



Support Activities

- Painting
- Parts Cleaning
- Carpentry
- Storage Tanks
- Fueling
- Space Heating
- Air Conditioning Maintenance and Repair
- Conveyor Belt Repair
- Sewage Treatment
- Dynamometer
- Emergency Generator
- Boilers
- Equipment Maintenance
- Laboratory
- Refractory
- Road Maintenance

Contracted Operations

- Explosives Loading
- Ballast Crushing
- Sewage Treatment
- Conveyor Belt Repair

**KEETAC
OVERALL PROCESS FLOW DIAGRAM**

Figure 3.2.4
Process Flow Diagram
U.S. Steel Keetac
Keewatin, MN

