.
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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2
Comment 543	RGU Round 1 Comment: Line 4126. Permit need. The 401 certification process will likely need to include an antidegradation assessment. Action requested: Modify text to address the item.	TMM Round 1 Response: Comment is noted. Permitting- level analyses are not included in the SEAW data submittal unless they are also needed for the EIS. Because this was identified as a permit need, no change was made.	RGU Round 2 Comment: RESOLVE
Comment 544	RGU Round 1 Comment: Line 4128. Available data. DNR notes the current wetland delineation is insufficient to assess potential impacts. Action requested: Ensure Section 6.3 identifies this item as a future information need.	TMM Round 1 Response: Section 6.3.3 addresses the need for wetland delineation. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVE
Comment 545	RGU Round 1 Comment: Lines 4131-4132. Clarification. Potential mitigation needs to be identified for consideration in Scoping the EIS. Action requested: Ensure Section 6.3 includes information to address the item.	TMM Round 1 Response: TMM distinguishes between EPMs and mitigation. TMM has voluntarily adopted EPMs as part of the Project to reduce potential environmental impacts. When potential impacts to the Project are assessed it is assumed EPMs are implemented. Mitigations are additional measures that are not a part of the TMM proposed Project identified by agencies and members of the public that the state believes should be assessed.	RGU Round 2 Comment: UNRESO assessing what mitigation measure assessment in the EIS in the scopir
Comment 546	RGU Round 1 Comment: Lines 4143-4146. Clarification. This list should include a separate bullet referencing the potential for change to wetland water quality. Action requested: Add a wetland water quality bullet.	TMM Round 1 Response: Section 6.3.3 currently address the need to assess the potential direct and indirect impacts to wetland water quality.	RGU Round 2 Comment: RESOLVE notes Scoping EAW will identify ne to wetland water quality to suppo
Comment 547	RGU Round 1 Comment: Lines 4153-4154. Guidance. The plan for the collection of addition surface water monitoring data should be developed in coordination with the state to ensure that the sampling includes all necessary elements. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVE
Comment 548	RGU Round 1 Comment: Line 4169. Clarification. Surface water <u>quantity</u> should be included in the listing here. Action requested: Modify text to address the item.	TMM Round 1 Response: Edited to include water quantity	RGU Round 2 Comment: RESOLVE
Comment 549	RGU Round 1 Comment: Line 4182. Clarification. The bulleted item should read: "surface water flows and stream morphology of Keeley and Nokomis Creeks?" Action requested: Modify text to address the item.	TMM Round 1 Response: Edited to include Keeley and Nokomis Creeks	RGU Round 2 Comment: RESOLVE
Comment 550	RGU Round 1 Comment: Line 4184. Clarification. The bulleted item should read: "impacts to water quality in area streams, specifically Keeley and Nokomis Creeks, or Birch Lake, or the non-contact water ditch?" Action requested: Modify text to address the item.	TMM Round 1 Response: Edited to include Keeley and Nokomis Creeks	RGU Round 2 Comment: RESOLVE

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OLVED. DNR will engage TMM in ures should be proposed for bing documents.
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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2
Comment 551	RGU Round 1 Comment: Lines 4194-4271. Guidance. This conceptual approach seems to be, in general, a reasonable one to work from. Given the complexity, the details should be developed in coordination with agencies' involvement and inputs. For example, an appropriate source and range of values inputted into the various models. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVI
Comment 552	RGU Round 1 Comment: Line 4199. Clarification. Please explain "grab samples" in the context of the flow regime of the creek. Action requested: Modify text to address the item.	TMM Round 1 Response: Grab samples characterize a medium at a particular point in space and time and are collected by sample container immersion or by using a transfer device, such as a beaker or dipper.	RGU Round 2 Comment: RESOLVI Scoping EAW will characterize white to ensure understanding of how the
Comment 553	RGU Round 1 Comment: Line 4202. Clarification. All users of water, and Birch Lake level manipulation, should also be included in the modeling. Action requested: Modify text to add this to the description for the Water Balance Model.	TMM Round 1 Response: Text has been edited to read: "The water balance model will be developed using the commercial simulation software GoldSim to combine and integrate all Project, natural conditions, and existing uses."	RGU Round 2 Comment: RESOLVI
Comment 554	RGU Round 1 Comment: Line 4202. Advisory. Would recommend creating future climate data set that incorporates climate change projections from International Panel on Climate Change (IPCC) or other sources to account for potential changes to precipitation and other climate variables due to climate change. Action requested: Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVI scoping document will require fut modeled for the EIS to account for discussions will need to be had to scenarios that will be incorporated
Comment 555	RGU Round 1 Comment: Line 4202. Information need. This analysis needs to include how contact water would be kept onsite at start-up, and also how it would be disposed of at project end. Action requested: Ensure the Future Scope includes these elements.	TMM Round 1 Response: See Comment 74 for details on contact water onsite at start-up and Comment 282 for details on disposal of contact water at Project end.	RGU Round 2 Comment: RESOLVI notes the Scoping EAW will likely to receive detailed analysis in the

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 556	RGU Round 1 Comment: Lines 4202-4204, Lines 4207-4212. Guidance. The text reads: "Phase 2 – Water Balance Model. The combined hydrologic regimeof conditions at the site, both current and projected into the future." With a few scattered exceptions, the background science on climate is fairly well unanimous in concluding that earth climate is changing and will continue to change, at a global, continental and regional/local level, in response to climatic forcing of greenhouse gas accumulations in the atmosphere. With almost no dissent, the science supports a continued climatic warming, persisting for hundreds to thousands of years, with cascading effects on most other climatological descriptors or parameters, and at all scales. Given the now central place of this understanding in the present body of scientific knowledge, the project consultant should base its modeling of the surface and ground water impacts of the project on an assumed continuation of human-forcing of climate. Regional and local output from advanced global and regionally down-scaled climate models is readily available for a range of forcing scenarios and terminal forecast years or decades. The output from the CMIP5 models developed to support the 2013 IPCC scientific assessment and the 2017 US National Climate Assessment is available. The output from the CMIP6 models should become available during the development period of this EIS. The project consultant should base its modeling of meteorologically- or climatically-dependent environmental impacts on the most recent, readily available model output. Should the project consultant conclude that the state of art of future climate modeling remains inadequate to the EIS modeling requirements, e.g., for whatever reason cannot be used to support an analysis of impacts, in accordance Minnesota Environmental Quality Board rules on information unavailability, the project consultant should clearly demonstrate, on the basis of 'credible science, why and how this is the case. In developing its assessment of	 TMM Round 1 Response: Thank you for the discussion regarding climate models. As we identified in Section 2.0, beginning at line 101, the future scope of work identified specific studies or data collection that we have identified as lacking but able to be reasonably obtained. The future scope sections identify the following: Specific questions that need to be answered by the additional study; Which permits (if any) the scope of work would inform; The approach for the study; The study boundary under consideration; and The specific deliverables. Some of the key components of this are to develop the scopes of work in a manner that answers the fundamental questions, appropriately designed, and appropriately scaled to the questions. TMM is committed to developing a sound approach to future modeling and impact assessments. Choosing the appropriate climate information is an important component, but the data and modeling platforms used must be fit for purpose. We encourage further discussion on what additional questions may need to be answered and how to best develop any missing data as part of the scoping decision. 	RGU Round 2 Comment: See Con

omments 827-831.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 557	RGU Round 1 Comment: Lines 4202-4203, Lines 4207-4212 (continued). Guidance. The assumption of a changing, nonstationary climate should be used to evaluate impacts to surface water and groundwater quality and quantity, both of which may be sensitive to future changes in regional climate. The discussion in the Scoping EAW submittal of available data sources for surface water and ground water quantity and quality is exclusively limited to historical data, typically dating from the period 2007- 2013/2014 (lines 2855-2903 [data, surface water], lines 3045-3103 [data, surface water quality], lines 3130-3278 [data, groundwater water], lines 3517-3595 [data, ground water quality]). Regarding facility design, based on the project description, contact water ponds (plant site contact pond and tailing site management contact pond [lines 1280-1281, 1403-1404) and diversion dikes (tailing management site [lines 1469-1471]) are to be designed for the historical 100-year 24-hour storm event. Likewise, the noncontact water ditches in the tailing management are to be sized for the historical 10-year 24 hour storm event, while the process waste pond are to be sized to contain 'probable maximum precipitation' (lines 1471- 1473, 1236-1241). The dry stack contact water pond is to be sized for the 100-year historical snow pack [lines 1405-1407]. In the analysis, the sensitivity of these ponds and dykes to overflow under future climatic normals, e.g., frequency and intensity of forecasted future extreme precipitation events, should be evaluated. Action requested: Ensure the Future Scope in the appropriate section(s) identifies this item as an information need.	TMM Round 1 Response: See Comment 556.	RGU Round 2 Comment: UNRESC ensure the appropriate length of modeling for surface and groundw the Scoping EAW.
Comment 558	RGU Round 1 Comment: Lines 4202-4203, Lines 4207-4212 (continued). Guidance. For consistency, to the degree that this is practical, the assumption of persistent human-forced climatic change as background condition for the project should extend to all other environmental modeling, including the modeling of impacts to terrestrial and air resources. Fundamental processes like ozone formation or mercury methylation are temperature-sensitive, hence depend on what is assumed about future climate. Action requested: Ensure Future Scope of appropriate section(s) identifies this item as an information need.	TMM Round 1 Response: See Comment 556.	RGU Round 2 Comment: ADDITIC scope of climate analysis may incl CEQ's "Final Guidance for Federal Consideration of Greenhouse Gas Climate Change in National Enviro memorandum, August 1, 2016, cir response to comment 710 (Section This guidance addresses the role of background condition in project-s effects of climate change on projectimate change on the natural and

ESOLVED. RGU notes need to of climate record utilized in impact ndwater quality and quantity for

TIONAL GUIDANCE. RGU notes the nclude requirements reflecting eral Departments and Agencies on Gas Emissions and the Effects of vironmental Policy Act Reviews," , cited in project proposer's ction 14.0, Cumulative Effects). le of future climate change as a ct-specific evaluation, including the roject resiliency and impacts of and built environment.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 559	RGU Round 1 Comment: Lines 4202-4203, Lines 4207-4212 (continued). Guidance. In addition to its assessment of meteorologically- or climatically-dependent environmental impacts of the project, the project consultant also should evaluate alternatives to the proposed facility design against the assumptions of a changing climate. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. The proposed Project would emit greenhouse gases. As such climate change is correctly scoped as a cumulative potential effect. Analyzing alternatives within an assessment of cumulative effects is outside the scope of an EIS.	RGU Round 2 Comment: ADDITIC scope of climate analysis may incl CEQ's "Final Guidance for Federal Consideration of Greenhouse Gas Climate Change in National Enviro memorandum, August 1, 2016, ci response to comment 710 (Section This guidance addresses the role of background condition in a project could also intersect the cumulative Scoping Decision will dictate how effects and alternatives. Future d
Comment 560	RGU Round 1 Comment: Line 4207. Clarification. What data set is the climate generation model using? Action requested: Modify text to address item.	TMM Round 1 Response: See Comment 556.	RGU Round 2 Comment: RESOLV
Comment 561	RGU Round 1 Comment: Line 4207. Clarification. Are there surface water models and groundwater models that are being used, which feed into the Goldsim model? Action requested: Modify text to address item.	TMM Round 1 Response: The GoldSim model will use the results of other surface water and groundwater models. Specifics on modeling software and procedures will be provided during EIS development.	RGU Round 2 Comment: RESOLV
Comment 562	RGU Round 1 Comment: Lines 4212-4215. Clarification. Will WGEN also be used to generate air temperature and solar radiation inputs in addition to precipitation? Action requested: Modify text to address item.	TMM Round 1 Response: See Comment 556.	RGU Round 2 Comment: UNRESC needed about how climate datase climate record(s) will be used to g WGEN for EIS. Clarification: Disc used to generate air temp and so requested: Provide a response to how to apply the response to the document.
Comment 563	RGU Round 1 Comment: Lines 4212-4215. Clarification. Where will the climate inputs needed for WGEN be sourced from? Action requested: Modify text to address item.	TMM Round 1 Response: See Comment 556.	RGU Round 2 Comment: UNRESC needed about how climate datase climate record(s) will be used to g WGEN for EIS. Clarification: Disc used to generate air temp and so requested: Provide a response to how to apply the response to the document.

TIONAL GUIDANCE. RGU notes the nclude requirements reflecting ral Departments and Agencies on Gas Emissions and the Effects of vironmental Policy Act Reviews," cited in project proposer's tion 14.0, Cumulative Effects). le of future climate change as a ect-specific evaluation, which tive effects analysis. The Final ow the EIS will assess cumulative e discussion item.

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SOLVED. More discussion will be asets will be generated and what o generate climate datasets in iscuss whether WGEN will also be solar radiation inputs. Action to the issue; DNR will determine he Scoping EAW and scoping

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 564	RGU Round 1 Comment: Line 4236. Note. The phrase "the project will not discharge any process water and is designed not to require a discharge of contact water" is used several times in the document and seems of curious wording. Why the distinction in wording between process water and contact water? Action requested: Modify text to address the item.	TMM Round 1 Response: Comment is noted. The phrase " the project will not discharge any process water and is designed not to require a discharge of contact water" describes TMM's understanding at this stage of project design. Detailed water balance modeling described in Section 6.3.1 will evaluate the potential for process water or contact water discharge, and results will be provided during EIS development to satisfy EIS scope.	RGU Round 2 Comment: RESOLV
Comment 565	RGU Round 1 Comment: Line 4236. Note. The concept of "no discharge" needs to be fully articulated and understood because it has direct bearing on what water quality permits may or may not be required, among other issues. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 566	RGU Round 1 Comment: Line 4239. Clarification. The assertion it is "unlikely" that the project would result in water quality effects is not supported at this time. Action requested: It is appropriate for Section 6.3 to address this item as a future information need.	TMM Round 1 Response: Section 6.3 includes the assessment of potential impacts to water quality.	RGU Round 2 Comment: RESOLV
Comment 567	RGU Round 1 Comment: Line 4242. Question. Also how would contact water ponds be handled at closure in terms of potential for soil contamination, spillage, or other considerations? Action requested: Answer the question and modify the text as current information allows.	TMM Round 1 Response: See Comment 116.	RGU Round 2 Comment: UNRESC in Section 6.3 include identification contaminated soils to be generated requiring action in closure and read Answer the question. If yes, please modify text to address the issue.
Comment 568	RGU Round 1 Comment: Line 4251. Note. This "geochemical conceptual model" is an absolutely critical component of the state review of the project and forms a foundation for any water quality review conducted by the MPCA. MPCA and DNR will need to fully understand and approve how this model is developed in order to be able to proceed with assessments on the need for or requirements of MPCA permits. Provide more details as to the geochemical conceptual model. Action requested: Modify text to address item.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 6.3.1 and 6.3.2, including data on the geochemical conceptual model will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: UNRESC preliminary information relevant "geochemical conceptual model" geochemical modeling codes; key data treatment; parameters; type speciation-solubility; forward mod reactive transport modeling; and reporting. Action requested: Pro known. DNR will determine its tra

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ESOLVED. Do the information lists ation of any potentials for rated during operations, thus reclamation? Requested action: lease identify the item. If not, e.

ESOLVED. If known at this time, nt to a better understanding of the el" could include: type of key concepts and assumptions; ype(s) of models proposed (e.g., modeling; reaction path models; nd inverse modeling; and Provide information as it is now s treatment in the Scoping EAW.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 569	RGU Round 1 Comment: Lines 4252-4253. Information need. While screening level calculations are good, a more thorough (sophisticated) dynamic systems model will need to be conducted (potentially including additional baseline data). Action requested: Modify text to address the item. Future discussion item.	TMM Round 1 Response: Comment is noted. The intent is to apply screening level mixing calculations to identify any potential measurable impacts and if these are identified TMM could use more sophisticated modeling. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS.	RGU Round 2 Comment: RESOLV notes the scoping document will employing a dynamical systems n EIS impact assessments.
Comment 570	RGU Round 1 Comment: Line 4272. Guidance. For water resources, expect supporting information to be supplied as GIS layers, raw data, interpretations, and discussions with appropriate QAQC at the appropriate time. No action requested.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLV
Comment 571	RGU Round 1 Comment: Lines 4272-4276. Guidance. This conceptual approach seems to be, in general, a reasonable one to work from. Given the complexity the details should be developed in coordination with agencies' involvement and inputs. For example, an appropriate source and range of values inputted into the various models. No action requested. Future discussion item, including the 401 certification process will likely need to include an antidegradation assessment.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLV
Comment 572	RGU Round 1 Comment: Line 4289. Clarification. "Stream and lake" are specifically called out. Does this list include wetlands? Action requested: Answer the question and modify text as determined appropriate.	TMM Round 1 Response: Phase 3 in Section 6.3.3 notes that modeling and monitoring indirect impacts to wetlands will be refined as the future work scope related to surface water and groundwater are completed.	RGU Round 2 Comment: RESOLV
Comment 573	RGU Round 1 Comment: Line 4289. Clarification. Surface water flow and small scale stream watersheds should be characterized here too. Action requested: Modify text to add these to the list of bulleted items.	TMM Round 1 Response: Surface water analysis and modeling as outlined in Section 6.3.1 will define the hydrologic regime associated with the Project area and would include surface water flow and small scale stream watersheds if necessary to adequately establish the baseline conditions.	RGU Round 2 Comment: RESOLV
Comment 574	RGU Round 1 Comment: Lines 4345-4349. Clarification. The list should include bullet stating that one of the "questions to be answered" is to provide sufficient information to be able to complete a groundwater non-degradation analysis, which may be required for MPCA permitting. Action requested: Amend text to address the item.	TMM Round 1 Response: See Comment 543.	RGU Round 2 Comment: RESOLV Clarification: The comment is not level analysis during scoping, rath acknowledge the need to collect groundwater non-degradation an required.

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VED for purpose of scoping. DNR I likely include provisions for model (or models) as part of the
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VED for purpose of scoping. ot referring to providing permit- ther having Section 6.3.2 the necessary data such that the nalysis could be completed if

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 575	RGU Round 1 Comment: Lines 4353-4367. Clarification. The list should add bullet asking what alternatives or mitigations are available to reduce potential impacts to groundwater quality? This would be information needed for a groundwater non-degradation analysis, if one is needed, as described in RGU Comment 566.	TMM Round 1 Response: See Comment 543.	RGU Round 2 Comment: RESOLV Clarification: The comment is not level analysis during scoping, rath acknowledge the need to identify that the groundwater non-degrad completed if required.
Comment 576	RGU Round 1 Comment: Lines 4369-4424. Guidance. This conceptual approach seems to be, in general, a reasonable one to work from. Given the complexity, the details should be developed in coordination with agencies' involvement and inputs. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 577	RGU Round 1 Comment: Lines 4375-4377. Clarification. Presume monthly groundwater levels and "to be determined" water quality samples will be taken. Adjust parenthetic statements and rephrase for clarity. Action requested: Modify text to address the item.	 TMM Round 1 Response: Text has been edited to read: "generally monthly groundwater levels, and quarterly water quality samples" Exceptions are wells with pressure transducers (continuous water level monitoring), and wells that recharge extremely slowly (twice a year water quality sampling). 	RGU Round 2 Comment: RESOLV Scoping EAW will identify the exa understanding of the sampling scl in developing the language aroun
Comment 578	RGU Round 1 Comment: Lines 4375-4389. Clarification. This list should specifically include a statement that additional monitoring wells will be needed in and around the plant and tailings sites, where existing data is absent or limited. Action requested: Modify text to address the item.	TMM Round 1 Response: TMM's hydrogeological dataset is more robust than any mining project TMM is aware of and is several orders of magnitude larger than any project the RGU has permitted. Nevertheless, data collection continues and language is included in Section 6.3.2 that TMM will "install new monitor wells at selected locations to supplement the current monitor well network." TMM looks forward to engaging the RGU on the topic of data adequacy during EIS development.	RGU Round 2 Comment: UNRESC specificity to the bulleted text at I "Install new monitoring wells to t sampling program, including at th requested: Provide the text addit wells are to be proposed at the pl
Comment 579	RGU Round 1 Comment: Lines 4382-4383. Figures. Please provide a figure that shows where additional monitoring wells will be installed. Action requested: Ensure Future Scope includes development of a new figure and provide in next data submittal.	TMM Round 1 Response: During EIS development, TMM will provide updated documentation on the location of wells.	RGU Round 2 Comment: RESOLV
Comment 580	RGU Round 1 Comment: Lines 4382-4383. Information need. DNR will be requesting all well logs and collected data for each well (existing and new monitoring wells). No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV well testing data will need to be p

UVED for purpose of scoping. not referring to providing permitather having Section 6.3.2 tify mitigation or alternatives such radation analysis could be

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ULVED for purpose of scoping. The examples provided to ensure schedule. DNR will engage TMM bund the issue.

ESOLVED. Clarification. To add at Line 4750, the text could read: o the water level and water quality t the plant site and DSF." Action Idition if indeed new monitoring e plant site and DSF.

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UVED. DNR notes all well logs and e provided with the EIS.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 581	RGU Round 1 Comment: Line 4388. Clarification. This bullet should Include testing for submerged waste rock. Action requested: Modify text to address the item.	TMM Round 1 Response: This has been accounted for in Section 5. See lines 2611-2621 and lines 2773-2778.	RGU Round 2 Comment: UNRESC the response. Action requested: track-changes version of docume next round of documents.
Comment 582	RGU Round 1 Comment: Line 4392. Clarification. Surface water will have a no-action alternative (see lines 4314-4315). Groundwater section does not describe a no-action alternative. Action requested: Modify text to address the item or provide explanation for not pursuing a no-action alternative model run.	 TMM Round 1 Response: Groundwater modeling will include a no-action alternative. The baseline (current groundwater) conditions model, run over the same time period as the Project model, will represent the no-action alternative. Text has been edited to state "The numerical model will be capable of assessing changes to the groundwater system based on Project operations, specifically changes to the baseline conditions (represented by a no-action alternative simulation) due to underground mine operations and changes in land-use which can impact aquifer recharge." 	RGU Round 2 Comment: RESOLV
Comment 583	RGU Round 1 Comment: Lines 4422-4424. Clarification. Are these reports different from the ones in 4426-4429? Action requested: Provide explanation and modify text if supported.	TMM Round 1 Response: The deliverables noted in lines 4426 - 4429 are the same as noted in lines 4422-4424	RGU Round 2 Comment: RESOLV notes all well logs and well testing with the EIS.
Comment 584	RGU Round 1 Comment: Line 4430. Clarification. Proposed/monitoring for direct and indirect impacts to wetland and stream hydrology from ditching, and other watershed alterations, are unclear in the supporting text, including but not limited to potential flow (or lack thereof) of water from one water body to another. Action requested: Consider the point and modify text as determined appropriate.	tland and stream hydrology from tions, are unclear in the supporting ential flow (or lack thereof) of water tion requested: Consider the pointnecessary informed by scoping before monitoring location and protocols can be established.	
Comment 585	RGU Round 1 Comment: Line 4430. Guidance. Anticipate supplying information on wetland and stream avoidance, minimization, replacement, indirect effects (draw down, diversions, chemistry, flora and fauna, etc.), quality, and monitoring for the EIS analysis. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 586	RGU Round 1 Comment: Line 4432. Future discussion. A larger area than the project area will need to be defined for wetland delineations in order to determine if indirect wetland impacts would occur. Likely an increased area requiring planning for delineation. No action requested. Future discussion item.	TMM Round 1 Response: TMM notes that without an impact assessment there is no basis to expand the area for delineations beyond the Project area.	RGU Round 2 Comment: UNRESC better define the delineation pro- direct and indirect wetland impac scoping documents.

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SOLVED. DNR is unable to confirm I: Specify location in most recent ent expected to accompany the
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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 587	RGU Round 1 Comment: Line 4438. Clarification. Presume the delineation work would also inform the 401 Certification process. Action requested: Modify text to address the item.	TMM Round 1 Response: Text has been edited to read: "This work will also inform permit applications, including Minnesota WCA, U.S. Army Corps of Engineers (USACE) Section 404, and MPCA Section 401 Water Quality Certification."	RGU Round 2 Comment: RESOLV
Comment 588	RGU Round 1 Comment: Lines 4445-4447. Clarification. Include avoid and mitigate in addition to "reduce." Action requested: Modify text to address the item.	TMM Round 1 Response: Text has been edited to read: "Are there potential impacts to wetlands identified that are significant, and can Project EPMs or reduction methods be identified to avoid, minimize, or mitigate the significance of the impacts?"	RGU Round 2 Comment: RESOLV
Comment 589	RGU Round 1 Comment: Line 4470. Correction. The Regional Supplement to the Corps of Engineers Wetland Delineation Manual: Northcentral and Northeast Region (Version 2.0) was published in January 2012, not 2011, as indicated in the text. Action requested: Make text correction.	TMM Round 1 Response: Edited to correct the date of publication to 2012.	RGU Round 2 Comment: RESOLV
Comment 590	RGU Round 1 Comment: Lines 4484-4485. Clarification. Further detail is needed regarding how wetlands may be grouped for functional assessment. Action requested: Modify text to address the item.	TMM Round 1 Response: The intent is to develop a more detailed work plan. Sections on the future scope of work identify specific studies or data collection that would be conducted to obtain additional data identified as lacking but able to be reasonably obtained. The future scope of work sections are not comprehensive work plans and these full work plans will not be appended to the data submittal; however, TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: UNRESC better define the grouping protoc assessment to be described in the
Comment 591	RGU Round 1 Comment: Line 4488. Guidance. Consider Floristic Quality Index monitoring for comprehensive wetland quality. Action requested: Consider the recommendation and modify bulleted list as warranted.	TMM Round 1 Response: Comment is noted. TMM considers this request/comment appropriate for consideration in the EIS development and suggests that it be addressed as part of the development of a future scope and/or the draft scoping decision document.	RGU Round 2 Comment: RESOLV
Comment 592	RGU Round 1 Comment: Line 4513. Addition. Presume need to add "how" before "the relevant areal extent" or clarify meaning. Action requested: Add the term "how" to the text or identify alternative language or edit.	TMM Round 1 Response: Text has been edited to read: "The methodology will include a decision matrix for how effected resources are determined, how the relevant areal extent is defined, how potential impacts are determined,"	RGU Round 2 Comment: RESOLV

RGU Note: The following text represents new, unique comments on Section 6 transmitted to TMM on December 1, 2020.

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Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 827	RGU Comment: v2 Lines 4575-4586. Question. Regarding the proposed stochastic weather generation model (WGEN), does it include a built-in capacity to model future climates, or a sequentially changing climate, different from the historical climate? Action requested: Provide a response and DNR will determine how to address the answer in the Scoping EAW.	
Comment 828	RGU Comment: v2 Lines 4575-4586. Question. Does WGEN stochastically model other climate parameters of interest other than daily precipitation, evaporation and temperature, for instance incident solar radiation and cloud cover, humidity, timing and rapidity of snowmelt, drought frequency, wind speed, and/or growing season length? Action requested: Provide a response and DNR will determine how to address the answer in the Scoping EAW.	
Comment 829	RGU Comment: v2 Lines 4575-4586. Question. Can exogenously input data for the forecast climate future be input to WGEN and accepted within its calculative regimes; potential related references include Wilks (1992), and Semonov and Barrow (1997), that indicate this is the case? Action requested: Provide a response and DNR will determine how to address the answer in the Scoping EAW.	
Comment 830	RGU Comment: v2 Lines 4575-4586. Question. As the modeling is now envisioned, is the underlying conceptual framework one of an assumed stationary climate over both the operating and mine closure periods or is a nonstationary climate with more or less single directionality (change radiatively-forced by global human activities) assumed? Action requested: Provide a response and DNR will determine how to address the answer in the Scoping EAW.	
Comment 831	RGU Comment: v2 Lines 4575-4586. Question. What is the weather- generation time frame for analysis; does it include the closure period and, if so, how far distant into the future? Action requested: Provide a response and DNR will determine how to address the answer in the Scoping EAW.	

Section 7.0 Contaminants, Hazardous Materials, Waste

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comment
Comment 593	RGU Round 1 Comment: Line 4577. Clarification: Would demolition waste also be generated? If so, include in this list. If not, explain why not. Action requested: Modify text accordingly.	TMM Round 1 Response: Text has been edited to read: "Solid industrial waste – tires, scrap metal, concrete, construction waste, non-salvageable demolition debris, and office waste (paper, utensils, etc.). Solid industrial waste generated by the Project would be taken off-site to be treated by a third party and recycled when available"	RGU Round 2 Comment: RESOLVED.
Comment 594	RGU Round 1 Comment: Line 4594. Clarification. Are any detectors involving radioactive elements or mercury needed for the project? If so, include in discussion; could require consultation with MDH. Action requested: Modify text accordingly.	TMM Round 1 Response: Instrumentation needs for the Project have not been developed extensively enough to determine if detectors involving radioactive elements or mercury are needed. Table 3-8 identifies the potential need for a Hazardous Materials - Radioactive Material License from the Minnesota Department of Health. Any use and disposal of detectors involving radioactive elements or mercury would follow the appropriate state and federal regulatory requirements.	RGU Round 2 Comment: RESOLVED.
Comment 595	RGU Round 1 Comment: Line 4667. Clarification. The methods of waste disposal discussed are primarily methods of containment, and compliance with RCRA requirements. Please add additional details/estimates on quantities and types of hazardous materials that are expected to be on site over the proposed 25 year mine life. Action requested: Provide requested detail.	TMM Round 1 Response: Tables 7-1 and 7-2 outline estimates of Fuel Storage and Consumption and Process Reagents. Table 7-3 has been added that outlines Approximate Emulsion Quantities. These annual estimates can be extrapolated for the 25 year mine life. Additional assessment of hazardous materials are anticipated to be part of the EIS development.	RGU Round 2 Comment: RESOLVED.

RGU Note: No new, unique comments were transmitted to TMM on Section 7 on December 1, 2020.
Section 8.0 Terrestrial and Aquatic Resources

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 596	RGU Round 1 Comment: Lines 4743-4744. Guidance. The use of the Rare Species Guide (RSG) needs to be better explained with a supporting rationale. It is correct the RSG provides good quality information, but it by no means can be used as a stand-alone source for species information, especially when it relates to a species' habitat requirements. Action requested: Modify text to qualify limits of RSG, especially in terms of habitat requirements. Be prepared to utilize other information sources for species receiving attention over the course of the EIS.	TMM Round 1 Response: Text has been edited to read: "The MDNR Rare Species Guide was used to further refine the selected habitats and sensitive species for inclusion in the analysis. The habitats described by the MDNR Rare Species Guide are those commonly used by a species but are not inclusive of all the habitats that a species may use or be found in."	RGU Round 2 Comment: RESOLV scoping documents will identify t requirements necessary to suppo engage TMM in the development captures this process need.
Comment 597	RGU Round 1 Comment: Lines 4887-4888. Guidance. The text indicates that approximately 650 acres associated with the Transmission Corridor have not been mapped within the DNR Native Plant Database. A plan should be provided to address this data deficiency. Action requested: Identify how similar-level information will be provided for these acres. One option is for this area to be surveyed and mapped as per DNR recommendations.	TMM Round 1 Response: This work is identified in the Section 8.3 Future Scope - specifically lines 5533-5557. Phase 2 – Terrestrial vegetation baseline surveys.	RGU Round 2 Comment: RESOLV scoping documents will identify t requirements necessary to suppo engage TMM in the development captures this process need.
Comment 598	RGU Round 1 Comment: Lines 4895-4902. Clarification. Use of the term "disturbed" needs to be better defined. This wording implies that disturbed is "bad." However, based on Table 8-5, much of these disturbed forests may be upwards of 50-60 years of age. Ecologically and in terms of habitat, in many of these cases they are aspen stands and could be quite large (DBH), thus offering quality habitat for forest interior species such as goshawks. For example, a more accurate description might be "mature early-successional forest undergoing transition from primary-to-secondary successional status" or similar. Action requested: Refine the definition of "disturbed" to tighten the meaning in an ecologically-sound manner.	TMM Round 1 Response: The text does not equate disturbed is "bad". Specifically the text reads: "The MBS data files include raw candidate data that has been mapped by MDNR's Ecological and Water Resources division but not certified for inclusion in the NPC database. Much of this candidate data shows disturbed features not part of the NPC classification and are tracked for future NPC mapping purposes. By definition these disturbed areas would not contain NPC."	RGU Round 2 Comment: RESOLV It will be necessary for the EIS and characterize potentially-affected the present condition versus pote significant regeneration has occu classifications. The scoping docus this issue.
Comment 599	RGU Round 1 Comment: Line 4995. Information source. Data on fishing and angler catch is also available from the 2017 DNR Birch Lake Open Water Creel Survey Report. Action requested: Use the data as appropriate in characterizing the fishery resource of Birch Lake. Contact DNR EIS Project Managers for this report.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV is providing the referenced repor most recent DNR Fisheries survey data will be analyzed winter 2020 information available to the Prop incorporate the information as re

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DLVED for purpose of scoping. DNR port with this response. Also note vey was done in 2020, and survey D20-21; DNR will make this roposer when complete. DNR will s relevant into the Scoping EAW.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 600	RGU Round 1 Comment: Line 5005. Clarification. The text should note this species' greater destruction of submerged vegetation than native species, which negatively impacts fish habitat, particularly for sunfish. Action requested: Modify text.	TMM Round 1 Response: Text has been edited to read: "The rusty crayfish is of concern for disrupting ecosystems due to its greater destruction of submerged vegetation than native species, which negatively impacts fish habitat, particularly for sunfish."	RGU Round 2 Comment: RESOLV
Comment 601	RGU Round 1 Comment: Line 5012. Clarification. The <i>Notropis</i> species found should be listed by individual species. Action requested: Modify text to address the item.	TMM Round 1 Response: No data on the individual species is available for the genus notropis from the 2014 MPCA assessment. The assessment counted 5 total genus notropis with a length 75-89 mm.	RGU Round 2 Comment: RESOLV
Comment 602	RGU Round 1 Comment: Line 5016. Clarification. Information on MPCA's listing of Keeley Creek as impaired should be here. Type of impairment, pollutant, and recommended action. Action requested: Modify text.	TMM Round 1 Response: See Comment 412. Impairments are listed in the Surface Water Quality Baseline section.	RGU Round 2 Comment: RESOLV
Comment 603	RGU Round 1 Comment: Line 5020. Reporting consistency. Fish species are listed for Keeley Creek and Unnamed Creek, but not for Stony River or Denley Creek. List the species in each case for consistency and information (could include in table form). Action requested: Provide sentence listing the eight fish species.	TMM Round 1 Response: Text has been edited to read for Stony River: "MPCA documented the following fish species in the 2014 assessment: burbot, mottled sculpin, tadpole madtom, Johnny darter, central mudminnow, rock bass, northern pike, and longnose dace." For Denley Creek: "MPCA documented the following fish species in the 2014 assessment: northern redbelly dace, blacknose dace, creek chub, blacknose shiner, common shiner, central mudminnow, white sucker, pearl dace, fathead minnow, finescale dace, and brook stickleback."	RGU Round 2 Comment: RESOLV the Scoping EAW it will be necess verify the accuracy of the listing.
Comment 604	RGU Round 1 Comment: Line 5020. Clarification. The 8 species found should be listed out the same way it was done for Keeley Creek. Action requested: Modify text to address the item.	TMM Round 1 Response: See Comment 603.	RGU Round 2 Comment: RESOLV
Comment 605	RGU Round 1 Comment: Line 5030. Clarification. The 11 species found in Denley Creek should be listed out the same way it was done for Keeley Creek. Action requested: Modify text to address the item.	TMM Round 1 Response: See Comment 603.	RGU Round 2 Comment: RESOLV
Comment 606	RGU Round 1 Comment: Line 5031. Clarification. More detailed information regarding the invertebrates found should be included. Action requested: Modify text to address the item.	TMM Round 1 Response: Text has been edited to read: "In addition, MPCA documented a diverse invertebrate community including: amphipods, balloon flies, beetles, black flies, broad-winged damselflies, chiggers, darners, epitheca, gastropods, hirudinea, large caddisflies, long- horn caddis, mayflies, micro-caddisflies, midges, net- spinning caddisflies, northern caddisflies, oligochaeta, and orconectes."	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 607	RGU Round 1 Comment: Line 5078. Clarification. Wild rice was not surveyed by DNR Fisheries after 1997, which means this resource was not mentioned in subsequent reports. Action requested: Add sentence to end of paragraph that reads: DNR Fisheries discontinued wild rice surveys after 1997.	TMM Round 1 Response: Text has been edited to read: "Wild rice is specifically identified in the Lake Survey Reports for 1954, 1975, and 1997. MDNR Fisheries discontinued wild rice surveys after 1997."	RGU Round 2 Comment: RESOLV
Comment 608	RGU Round 1 Comment: Line 5080. Clarification. Potential for wild rice in Unnamed Creek, Stony River, and Denley Creek not mentioned. Make reference for those waters in addition to Birch Lake and Keeley Creek. Action requested: Identify the status of wild rice in listed waters.	TMM Round 1 Response: Given the Project design, no impacts to wild rice are expected in Unnamed Creek, Stony River, and Denley Creek therefore no baseline information has been provided.	RGU Round 2 Comment: RESOLV scoping document will identify th potential to impact any wild rice i Stony River, and Denley Creek.
Comment 609	RGU Round 1 Comment: Line 5080. Information source. Keeley Creek data is available from the DNR Finland Area Fisheries Office. Action requested: Contact this office to arrange for inspection.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLV will supply the document for Twir
Comment 610	RGU Round 1 Comment: Lines 5082-5083. Clarification. Additional detail regarding wild rice investigation will be needed (i.e., "some documents did not contain" leads to the question of what was contained). Action requested: Modify text to provide more detail on the results of the document review of the DNR Tower Fisheries Office. If not done consider a technical support memorandum summarizing the results.	TMM Round 1 Response: The full complement of wild rice data will be provided during EIS development. If there are data gaps that are necessary to inform baseline conditions, additional data can be sought. TMM will offer conclusions about the density and geographic extent of wild rice at that time.	RGU Round 2 Comment: RESOLV The scoping document will requir project-related impacts to wild ric this may require acquisition of ad data gaps.
Comment 611	RGU Round 1 Comment: Line 5100. Clarification: DNR notes that there are few areas where wild rice is extensive on Birch Lake due to the reservoir's morphology, thus the areas where wild rice is present are ecologically valuable. Rice is found mainly in less than ten shallow bays on the lake. Three areas are adjacent or nearly adjacent to the Project: north and south of the water pipeline and pumphouse, and the bay which the non-contact water ditch is to discharge to. Action requested: Modify text to address the item.	TMM Round 1 Response: See Comment 610.	RGU Round 2 Comment: RESOLV Scoping EAW will likely propose in detailed analysis in the EIS.
Comment 612	RGU Round 1 Comment: Line 5106. Clarification. The text should list the aquatic plants found in Birch Lake Reservoir. Action requested: Modify text to address the item.	TMM Round 1 Response: Text has been edited to read: "In 2018, 31 water samples were collected from water bodies near wild rice stands. Macrophyte species observed include, but are not limited to: common spikerush, Canadian waterweed, small floating mannagrass, yellow pond-lily, American white waterlily, pickerelweed, long-leaf pondweed, broadleaf arrowhead, and floating bur-reed."	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 613	RGU Round 1 Comment: Line 5124. Clarification. Text identifies habitat would be re-established on the tailings management site. Although disturbance-accustomed species may find some habitat value for the reclaimed areas, for the purposes of environmental review an active tailings should not be considered habitat as intended in SEAW Item 13. Action requested: Remove the reference to the tailings management facility for the sentence to read: "During the Project operation phase habitat would not be re-established on these sites."	TMM Round 1 Response: Text has been edited to read: "During the Project operation phase habitat would not be re-established on these sites."	RGU Round 2 Comment: RESOLV
Comment 614	RGU Round 1 Comment: Line 5141. Clarification. The text asserts habitat effects "would be temporary." Although the intent of site reclamation into closure is to restore natural and other resource values, by definition the post-project habitat would not likely be the same as the pre-project condition, which is one way of viewing temporary. Removal of the term is a more factual statement. Action requested: Revise sentence to read: "Habitat impacts due to the Project would be of limited duration and at closure the habitats would be reclaimed to restore affected habitats" or similar.	TMM Round 1 Response: Text has been edited to read: Habitat impacts due to the Project would be of limited duration and at closure the habitats would be reclaimed to restore affected habitats.	RGU Round 2 Comment: RESOLV note: TMM should be clear in the "reclamation," which should not i to previous habitat is the plan, if i may be different from that prior t influence whether actual restorat desirable.
Comment 615	RGU Round 1 Comment: Lines 5142-5145. Clarification. This sentence not relevant here. Remove as it is duplicative and not particularly accurate as not all areas of the project would be returned to like vegetation or habitat. Requested action: Remove sentence.	TMM Round 1 Response: Text has been edited - sentence has been removed.	RGU Round 2 Comment: RESOLV
Comment 616	RGU Round 1 Comment: Lines 5185-5190. Future discussion. DNR concurs that additional consideration will be necessary to assess potential impacts to rare natural communities; the topic will need further evaluation. Action requested: Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 617	RGU Round 1 Comment: Lines 5185-5190. DNR notes this text lays the foundation for the Future Scope on the issue detailed in Section 8.3.1.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLV will engage TMM to clarify future classes for the scoping document
Comment 618	RGU Round 1 Comment: Line 5209. Clarification. Stating that the project has a "temporary" nature is misleading. Project operations are expected for 25 years, and even with reclamation and closure, effects would last on the landscape long after mining operations cease. Action requested: Modify text to address the item.	TMM Round 1 Response: See Comment 467.	RGU Round 2 Comment: RESOLV Future environmental documents convey the context where use of

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VED for purpose of scoping. RGU ne use of "restoration" vs imply that complete restoration it is not. Future use of the land to a project. This would ation is achievable even if
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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 619	RGU Round 1 Comment: Lines 5210-5212. Clarification. The text offers a somewhat circular argument because the project area itself has land with restricted use and is proposed for development (with this action). Stating that surrounding lands are "use restricted" is less relevant because those lands could be proposed for development as well. Action requested: Remove last sentence from the paragraph. Expect DNR to provide technical input later in the SEAW process in characterizing the potential habitat fragmentation effects of the Project.	TMM Round 1 Response: Text has been edited - sentence has been removed.	RGU Round 2 Comment: RESOLV
Comment 620	RGU Round 1 Comment: Lines 5217-5220. Clarification. Absent specific detail on the reclamation plan, it is premature to claim potential negative effects to the landscape would be reversed. An example of the type of detail necessary to support the assertion would be what specific tree species plantings would be proposed, or other mitigation plans. No action requested. DNR will assess the potential treatment of the item in the EIS during development of the Scoping EAW.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV will engage TMM to clarify how th potential reclamation features for
Comment 621	RGU Round 1 Comment: Lines 5228-5230. Clarification. The "magnitudes greater" characterization in the text should be described. How much different were these footprints? Action requested: Modify text to address the item.	TMM Round 1 Response: Text has been edited to read: "The size of the surface features and the scale of their respective impacts described in those reports are orders of magnitude greater than the Project's potential ground disturbance. For example, the Barr (2009) report cited MDNR data that "mining features cover 118,315 acres along the Iron Range, including 36,962 acres of open mine pits, 78,620 acres of stockpiles and tailings basins, and 212 acres of facilities and infrastructure.""	RGU Round 2 Comment: UNRESC 5623-5626 provides insight into the features being cited. The total nu- being represented in the number added to the text.
Comment 622	RGU Round 1 Comment: Lines 5231-5238. Clarification. Natural impediments to what wildlife species? DNR notes that larger mammals, moose, wolves, bears, and similar would all utilize these bodies of water to travel. Rare bird species in the area would not be impeded by these water bodies. Action requested: Either better define what is meant by "wildlife corridor" as it is being used or modify the text to address the item.	TMM Round 1 Response: Text has been changed to read: "The Project is in an area that has physical limits in providing a wildlife corridor. The Project area is bounded to the north and the west by Birch Lake which could present a physical or behavioral impediment to terrestrial species of wildlife. Recreation use of Birch Lake during spring, summer, and fall months may deter species that would typically cross bodies of water and previous and current disturbances, including existing forest roads and rural residential roads, intersect the Project area and influence the movement of wildlife."	RGU Round 2 Comment: RESOLV notes the text at v2 Lines 5631-56 Birch Lake during spring, summer species that would typically cross misleading. For this to be conside data (as a source of disturbance) level of "use" during these month though, which would have to be a documents. It can be speculated lake in the Superior National Fore significantly alter large mammal r during those seasons. Data will b at v2 Lines 5631-5633, which will developing the scoping document

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ESOLVED. The new text at v2 Lines o the size and scale of the surface number of mining operations pers is also relevant. This should be

DLVED for purpose of scoping. DNR -5633 stating "[r]ecreation use of her, and fall months may deter oss bodies of water" may be sidered, for example, boat traffic e) should be included to gauge the nths. This data may not exist be addressed in the scoping ed that recreational use on this orest is likely not high enough to al movement patterns across water II be needed to assess the assertion will be a consideration in ents.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 623	RGU Round 1 Comment: Lines 5231-5233. Clarification. DNR notes wildlife corridors are not limited to terrestrial wildlife only. At a minimum the text should be modified to account for bird species, specifically waterfowl, and potential access to the several river/stream systems within the project area. Action requested: Modify text.	TMM Round 1 Response: No text has been edited. As outlined in Section 8.1, terrestrial species encompass bird species in the data submittal. Section 8.2 discusses potential impacts to terrestrial species and lists birds as one of the species considered in this designation.	RGU Round 2 Comment: RESOLV
Comment 624	RGU Round 1 Comment: Lines 5268-5271. Clarification. In this and in other places (e.g., line 5314), the implication is that the entire site would be reclaimed to a natural area, but the tailings facility is a permanent feature and thus would have permanent impacts. Phrasing of duration of impacts should take this into account. Action requested: Modify text.	TMM Round 1 Response: Comment is noted. TMM considers this request/comment appropriate for consideration in the EIS development and suggests that it be addressed as part of the development of a future scope and/or the draft scoping decision document.	RGU Round 2 Comment: RESOLV concurs the scoping document sh around permanent project featur potential permanent effects to th
Comment 625	RGU Round 1 Comment: Lines 5356-5360. Note. The RGU notes it is premature to determine potential significance of this issue. No action requested. DNR will use information developed over the course of the Scoping EAW to propose how the issue will be addressed in the EIS.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV will engage TMM to clarify how th project's potential to impact regio wildlife species for the scoping do
Comment 626	RGU Round 1 Comment: Line 5370. Analytical gap. This section identifies infrequent noises such as back up alarms could result in displacement. Section 12.2 does not specifically address back up alarms. Action requested: Comment provided in Section 12.	TMM Round 1 Response: Text has been edited to read: "These sudden, infrequent impulse noises such as back up alarms on mobile equipment or material handling at the plant site and tailings management site, could displace a variety of wildlife found in and around the Project area, including mammals and birds many of which could successfully relocate into adjacent habitats. The Project would aim to reduce the impact of both sudden, infrequent impulse noises and steady or continuous to receptors outside the Project footprint by ensuring noise levels remain below the NAC-1 nighttime limit of 50 dBA. At this level, impacts would be limited to sensitive receptors proximal to the plant site, tailings management site and the potential significance of the impacts of noise on wildlife would be reduced."	RGU Round 2 Comment: RESOLV scoping document will require as impulse noises to exceed the NAC
Comment 627	RGU Round 1 Comment: Lines 5387-5396. Clarification. What data sources were used for the habitat associations of the sensitive wildlife species? Only the rare species guide? Action requested: Answer the question and modify the text to address the item.	TMM Round 1 Response: See line 4743-4751. "The MDNR Rare Species Guide was used to further refine the selected habitats and sensitive species for inclusion in the analysis"	RGU Round 2 Comment: RESOLV Future discussion need to occur to besides the RSGs should be used While RSGs offer good baseline in used in as a sole source. DNR will appropriate text for the scoping of

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LVED for purpose of scoping. DNR should account for the phrasing ures, especially in terms of the landscape.
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LVED for purpose of scoping. r to determine whether more data d for species habitat associations. information, they should not be vill engage TMM to propose g documents.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 628	RGU Round 1 Comment: Line 5420. General comment. This section should address changes to baseflow, streamflow or water levels that may impact aquatic resources. Action requested: Address in Version 2.	TMM Round 1 Response: Comment is noted. The modeling efforts necessary to characterize changes in baseflow, streamflow, or water levels are outlined as part of the surface water and groundwater supplemental scopes outlined in Sections 6.3.1 and 6.3.2.	RGU Round 2 Comment: RESOLV
Comment 629	RGU Round 1 Comment: Line 5428. Clarification. Any impacts due to the access road being in the shore impact area should be identified. Action requested: Modify text to address the item.	TMM Round 1 Response: The access road is not within the Lake County Shoreland Zoning Ordinances or any shoreland management area.	RGU Round 2 Comment: RESOLV will confirm during Scoping EAW project activity occurs within the accordingly.
Comment 630	RGU Round 1 Comment: Lines 5434-5435. Clarification. Presume that transmission corridor access road that follows the transmission lines would require culverts/bridges. Action requested: Whether correct or not, revise text to address the issue.	TMM Round 1 Response: Text has been edited in Section 3.6.2 Transmission Corridor to read: "The transmission corridor would include a two-track, unpaved maintenance road and the power transmission line, which would originate from an off-site electrical substation and terminate at the plant site electrical substation. The two- track maintenance road would be accessed from existing local roads and would not require culverts or bridges. The two-track maintenance road would be accessed from existing local roads and it is anticipated that it would not require culverts or bridges. "	RGU Round 2 Comment: RESOLV
Comment 631	RGU Round 1 Comment: Line 5438. Clarification. The section limits consideration to potential construction effects only. Changes to the watershed of Keeley Creek would be expected to affect flow, both during the project and after reclamation. Impacts to aquatic habitat may resulf from any flow-related or other changes in channel geomorphology, and water quantity and quality. It is noted that flow changes alone can alter habitat suitability for aquatic species. Other considerations include changes in vegetation type, amount of impermeable surface present, and ditches created by the project, all of which may affect surface water quality and quantity. Nutrient and sediment run-off often is permanently increased due to land alteration and vegetation changes, which can result in decreased water clarity due to algal blooms (in some instances). Action requested: Modify text to address the item as determined appropriate.	TMM Round 1 Response: Text has been edited to read: "The tailings management site would be sufficiently set back with design and EPMs to avoid impacts to Keeley Creek related to surface disturbance. Consideration for changes to groundwater or surface water flow to Keeley Creek are included in Section 6.3."	RGU Round 2 Comment: RESOLV will confirm during Scoping EAW project activity occurs could pote sediment control issues and addro
Comment 632	RGU Round 1 Comment: Line 5441. Clarification. Impacts to aquatic habitat and biota are intrinsically connected. For example, reduced flows to a stream could cause the stream to become more shallow and wide. This would mean a loss of habitat for some fish species while possibly benefitting others, but resulting in an overall adverse impact on biota. Action requested: Modify text to address the item.	TMM Round 1 Response: Comment is noted. The SEAW was prepared using the best available data and did not use provisional data. This has been identified as a future need - lines 5470-5473.	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 633	RGU Round 1 Comment: Line 5441. Additional impact. The possibility of potential impingement of small and larval fish by the water intake should be addressed. Action requested: Add text to address the item.	TMM Round 1 Response: Lines 5467-5469 preliminarily identifies that impacts associated with the water intake pipe are expected to be insignificant but additional work is necessary. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data will be furnished during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV
Comment 634	RGU Round 1 Comment: Line 5458. Additional impact. If any wild rice bay receives water collected from a non-contact water ditch, then any potential impacts should be assessed. Action requested: Add text to address the item.	TMM Round 1 Response: This has been identified as a future need - lines 5470-5473.	RGU Round 2 Comment: RESOLV Scoping EAW will likely propose ir detailed analysis in the EIS.
Comment 635	RGU Round 1 Comment: Line 5470. Note. DNR concurs that analysis of potential project impacts to surface water quantity and quality has applicability to aquatic resources and biota. No action requested.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLV
Comment 636	RGU Round 1 Comment: Lines 5474-5476. RGU note. The potential significance and subsequent treatment in the EIS remains to be determined regarding the topic of aquatic resources. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 637	RGU Round 1 Comment: Lines 5486-5487. Clarification. Describe the intent of collecting evidence of natural or human disturbances (also lines 5544-5547). Action requested: Modify text to address the item.	TMM Round 1 Response: The purpose of this work would be to account for any previous disturbances to habitat, vegetation, and wildlife. Text has been edited to read: "• Creating a plant community map and recording evidence of natural or anthropogenic disturbances to document previous impacts to habitats, vegetation, and wildlife;"	RGU Round 2 Comment: RESOLV notes underlying data will be revi
Comment 638	RGU Round 1 Comment: Line 5512Future discussion. DNR concurs that additional consideration will be necessary to assess potential impacts to rare natural communities; the topic will need further evaluation. Action requested: Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comment
Comment 639	RGU Round 1 Comment: Line 5523. Confirmation. Please identify if the intent is to develop a more detailed work plan for these efforts? Action requested: Provide response. As part of work plan development DNR will identify if it would be preferred for the agency reviewers for the sequential aspects were delivered upon completion (rather than as one report at the end). Future discussion item.	TMM Round 1 Response: The intent is to develop a more detailed work plan. Sections on the future scope of work identify specific studies or data collection that would be conducted to obtain additional data identified as lacking but able to be reasonably obtained. The future scope of work sections are not comprehensive work plans and these full work plans will not be appended to the data submittal; however, TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED for purpose of scoping. RGU notes that it is desirable to conduct data collection under agency- reviewed and -approved work plans to avoid data gaps. It is understood that this is not always possible for every type of data need. However, proposer incurs the risk of future data or information needs later in the process.
Comment 640	RGU Round 1 Comment: Lines 5569-5571. Information need. DNR will need more detail regarding these surveys (timing, number of locations, methodology) to ensure a robust and useful data set. Action requested: Modify text as information is now known to address the item. Future discussion item.	TMM Round 1 Response: See Comment 639.	RGU Round 2 Comment: RESOLVED for purpose of scoping. TMM response noted. Future discussions needed pertaining to a more detailed work plan.
Comment 641	RGU Round 1 Comment: Lines 5572-5575. Data note. Although this is a source of information, typically this is not a rigorous survey but instead the documentation of incidental observations. No major conclusions on game bird populations can be made from this type of data. Action requested: Ensure that any use of this information is appropriately qualified in future data submissions.	TMM Round 1 Response: Comment is noted. This will be considered in developing future scope for terrestrial wildlife baseline surveys.	RGU Round 2 Comment: RESOLVED for purpose of scoping. TMM response noted. Future discussions needed pertaining to a more detailed work plan.
Comment 642	RGU Round 1 Comment: Lines 5576-5579. Clarification. For this bullet, what will the survey methodology be here? Observer based? Acoustic detectors? Action requested: Answer the question and modify text as appropriate.	TMM Round 1 Response: See Comment 639.	RGU Round 2 Comment: RESOLVED for purpose of scoping. TMM response noted. Future discussions needed pertaining to a more detailed work plan.
Comment 643	RGU Round 1 Comment: Line 5584. Clarification. Why are bats lumped in with reptiles and amphibians? Absent a specific reason, bats should be listed with the mammals. It is noted one possible reason is that bat-related work would occur coincident over the same three, week-long survey periods with the herps. Action requested: Modify text to address the item.	TMM Round 1 Response: See Comment 639.	RGU Round 2 Comment: RESOLVED for purpose of scoping. TMM response noted. Future discussions needed pertaining to a more detailed work plan.
Comment 644	RGU Round 1 Comment: Lines 5585-5586. Clarification. The text should identify when will these three weeklong periods occur? Action requested: Modify the text to address the item.	TMM Round 1 Response: See Comment 639.	RGU Round 2 Comment: RESOLVED for purpose of scoping. TMM response noted. Future discussions needed pertaining to a more detailed work plan.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 645	RGU Round 1 Comment: Lines 5587-5588. Clarification. When will these surveys occur? What conclusions will be made from the acoustic data? If a species is present acoustically within the project area, then will it be assumed this means that breeding (maternity colonies) is occurring within the project area? If not, how will breeding presence be determined (by mist netting/telemetry)? Who will be reviewing the calls files collected by the acoustic detectors? Action requested: Modify text to address the item.	TMM Round 1 Response: See Comment 639.	RGU Round 2 Comment: RESOLV TMM response noted. Future dis more detailed work plan.
Comment 646	RGU Round 1 Comment: Lines 5589-5590. Clarification. More details are needed in the survey methodology here. How will visual meander surveys be done? What time of the year and by who? Where and when will trapping occur? Action requested: Modify text to address the item.	TMM Round 1 Response: See Comment 639.	RGU Round 2 Comment: RESOLV TMM response noted. Future dis more detailed work plan.
Comment 647	RGU Round 1 Comment: Lines 5591-5592. Clarification. Will this be done using acoustic detectors or by trained staff? Action requested: Answer the question and modify the text to address the item.	TMM Round 1 Response: See Comment 639.	RGU Round 2 Comment: RESOLV TMM response noted. Future dis more detailed work plan.
Comment 648	RGU Round 1 Comment: Lines 5596-5599. Data collection. The statistical validity of using only 10 camera traps to survey 1156 acres is questionable? This will likely result in the project area being insufficiently surveyed for any statistically valid results. What time of year will surveys be done? Timing will have to be different to target certain species (i.e., Canada lynx vs. black bears). More detail is necessary to support the proposed methodology. Action requested: Modify text to address the item. Future discussion item.	TMM Round 1 Response: See Comment 639.	RGU Round 2 Comment: RESOLV TMM response noted. Future dis more detailed work plan.
Comment 649	RGU Round 1 Comment: Lines 5600-5601. Clarification. More details are needed to describe the small mammal surveys. When will surveys occur, what trap types/sizes will be used, what habitats will be targeted, etc.? How does the methodology account for the fact that often rare small mammals are notoriously difficult to catch using live traps? Action requested: Modify text to address the item.	TMM Round 1 Response: See Comment 639.	RGU Round 2 Comment: RESOLV TMM response noted. Future dis more detailed work plan.
Comment 650	RGU Round 1 Comment: Lines 5568-5603. Question. What conclusions will be made from these surveys? It is important to note that lack of presence during surveys does not equal the ability to conclude a specific species does not occur within the project boundary. Action requested: Provide an answer to the question, which will be considered in the proposed EIS scope over development of the Scoping EAW. Future discussion item.	TMM Round 1 Response: See Comment 639.	RGU Round 2 Comment: RESOLV TMM response noted. Future dis more detailed work plan.

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 651	RGU Round 1 Comment: Lines 5605-5610. Clarification. Compare deliverable report described on lines 5605-5610 with that listed on lines 4504-4521. Are these separate reports or the same? Action requested: Provide clarification and modify text to provide clear distinction across the two items.	 TMM Round 1 Response: The Future Scope Section has been corrected to read: "The result of this work will be combined with the results from the Wetlands Baseline work outlined in Section 6.3.3 " The work accomplished in the 8.3.1 will be combined with the first two volumes of the wetland work outlined in 6.3.3 as this work will inform the baseline and existing conditions of wetlands, habitats, vegetation, and wildlife. 	RGU Round 2 Comment: UNRESC v2 Line 6013. Strikeout text is sar "in Section 6.3.1 6.3.1 and will" "6.3.3?"

RGU Note: The following text represents new, unique comments on Section 8 transmitted to TMM on December 1, 2020.

Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 832	RGU Comment: v2 Lines 5061-5069. Issue Consistency. Confirm whether the Minnesota Department of Agriculture (MDA) 2019 Noxious Weed List (MDA, 2019) was used to describe baseline terrestrial data (as was the case with the aquatic species baseline). Action requested: Provide response. If yes, modify text accordingly. If no, provide an explanation why this would not be the case.	
Comment 833	RGU Comment: v2 Lines 5133-5134. Clarification. Was the USFS GIS current invasive plants shapefile reviewed to identify potential invasive and noxious weeds or identify potential invasive or noxious weeds? Action requested: Provide response and ensure text is consistent with response.	

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Section 9.0 Historic and Cultural Resources

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 652	RGU Round 1 Comment: Line 5718. Addition. The summary also addresses Section 9.2.1 regarding archaeological sites (not in title or text of this section). Action requested: Incorporate as necessary findings of Section 9.2.1 into summary.	TMM Round 1 Response: Section 9.2.4 has been edited to include reference to archaeological sites.	RGU Round 2 Comment: RESOLV
Comment 653	RGU Round 1 Comment: Lines 5724-5727. Consistency. The section is not completely internally consistent. Lines 5706-5708, for example, state that there is a known site within the project area (and noted it would be avoided by construction) that conflicts with statement here. Action requested: Correct this inconsistency and check the entire section for other potential errors.	TMM Round 1 Response: Text has been edited to read: "Archaeological sites, historic properties, and cultural resources which have been identified during previous investigations all fall outside of the construction limits of any features associated with the Project. As a result, there are no anticipated impacts for areas of the Project that have been previously investigated. "	RGU Round 2 Comment: RESOLV presumes the sites have been ide will be discussed in the EIS (incluc construction to the sites).

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RGU Note: No new, unique comments were transmitted to TMM on Section 9 on December 1, 2020.

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Section 10.0 Visual

Comment #	Line # Table # Figure #	RGU Round 1 Comment	Twin Metals Round 1 Response	
Comment 654	Line 5820	RGU Round 1 Comment: Line 5820. Existing recreation. The text identifies "campgrounds" as one of many features as part of the Birch Lake viewshed. The South Kawishiwi Campground located at the intersection of Hwy 1 and the Kawishiwi River should be considered as a potentially affected resource due to project-related visual effects. Action requested: Modify text to address the item or provide a rationale why visual impacts are not expected.	TMM Round 1 Response: From preliminary visual simulations there would be no line of sight from the South Kawishiwi Campground to the Project. Future work to inform the assessment of potential visual impacts related to plumes is outlined in Section 11.3.6. Additional effects to recreation will be assessed as part of Section 15.1.	RGU Round The scoping Campgroun impacts.
Comment 655	Line 5831	RGU Round 1 Comment: Line 5831. Clarification. To be more precise consider modifying the title to read: "Landscape Visual Simulation." Action requested: Modify title.	TMM Round 1 Response: This section encompasses more than just a "Landscape Visual Simulation" assessing all potential project impacts to visual resources.	RGU Round
Comment 656	Line 5884	RGU Round 1 Comment: Line 5884. Clarification. To be more precise consider modifying the title to read: "Direct Line of Site Viewshed Analysis." Action requested: Modify title.	TMM Round 1 Response: The text notes that the viewshed analysis is a preliminary "direct line of sight" viewshed analysis.	RGU Round
Comment 657	Line 5832	RGU Round 1 Comment: Line 5832. Affected resource. The potential for the South Kawishiwi Campground to be affected from infrastructure visibility, light visibility at night, and visibility of plumes should be assessed. Action requested: Modify text to address the item.	TMM Round 1 Response: See Comment 654.	RGU Round The scoping Campgroun impacts.
Comment 658	Line 5931	RGU Round 1 Comment: Line 5931. Clarification. The first paragraph calls the impact being addressed light "pollution." To be more precise consider modifying the title to read: "Light Pollution." Action requested: Modify text.	TMM Round 1 Response: For consistency with Project nomenclature references to light pollution have been edited to light visibility.	RGU Round
Comment 659	Line 5949	RGU Round 1 Comment: Line 5949. Bullet 4. Add "permanent" prior to "stockpile." Action requested: Modify text.	TMM Round 1 Response: Consistent with Comment 63 - there are no temporary or permanent waste rock stockpiles.	RGU Round TMM to ide discussion r

RGU Round 2 Comment

nd 2 Comment: RESOLVED for the purpose of scoping. ng documents will identify the South Kawishiwi und as a resource to be assessed for potential visual

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nd 2 Comment: UNRESOLVED. Agencies will engage dentify language to be used in scoping and EIS. Further n required.

Comment #	Line # Table # Figure #	RGU Round 1 Comment	Twin Metals Round 1 Response	
Comment 660	Line 5982	RGU Round 1 Comment: Line 5982. Clarification. Would there be no light at the tailings facility or other access features at the end of project? Action requested: Modify text to match the answer.	TMM Round 1 Response: Text has been edited in Section 10.2.4 to read: "Lighting would be removed during reclamation and post-closure maintenance and monitoring phases unless a future use is identified and approved."	RGU Round
Comment 661	Lines 5987-5989	RGU Round 1 Comment: Lines 5987-5989. Clarification. Was the view shed analysis conducted on the reclaimed tailings facility compared to the operational facility? If not, is it known that the viewshed is partially restored? Action requested: Future discussion item. In addition, modify text to read: "reverse impacts associated with construction <u>and operation</u> of the dry stack facility;"	TMM Round 1 Response: The viewshed analysis represents the scale of the dry stack facility at full development after 25 years of operation. Viewshed analysis was not done for the reclaimed dry stack facility.	RGU Round a will engage T emphasis on progressive This will be p EIS analyses.
Comment 662	Line 5987	RGU Round 1 Comment: Line 5987. Clarification. The text identifies "grading and revegetation" as the principle measures to partially reverse visual impacts. Describe the closure of the dry stack in greater detail to better support the assertion. Action requested: Modify text.	TMM Round 1 Response: See lines 1424-1425 for discussion on revegetation at the dry stack facility. "Cover soil would be sourced from the reclamation material stockpile and seeded to establish grasslands." See lines 1563-1568 for discussion on grading at the dry stack facility. "The post-closure surface of the dry stack facility would be graded to drain toward the perimeter of the dry stack facility. Reclamation design would aim to create conditions where runoff rates and volumes are similar to runoff reaching downstream surface water receptors for pre-Project site conditions. When the dry stack facility surface is fully revegetated and vegetation growth is dense and well established, runoff may no longer require suspended solids removal to meet water quality standards."	RGU Round 2 scoping docu needed for t
Comment 663	Lines 6005-6007	RGU Round 1 Comment: Lines 6005-6007. Future scope. Section 11.3 does not address plumes as noted in the text. Action requested: Modify text if potential plume visibility is not proposed for future study and provide the rationale for not doing so.	TMM Round 1 Response: Section 11.3.6 added to clarify that potential visibility impacts of plumes is part of future scope. Text has been added that reads: "The specific requirements for a visual impact analysis will be negotiated and discussed with the RGU as part of the visual impact analysis process. This process will be conducted to satisfy environmental review requirements. Associated tasks could include assessing the potential for physical changes to the visual environment at surrounding receptors, assessment of visible plumes or fogging at selected receptors, and simulation of changes to particular scenic vistas."	RGU Round 2

RGU Note: No new, unique comments were transmitted to TMM on Section 10 on December 1, 2020.

RGU	Round	2 Com	ment
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nd 2 Comment: RESOLVED for purpose of scoping. DNR ge TMM on purpose of viewshed analysis with special on the 3 operational phases followed by the we reclamation activities, all of which going into closure. be presented in the scoping document that will guide the ses.

ad 2 Comment: RESOLVED for purpose of scoping. The ocument will provide guidance on the level of detail or the EIS analysis to assess potential visual impacts.

d 2 Comment: RESOLVED.

Section 11.0 Air

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comment
Comment 664	RGU Round 1 Comment: General. Information request. Section 11.1 should identify all Federal and State rules that may be applicable to the proposed project. Action requested: Review the existing text to ensure all applicable regulations have been identified. Modify text for any omissions.	TMM Round 1 Response: Text in Section 11.1.2 has been edited to identify potentially applicable Federal and State rules.	RGU Round 2 Comment: RESOLVED.
Comment 665	RGU Round 1 Comment: Line 6022. Guidance. Follow the MPCA Air Dispersion Modeling Practices Manual guidelines for developing PM10 background concentrations based on ambient monitoring data. Action requested: Modify text to reflect item.	TMM Round 1 Response: Comment is noted. This will be considered while developing the air future scope.	RGU Round 2 Comment: RESOLVED.
Comment 666	RGU Round 1 Comment: Lines 6025-6027. Future Action. The treatment of the two monitoring sites to represent "background" will require confirmation. DNR understands these sites were established as part of the required monitoring program for existing mining and processing operations. It will have to be determined whether impacts from this operation can be appropriately considered as background. No action requested. Future discussion item in consultation with MPCA.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED.
Comment 667	RGU Round 1 Comment: Line 6065. Guidance. All assumed control efficiencies will need to be reviewed in order for emission totals to be verified before conclusions can be drawn. Action requested: Modify text to address item.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 11.3.1, including data on emissions calculations including activities and equipment will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLVED for purpose of scoping.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 668	RGU Round 1 Comment: Line 6068. Guidance and information need. All emission sources will need to be considered. Additionally, a process flow diagram detailing emissions sources should be provided for the next data submittal. Action requested: Modify text to address item. Provide a figure for next data submittal.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data, as outlined in Section 11.3.1, including data on emissions calculations including activities and equipment will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV
Comment 669	RGU Round 1 Comment: Lines 6069-6071. Clarification. The text correctly assumes that additional stationary sources identified as the project design is refined would need to be included as part of evaluation for potential significant effects. A possible way to better capture this might to simply read: "Table 11-2 would be updated to reflect any additional sources included in the Project design and used" Action requested: Modify text.	TMM Round 1 Response: Text has been edited to read: "Table 11-2 through Table 11-9 would be updated to reflect any additional sources included in the Project design and used in the additional modeling work discussed in Section 11.3."	RGU Round 2 Comment: RESOLV
Comment 670	RGU Round 1 Comment: Line 6074. DNR notes the Project defines drilling and blasting as emission sources. Emission sources must be qualified and quantified with drilling and blasting plan details. Action requested: Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV understood that TMM will provid details during the EIS developmer
Comment 671	RGU Round 1 Comment: Line 6074. Guidance. Air dispersion modeling should consider the impact of particulate emissions generated from blasting during the development of the declines during the construction phase. Action requested: Modify text to reflect item.	TMM Round 1 Response: Comment is noted. As outlined in Section 11.3.1, all Project operations (which includes construction) will be included in the emissions calculations. This additional data will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV
Comment 672	RGU Round 1 Comment: Lines 6078-6082. Applicability review. The applicability of ventilation shafts as point sources for air quality emissions should be considered. Action requested: Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 673	RGU Round 1 Comment: Lines 6099-6111. Clarification. Is it correct that above-ground crushing would be for 5 years during both construction and early operations? Action requested: If correct, modify text to add temporal dimension and account for both activities.	TMM Round 1 Response: Text has been edited to more clearly reference the construction and operation phases defined in Section 3.6.2. Above-ground crushing of development rock will occur during the construction phase which is defined in Section 3.6.2 as a "30-month period from Q3 Year -3 to Q4 Year -1." Above-ground crushing of ore will occur during the first two years of the operation phase defined in Section 3.6.2 as beginning "with the commissioning of the concentrator." Operation of the crusher during the construction phase is expected to be more intermittent and at a lower throughput.	RGU Round 2 Comment: RESOLV Scoping document will require as impacts due to surface crushing a
Comment 674	RGU Round 1 Comment: Lines 6109-6110. Clarification. What happens to the <0.5' blasted rock? Action requested: Clarify and revise accordingly.	TMM Round 1 Response: The ore stored at the temporary rock storage facility would primarily be 0.5 to 1 ft in diameter, this is the target from blasting. However, when looking at a full PSD of these ore, there would be pieces smaller than 0.5ft in diameter (as well as some pieces larger than 1ft in diameter). Text changed to the following to clarify: "Ore stored at the temporary rock storage facility would nominally between 6 to 12 inches (10 to 30 cm) in diameter."	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 675	RGU Round 1 Comment: Lines 6125-6128; Table 11-3. Guidance. "In addition to gaseous criteria pollutants such as NO2, SO2 and CO, greenhouse gas (GHG) emissions are anticipated from mine heaters and underground blasting activities. Table 11-3 provides an estimate for preliminary GHGs for the project." For the project carbon footprint, all GHG emissions should be estimated from the following sources: Scope 1, direct emissions - stationary combustion sources, mobile combustion sources, stationary or area industrial process sources, permanent land- clearing [aboveground biomass carbon], and GHG emissions from stockpiled stored peats and soils; Scope 2, indirect emissions - emissions associated with purchased electricity. In estimating CO2 emissions from permanent land-clearing, emissions should be estimated for CO2 losses from removed and marketed or combusted woody biomass and lost sequestration potential from cleared acres. Mobile combustion sources would include all mobile above and below ground mining equipment plus aboveground trucks, front end-loaders, dozers and the like. In developing the project footprint, this should use projected actual hours of operation, rather than potential maximum hours of operation. Action requested: Modify text as appropriate in the GHG section. Modify text as appropriate in section 11.3.2. Future discussion item.	TMM Round 1 Response: See Comment 556.	RGU Round 2 Comment: ADDITIC scope of climate analysis may incl CEQ's "Final Guidance for Federal Consideration of Greenhouse Gas Climate Change in National Enviro memorandum, August 1, 2016, cir response to comment 710 (Sectio This guidance addresses the role of background condition in project-se estimation project emissions, the estimation of direct and indirect of and the estimation of emissions f cit., pg 13). An indirect emission is upstream or downstream emissio (CEQ, lp cit., footnote 42) For reso TMM, this would include emissio associated with the "various phas clearing land for the project, build transport, refining, processing, us disposal, and reclamation. (CEQ, of CEQ memo implicitly also includer carbon sequestration (and biogen treatment of direct and indirect en appropriate to address the issue.

TIONAL GUIDANCE. RGU notes the nclude requirements reflecting ral Departments and Agencies on Gas Emissions and the Effects of rironmental Policy Act Reviews," cited in project proposer's tion 14.0, Cumulative Effects). le of future climate change as a t-specific evaluation. In the he CEQ memo requires the t emissions (CEQ, op cit., pg 15), from connected actions (CEQ, op is a "reasonably foreseeable" sion resulting from the project. esource extraction projects, like sions from connected actions nases in the process, such as uilding access roads, extraction, using the resource, disassembly, a, op cit., 13-14) In Section C, the des the treatment of terrestrial genic CO2 emissions) in its required t emissions sources. Action nce and modify the text as e.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 676	RGU Round 1 Comment: Lines 6132-6134; Table 11-3. Guidance. "Preliminary GHG emission calculations show carbon dioxide equivalent emissions would be 58,072 tons per year (tpy), which is well below the threshold for a major source of air emissions of 100,000 tpy in Minnesota." For PSD determination (Prevention of Significant Deterioration), a more limited carbon footprint should be developed than discussed above in comment 664. This should be similar to what is found in Table 11-3, but also include emissions associated with the above- ground biomass removed from the site during land-clearing, should that biomass be marketed as fuelwood. Under USEPA guidance, biogenic emitted to the atmosphere as a result of permanent forest clearance should be included in GHG emission totals in the determination of which facilities need or need not undergo a BACT (best available control technology) analysis. Emission totals used for PSD determinations normally do not include GHG emissions from mobile sources or biogenic area sources not related to permanent forest-clearing. They also do not include indirect GHG emissions associated with the generation of purchased electricity, and are calculated on a maximum potential-to-emit basis. The emission threshold for GHGs for a facility that otherwise must undergo a criteria pollutant-related BACT analysis is 75,000 short CO2- equivalent tons. Action requested: Modify text as appropriate in the GHG section. Modify text as appropriate in section 11.3.2. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV Further discussion will be required estimation of projected project G in the EIS.

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 677	RGU Round 1 Comment: Lines 6138-6144. Guidance. "The impact of GHG emissions would be further reviewed with respect to direct and indirect impacts from a regional and global perspective. Total GHG emissions from the project would be compared against GHG emissions emitted globally, nationally, and within Minnesota. GHG emissions from the Project could then be assessed against the overall contribution from each of these sectors as total emissions and as a percentage." In addition to these baseline metrics (used for comparative purposes), the assessment should compare the estimated average annual emissions of the facility (full facility carbon footprint, both direct and indirect sources, projected facility capacity factor) to the net incremental state-level GHG reduction found in the Minnesota Next Generation Energy Act for the proposed facility's initial year of operation. The Minnesota Next Generation Energy requires a GHG emission reduction from 122 to 35 million CO2-equivalent tons between 2015 and 2025 (or at an annual rate of -2.62 million CO2-equivalent tons) and from 122 to 35 million CO2-equivalent tons. This is based on the most recent Minnesota Pollution Control Agency estimate of 2005 state-level baseline emissions. If the facility begins operation between 2025 and 2025, estimated total facility begins operation between 2025 and 2050, to an incremental state-level reduction in the initial years of the facility's operation of -3.49 million CO2-equivalent tons, and, if it begins operation between 2025 and 2050, to an incremental state-level reduction in the initial years of the facility's operation of -3.49 million CO2- equivalent tons. Action requested: Modify text as appropriate in the GHG section. Modify text as appropriate in section 11.3.2. Future discussion item.	TMM Round 1 Response: See Comment 556.	RGU Round 2 Comment: RESOLV Further discussion will be require scale of projected TMM GHG emi of state-level GHG policy and redu context of present-day emissions

DLVED for purpose of scoping. ired for the EIS for locating the emissions in the larger framework eductions targets, as well as in ons levels.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2
Comment 678	RGU Round 1 Comment: Lines 6124-6147. Guidance. In addition to the pieces of analysis outlined in lines 6124-6147 with respect to GHGs, the assessment should estimate the incremental impact of the proposed facility on the natural and built environment through its incremental contribution to global climatic change. In the past, it has been a common practice to conclude that the estimation of the incremental impacts of any single facility were not (or are not) amenable to estimation or analysis. With the development this last roughly 10 years of social cost of carbon estimates, this is no longer true. Social cost of carbon relates emission of the next or marginal ton of GHGs to their damages via formal modeling of GHG atmospheric retention, the response to climate of the next ton of GHGs accumulation in the atmosphere for each forecast year modeled, roughly the present out to 2100, and damages from the accumulation of GHGs in the atmosphere. The modeling relies on relationships found in the scientific literature relating climate change to impacts to: agricultural production, forestry, human health, sea level and coastal settlement, labor productivity, tourism, amenities, natural species and habitat and other resources or activities. Damages in this construct are monetized damages, discounted using various discount rates. In 2016, the Minnesota Public Utilities Commission (MPUC) formally adopted a damage cost value for incremental GHG emissions from power generation using as a base estimates of the social cost of carbon from national analyses. Adjusted by GWP, the MPUC damage cost value can be used to estimate the stream of future damages from the emission of any greenhouse gas. These damage cost estimates (CO2 externality values) should be used in evaluating the incremental average annual and lifetime environmental impacts or damages resulting from the proposed project. The damage-cost estimate that presently is in use (calendar year 2020) by the MPUC in its proceedings is \$9.05 to \$42.46 per ton of emitted CO2,	TMM Round 1 Response: See Comment 556.	RGU Round 2 Comment: RESOLVE Further discussion will be required scale of projected TMM GHG emis environmental and social impact.

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2
Comment 679	RGU Round 1 Comment: Lines 6148-6317. Guidance. For consistency, to the degree that this is practical, the assumption of persistent human- forced climatic change as background condition for the project should extend to all other environmental modeling, including the modeling of impacts to terrestrial and air resources. Fundamental processes like ozone formation or mercury methylation are temperature-sensitive, hence depend on what is assumed about future climate. Action requested: Modify text as appropriate in the GHG section. Modify text as appropriate in section 11.3.2. Future discussion item.	TMM Round 1 Response: See Comment 556.	RGU Round 2 Comment: ONGOIN the scope of climate analysis may CEQ's "Final Guidance for Federal Consideration of Greenhouse Gas Climate Change in National Enviro memorandum, August 1, 2016, cit response to comment 710 (Section This guidance addresses the role of background condition in project-s modeling of impacts to terrestrial requested: Consider the guidance appropriate to address the issue.
Comment 680	RGU Round 1 Comment: Line 6162. Guidance. Air dispersion modeling should consider the impact of particulate emissions generated from underground blasting activities that may exhaust from the ventilation raises. Action requested: Modify text to address item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 681	RGU Round 1 Comment: Line 6165. Note. All emission factors used for blasting assumptions will need to be verified before conclusions can be drawn. No action requested.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV

OING CONSIDERATION. RGU notes nay include requirements reflecting eral Departments and Agencies on Gas Emissions and the Effects of vironmental Policy Act Reviews," , cited in project proposer's ction 14.0, Cumulative Effects). Ile of future climate change as a ct-specific evaluation, including rial and air resources. Action nce and modify the text as Je.

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 682	RGU Round 1 Comment: Line 6225. Guidance. The Federal Regional Haze rule 40 CFR §51.308, establishes a goal of attaining natural visibility conditions by the year 2064. Generally, States submit State Implementation Plans (SIP) to show progress toward attaining this goal every 10 years, although the originally scheduled 2018 SIP revision submittal deadline was extended to 2021. The next scheduled full SIP revision is due 2028, and every 10 years thereafter. In developing its long- term strategy for each 10-year SIP, the State must consider the anticipated net effect on visibility due to projected changes in point, area, and mobile emissions over the period. The State must include sources or groups of sources selected for consideration to evaluate the feasibility for controls. In developing the current SIP submittal (due 2021) for regional haze, Minnesota selected an emissions/distance threshold for sources to evaluate emissions controls. Using the criteria-if the proposed project existed today-Minnesota would require the proposed facility to evaluate the feasibility of emissions controls. The regional haze program requirements specify four factors to evaluate the feasibility of emissions controls: Cost of compliance, time necessary for compliance, the energy and non-air quality environmental impacts of compliance, and the remaining useful life of any potentially affected anthropogenic source of visibility impairment. Project proposers should address these four factors to evaluate potential controls as part of the project scope in an attempt to avoid the prospect of potential retrofits soon after. Project proposers should consult with the MPCA air quality team on carrying out this course of action. Action requested: Add to Sections 11.2.3 and 11.3.4 as warranted. Future discussion item.	TMM Round 1 Response: Section 11.3.4 outlines the future work for Class I Air Quality Analysis. As stated in the data submittal this future work "will be negotiated and discussed with the RGU as part of the air quality impact analysis process."	RESOLVED.
Comment 683	RGU Round 1 Comment: Line 6251. Clarification. This section needs additional content on vehicle emissions and "other aboveground mobile equipment," including identification of the categories of impacts possible from these sources. Action requested: Add the specified content. Ensure that Section 11.3 addresses any future information needs.	TMM Round 1 Response: Text has been edited to include examples of "other above ground equipment" and identify categories of impacts possible from vehicle tailpipe emissions.	RESOLVED for purpose of scoping address any noise impacts due to mobile equipment.
Comment 684	RGU Round 1 Comment: Lines 6242-6246. Clarification. Should a potential increase in personal vehicle traffic in the area and busing of employees, and increased traffic in general, be included as project emission sources? May require consultation with MPCA. Action requested: Modify text as the issue is understood. Possible discussion item with MPCA.	TMM Round 1 Response: Comment is noted. Emissions from mobile sources such as personal vehicles, busing, etc. are not considered part of "project emission sources'" when evaluating stationary source permitting. These kinds of emissions are however considered when evaluating GHG impacts. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RESOLVED for purpose of scoping concert with MPCA on appropriat include in the impact assessment

ing. The scoping document will to operations of above ground

ning. DNR will engage TMM in riate project emission sources to ent.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2
Comment 685	RGU Round 1 Comment: Line 6247. Guidance. The potential to emit from all tailpipe source above and below ground needs additional supporting information prior to conclusions can be drawn for project impacts as well as modeled emission rates. Action requested: Ensure Section 11.3.1 identifies data needs as listed. Future discussion item.	TMM Round 1 Response: Lines 6323-6324 in Section 11.3.1 acknowledge the need to further refine emission calculations. Additional data, as outlined in Section 11.3, including emissions inventories and calculations will be provided during EIS development to satisfy the EIS scope.	RESOLVED.
Comment 686	RGU Round 1 Comment: Line 6263. Question: Will there be odor and dust monitoring/modeling/data collection, etc.? The text does not identify any future actions. RGU will need to review available information regarding the potential for dust and odor effects before identifying the treatment of the issue in the EIS. Action requested: Future discussion item.	TMM Round 1 Response: TMM is not proposing to perform odor data collection or modeling. For dust, see information on air quality. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RESOLVED for purpose of scoping issues of odor and dust.
Comment 687	RGU Round 1 Comment: Line 6264. Guidance. For the proposed project and each project alternative, provide a cumulative Air Emission Risk Analysis (AERA) as described on MPCA's website for each phase of the project. Action requested: Ensure Section 11.3 addresses likely AERA needs. Future discussion item. The analyses shall include but are not limited to: • Mobile sources • Piles on site • Tanks & refueling on site • Blasting activities • Pollutants in the MPCA Risk Assessment Screening Spreadsheet (RASS) • Per- and poly-fluoroalkyl substances (PFAS) • Mineral fibers • Documentation of modeling and exposure assumptions	TMM Round 1 Response: Lines 6326-6327 in Section 11.3.1 outline that human risk to air toxics will be fully evaluated using the Minnesota AERA process. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests. Additional data, as outlined in Section 11.3, including a cumulative AERA will be provided during EIS development to satisfy the EIS scope.	RESOLVED.
Comment 688	RGU Round 1 Comment: Lines 6308-6310. Clarification. Some amount of fugitive emissions would continue into the closure period while reclamation was being completed. Action requested: Modify text to address the item.	TMM Round 1 Response: Text has been edited to read: "Revegetation practices associated with reclamation would reduce fugitive dust emissions during the reclamation and closure phase. Fugitive dust emissions would be mitigated in the post-closure phase."	RESOLVED for purpose of scoping documents will avoid using langua that closure mitigates fugitive em emissions during operations is mit incorrect.
Comment 689	RGU Round 1 Comment: Line 6314. Clarification. Engineering controls and fugitive dust management practices need to occur during construction and closure and not only during operations. Action requested: Modify text to address item.	TMM Round 1 Response: Text has been edited to clarify fugitive dust management practices will occur during construction, operation, and reclamation and closure phases of the Project. Text has been edited to read: "Engineering controls and fugitive dust management practices would be employed throughout the construction, the operational life and reclamation and closure phases of the Project;"	RESOLVED. See Comment 834.



Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 690	RGU Round 1 Comment: Line 6319. Future scope. The section does not address the potential visibility impacts of plumes originating from the two exhaust ventilation raises as identified in Section 10.3. Action requested: Modify text to address the item or provide a rationale for why no assessment is deemed necessary.	TMM Round 1 Response: Section 11.3.6 added to clarify that potential visibility impacts of plumes is part of future scope.	RESOLVED.
Comment 691	RGU Round 1 Comment: Lines 6338-6339. RGU note. The EIS may also review potential alternative methods to reduce the impacts. No action requested.	TMM Round 1 Response: Comment is noted.	RESOLVED.
Comment 692	RGU Round 1 Comment: Line 6340. Guidance. Consider land ownership and control when evaluating ambient air and receptor placement. The concept of ownership/control should be relative to the Permittee only. Any areas considered non ambient will need effective measures to preclude public access at the boundary of these areas. Action requested: Modify text to address item.	TMM Round 1 Response: Lines 6343-6344 establish that refinement of the site boundary and or modification of the receptor grid will be necessary. Additional data, as outlined in Section 11.3, including refinement of the site boundary and or modification of the receptor grid will be provided during EIS development to satisfy the EIS scope.	RESOLVED.
Comment 693	RGU Round 1 Comment: Lines 6340-6353. Guidance. Modeling should follow guidance in the MPCA Air Dispersion Modeling Practices Manual guidelines related to Class I and Class II modeling. No action requested. Future work plans should reflect the cited guidance.	TMM Round 1 Response: Comment is noted.	RESOLVED.
Comment 694	RGU Round 1 Comment: Line 6345. Guidance. The project should address baseline ambient visibility conditions in the Class I areas: Boundary Waters Canoe Area Wilderness and Voyageurs National Park. Baseline ambient visibility conditions are determined from Interagency Monitoring of Protected Visual Environments (IMPROVE) network monitoring stations BOWA1 and VOYA2 located within Class I area boundaries. The MPCA calculates the baseline ambient visibility conditions from these monitors, which are based on the most recent 5- years of speciated particulate matter less than or equal to five microns in size. Project proposers should consult with the MPCA air quality team on obtaining and incorporating the data. Action requested: Modify text to incorporate this guidance into section. Future discussion item.	TMM Round 1 Response: Comment is noted. Section 11.3.4 identifies the need to conduct Class I area impact analysis to satisfy environmental review requirements. Text has been edited to include, "visibility impacts analysis of haze." TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RESOLVED.
Comment 695	RGU Round 1 Comment: Line 6354. General comment for section. Because a substantive presentation of neither potential air toxics nor cross-media impacts was included in the preliminary scoping document, no conclusions were made concerning the exclusion of any components of these analyses. Action requested: Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RESOLVED.

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 696	 RGU Round 1 Comment: Line 6354. For the proposed project and each project alternative, provide a cross-media analysis for each phase of the project. Action requested: Ensure section 11.3.5 adequately addresses these points. Future discussion item. The analyses shall include but are not limited to: Pollutants in these groups: metals, metalloids, dioxins, furans, PAHs, PFAS Estimates of pollutant concentrations in relevant media due to deposition and gas-exchange Mercury deposition Pollutant bioaccumulation in fish and exposure via fish consumption Exposure via garden and agricultural produce and food products, such as poultry, eggs, beef, and dairy Exposure via drinking water Documentation of modeling and exposure assumptions 	TMM Round 1 Response: TMM does not have information that justifies this analysis as a potentially significant adverse effect, however consideration for this analysis is outlined in Section 11.3.5. Additional data, as outlined in Section 11.3, including cross-media analysis will be provided during EIS development to satisfy the EIS scope.	RESOLVED.
Comment 697	RGU Round 1 Comment: Line 6279. Guidance. The proposed project may need to consider monitoring for non-asbestiform mineral fibers. Action requested: Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RESOLVED.

RGU Note: The following text represents new, unique comments on Section 11 transmitted to TMM on December 1, 2020.

Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 834	RGU Comment: v2 Lines 6774-6775. Clarification. Section 11.2.7 implies that "based on preliminary modeling," coupled with engineering controls and management practices, there is no need to propose future assessment of the type and extent of potential dust generation during operations is proposed. While construction-related fugitive dust generation would be limited to the initial stages of project development, operational sources of fugitive dust generation would be possible over the 25-year life of the facility, especially at the tailings management site. As such the Future Scope at 11.3.1 should explicitly address potential fugitive dust generation during the 25-years of anticipated facility operations. Action requested: Modify the introductory sentence at Section 11.3.1 to read: "Preliminary emission calculations for the Project will be further refined to include all operations, including equipment and activities and emissions associated with sources generating fugitive dust not included to date." RGU notes review of the updated emissions calculations may lead to identification other potential impact areas not yet known.	

und 2 Comment

Section 12.0 Noise

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 698	RGU Round 1 Comment: General. Guidance. MPCA notes abbreviated monitoring and modeling results were provided within Section 12. There is a placeholder Appendix for noise in the document, so the assumption is that the relevant studies will be provided, but it would be beneficial to have early review of those studies for more thorough examination before any conclusions are reached. Action requested: Future discussion item.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. If additional data is required for assessing noise impacts - including monitoring and modeling - data will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: UNRESC
Comment 699	RGU Round 1 Comment: Lines 6370-6372. Clarification. No explanation is provided regarding why the USFS was monitoring noise in this area; was it project related? If so, is there a reason that monitoring locations were so spread out? Perhaps these were the areas measured for noise in the federal mineral withdrawal EIS process? Action requested: Engage MPCA on why these particular locations were measured in the first place, for example, are these all sensitive receptors? Modify text as determined appropriate.	TMM Round 1 Response: No change made. TMM received this data from the USFS. The data provided was collected between 2014 and 2016.	RGU Round 2 Comment: RESOLV DNR will work with the Superior N basis of monitoring conducted be
Comment 700	RGU Round 1 Comment: Lines 6380-6388. Clarification. Provide some explanation as to the inapplicability of the other 8 sites (out of 11) in defining ambient noise conditions at the Project area. Action requested: Supplement text.	TMM Round 1 Response: The other eight sites were not inapplicable but as discussed in lines 6380-6388 these three sites were chosen to represent seasonal variability and cover important noise-sensitive receptors.	RGU Round 2 Comment: UNRESC explanation of what the three sel but does not account for the other as proximal to the project area). I desired, why were only three site made the other two either less de 6841-6843). Requested action: F modify text as appropriate based 835.

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SOLVED. See Comment 835.

UVED for the purpose of scoping. or National Forest to identify the between 2014 and 2016.

ESOLVED. Clarification. The selected sites offer makes sense, ther two sites (of the five identified). If representing variability was ites selected? What, specifically, desirable or irrelevant? (v2 Lines : Provide the clarification and ed on the response. See Comment

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 701	RGU Round 1 Comment: Lines 6389-639. Clarification. The averaging time for the values provided in Table 12-1 is unclear - do the columns represent averaged/aggregated hourly averages over the course of the monitoring seasons? In order to best (and most accurately) assess ambient noise conditions in comparison to the state noise standards, the form of the provided statistics need to match the forms in Minn. Rules part 7030.0040; L _{eq} is not directly relatable to the hourly L ₁₀ and L ₅₀ standards. Further, the statistics need to reflect single hours of monitoring that are not averaged over a given season. Action requested: Address the item and modify text as appropriate.	TMM Round 1 Comment: Lines 6389-6399 identify that these measurements reflect single hour averages of monitoring calculated from one-second measurements in accordance with Minn. R. part 7030.0040. Those single hour averages were then used to calculate an Leq minimum, average, and maximum for both daytime and nighttime.	RGU Round 2 Comment: UNRESC text is still unclear. Is data for eac one, single hour of monitoring? C several hours, with each hour ave represent the Leq? In addition, if increments and for the statistics of (L10 and L50), they should be pre aggregated into average Leq value nighttime averages shown in Table data as L10 and L50 is the only me direct comparison to the State No matching those required in 7030. example, if the USFS only provide that. Requested action: Respond and modify text as appropriate. If information, along with the inform Analysis, to identify any future tree EIS. See Comment 835.

SOLVED. Clarification. The cited each of these locations from just ? Or was monitoring conducted for averaged then aggregated to , if the data exist for single-hour s described in Minn. R. 7030.0040 resented as such, rather than lues representing daytime and able 12-1. The presentation of means available to provide a Noise Standards. If the statistics 30.0040 are not available (for ides the data in Leq), please note ond to the inquiry, adjust the table, DNR will consider this ormation contained in the Noise treatment of noise issues in the

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2
Comment 702	RGU Round 1 Comment: Lines 6400-6404; Figure 12. Clarification. Several "Nearby Sensitive Receptors" were identified in figure 12-2, but it is unclear how exactly those receptors figured into the noise modeling efforts outlined in section 12.2.1. Each of the identified receptors fall under the NAC 1 (strictest) category. There may be a concern about noise at these receptors, particularly for those identified along the western shore of Birch Lake (receptors R01 through R12), as well as the campsites identified on the eastern edge of Birch Lake (R54 and R55). We would like to see the outcome of modeling on these receptors, particularly knowing how sound can carry over water (see comment 5, below). This may be less of an issue as the dry tailings area is filled and machinery moves further east and away from the lake. Additionally, the boundary of the project, as indicated on aerial maps, is drawn up to the southern shoreline of the South Kawishiwi River (the extent of the underground portion of the proposed mine). Currently, there are several residential receptors along that boundary, and it is unclear if there will be any sort of buyout of those properties or agreements about potential noise (or other) impacts. Lastly, there would be important noise concerns for individuals using the campgrounds indicated at R54 and R55, particularly during 24 hour operating scenarios. The availability of these spaces for use is under the authority of the USFS, but their proximity to both the plant and tailings areas would likely lead MPCA to recommend closing those campling locations, or at least providing signage to users that those sites (which seem to be water-access sites) may experience high levels of noise during the day and night. Action requested: Address the item and modify text as determined appropriate.	TMM Round 1 Comment: The results of initial modeling are discussed in Section 12.2.2. This results indicate that noise levels at all receptors identified fall below required nighttime L50 levels for NAC-1 designated areas. Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. If additional data is required for assessing noise impacts - including monitoring and modeling - data will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: UNRESO
Comment 703	RGU Round 1 Comment: Line 6403. Clarification. The "camping to the north, west, and southwest," and the "resort" should be identified. Action requested: Modify text to address the item.	TMM Round 1 Comment: Text has been edited to read: "A total of 55 nearby sensitive receptors were identified including residences (single family homes or cabins) to the north and to the west (across Birch Lake), camping to the north (South Kawishiwi River Campground), west (two backcountry sites on the east shore of Birch Lake), and southwest (Birch Lake Campground), and a resort (River Point Resort & Outfitting Co.) across South Kawishiwi River to the northwest) as shown on Figure 12-2."	RGU Round 2 Comment: RESOLVE

SOLVED. See Comment 835.



Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 704	RGU Round 1 Comment: Line 6425. Analytical gap. At Line 5370 references this section for EPMs. Section 12.2 does not specifically address back up alarms. Action requested: Add text to address back up alarms. Cross-reference to RGU Comment 626.	TMM Round 1 Comment: Text has been edited in Section 8.2.1 to read: "These sudden, infrequent impulse noises such as back up alarms on mobile equipment or material handling at the plant site and tailings management site, could displace a variety of wildlife found in and around the Project area, including mammals and birds many of which could successfully relocate into adjacent habitats. The Project would aim to reduce the impact of both sudden, infrequent impulse noises and steady or continuous to receptors outside the Project footprint by ensuring noise levels remain below the NAC-1 nighttime limit of 50 dBA. At this level, impacts would be limited to sensitive receptors proximal to the plant site, tailings management sit and the potential significance of the impacts of noise on wildlife would be reduced."	RGU Round 2 Comment: RESOLV
Comment 705	RGU Round 1 Comment: Line 6448. Clarification. Aboveground crushing needs to be addressed for noise. Action requested: Add to list of bulleted items or provide explanation why not applicable.	TMM Round 1 Comment: This list of sources of noise is specific to the operation phase of the Project and no above ground crushing will occur during this stage.	RGU Round 2 Comment: UNRESC sources of noise assessed in the N focus on the operations phase of should be provided for the constr including the mobile jaw crusher ore stockpile. Based on the respo future treatment of noise issues of for the EIS. See Comment 835.
Comment 706	RGU Round 1 Comment: See above comment at Lines 6404-6400 for context. Lines 6469-6474; 6475-6482. Clarification. Based on the information provided in lines 6469-6474 and section 12.2.2 (lines 6475-6482), it seems as though the modeling exercise only covered noise from mine operations, and excluded data collected regarding ambient (baseline or background) noise levels or modeled background noise. The MPCA interprets the noise standards in Minn. Rules Chapter 7030 as total standards, which would include noise from mine operations in addition to background/ambient noise. This interpretation is particularly relevant during summer months, when there are more people in the area recreating on the lake or surrounding the nearby residences. (USFS monitoring indicated higher noise levels during the summer months, presumably due to increased seasonal use of natural resources in the area.) MPCA would like to see modeling results that include background or ambient expected noise, expressed as hourly L_{10} and L_{50} values, for all sensitive receptors during all seasons. Action requested: Future discussion item. Recognizing the need to consult, modify text as appropriate to address the item.	TMM Round 1 Comment: Comment is noted. Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. If additional data is required for assessing noise impacts - including monitoring and modeling - data will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: UNRESC

2 Comment
/ED.
OLVED. Clarification. The Noise Study apparently only the project. A similar listing ruction phase of the project, located at the pre-operational onse, DNR will determine the due to these project components
OLVED. See Comment 835.

Comm #	nt RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comm 707	RGU Round 1 Comment: Line 6475. Clarification. Section 12.2.2 should indicate whether project-related changes in noise levels would be perceptible from the current condition at the three sites? Action requested: Modify text to address the item. nt	TMM Round 1 Comment: 42 dBA is similar to a quiet library and within the range of the current ambient noise levels. In terms of minimum current ambient noise levels, it can get very quiet (< 20 dBA) regardless of site, season, or time of day. Similarly, it can get louder at all locations, day or night, winter or summer, with maximum one-hour levels reaching 50 to 60 dBA. A change of 1-2 dBA would not be perceptible to barely perceptible. Only at >5 dBA would you consistently hear an audible difference. Therefore perceptibility of Project impacts could vary based site, season, or time of day.	RGU Round 2 Comment: UNRESC Based on the information provide accepting the premise that noise be above state standards, DNR main include in the Scoping EAW: 1) a c in the area, particularly where NA table listing hourly noise levels in full data sets) for model inputs, in (ambient) noise data provided by other than satisfying Comment 83

RGU Note: The following text represents new, unique comments on Section 12 transmitted to TMM on December 1, 2020.

Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 835	RGU Comment: v2 Lines 6889-6892. Study Request. Section 12.2.1 identifies availability of an analysis of potential noise emissions due to the project. Later text at v2 Lines 6932-6937 summarizes the results of this analysis being "noise levels at sensitive receptors ranged from 0-42 dBA, which are well below the NAC-1 nighttime standard of 50 dBA." Action requested: If TMM intends base the assessment of potential project- related noise effects to this study, then DNR as RGU requests to be provided with this analysis to confirm the results reported in the data submittal, which will be used to inform future treatment of noise in the EIS. Otherwise, modify Sections 12.1 and 12.2 to identify where the current assessment is not relevant as well as update Section 12.3 to provide the proposed scope of future analysis.	
Comment 836	RGU Comment: v2 Line 6970. RGU notes the future treatment of noise issues in the EIS will reflect review of the Noise Analysis. See Comment 835.	

d 2 Comment

ESOLVED. See Comment 835. ided in the Noise Analysis, and se during operations is unlikely to may determine the need to a demonstration of noise contours NAC 1 receptors are located; 2) a in L10 and L50; and 3) citations (or , including the background by the USFS. No action requested t 835.

Section 13.0 Transportation

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comment
Comment 708	RGU Round 1 Comment: Lines 6544-6545. Clarification. Confirm that intent of sentence that there would be no growth expected without the project. Action requested: Confirm intent. RGU notes this will be a consideration in definition of conditions around no-build alternative.	TMM Round 1 Response: Correct. Based on historical traffic volumes from MnDOT it has been assumed no growth should be applied to the existing AADT values as traffic patterns have been stable in this area over the past ten to twenty years.	RGU Round 2 Comment: RESOLVED.
Comment 709	RGU Round 1 Comment: Line 6623. Note: RGU will need to review available traffic-related information before identifying treatment of the issue in the EIS, including potential future scope. No action requested.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLVED.

RGU Note: The following text represents new, unique comments on Section 13 transmitted to TMM on December 1, 2020.

Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 837	RGU Comment: v2 Line 7000. New Section. The site proposed for the dry stack facility is currently accessed by DNR Forestry-administered Minimum Maintenance Road (MMR) No. 1492. This road would be eliminated during phase 1 activities at the DSF. Action requested: Add a new Section 13.1.1.3 titled "Local Roads / State Forest Road and Minimum Maintenance Roads" to the transportation discussion. Proposed text could read: "MMR 1492 is currently an unpaved minimum maintenance road located on the western side of the dry stack facility."	
Comment 838	RGU Comment: v2 Line 7000. Addition. The site proposed for Ventilation Raise No. 3 is located just west of the intersection of NFR 1900 and "Forest RD 1494," which is a DNR Forestry-administered Minimum Maintenance Road. The text in new Section 13.1.1.3 should note that MMR 1494 occurs in the project vicinity. Action requested: Identify the presence of MMR 1494. Proposed text could read: "MMR 1494 is currently an unpaved minimum maintenance road that provides access to state lands along North Nokomis Creek."	

Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 839	RGU Comment: v2 Line 7021. New Section. A new section should be added titled "Impacts to Local Roads / State Forest Roads and Minimum Maintenance Roads." This section should identify the elimination of MMR 1492 and any other impacts to DNR-Forestry administered roads affected by the project, including MMR 1494. Action requested: Add the section and address the comment as appropriate.	
Comment 840	RGU Comment: v2 Line 7021. New Section. A new section should be added titled "Impacts to Local Roads / National Forest Roads." This section should identify the estimated uses of NFR 1900 during construction, operations, and through reclamation and closure. Action requested: Add the section and address the comment as appropriate.	

Section 14.0 Cumulative Effects

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 710	RGU Round 1 Comment: Lines 6625-6749. Guidance. Minn. Rules part 4410.0200, subp. 11, defines cumulative impact to mean "the impact on the environment that results from incremental effects of the project in addition to other past, present, and reasonably foreseeable future projects regardless of what person undertakes the other projects. Cumulative impacts can result from individually minor but collectively significant projects taking place over a period of time." Working from that definition, it is necessary to evaluate the impacts of projected climate change on natural sources, the built environment and human health in the vicinity of the projected facility. This should be an evaluation of impacts of ongoing and impended climatic changes resulting from the historical accumulation of GHGs in the atmosphere from all global sources, as well as from the projected and the projected sources. The project consultant should discuss discrete impacts from climatic changes that are addressed in the scientific literature. Because this discussion relates to the impacts of total global accumulations of GHGs in the atmosphere, rather than projected incremental accumulations resulting from proposed project, this analysis is/would be distinct from the analysis discussed above in comments at Lines 6124-6147.	TMM Round 1 Response: Text has been added in Sections 11.3.2 and Section 14.2 to address this comment. The cumulative potential effects analysis will be focused on climate change impacts on natural sources, the built environment and human health primarily related to resiliency to these projected impacts. TMM will prepare the cumulative potential effects analysis in the EIS guided by the Council on Environmental Quality's August 1, 2016 memo titled "Final Guidance for Federal Departments and Agencies on Consideration of Greenhouse Gas Emissions and the Effects of Climate Change in National Environmental Policy Act Reviews".	RGU Round 2 Comment: ADDITIO scope of climate analysis may inc CEQ's "Final Guidance for Federal Consideration of Greenhouse Gas Climate Change in National Enviro memorandum, August 1, 2016, ci comment 710 (Section 14.0, Cum addresses the role of future climat condition in project-specific evalu climate change on project resilier change on the natural and built e climate change impacts in relatio the CEQ memo at pages 20-25. A guidance and modify the text as a
Comment 711	RGU Round 1 Comment: Line 6711. RGU note. Consideration will be given to existing dimension stone mining operations in defining potential existing and future projects whose impacts may intersect with the Project. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 712	RGU Round 1 Comment: Line 6729. Clarification. "Area" is not defined. Define the radius used in this context and revise for consistency. Note that "area" used to name human disturbances appears to be wide, whereas "area" used to analyze project impacts is often smaller. Action requested: Provide qualifying text in summary to match treatment of geographic scale in the earlier sections.	TMM Round 1 Response: Text has been edited to read: "Within the vicinity of the Project area (~10 miles [16 km]) there are many past human disturbances, which include:"	RGU Round 2 Comment: RESOLV
Comment 713	RGU Round 1 Comment: Correction. Table of contents includes two additional topics (recreation and wilderness). Action requested: Provide text on these topics or correct Table of Contents.	TMM Round 1 Response: Text has been edited. Sections have been added.	RGU Round 2 Comment: RESOLV

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TIONAL GUIDANCE. RGU notes the nclude requirements reflecting ral Departments and Agencies on Gas Emissions and the Effects of vironmental Policy Act Reviews," , cited in TMM's response to umulative Effects). This guidance mate change as a background aluations, including the effects of iency and impacts of climate t environment. The treatment of tion to project resiliency appears in . Action requested: Consider the as appropriate to address the issue.

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 714	RGU Round 1 Comment: DNR note. The EIS scope will likely include the topics of reclamation cost estimates and financial assurance. Action requested: Add placeholders for these topics to the section.	TMM Round 1 Response: TMM notes that providing reclamation and financial assurance cost estimates during EIS preparation is premature. TMM supports recognition of these permit requirements.	RGU Round 2 Comment: RESOLV While the scoping document will estimates and full financial assura during the EIS, it will identify the assurance and the need to identify both to be included in EIS.
Comment 715	RGU Round 1 Comment: Future data. What further studies are planned to document vibration affects? Are there theoretical estimates on the peak particle velocity and how it varies with depth? Action requested: Modify text to address. If a future information need, propose a future scope.	TMM Round 1 Response: Comment is noted. Specific documentation planned to disclose potential environmental effects are typically disclosed in the scoping decision document.	RGU Round 2 Comment: RESOLV will engage TMM in the parameter to assess potential vibration effect document.
Comment 716	RGU Round 1 Comment: Future information. It is expected that a detailed drilling and blasting plan will provide the needed details to analyze vibration from underground blasting. Ensure that this information is planned to be provided. Action requested: Clarify and revise accordingly.	 TMM Round 1 Response: Lines 7205 - 7207 identify the need to assess vibration impacts from underground blasting activities. Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. If additional data is required for assessing noise impacts - including monitoring and modeling - data will be provided during EIS development to satisfy the EIS scope. 	RGU Round 2 Comment: RESOLV understood that TMM will assess underground blasting activities du

RGU Note: The following text represents new, unique comments on Section 14 transmitted to TMM on December 1, 2020.

Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 841	RGU Comment: v2 7116. RGU note. A determination will be required as to whether two other mining projects located within the same watershed have impacts with the potential to interact with the proposed project. These are the Northshore Mining Peter Mitchell Pit (active) and Dunka Mine Pit (closed). Both these pits contribute water to Birch Lake. Potential impacts of interest could include water quality of Birch Lake. No action requested.	

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Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 842	RGU Comment: v2 7167-7192. Clarification. The section should identify future timber harvest and forest management activity as a reasonably foreseeable future action in the project vicinity. DNR knows of several stands selected for examination and possible appraisal within the 10 year SFRMP being located in the project area. It is possible other timber harvest and forest management is known for Federal ownerships at the underground mine site, plant site, and transmission corridor. Project- specific potential effects that might interact with these actions include: habitat loss or changes; NPCs, rare natural communities, and sensitive vegetative species loss or change; sensitive terrestrial species loss or change; and noise related to mining and processing. Action requested: Update Table 14-1 to address this type of reasonably foreseeable future actions, with additional work to be defined on the future work scope.	
Section 15.0 Other Environmental Effects

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 713	RGU Round 1 Comment: Line 6750. Correction. Table of contents includes two additional topics (recreation and wilderness). Action requested: Provide text on these topics or correct Table of Contents.	TMM Round 1 Response: Text has been edited. Sections have been added.	RGU Round 2 Comment: RESOLV
Comment 714	RGU Round 1 Comment: Line 6750. DNR note. The EIS scope will likely include the topics of reclamation cost estimates and financial assurance. Action requested: Add placeholders for these topics to the section.	TMM Round 1 Response: TMM notes that providing reclamation and financial assurance cost estimates during EIS preparation is premature. TMM supports recognition of these permit requirements.	RGU Round 2 Comment: RESOLV While the scoping document will estimates and full financial assur- during the EIS, it will identify the assurance and the need to identi- both to be included in EIS.
Comment 715	RGU Round 1 Comment: Lines 6751-6755. Future data. What further studies are planned to document vibration affects? Are there theoretical estimates on the peak particle velocity and how it varies with depth? Action requested: Modify text to address. If a future information need, propose a future scope.	TMM Round 1 Response: Comment is noted. Specific documentation planned to disclose potential environmental effects are typically disclosed in the scoping decision document.	RGU Round 2 Comment: RESOLV will engage TMM in the parameter to assess potential vibration effect document.
Comment 716	RGU Round 1 Comment: Line 6774. Future information. It is expected that a detailed drilling and blasting plan will provide the needed details to analyze vibration from underground blasting. Ensure that this information is planned to be provided. Action requested: Clarify and revise accordingly.	 TMM Round 1 Response: Lines 7205 - 7207 identify the need to assess vibration impacts from underground blasting activities. Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the MDNR publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. If additional data is required for assessing noise impacts - including monitoring and modeling - data will be provided during EIS development to satisfy the EIS scope. 	RGU Round 2 Comment: RESOLV understood that TMM will assess underground blasting activities d

RGU Note: The following text represents new, unique comments on Section 15 transmitted to TMM on December 1, 2020.

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Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 843	RGU Comment: v2 Line 7230. Clarification. Add "dispersed camping" to the list of activities cited in the bullet. Action requested. Modify text.	
Comment 844	RGU Comment: v2 Lines 7248-7250. RGU note. It remains to be determined the degree to which removal of public lands from public use and/or access may result in recreation impacts. This will require collecting available information on hunting and other recreation that occurs in the area. Also, any project impacts on forest roads would be a consideration for this issue. DNR concurs that studies are necessary, which is likely to be proposed in the Scoping EAW.	

Tables

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comment
Comment 717	RGU Round 1 Comment: Table 3-1. DNR notes that project locations with section, township, and range information will be verified by agency staff. No action requested.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLVED.
Comment 718	RGU Round 1 Comment: Table 3-3. Definition. Clarify "cassette" as listed as a count. Action requested: At a minimum provide a definition of cassette. More broadly, consider a generic description of all items listed. Some are obvious with others less so.	TMM Round 1 Response: Cassette was originally indicated on the table to show that the functions of the powder trucks would be accomplished with the utility cassette carrier. To avoid confusion these have been removed.	RGU Round 2 Comment: RESOLVED.
Comment 719	RGU Round 1 Comment: Table 3-3. Clarification. Under abbreviations, are tons metric or not. Include in abbreviation list with detail. Alternatively, spell out as in table 3-5 and in other places. See also tpd and tpy. Action requested: Modify text.	TMM Round 1 Response: Ton is described in the glossary "ton: A unit of measurement equivalent to 2,000 pounds." When metric tons are used they are written as tonnes.	RGU Round 2 Comment: RESOLVED.
Comment 720	RGU Round 1 Comment: Table 3-3. Clarification. The fleet count as represented in the table is 67. What is the "extra" vehicle? Action requested: Determine if there is an inconsistency and modify accordingly.	TMM Round 1 Response: The table incorrectly summed to 68. The table has been corrected.	RGU Round 2 Comment: RESOLVED.
Comment 721	RGU Round 1 Comment: Table 3-6. Table headings. What is the difference between industrial and commercial? Action requested: May make sense to provide a definition to go with the headings (down at the bottom of the table with abbreviations).	TMM Round 1 Response: Commercial building areas are workplaces, offices, locker rooms, that support the operation. Industrial building areas are factory or warehouse buildings, where product is made or stored. To clarify table footer has been revised.	RGU Round 2 Comment: RESOLVED.
Comment 722	RGU Round 1 Comment: Table 3-6. Clarification. For the Commercial Building Area column, Row 1. "Inclusive of all buildings below" intends all or only those listed in plant site section? Action requested: If yes, to be more clear consider the Concentrator Building row as a sub-heading with a colon and no other text across the columns. Provide a footnote that indicating all buildings are attached.	TMM Round 1 Response: Foonote added to table that reads: "3 Concentrator is composed of grinding mill area, flotation and dewatering area, concentrate storage and loadout area, reagent makeup area, and air services area"	RGU Round 2 Comment: RESOLVED.
Comment 723	RGU Round 1 Comment: Table 3-6. Question. Do building heights include any and all stacks? Action requested: Add notes accordingly.	TMM Round 1 Response: Footnote has been added to table that reads: "Building heights are inclusive of any associated vertical stacks"	RGU Round 2 Comment: RESOLVED.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2
Comment 724	RGU Round 1 Comment: Table 3-7. Clarification. All area of the TMS would be grassland? Wouldn't there need to be some infrastructure (access road, ditching), even in a fully-reclaimed state in closure? Action requested: Modify text as appropriate with the response. For example, note that impervious surface is accounted for in the "before" condition.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including details on reclamation and closure.	RGU Round 2 Comment: RESOLVI Note: DNR recognizes that greate over the course of EIS developmen identify that all values represent e function of project refinements. S recommendations for all covertyp
Comment 725	RGU Round 1 Comment: Table 3-7. Question. If the plant site can be converted to wooded/forest, then why not the transmission corridor? Action requested: Please revise with this consideration in mind.	TMM Round 1 Response: See Comment 175. The future use of the power infrastructure could require the transmission corridor to be maintained to prevent tall growing vegetation from interfering with the overhead power lines.	RGU Round 2 Comment: RESOLVI DNR recognizes that greater speci course of EIS development. The S subsequent uses of the corridor w deactivation, but will engage TMN covertype acreages that account f facilities. DNR also notes that pre be required to support the EIS's tr requirements. See Comment 860 for all covertype tables.
Comment 726	RGU Round 1 Comment: Table 3-7. Clarification. Subtracting the Project "after" from the Project area after results in a balance of 40.5 acres of impervious surface in the "after" condition. Footnote 2 states the values are based on "planned post-closure usage and reclamation types, outlined in the Project Reclamation Plan. Action requested: Provide some type of clarification in Footnote 2 tied to the closure discussions in Section 3. It appears this results from 43.6 acres of access road remaining after the project.	TMM Round 1 Response: The 43.6 acres is based on the access road corridor being all impervious surface and leaving it in place. This is a simplification - the entire corridor would not be impervious and it assumes that future use/need is found for the road and it is approved pursuant to Minn. R. 6132.	RGU Round 2 Comment: RESOLVI DNR recognizes that greater speci course of EIS development. The S remaining impervious surface in the be determined during deactivation providing a more refined estimate also notes that preliminary cost es support the EIS's treatment of fina See Comment 860 regarding recon tables.
Comment 727	RGU Round 1 Comment: Table 3-8. Guidance. A dam safety permit may be required. There are many structure that could meet the definition of a dam. Action requested: Add the potential need for a DNR dam safety permit to the table. Identify status as "if needed."	TMM Round 1 Response: Table has been edited to include the potential need for a MDNR dam safety permit. A dam safety permit should not be required for the dry stack facility based on design however ponds used to captured and retain water that may meet the definition of dam in Minn. R., chapter 6115.	RGU Round 2 Comment: RESOLVI

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 728	RGU Round 1 Comment: Table 3-8. Request height and storage volume of all such structures, including water ponds, contact water ditch embankment, etc.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including design or construction details of water management features.	RGU Round 2 Comment: RESOLV
Comment 729	RGU Round 1 Comment: Table 3-8. Question. Why is the COE 404 Permit status listed as "to be applied for, if needed?" Has a jurisdictional determination been requested? Action requested: Provide clarification.	TMM Round 1 Response: No jurisdictional determination has been made. Permit need would be pending any jurisdictional determination.	RGU Round 2 Comment: RESOLV
Comment 730	RGU Round 1 Comment: Table 3-8. Note. Any lease for use of state lands includes various provisions related to timber management, including requirements for timber damages. These are a provision of any lease that may be issued for the project. No action necessary.	TMM Round 1 Response: Comment is noted.	RGU Round 2 Comment: RESOLV Scoping EAW will note any lease i include various provisions related
Comment 731	RGU Round 1 Comment: Table 3-8. Clarification. Include Public Water Permits for new culverts or replacement culverts. Action requested: Modify text to read: Permit to Work in Public Waters (water intake and outfall; new culverts and replacement culverts).	TMM Round 1 Response: Table has been edited to read: "Permit for Work in Public Waters (water intake, outfall, new culverts, and replacement culverts)"	RGU Round 2 Comment: RESOLV
Comment 732	RGU Round 1 Comment: Table 3-8. Clarification. Additional MPCA permits that should be added to this table include: "Individual NPDES/SDS or SDS permit" and "Solid Waste permit." It is likely that even without a point source discharge that at least an SDS permit will be needed for the project (ponds, treatment systems, etc. And, given the uniqueness of the DSF component to the project, MPCA will need to assess on a case-specific basis the potential need for a Solid Waste permit. The consideration of the need for these two permits will be coordinated to reduce duplicity of permits. Action requested: Modify the table to address the item.	TMM Round 1 Response: See Comment 177 for details on NPDES/SDS permitting and Comment 276 for details on Solid Waste permitting.	RGU Round 2 Comment: RESOLV Note: The Scoping EAW's permits identify that an MPCA Individual I Waste Permit, could be required column will read: "To be applied
Comment 733	RGU Round 1 Comment: Table 6-1. Clarification. Is "unknown" watershed the same as Unnamed Creek in text? Action requested: Modify text to clarify.	TMM Round 1 Response: No change made. The watershed is the: MDNR Minor watershed #: 72131. It is not the same as Unnamed Creek.	RGU Round 2 Comment: RESOLV
Comment 734	RGU Round 1 Comment: Table 6-1. Addition. Requested action: Add column with the total watershed size.	TMM Round 1 Response: Total watershed size has been added to the table.	RGU Round 2 Comment: RESOLV

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2
Comment 735	RGU Round 1 Comment: Table 6-4. Clarification. Define "government controlled stations." Action requested: Add text or table endnote with a listing of governmental units control the stations listed.	TMM Round 1 Response: Footnote added to table: "Government controlled stations are any station that is controlled by the MDNR, USGS, or by both."	RGU Round 2 Comment: RESOLVI
Comment 736	RGU Round 1 Comment: Table 6-5. Clarification. At Line 2929, Keeley Creek is mentioned here but not listed as stated in Table 6-5. Action requested: Modify Table 6-5 to address the item.	TMM Round 1 Response: See Comment 402.	RGU Round 2 Comment: RESOLVI
Comment 737	RGU Round 1 Comment: Table 6-6. Question. How was the Mean Daily Baseflow derived on this table? Action requested: Add footnote to identify the method used for this.	TMM Round 1 Response: Method for deriving mean daily baseflow is described on lines 2930-2937.	RGU Round 2 Comment: RESOLVI
Comment 738	RGU Round 1 Comment: Table 6-6. Clarification. The table should list number of samples at each site. Action requested: Modify the table to address the item.	TMM Round 1 Response: Table updated to add a footer indicating there were 1,826 mean streamflow values for each station.	RGU Round 2 Comment: RESOLVI
Comment 739	RGU Round 1 Comment: Table 6-7. Note. Ensure that mercury is included in future analysis and modeling as appropriate. Action requested: Future discussion item.	TMM Round 1 Response: Mercury is included in the analytical sampling of surface and groundwater (as shown in Table 6-9 through Table 6-10 and Table 6-26 through Table 6-28).	RGU Round 2 Comment: RESOLVI scoping document will identify the to be provided for the EIS impact
Comment 740	RGU Round 1 Comment: Table 6-7. Clarification. Waterbody names should be included with Site IDs in the table. Action requested: Modify text to address the item.	TMM Round 1 Response: Table has been modified to include waterbody and watercourse names.	RGU Round 2 Comment: RESOLVI
Comment 741	RGU Round 1 Comment: Table 8-7. Clarification. Why are moose not included in this table? Action requested: Include moose or provide a rationale for not including moose in the table.	TMM Round 1 Response: Moose are not identified in the Table due to the screening methodology used - see lines 4743-4751. Specifically the screening used the Minnesota Rare Species Guide. While the moose has habitats that are within the Project area the moose is not listed because its range as defined by the MDNR does not fall within the Border Lakes Subsection. The MDNR updates these range maps based on their biotics database, but some species like the moose are not defined because the biotics database does not have any records.	RGU Round 2 Comment: UNRESO TMM's reliance on the MN DNR's species inclusion, habitat associat potential to exclude a species due case moose. It is a known issue th blank for the moose RSG, but this moose from the table. Other data address this issue. Action request to the table.
Comment 742	RGU Round 1 Comment: Table 8-7. Heading. The table relies on the DNR Rare Species Guide, specifically the section on habitat, as a source of information. A footnote should be provided stating that the habitats described by the rare species guide are those commonly used by a species, and by no means do they encompass all habitats utilized. Action requested: Add footnote to address the item.	TMM Round 1 Response: Footnote added to table that reads: "The habitats described by the MDNR Rare Species Guide are those commonly used by a species but are not inclusive of all the habitats that a species may use or be found in"	RGU Round 2 Comment: RESOLVI

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 743	RGU Round 1 Comment: Table 8-7. Footnote. The statement that the project is not expected to have an impact on northern bog lemmings is overreaching. The RSG states that large tracts of peatlands should be protected, but it states that they are found elsewhere including conifer forests, black spruce swamps, shrubswamps, or similar. This statement below the table should be removed and the column "potentially present in areas of potential ground disturbance" should be changed to an "X." Action requested: Modify text to address the item or provide explanation as to why not appropriate.	TMM Round 1 Response: Table modified to address comment.	RGU Round 2 Comment: RESOLV
Comment 744	RGU Round 1 Comment: Table 8-7. Clarification. The habitat descriptor for Blanding's turtles is incomplete. The RSG includes 11 habitat links, where this is by no means all encompassing. Action requested: Modify text to address the item.	TMM Round 1 Response: No change made. Only habitats that were identified as being present - using the methodology described on lines 4743-4751 - in the Project Area are listed.	RGU Round 2 Comment: UNRESC TMM's reliance on the MN DNR's species inclusion, habitat associat potential to partially describe a sp information, in this case Blanding limitations on Blanding's turtle had data sources should be sought to requested: Expand the table to m Blanding's turtle habitats.
Comment 745	RGU Round 1 Comment: Table 8-8. Clarification. The column "potentially present in areas of potential ground disturbance" for Blanding's turtle should be marked with an X. Action requested: Modify table to address the item. Ensure any potential project impacts are adequately identified in other section(s) as appropriate.	TMM Round 1 Response: Table modified to address comment.	RGU Round 2 Comment: RESOLV
Comment 746	RGU Round 1 Comment: Tables 11-1 thru 11-5Advisory. Generally, conclusions indicated in Tables 11-1 through 11-5 can't be drawn until information used to complete tables has been reviewed. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 747	RGU Round 1 Comment: Table 11-2. Additional information. Preliminary project emission sources should clearly define drilling and blasting emissions for construction of raises and declines. Same table should also define those constructed features as emission sources once constructed. Action requested: Address issue.	TMM Round 1 Response: See Comment 671. Lines 6323-6324 in Section 11.3.1 acknowledge the need to further refine emission calculations. Additional data, as outlined in Section 11.3, including emissions inventory and calculation will be provided during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV understands TMM will further der emissions in developing the EIS.

RGU Note: The following text represents new, unique comments on tables transmitted to TMM on December 1, 2020.

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Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 818	RGU Comment: v2 Table 3-18. Regulatory Guidance. Table 3-18 correctly acknowledges the potential need for a DNR Burning Permit. If issued, it will reflect burning policies at the time as well as current fire danger conditions. No action requested.	
Comment 819	RGU Comment: v2 Lines 1984-1991; Tables 3-8 to 3-16. Information Need. The cover types estimates provided in Tables 3-8 to 3-16 are limited to the pre-project and post-project (i.e., reclamation) conditions. This cited text acknowledges this by noting "[d]uring the construction and operation phases these land covers would be converted to accommodate the Project facilities." To fully account for project impacts, especially detailing impervious surface creation due to the project, estimates should be provided for each land cover type during operations for each of the tables. This could be accomplished by inserting a new column titled "Operations" in each table to accomplish this. Action requested: Modify the cited tables to include land cover changes attributable to operations.	
Comment 845	RGU Comment: v2 Table 5-2. Clarification. Are the site units and slope qualifiers on a map? Action requested: Provide a response.	
Comment 846	RGU Comment: v2 Table 6-9. Table Expansion. Note #1 states: "Average concentrations of five sampling events in 2017 and 2018; DMSW20 averages only four sampling events because it was not sampled in May 2018." Because providing only the average values is not particularly meaningful, Table 6-10 should be expanded to provide columns to individually list the sampling date and value for each of the events per site. It is probably best to expand the table horizontally, shifting the four Birch Lake sites to the last four columns (opposed to being the first four columns now). Action requested: Add each of the sampling dates/values for all locations to the table.	
Comment 847	RGU Comment: v2 Table 6-10. Table Expansion. Note #1 states: "Average concentrations of five sampling events in 2017 and 2018; DMSW20 averages only four sampling events because it was not sampled in May 2018." Because providing only the average values is not particularly meaningful, Table 6-10 should be expanded to provide columns to individually list the sampling date and value for each of the events per site. It is probably best to expand the table horizontally, shifting the four Birch Lake sites to the last four columns (opposed to being the first four columns now). Action requested: Add each of the sampling dates/values for all locations to the table.	

Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 848	RGU Comment: v2 Table 6-26. Table Expansion. Note #1 states: "Average concentrations of ground from three sampling events (with only two samples are available for MN-503B4)." Because providing only the average values is not particularly meaningful, Table 6-26 should be expanded to provide columns to individually list the sampling date and value for each of the events per site. It is probably best to expand the table horizontally. The depth at which the sample was taken should also be listed. Action requested: Add each of the sampling dates/values for all locations to the table.	
Comment 849	RGU Comment: v2 Table 6-27. Table Expansion. Note #1 states: "Average concentrations of ground from three sampling events (with only two samples are available for MN-503B4)." Because providing only the average values is not particularly meaningful, Table 6-27 should be expanded to provide columns to individually list the sampling date and value for each of the events per site. It is probably best to expand the table horizontally. The depth at which the sample was taken should also be listed. Action requested: Add each of the sampling dates/values for all locations to the table.	
Comment 850	RGU Comment: v2 Table 6-28. Table Expansion. Note #1 states: "Average concentrations of ground from three sampling events (with only two samples are available for MN-503B4)." Because providing only the average values is not particularly meaningful, Table 6-28 should be expanded to provide columns to individually list the sampling date and value for each of the events per site. It is probably best to expand the table horizontally. The depth at which the sample was taken should also be listed. Action requested: Add each of the sampling dates/values for all locations to the table.	
Comment 851	RGU Comment: v2 Table 8-15. Table addition. The Minnesota State Wildlife Action Plan includes two other rare species that could be found in the area: the woodland jumping mouse and the water shrew. Neither have a state status, because so little is known about their status in the state. Action requested: Add these two species to the table with a description of why.	

Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 860	RGU Comment: v2 All Land Cover Tables. v2 Tables 3-8 through 3-16 provide before and after land cover conditions for the project. As Note [1] for each indicates, the acreages are "based on planned post-closure usage and reclamation types." Reporting the after condition in this respect is appropriate given end-use reclamation requirements under the Permit to Mine. However, this is incomplete for assessing potential project-related impacts over the full life of the project, especially for impervious surface creation. Action requested: Add a column that captures the maximum land cover change from the "before" condition over the life of the project. It is understood these values may be refined over the EIS.	

Figures

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 748	RGU Round 1 Comment: Figure 1-1. Addition. The figure should include concentrate hauling to Duluth along the primary path. This can be added on the scale as offered. No need for an insert, just showing corridor leaving the site. Action requested: Edit figure.	TMM Round 1 Response: Figure modified to show concentrate haulage to Duluth.	RGU Round 2 Comment: RESOLV
Comment 749	RGU Round 1 Comment: Figure 1-1. Addition. Identify the source data for the "Mesabi Range Mining Features" layer. Can be done in Notes. Action requested: Edit figure.	 TMM Round 1 Response: Footnote added. "This layer was received in email from the MDNR Division of Lands and Minerals. The metadata is for: Mine Features (minefeatures.shp) Originator: Minnesota Department of Natural Resources (MN DNR) Division of Lands and Minerals. " Abstract: The Range Mining Features data layer contains detailed information regarding disturbed mining areas within the Mesabi Iron Range. Use Constraints: Credit given to MN DNR Division of Lands and Minerals 	RGU Round 2 Comment: RESOLV
Comment 750	RGU Round 1 Comment: Figure 2-1. Discussion. Need to consider environmental setting boundary from Minn. Rules Chapter 6132. No action requested. Future discussion item.	TMM Round 1 Response: Comment is noted. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 751	RGU Round 1 Comment: Figure 3-1. Clarification. Based on the text at Line 526, it would be useful and improve clarity for figure 3-1 to include a box labeled "tailings management site" surrounding the tailings dewatering, engineered tailings backfill, and the dry stack facility. Action requested: Modify figure to improve clarity.	TMM Round 1 Response: The tailings management site would only include the tailings dewatering plant and the dry stack facility. The tailings dewatering plant would include the infrastructure to produce the engineered tailings backfill - however it is not part of the tailings management site as it would be pumped from the tailings management site through pipelines to the underground mine for permanent storage.	RGU Round 2 Comment: RESOLV
Comment 752	RGU Round 1 Comment: Figure 3-1. Future figure development. Consider more diagrams/figures like these to assist with understanding, providing a more detailed focus on any given step. Action requested: Provide additional figures in next information submittal.	TMM Round 1 Response: Please clarify the request	RGU Round 2 Comment: UNRESC develop a limited set of additiona general understanding of the pro

d 2 Comment
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SOLVED. DNR will engage TMM to al schematics that can assist with oposed project.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 753	RGU Round 1 Comment: Figure 3-3. Addition. Include stormwater and non-contact water on this diagram or another. Action requested: Edit figure or add new figure.	TMM Round 1 Response: Figure 3-3 has been revised. See Comment 71 for information concerning water definitions.	RGU Round 2 Comment: UNRESC was revised to add a precipitation and tailings management site. Th precipitation in "contact areas" b ponds, all of which contributing w The figure however does not prov that falls on "non-contact areas," ponds and eventually drain to Bir non-contact water pathway could clarify the fate of precipitation fa Action requested: Consider the c reason why this would not meet the add the requested non-contact w
Comment 754	RGU Round 1 Comment: Figure 3-3. Recommendation. Spell out DSF for ease of understanding. Action requested: Provide full term.	TMM Round 1 Response: Figure 3-3 has been revised.	RGU Round 2 Comment: RESOLV
Comment 755	RGU Round 1 Comment: Figure 3-3. Future figure development. A more in-depth water movement figure is needed. Action requested: Consult with DNR on what should be included in the next level of figure detail for the process water flow dynamic.	TMM Round 1 Response: Project descriptions have been provided that TMM believes are adequate to scope analyses for the EIS. Project descriptions are expected to be updated during EIS development to satisfy the EIS scope. Text has been added to Section 2.0 to outline additional details that may be provided in updated project descriptions including details on water management and water definitions.	RGU Round 2 Comment: RESOLV
Comment 756	RGU Round 1 Comment: Figure 3-4. Clarification. Route from Site 2 to Site 3 is not indicated as a route for the project. Note that text states that forest road 1900 only used during construction. Would there not need to be access during operations? Action requested: Respond to the query. Modify figure as appropriate.	TMM Round 1 Response: National Forest Road 1900 will also be used during operations. Ventilation raise access is discussed in the glossary: "An existing drill road would be upgraded in order to access ventilation raise site 1 and 2. Ventilation raise site 3 would be accessed via the existing USFS road, National Forest Road 1900. A portion of National Forest Road 1900 would also be used to access the upgraded drill road," and line 418.	RGU Round 2 Comment: UNRESC distinguishes that the existing dri as the Ventilation Raise Access Ro the upgrade serving as the reason the figure. However, even thoug used for the project too during op presumably because it is not bein To clearly identify how the three accessed over the life of the project and the upgraded drill road shoul legend with an appropriate label Access Route or similar). This ma accessed during operations clear construction is planned only for t intersection with NFR 1900 to the requested: Modify the figure as r

nd 2 Comment

ESOLVED. As requested Figure 3-3 ion pathway for both the plant site The figure then shows " being directed to contact area g was to the process water pond. rovide a pathway for precipitation s," which is directed to non-contact Birch Lake. It would seem such a uld be added to the figure to falling on the non-contact areas. e comment, and unless there's a et the purpose of the comment, t water pathway to the figure.

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SOLVED. The cited text

drill road will be upgraded to serve Road between Sites 1 and 2, with son for the color outline along it on ugh NFR 1900 is proposed to be operations, it is not color outlined eing upgraded (like the drill road). ee ventilation raise sites will be oject, the line depicting NRF 1900 ould be colored and added to the el (such as Ventilation Raises makes how these site will be ar while distinguishing that r the drill road from the the Ventilation Raise Site 1. Action is requested.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 757	RGU Round 1 Comment: Figure 3-9. Question. Does the plant site layout extend out into the stream channel? No action requested unless explanation is available. Future discussion item.	TMM Round 1 Response: Plant site extends approximately 30 feet past the stream. These are preliminary construction grading limits.	RGU Round 2 Comment: RESOLV
Comment 758	RGU Round 1 Comment: Figure 3-13. Consultation. Further understanding is needed on the undisturbed footprints of the non-contact and contact water ponds (natural?). No action requested. Future discussion item.	TMM Round 1 Response: See lines 1442-1476 for discussion on the Non-contact Water Diversion area. Based on comment unsure what is specifically being asked but TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV
Comment 759	RGU Round 1 Comment: Figure 3-13. Clarification. On the east side, how are contact and non-contact waters kept separate? Appears to be a berm/dike. Would these meet the criteria of a dam? Action requested: Clarify and revise accordingly.	TMM Round 1 Response: Contact and non-contact waters are separated by the diversion dikes. See lines 1453-1463. See Comment 727.	RGU Round 2 Comment: RESOLV offered in TMM Response 727, DI to captured and retain water, incl and/or dikes, require a determina meet the definition of dam in Mir
Comment 760	RGU Round 1 Comment: Figure 3-13. Addition. What are the dark blue thick lines? Action requested: Define and add to legend.	TMM Round 1 Response: Thick blue lines are ditches. Legend has been modified to add this feature.	RGU Round 2 Comment: RESOLV
Comment 761	RGU Round 1 Comment: Figure 3-13. Question. What is the shape of magenta (non-contact diversion area) on the east side (near pond 5)? Action requested: Respond to question.	TMM Round 1 Response: The non-contact water diversion area is defined to encompass all necessary infrastructure and impacts that could result from non-contact water management. The non-contact water ponds on Figure 3-13 are shown as the size pond that would form from a 100- year, 24-hour storm event.	RGU Round 2 Comment: RESOLV
Comment 762	RGU Round 1 Comment: Figure 3-13. Clarification. Based on the text at Lines 821-823, the tailings dewatering plant seems to be a series of buildings as in Figure 3-13. Consider labeling the figure to coincide with the text or alter definitions. Action requested: Modify the figure to provide the requested clarity.	TMM Round 1 Response: Figure has been modified to include the footprint of the tailings dewatering plant. See Lines 881-932 for additional description on the tailings dewatering plant and associated infrastructure.	RGU Round 2 Comment: RESOLV
Comment 763	RGU Round 1 Comment: Figure 3-13. Clarification. Fig. 3-13 does not identify all components of water management infrastructure such as the contact water ditch (as provided at Lines 880, 1099). It also shows a culvert from the dry stack facility to an area that does not have a contact water pond. On Fig 3-31, this culvert is shown between the label for "E- house Switchyard" and the label for "Emergency Pond." Action requested: Because this text specifically summarizes the content on Figure 3-13 (the correct reference), modify figure to address the item. Action requested: Modify figure to provide clarity.	TMM Round 1 Response: Figure has been modified to show the extent of the contact water ditches. Culverts in question are positioned to drain stormwater towards the contact water ditch.	RGU Round 2 Comment: RESOLV

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VED for purpose of scoping. As DNR concurs that the ponds used icluding the associated berms nation as to whether they may linn. Rules Chapter 6115.
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VED for purpose of scoping.
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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 764	RGU Round 1 Comment: Figure 3-13. Clarification. In concert with text at Lines 1452 and 1462, the non-contact ditches are not clear on Figure 3-13 (e.g., thickness correct?). Recommend add legend or label as needed. Action requested: Modify figure to provide clarity.	TMM Round 1 Response: Legend has been modified to account for ditches. All ditches within the non-contact water area are non-contact water ditches. See lines 1442- 1476. The non-contact diversion dikes intercept and divert water around the tailings management site. The non- contact water ditch is shown as a cross-section in Figure 3- 20.	RGU Round 2 Comment: RESOLV
Comment 765	RGU Round 1 Comment: Figure 3-14. Clarification. Please elaborate on why stages 1-3 do not appear to incorporate benching construction? All other stockpiles are built in layers bottom to top. Is this not how construction is proposed for the dry stack? Action requested: Respond to question.	TMM Round 1 Response: The dry stack facility does incorporate benching. Benching is shown on Figures 3-14 and 3-19. See lines 941-942. "The exterior side slopes of the dry stack facility would have 16 ft (5 m) wide benches at 46 ft (14 m) vertical intervals."	RGU Round 2 Comment: RESOLV
Comment 766	RGU Round 1 Comment: Figure 3-14. Clarification. Please explain why the vegetation of the dry stack is not established until stage 2 (approximately year 16 of production)? Action requested: Respond to question.	TMM Round 1 Response: This figure does not depict reclamation - i.e. the coloring/shading does not depict reclamation. The coloring/shading only depicts the different construction stages. See lines 1007-1009. "The dry stack facility would be concurrently reclaimed throughout the Project operation phase. As portions of the slope and crest of the dry stack facility are constructed, the completed surfaces would be concurrently reclaimed with a cover. "	RGU Round 2 Comment: UNRESC figure does not depict reclamation reclamation is to be established of does not show it correctly as desig the text. This leads to questioning constructed 3 lifts high when addi lower bench? If limiting overall for perhaps construction of water cor then this should be addressed/dis requested: Provide a response an
Comment 767	RGU Round 1 Comment: Figure 3-13; Figure 3-14. Recommendation. Consistent with text at 1413-1419, there would be benefit with development of new figures with the various stages (i.e., stages for figure 3-13 or 3-14). This would include location of interim ponds, for example. Action requested: Consider how this may be accomplished and apply if possible in next data submittal.	TMM Round 1 Response: See Comment 244.	RGU Round 2 Comment: RESOLVI
Comment 768	RGU Round 1 Comment: Figure 3-19 or Page 26 (933-1000). Question. What is the proposed compact clean fill to be placed on the dry stack and where is it sourced? The text implies this is to be coarse tails. Peat is mentioned as an additive. Further detail is needed (e.g., ratio of peat and tails planned, determined by known parameters/research). Action requested: Add explanatory text to Notes.	TMM Round 1 Response: See lines 1424 - 1425. During reclamation at the dry stack facility "Cover soil would be sourced from the reclamation material stockpile and seeded to establish grasslands." The reclamation stockpiles would be composed of stockpile of material suitable as a growth medium such as topsoil and peat for reclamation	RGU Round 2 Comment: RESOLVI Future inquiry into the subject like
Comment 769	RGU Round 1 Comment: Figure 3-19. Clarification. At Line 85 it is unclear what is intended by use of the term "structural zone." Action requested: Explain what this represents with the facility and modify text to clarify. Consider how might be depicted (if relevant) on Figure 3-19.	TMM Round 1 Response: See Comment 159.	RGU Round 2 Comment: RESOLVI

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SOLVED. Acknowledging that this cion, it is somewhat misleading. If d concurrently, then this diagram esigned and slightly conflicts with ing why would the dry stack be dditional footprint exists for a l footprint size is a reason, or control infrastructure is a reason, discussed in the text. Action and modify text as appropriate.
LVED for purpose of scoping.
LVED for purpose of scoping. likely during EIS preparation.
LVED for purpose of scoping.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2
Comment 770	RGU Round 1 Comment: Figure 3-20. Clarification. Detail 3 in 411 is referred to in diagram and does not seem to be in document. Clarify what would be included on that inset. Action requested: Respond to comment.	TMM Round 1 Response: Please clarify the request	RGU Round 2 Comment: UNRESC states "see detail 3 in figure 411," "drainage structure" on figure 3-2 3-20. To what does that note refe
Comment 771	RGU Round 1 Comment: Figure 4-2. Addition. Label inset map with 1854 Treaty for clarity. Action requested: Modify inset.	TMM Round 1 Response: Figure has been modified.	RGU Round 2 Comment: RESOLV
Comment 772	RGU Round 1 Comment: Figure 4-3. Additional information. Please supply surface and mineral ownership maps. Also indicate if "control" has been obtained or is pending. Action requested: Coordinate with DNR on supplying this information.	TMM Round 1 Response: Please clarify the deliverable required for the scoping process. TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLV will provide a specific request for
Comment 773	RGU Round 1 Comment: Figure 4-3. Clarification. It appears the pale gray grid represents sections under the Legal Land Survey. Why is the grid discontinuous? Action requested: Respond and modify figure as warranted.	TMM Round 1 Response: The pale gray grid represents general ownership classes that were used to create the zoning legend.	RGU Round 2 Comment: UNRESC the "general ownership classes" g artifact necessary to create the zo removed from the figure, or is the describe what it is? Action reques Figure 4-3 consistent with the ans
Comment 774	RGU Round 1 Comment: Figure 4-3. Clarification. The difference between figures 4-3 and 4-4 is unclear? Private vs what type of land? Is Figure 4-3 more appropriately a land use figure than zoning? Action requested: Address and modify figure as warranted.	TMM Round 1 Response: See lines 1880-1883. "A comprehensive map of local zoning and management areas can be found on Figure 4-3. Figure 4-4 shows private parcels of land within Lake and St. Louis Counties subject to local land or water management plans. Additionally, Figure 4-4 identifies the nearest residences, which are associated with the South Kawishiwi Association." Figure 4- 4 displays only private (no state or federal) land where local zoning would be applicable.	RGU Round 2 Comment: RESOLV
Comment 775	RGU Round 1 Comment: Figure 4-3. Recommendation. The project boundary should be moved out of the shoreland management area wherever possible. Structures and access roads should be kept out of the shoreland management area. Action requested: Revise as necessary. May be a future discussion item.	TMM Round 1 Response: TMM acknowledges that the RGU may identify alternatives and disclose them in the scoping decision document.	RGU Round 2 Comment: RESOLV

d 2 Comment

SOLVED. There is a note that 1," with an arrow pointing to the 3-20 near the right center of figure efer?

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LVED for purpose of scoping. DNR or this information.

SOLVED. The purpose of depicting "gridline is unclear. Is it a GIS zoning legend? Can it be there a note that can be added to uested: Implement any changes to answer to the question.

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2
Comment 776	RGU Round 1 Comment: Figure 4-4. Clarification. Consistent with the text at Line 1883, there are residences on the west shore of Birch Lake that are very close (appears to be less than a mile) from the project and within Residential Recreational zoning classification. Action requested: Provide inset into Figure 4-4 that should include the tailings site and private lands across the lake (west shore) from the project.	TMM Round 1 Response: The purpose of this map is to show all Private Lands Zoning within the Project area. As these properties and their zoning is outside the Project area they are not shown. The data is part of two maps: zoning for these properties is shown on Figure 4-3 - Zoning and Land Use Map and the residences are shown in Figure 12-2 - Sensitive Receptors.	RGU Round 2 Comment: UNRESC presented, the figure shows all Pr adjacent to the Project area. DNF constitutes "existing land use of t and near the site" is subject to int that the assessment of project im Figure 10-1 includes areas with pr of Birch Lake. Similarly, private pr receptors for the noise assessmen Lake and areas on the north bank both areas across from the Project appropriate to identify Private Lan affected private residences on the engage TMM, and will also coording overnmental units, to fully account uses and existing zoning, to addres purposes. Action requested: Addres identified as potentially subject to figure, while retaining the private Project area currently on the figure
Comment 777	RGU Round 1 Comment: Figure 5-10. Query. The unconsolidated material depth seems to present a fair amount of detail for the wells depicted. Is there other data? How was the depth to bedrock determined? Action requested: Provide additional detail to figure and notes, as warranted.	TMM Round 1 Response: Baseline data and impact assessments have been provided that TMM believes are adequate to scope analyses for the EIS. Once the RGU publishes the SEAW, and the draft and final scoping decision documents, TMM will review the required analysis and the data needs necessary to support the EIS. Additional data will be furnished during EIS development to satisfy the EIS scope.	RGU Round 2 Comment: RESOLV
Comment 778	RGU Round 1 Comment: Figure 5-8. Recommendation. Separate the transmission corridor from the main mine area in order to enlarge the scale and improve readability of the information on the map. Several other maps, such as 5-9, 6-19, and 6-20 would benefit from this as well. Action requested: Implement in the next data submittal.	TMM Round 1 Response: To help with readability Figures 5-8, 5-10, 6-19, 6-21, 8-2, 8-4, and 8-6 have been modified to show the information in the "Project area north" which includes the plant site, tailings management site, underground mine area, water intake corridor, ventilation raise sites and access corridor, and access road corridor Additionally, Figures 5-9, 5-11, 6-20, 6-22, 8-3, 8-5, and 8-7 have been added to show the information in the transmission corridor.	RGU Round 2 Comment: RESOLV

d 2 Comment

SOLVED. As Figure 4-4 is currently Private Land Zoning immediately NR as RGU acknowledges what the site as well as areas adjacent interpretation. It is noteworthy impacts for visual resources in private property on the west bank properties identified as sensitive ent include the west bank of Birch nk of the South Kawishiwi River, ect Area. DNR believes it is Land Zoning for potentiallythe figure. DNR will continue to rdinate with the respective local count for potentially affected land Iress this EAW item for scoping dd the private residences to visual and noise impacts to the te residences adjacent to the ure.

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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round
Comment 779	RGU Round 1 Comment: Figure 6-3. Question. What are the purple areas? Include in legend. Action requested: Modify figure.	TMM Round 1 Response: These purple areas (e.g. directly northeast of Birch Lake reservoir) are waterbodies in the aerial photo. The other lakes are PWI Basins and appear as such, however, the South Kawishiwi River is a PWI watercourse represented by a polyline and not a polygon so the aerial photo shows.	RGU Round 2 Comment: UNRESC sense. DNR requests that a new "purple shaded" areas with the si
Comment 780	RGU Round 1 Comment: Figure 6-4. Clarification. Watershed names differ from figures 6-1 and 6-2. Confirm and revise if needed. Action requested: Confirm and modify as needed.	TMM Round 1 Response: Figure 6-1 shows the USGS Hydrological Unit Code Watershed name and Figure 6-2 displays the MDNR Watershed name.	RGU Round 2 Comment: UNRESC source is proposed to be used for
Comment 781	RGU Round 1 Comment: Figure 6-6. Data Need. Streamflow should be monitoring on Keeley Creek in order to better determine watershed impacts from the tailings basin. Action requested: Ensure addressed in Section 5.3.	TMM Round 1 Response: See Comments 391 and 397.	RGU Round 2 Comment: RESOLV
Comment 782	RGU Round 1 Comment: Figure 6-8. Addition. Provide a definition for corehole. Action requested: Add definition to the notes.	TMM Round 1 Response: See Comment 16.	RGU Round 2 Comment: RESOLV
Comment 783	RGU Round 1 Comment: Figure 6-8. Question. Why is the B4 label in the BMZ? Action requested: Verify and revise if needed.	TMM Round 1 Response: Deep Bedrock HGU – B4 monitor wells are discussed starting on Line 3200. "B4 Wells – 2- inch or 5-inchstainless steel wells installed by setting a cemented surface casing into the bedrock and then coring into the bedrock to the approximate bottom of the BMZ (approximately 300 ft to 2,200 ft [91.4 m to 670.6 m] depending on location) and isolating the well in the BMZ (approximately 200 ft (61 m) of screen)."	RGU Round 2 Comment: RESOLV
Comment 784	RGU Round 1 Comment: Figure 6-13. Clarification. This figure needs more explanation. Action requested: Provide notes to explain what the figure is showing.	TMM Round 1 Response: Figure is explained in the text. See lines 3409-3418.	RGU Round 2 Comment: RESOLV
Comment 785	RGU Round 1 Comment: Figures 6-14, 6-15, and 6-16. Future data need. Additional wells should be installed to confirm potentiometric surface within the project boundary. No action requested. Future discussion item.	TMM Round 1 Response: See Comment 578.	RGU Round 2 Comment: RESOLV notes most groundwater monito focused on the area where the u Monitoring wells will need to be proposed mine site that currently monitoring to ensure baseline gr characterized for the entire proje monitoring wells will be discusse

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SOLVED. The explanation makes v legend feature be added for the simple title: Non-Public Waters.
SOLVED. Which name/shape or modeling?
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VED for purpose of scoping. DNR oring for the project has been underground mine will be located. e installed on other areas of the cly have no groundwater groundwater conditions are ject site. The locations for new ed during EIS development.

Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2
Comment 786	RGU Round 1 Comment: Figure 6-19Scale. This map needs to be zoomed in to show more details. At its current scale, smaller-sized wetlands/types are not clear. This impacts understanding potential project impacts to wetland plant and animal species. Action requested: Consider a higher resolution figure for the next data submittal.	TMM Round 1 Response: See Comment 778.	RGU Round 2 Comment: RESOLVE
Comment 787	RGU Round 1 Comment: Figure 8-5. Clarification. What are the orange shaded areas on the map? Does this mean the polygon represents the habitat appropriate to the NHIS feature? Action requested: Provide response and include in legend as appropriate.	TMM Round 1 Response: Added footnote. The orange polygon shows the approximate location of the Eastern Heather Vole. This observation was made in 1940 without the aid of GPS and represents the likely area that it was documented.	RGU Round 2 Comment: UNRESO Little Brown Myotis, which also ap area? Action requested: Modify t clarify the purpose of the orange p
Comment 788	RGU Round 1 Comment: Figure 8-5. Presentation. The locations of the NHIS species occurrences should be presented more clearly if possible. This way they can be more easily compared to the landcover types in the figures above 8-5. Also, species occurrences in the areas surrounding the project site should be included as well. Vertebrate animals are not stationary, and home ranges could very likely include areas both within and outside the proposed project area. Action requested: Modify figure to address the item.	TMM Round 1 Response: NHIS species locations outside the Project area are included. Due to data license restrictions, mapping has been done in two ways. Outside the Project area locations of the sensitive species are shown, but species are not identified by name. Within the Project area species are identified however the location is obscured.	RGU Round 2 Comment: RESOLVI species data sharing limitations ar may be warranted.
Comment 789	RGU Round 1 Comment: Figure 8-7. Addition. Indicate on map area over which survey was conducted. Presume it would depict areas that were surveyed but no rice found (or lower density than 1). Action requested: Modify figure.	TMM Round 1 Response: Figure has been modified.	RGU Round 2 Comment: RESOLVE notes verification of survey area w engage TMM on future data colled upstream from Birch Lake, (into st addressed in the scoping documen
Comment 790	RGU Round 1 Comment: Figure 10-2. Question. Should the viewshed location in figure 10-1 (across river from dry stack) also be included on this figure? Action requested: Consider the question and modify as appropriate.	TMM Round 1 Response: The visualization simulation point is shown in Figure 10-1 represented by the camera on the west side of Birch Lake reservoir. Figure 10-2 shows the different viewshed analysis locations. These analyses are distinct and should be kept separate.	RGU Round 2 Comment: RESOLVI
Comment 791	RGU Round 1 Comment: Figure 12-1. Clarification. River Point Resort is on the northern shore (near "s" in South Kawishiwi River; see also figure 2- 2 R13, R14, and R15). Confirm location of "River Point" noise measurement location. Action requested: Verify.	TMM Round 1 Response: Figure has been corrected.	RGU Round 2 Comment: RESOLVE
Comment 792	RGU Round 1 Comment: Figure 12-2. Addition. Include all mine features on this map. Action requested: Modify figure.	TMM Round 1 Response: Figure has been modified.	RGU Round 2 Comment: RESOLV

nd 2 Comment
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SOLVED. Does Note 6 apply to the appears in the orange polygon fy the footnote if necessary to ge polygon.
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LVED for purpose of scoping. DNR a will be needed and expects to Ilection, especially areas going o streams or rivers). This will be ments.
LVED.
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Comment #	RGU Round 1 Comment	Twin Metals Round 1 Response	RGU Round 2 Comment
Comment 793	RGU Round 1 Comment: Figure 13-1. Requirement. Public Waters Work Permits will be required for any new or modifications of existing public waters crossings along the new Tomahawk Road. Include on figure and ensure discussed in text. Action requested: Modify figure.	TMM Round 1 Response: The need for a Public Waters Work Permit for existing public waters crossings along the new Tomahawk Road is unknown at this point and TMM looks forward to continued engagement during the EIS development and will be responsive to inquiries and requests.	RGU Round 2 Comment: RESOLVED.
Comment 794	RGU Round 1 Comment: Figure 13-1. Confirmation. Does this figure represents roads for all time periods, including construction, operations, and closure. Action requested: Provide confirmation.	TMM Round 1 Response: The figure shows roads for all time periods.	RGU Round 2 Comment: RESOLVED.
Comment 795	RGU Round 1 Comment: New. A map showing prevailing wind speeds and directions, and peak wind speeds and direction, would be informative for reviewers. Action requested: Add a new figure.	TMM Round 1 Response: Figure 11-1 has been added. Additional text has been added to Section 11.1 that reads: "A wind rose has been included in Figure 11-1. The wind rose shows prevailing wind directions, based on data from Hibbing, Minnesota (Station #94931), are generally from a northwesterly direction. Maximum wind speeds are associated with northwesterly wind directions and the average wind speed for the period of record (01-01-2012 through 12-31-2016) was 7.5 miles per hour (3.37 meters per second)."	RGU Round 2 Comment: RESOLVED.

RGU Note: The following text represents new, unique comments on figures transmitted to TMM on December 1, 2020.

Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 852	RGU Comment: v2 Figure 4-1. Regulatory note. Several stands selected for examination and possible appraisal within the 10 year SFRMP are in the project area at the dry stack facility. Merchantable timber resources would need to appraised and charged for damages or appraised and sold prior to construction activity. Twin Metals would need to give notice to the DNR Forestry regarding construction timelines, and possibly compensate loggers for timber that they may have already purchased the stumpage for, but would not be able to harvest, prior to construction, if approved.	

Comment #	RGU Round 2 New Comment	Twin Metals Response
Comment 853	RGU Comment: v2 Figures 5-10 and 5-11. Clarification. It is unclear if the site units and slope qualifiers are depicted on the revised figures? Action requested: Provide response and if no, then see if they can be added to the figures.	
Comment 854	RGU Comment: v2 Figure 6-2. Clarification. Add a one-mile buffer around the Project Area to identify the watersheds that occur within one mile of the project. Action requested: Add the buffer and label as such on the legend.	
Comment 855	RGU Comment: v2 Figure 6-3. Clarification. Add a one-mile buffer around the Project Area to identify Public Waters that occur within one mile of the project. Action requested: Add the buffer and label as such on the legend.	
Comment 856	RGU Comment: v2 Figure 6-12. Clarification. Why was the geometric mean used to calculate the averages in figure 6-12 and not the arithmetic mean? The geometric generally is smaller than the arithmetic mean. Action requested: Modify the figure to plot the arithmetic mean unless it can be demonstrated that the geometric mean is a more appropriate statistic to use with the type of data. Appropriate transformations should be applied to the data to normalize it before calculating the arithmetic mean if the data is not normally distributed.	
Comment 857	RGU Comment: v2 Figure 10-1. Figure enhancement. The horizon view of the sky above the Dry Stack Facility and Plant Site appears to simulate overcast conditions in moderately-dark gray, which makes it difficult to distinguish the similarly gray-shaded Dry Stack Facility. Action requested: Modify figure to allow better definition between the skyscape and the two project features over the treeline. Consider using a partly-cloudy, cumulus-type of clouded sky that might be expected in spring or summer months.	
Comment 858	RGU Comment: v2 Figure 10-3. Correction. The image box for v2 Figure 10-2 has been superimposed on v2 Figure 10-3. Action requested: Restore the correct image box for v2 Figure 10-3.	
Comment 859	RGU Comment: New figure. To accompany Figure 6-13, develop and provide a box and whisker plot showing the distribution of hydraulic conductivity values with depth, and report the number of samples that were used to compute the statistics for each depth interval. Action requested: Add a new table to complement Figure 6-13.	