

LEGEND

- 0A - SUBSTATION
- 0B - NATURAL GAS METERING
- 0C - FUEL OIL TANK
- 1A - BIOMASS CHIPPER
- 1B - BIOMASS GREEN WOOD STORAGE
- 1C - BIOMASS DRYING
- 2 - MAINTENANCE
- 3 - CRUSHERS
- 4 - DRIVE HOUSE
- 5A - ORE STORAGE (EXISTING)
- 5B - ORE STORAGE (NEW)
- 6A - CONCENTRATOR (EXISTING)
- 6B - CONCENTRATOR (NEW)
- 7 - CONCENTRATE STORAGE
- 8A - AGGLOMERATION
- 8B - INDURATION- PHASE 1
- 8C - INDURATION- PHASE 2
- 8D - PHASE 2 SCRUBBER BUILDING
- 8E - PHASE 1 OFF-GAS
- 9A - SCREENHOUSE
- 9B - PELLET PILE (NEW)
- 9C - PELLET PILE (EXISTING)
- 9D - RAIL LOADOUT
- 9E - COAL SYSTEMS (NEW & EXISTING)
- 10A - TAILINGS THICKENERS (EXISTING)
- 10B - TAILINGS THICKENERS (NEW)
- 11 - TAILINGS LINES

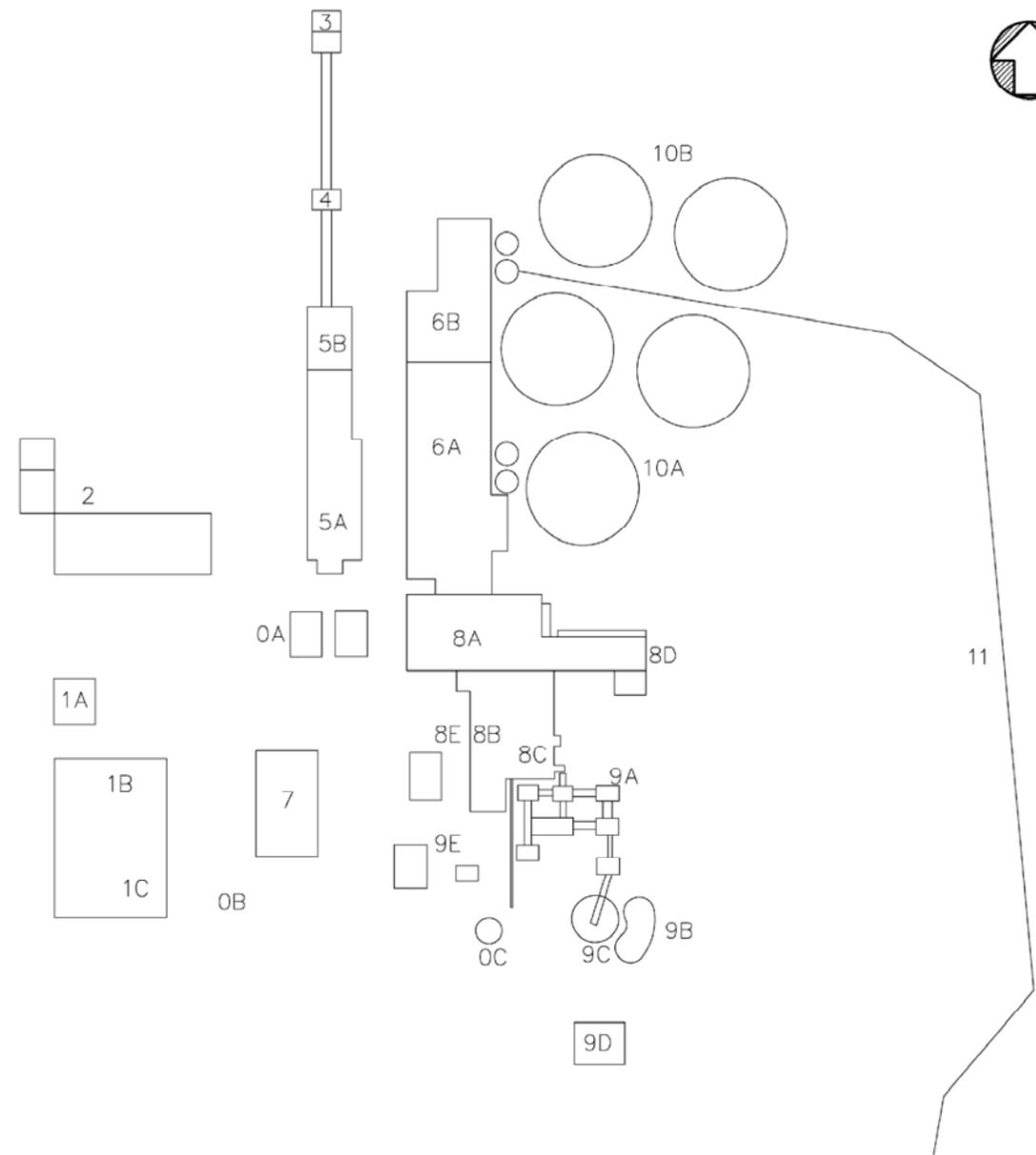


Figure 3.3.4
Proposed Plant Layout
U.S. Steel Keetac
Keewatin, MN



DESIGNED BY	DRAWN BY
DATE	DATE 08/12/09
CHECKED BY	DISCIPL. ENGR.
J. BOLEN	
DATE 08/12/09	DATE
ENGR. MGR.	AREA ENGR.
DATE	DATE
PROJ. MGR.	

KEETAC EXPANSION PROJECT	
GENERAL ARRANGEMENT-SIMPLIFIED GENERAL PLANT	
KEETAC DWG. NO.	HA PROJ. NO.
	331098
SCALE NTS OR AS NOTED	HA DWG. NO. H331098-SK-001
SIZE D	REV. B

DRAWING NO.	DRAWING TITLE	NO.	DESCRIPTION	CHK'D	APP'D	DATE	ENGINEER STAMP	REV.	ISSUE FOR	AUTH. BY	DATE
REFERENCE DRAWINGS											
REVISIONS											
ISSUE AUTHORIZATION											