

Expansion Project

- Facility Boundary
- Total Final Pit Limit
- Proposed Pit Limit Expansion
- Current Permit to Mine Pit Limit
- Existing Permitted Stockpile Area Outside Pit
- Area Evaluated for Additional Stockpiles
- Proposed Stockpile Footprint

- Major Watersheds
- Current NPDES/SDS Permit Outfall
- Stream Flowlines
- Waterbodies
- City Boundary
- County Boundary
- Sections

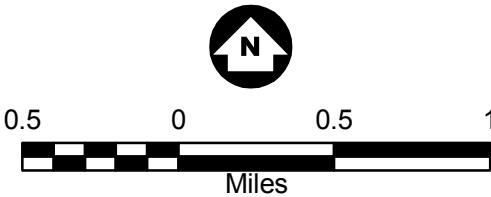


Figure 18-1
CURRENT NPDES/SDS PERMIT
OUTFALL DISCHARGES TO
SURFACE WATER
Keetac Project
US Steel Corp.
Keewatin, MN