

Core Deliveries to the Minnesota Department of Natural Resources <u>Drill Core Library</u>

Please contact the DNR at the numbers listed here before making a delivery to the core facility. We require two weeks advance notice in order to have DNR personnel available to unload. If our schedule permits we may be able to accommodate requests within a shorter time period. If you have any questions, please call a contact listed here during normal business hours, Monday through Friday, 8:00 A.M. to 4:30 P.M..

DNR Core Delivery Contacts

Matt Carter
Mineral Potential Supervisor
218-231-8445
matt.carter@state.mn.us

Doyle Birdsall
Mining Aide
218-231-8448
doyle.birdsall@state.mn.us

Proper core stacking for delivery to the MN DNR Drill Core Library:

- DNR Lands and Minerals requires core to be stacked on DNR pallets, which have dimensions of 48"x32". DNR provides pallets for shipments to the DNR core facility. Once we unload a shipment of core, we encourage a company to retrieve their pallets for the next delivery of core.
- Place boxes in ascending or descending order but make sure the entire hole is stacked in the same consistent way.
- Please label the pallets with drill hole name, box numbers and footages that are on the pallet (example B1-105 box 1-40, 0'-400').
- Use ratchet straps, metal banding, or shrink wrap to secure the core boxes onto the pallet.
- Place 40 boxes of NQ core per pallet. For larger boxes stack three across so the core does not hang over the pallet.
- All drill core, including Rotasonic, must be in 2 foot long boxes.
- For Pulps and Rejects please contact personnel before stacking and making a delivery.

Example Diagram for a Properly Stacked Pallet of Core

Numbers represent the core box number. The next pallet would start with box number 80 on bottom right corner and box number 41 on the top left corner.

1	2	3	4
5	6	7	8
9	10	11	12
13	14	15	16
17	18	19	20
21	22	23	24
25	26	27	28
29	30	31	32
33	34	35	36
37	38	39	40

Document Version 8/28/2014