

3M Company

Oakdale Surface Water Diversion Project

GHG Calculations



Table 1-1. Summary of Construction GHG Emissions

Emission Source	CO ₂ (metric tons)	CH ₄ (metric tons)	N ₂ O (metric tons)	CO ₂ e (metric tons)
Combustion	--	--	--	448.42
Fence	1.25	1.94E-03	1.26E-03	1.31
Land Use Change	--	--	--	
Off-Site Waste	--	--	--	
TOTAL	1.25	1.94E-03	1.26E-03	713.04

14.30
249.00

3M Company

Oakdale Surface Water Diversion Project

GHG Calculations



Table 1-2. Summary of Operational GHG Emissions

Emission Source	CO ₂ (metric tons/yr)	CH ₄ (metric tons/yr)	N ₂ O (metric tons/yr)	CO ₂ e (metric tons/yr)
Combustion	--	--	--	0.48
Land Use Change	--	--	--	
TOTAL	-	-	-	1.29

0.81

Table 2-1. Conversions

Unit	Amount	Unit
1 US ton	2000.00	lbs
1 US ton	0.91	metric tons
1 US ton	907.19	kg
1 US ton	907185.00	grams
1 lb	453.59	grams
1 MWh	1000.00	kWh
1 hectare	2.47	acres
1 MJ	0.37	hp-h
1 US gallon of diesel	144.95	MJ
1 US gallon of diesel	53.99	hp-h
1 US gallon of gasoline	126.83	MJ
1 US gallon of gasoline	47.25	hp-h

Table 2-2. Global Warming Potentials

Greenhouse Gas Name	CAS Number	Chemical Formula	Global Warming Potential (100-yr.) ^[1]
Carbon dioxide	124-38-9	CO ₂	1
Methane	74-82-8	CH ₄	28
Nitrous oxide	10024-97-2	N ₂ O	265

[1] Global warming potentials from 40 CFR 98.2

Table 3-1. Construction Emissions from Temporary Mobile Combustion

WORK ITEM	EQUIPMENT FOR INSTALL ^[1]	PRODUCTIVITY	UNITS	PRODUCTIVITY	UNITS	FUEL USAGE RATE ^[1]	UNITS	ESTIMATED QUANTITY	UNITS	DURATION	UNITS	DIESEL FUEL CONSUMPTION (GAL)	EMISSION FACTOR (MT CO ₂ e/GAL) ^[2]	GHG EMISSIONS (metric tons CO ₂ e)
Remove Bituminous Pavement 5"	crew productivity Trenching 1 backhoe 148 hp 1 Road Reclaimer, 540 HP 1 F.E. Loader, W.M., 4 C.Y.	690	SY/Day	47,000	LBS/HR	23.5	GAL/HR	800	SY	28	HOURS	654	0.01024	6.7
Concrete Pavement Removal	crew productivity Trenching 1 backhoe 148 hp 1 hyd. Hammer (1200 lbs) 1 F.E. Loader, W.M., 4 C.Y.	255	SY/Day	16,000	LBS/HR	12.5	GAL/HR	100	SY	9	HOURS	118	0.01024	1.2
Remove Concrete Pipe or Structure	crew productivity 1 backhoe 48 hp	120	LF/Day	2,500	LBS/HR	4	GAL/HR	200	LF	40	HOURS	160	0.01024	1.6
Earthwork (w/ Excavators and Trucks)	crew productivity (1) hydraulic excavator, 6 CY, CAT Model 385 (5) Tractor Crawler Dozer, 400HP, D-9R (4) off-highway truck, 29 CY, 40 ton, 400D 1 F.E. Loader, W.M., 4 C.Y. 1 Roller, Vibratory, 25 Ton	500	BCY/HR	2,300,000	LBS/HR	143	GAL/HR	23,300	BCY	47	HOURS	6,641	0.01024	68.0
Export Material to Landfill (Heavy Duty Truck)	crew productivity 0.9564426	kg CO ₂ e/ton-mile			HR			900	TON-MILES					0.9
Dewatering	crew productivity 1 portable 6" pump 175 HP				HR	20	GAL/HR	1,080	HR	1080	HOURS	21,600	0.01024	221.3
Aggregate Base	crew productivity 1 Grader, 30,000+ LBS 1 Dozer, 300 HP 1 Roller, Vibratory, 25 Ton 1 Truck Tractor, 450 HP 1 Water Tank Trailer, 5000 Gal	1625	TON/Day	406,250	LBS/HR	24.5	GAL/HR	373	TON	6	HOURS	135	0.01024	1.4
Bituminous Pavement	crew productivity 1 Asphalt Paver 130 HP 1 Tandem Roller 10 Ton 1 Roller Pneum Whl 12 Ton	5000	SY/Day	200,000	LBS/HR	18	GAL/HR	800	SY	4	HOURS	69	0.01024	0.7
Bit. Tack Coat	crew productivity 1 Dist. Tanker 3000 Gallon 1 Truck Tractor, 6x4, 380 HP	10000	SY/Day	532	LBS/HR	21.9	GAL/HR	800	SY	2	HOURS	42	0.01024	0.4
Concrete Pavement (Fixed Form)	crew productivity 1 Grader, 30,000+ LBS 1 Paving Machine 1 Concrete Pump Truck w/ Boom	500	SY/Day	232,031	LBS/HR	28.5	GAL/HR	100	SY	5	HOURS	137	0.01024	1.4
Precast Concrete Pipe (24")	crew productivity Trenching 1 backhoe 148 hp Backfilling 1 Dozer, 300 HP	100	LF/Day	3,375	LBS/HR	14	GAL/HR	100	LF	24	HOURS	336	0.01024	3.4
Ductile Iron Pipe (12")	crew productivity 1 SP Crane, 12 Ton Trenching 1 backhoe 148 hp Backfilling 1 Dozer, 300 HP	105	LF/Day	709	LBS/HR	22	GAL/HR	200	LF	46	HOURS	1,006	0.01024	10.3
Precast Concrete Pipe (48")	crew productivity 1 hyd crane, 55 ton Trenching 1 backhoe 148 hp Backfilling 1 Dozer, 300 HP	200	LF/Day	6,936	LBS/HR	29	GAL/HR	3,500	LF	420	HOURS	12,180	0.01024	124.8
Backfill Compaction (Earth Sheepfoot, 6" lifts, 4 passes)	crew productivity 1 Sheepfoot Roller, 240 HP	2,600	ECY/Day		LBS/HR	5	GAL/HR	13000	CY	120	HOURS	600	0.01024	6.1
Large Rock Aggregate (Riprap, placed, layered)	2 F.E. Loader, W.M., 4 C.Y. 1 backhoe 148 hp	200	CY/HR	70,000	LBS/HR	13	GAL/HR	200	CY	1	HOURS	13	0.01024	0.1
TOTAL														448.4

[1] Based on engineering estimates from Cat Performance Handbook, Edition 29 (2012). https://www.cat.com/en_US/products/new/equipment.html

[2] Diesel combustion emission factors from EPA Center for Corporate Climate Leadership, Emission Factors for Greenhouse Gas Inventories, 2024. <https://www.epa.gov/system/files/documents/2024-02/ghg-emission-factors-hub-2024.pdf>, 10.21 kgCO₂/gallon, 0.41 gCH₄/gallon, 0.08 gN₂O/gallon

[3] CO₂e calculated using Global warming potentials from 40 CFR 98.2, CO₂=1, CH₄=25, N₂O=298.



Table 3-2. Construction Emissions from Temporary Land Use Change

Temporary Land Use Change ^[1]	Area of Land Change ^[1] (acres)	2022 Net CO ₂ Flux for Converted Land Type ^[2] (M metric tons CO ₂ e)	2022 Total US Land Use Change of Original Land Type ^[3] (thousands of hectares)	CO ₂ e Emission Factor (metric tons CO ₂ e/acre)	GHG Emissions CO ₂ e (metric tons/year)	Project Specific CO ₂ e Emissions ^[4] (metric tons)
Grassland to Settlement	1.58	7.5	1,648	1.84	2.91	0.65
Forest to Settlement	1.14	58.6	440	53.90	61.44	13.65
TOTAL	2.72	--	--	--	64.35	14.30

[1] [https://www.epa.gov/system/files/documents/2024-02/us-ghg-inventory-2024-chapter-6-land-use-land-use-change-and-forestry.pdf](#)

[2] Table 6-136. Inventory of U.S. Greenhouse Gas Emissions and Sinks: 1990 - 2022. <https://www.epa.gov/system/files/documents/2024-02/us-ghg-inventory-2024-chapter-6-land-use-land-use-change-and-forestry.pdf>

[3] Table 6-5: Land Use and Land-Use Change for the U.S. Managed Land Base for All 50 States, Inventory of U.S. Greenhouse Gas Emissions and Sinks: 1990 - 2022. <https://www.epa.gov/system/files/documents/2024-02/us-ghg-inventory-2024-chapter-6-land-use-land-use-change-and-forestry.pdf>

[4] Estimated project emissions are based off a 4 month construction time frame.



Table 3-3. Construction Emissions from Off-site Waste

Waste Type	Quantity Sent Off-site for Disposal (CY) ^[1]	Disposal Facility Type	CO ₂ e Emission Factor (metric tons CO ₂ e/tons of material) ^[2]	GHG Emissions CO ₂ e (metric tons) ^[3]
Contaminated Soil	8,300.00	Landfill	0.02	249.00
TOTAL				249.00

[1] ~~Contaminated Soil: 8,300 CY (124,700 cu yd) 0.02 metric tons CO₂e/ton of material~~
[2] Waste emission factors from EPA Center for Corporate Climate Leadership, Emission Factors for Greenhouse Gas Inventories, 2024. <https://www.epa.gov/system/files/documents/2024-02/ghg-emission-factors-hub-2024.pdf>, Concrete material: 0.02 metric tons CO₂e/ton of material.

[3] ¹ cubic yard of aggregate, sand, or dirt is equivalent to 1.5 tons. <https://www.soildirect.com/calculator/cubic-yard-calculator/>



Table 3-4. Construction Emissions from Fence Installation

Source	Estimated Hours of Operation ^[1]	Estimated Hp	Estimated hp-hr	Fuel Type	CO ₂ Emissions (metric tons) ^{[3],[5]}	CH ₄ Emissions (metric tons) ^{[4],[5]}	N ₂ O Emissions (metric tons) ^{[4],[5]}	GHG Emissions CO ₂ e (metric tons) ^[6]
Chainsaw	50	4	200	Gasoline	0.04	3.39E-04	5.08E-06	0.05
Mower	50	19	950	Gasoline	0.18	5.75E-04	2.98E-04	0.19
Skid Loader with Mounted Post Driver	50		5500	Diesel	1.04	1.03E-03	9.58E-04	1.07
TOTAL					1.25	1.94E-03	1.26E-03	1.31

[1] Total fence installation, including vegetation removal, will take 1 month, see information from 3M Access 10-barred fence EIS document.

[2] Chainsaw emissions calculated using the EPA CCCL emission factors for mobile combustion, Table 2. Mobile Combustion CQ, 2025. <https://www.epa.gov/system/files/documents/2025-01/ghg-emission-factors-hub-2025.pdf>

Mower: <https://www.stihlusa.com/products/chain-saws/professional-saws/ms261/>
Skid Loader with Mounted Post Driver: <https://www.deere.com/en/mowers/lawn-tractors/100-series/s110-lawn-tractor/>
https://www.cat.com/en_US/products/new/equipment/skid-steer-and-compact-track-loaders/skid-steer-loaders/30056688550099.htm

[3] CO₂ emissions calculated using the EPA CCCL emission factors for mobile combustion, Table 2. Mobile Combustion CQ, 2025. <https://www.epa.gov/system/files/documents/2025-01/ghg-emission-factors-hub-2025.pdf>

Fuel Type	CO ₂ Emission Factor (kg/gal)
Diesel Fuel	10.21
Motor Gasoline	8.78

[4] CH₄ and N₂O emissions calculated using the EPA CCCL emission factors for construction/mining equipment, Table 5; Mobile Combustion CH₄ and N₂O for Non-Road Vehicles, 2025. <https://www.epa.gov/system/files/documents/2025-01/ghg-emission-factors-hub-2025.pdf>

Vehicle Type	Fuel Type	CH ₄ Emission Factor (g/gal)	N ₂ O Emission Factor (g/gal)
Construction/Mining Equipment	Gasoline (4 stroke)	2.86	1.48
Construction/Mining Equipment	Gasoline (2 stroke)	8.00	0.12
Construction/Mining Equipment	Diesel Equipment	1.01	0.94

[5] Emission factors converted to lb/hr using conversion rates of 53.993 hp-hr/gal for diesel and 47.246 hp-hr/gal for gasoline.

[6] CO₂e calculated by equation A-1 of 40 CFR 98.2, which states the total CO₂e is equal to the GWP for each pollutant multiplied by the potential pollutant emissions.



WORK ITEM ^[1]	ESTIMATED QUANTITY	ESTIMATED QUANTITY UNITS	EMISSION FACTOR ^{[2][3]}	EMISSION FACTOR UNITS ^[2]	GHG EMISSIONS (metric tons CO2e/year)
Light-Duty Truck	500	vehicle-mile	0.962582	kg CO2e/vehicle-mile	0.48
TOTAL					0.48

[1] Based on engineering estimates from Cat Performance Handbook, Edition 29 (2012), https://www.cat.com/en_US/products/new/equipment.html

[2] Transportation combustion emission factors from EPA Center for Corporate Climate Leadership, Emission Factors for Greenhouse Gas Inventories, 2024, <https://www.epa.gov/system/files/documents/2024-02/ghg-emission-factors-hub-2024.pdf>, Light-Duty Truck: 0.955 kgCO2/vehicle-mile, 0.026 gCH4/vehicle-mile, 0.023 gN2O/vehicle-mile; Heavy-Duty Truck: 0.168 kgCO2/ton-mile, 0.0015 gCH4/ton-mile, 0.0047 gN2O/ton-mile

[3] CO2e calculated using Global warming potentials from 40 CFR 98.2, CO2=1, CH4=25, N2O=298.



Table 4-2. Operational Emissions from Land Use Change

Permanent Land Use Change ^[1]	Area of Land Change ^[1] (acres)	2022 Net CO ₂ Flux for Converted Land Type ^[2] (M metric tons CO ₂ e)	2022 Total US Land Use Change of Original Land Type ^[3] (thousands of hectares)	CO ₂ e Emission Factor (metric tons CO ₂ e/acre)	GHG Emissions CO ₂ e (metric tons/year)	Project Specific CO ₂ e Emissions ^[4] (metric ton/year)
Grassland to Wetland	1.58	0.005	314	0.01	0.01	0.01
Forest to Wetland	1.07	0.040	76	0.21	0.23	0.23
Settlement to Wetland	0.23	0.005	2	1.01	0.23	0.23
Forest to Grassland	0.07	46.8	3,894	4.86	0.34	0.34
TOTAL	2.95	--	--	--	0.81	0.81

[1] [https://www.epa.gov/system/files/documents/2024-02/us-ghg-inventory-2024-chapter-6-land-use-land-use-change-and-forestry.pdf](#)

[2] Table 6-97. Inventory of U.S. Greenhouse Gas Emissions and Sinks: 1990 - 2022. <https://www.epa.gov/system/files/documents/2024-02/us-ghg-inventory-2024-chapter-6-land-use-land-use-change-and-forestry.pdf>

[3] Table 6-5: Land Use and Land-Use Change for the U.S. Managed Land Base for All 50 States, Inventory of U.S. Greenhouse Gas Emissions and Sinks: 1990 - 2022. <https://www.epa.gov/system/files/documents/2024-02/us-ghg-inventory-2024-chapter-6-land-use-land-use-change-and-forestry.pdf>